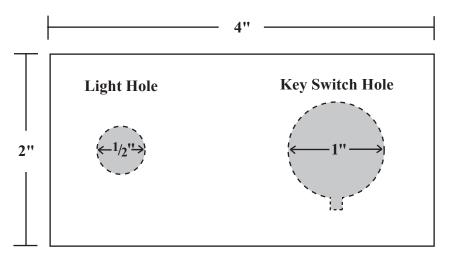
DSA YA5 CVR CFRB DSA YA5 CVR WDGR DSA YA 5 CVR TTAN

DASH Installation Instructions

for Yamaha G14/ G16/ G19/ G20/G21 Models

- 1. Remove the steering wheel by removing cover and loosening the shaft nut. Leave the nut in place until the steering wheel is loose.
- 2. Place your knees and arms under the steering wheel and brace your feet on the dash and rock the steering wheel back and forth (with great force) while pulling and pushing upward. In the rare occurrence the steering wheel will not come loose with this method, a puller will need to be used.
- 3. Purchased Separately: Part # TLS CC 0612 Puller \$238.99

Disconnect battery/batteries at system negative. Remove 6 screws holding dash/cup holder, 3 at the top, 3 at the bottom. Disconnect switch harness and warning light harness. Remove dash from cart. Pry lens from warning light and remove socket holder from dash. Remove nut from switch and remove switch from dash. Using template, mark and drill new dash for light and switch. Install light and switch in new dash. Slide dash over steering column and set in place. Using 1/8 drill bit, drill pilot holes through dash and rubber trim where illustrated (picture 4). Insert long screws (which are provided) into sides and short screw (if needed) into top center. Reattach batteries. Replace steering wheel and drive vehicle to determine wheel centering. Tighten wheel nut. Replace cover.



Key Switch Template





