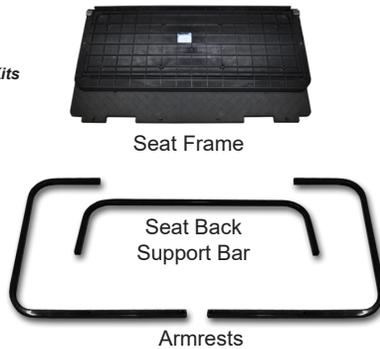




Rear Flip Seat Kit & Frame Only Kit Installation Instructions for Club Car® Precedent®, Tempo®, & Onward®

INCLUDED:

**Cushions not included in Frame Only Kits*



Tool Required: 10mm Socket

Engage Parking Brake and switch the Key to the OFF Position.

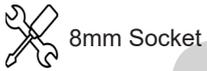
Remove and retain front seat hardware located behind seat. Remove front seat cushion and retain.



Front Struts: 10mm Socket & 10mm Wrench
Rear Struts: 40mm Torx Socket & 13mm Wrench

Remove canopy at front and rear struts as shown, retain canopy and hardware.





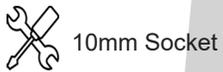
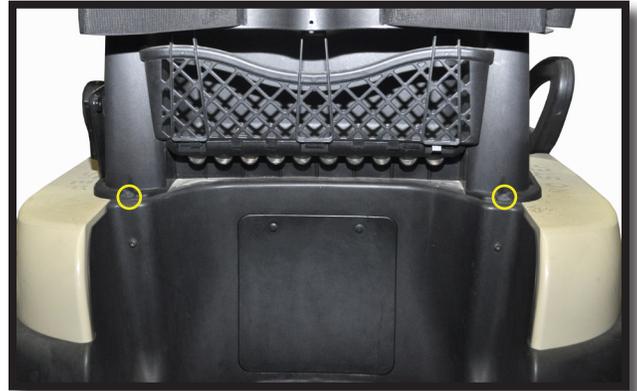
Remove lower rear strut hardware located inside of the sweater basket. Remove factory struts and discard all pieces.

Note: Any cooler/sand bottles will need to be removed as well to free rear struts.

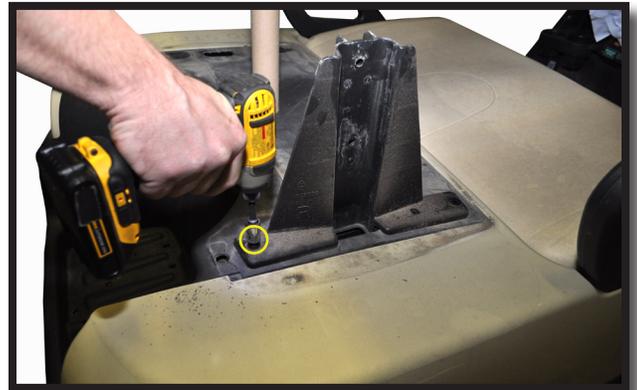


Remove sweater basket bolts on front and rear of basket.

Retain hardware for use later, discard basket it will not be reused.



Remove bolts from basket mounting brackets, discard bolts and brackets.

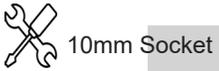


Attach **Bagwell Brackets** to the bagwell using the Hardware and Spacers from Pack 1. Secure hardware but do NOT fully tighten until STEP 16.

Note: 2015 - UP models use the 10x80mm bolts and fender washers.

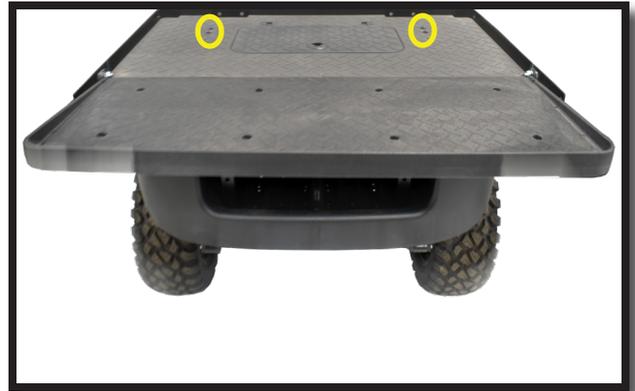


Spacer Orientation



10mm Socket

Attach **Seat Frame** to the two rear holes from the basket bracket mounts using hardware retained from STEP 4 & 5.



17mm Socket & Wrench

IMPORTANT: Do not fully tighten any hardware until Step 16 is complete.

Attach **Seat Frame** to top of **Bagwell Brackets** in the outerholes of cross member using 10x25mm bolts from Pack 2.



17mm Socket & Wrench

Attach **Footrest** to **Bagwell Brackets** using 10x25mm bolts from Pack 2.

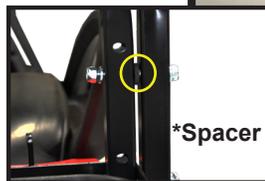


#3 Phillips Tip, 17mm Wrench & Socket

Place **Seat Back Support Bar** in rear of **Seat Frame** as shown.

Attach **Armrests** to the front of **Seat Frame** using the 10x45mm Countersunk bolts from Pack 3. Repeat process on the other side.

Using 10x70mm bolts and Rubber Spacers from Pack 3, attach the **Arm Rests** to the rear of the **Seat Frame** and **Seat Back Support Bar**.





17mm Socket & Wrench

Attach bottom of **Armrests** to **Footrest** using the **Footrest Brackets** and 10x70mm bolts from Pack 3.

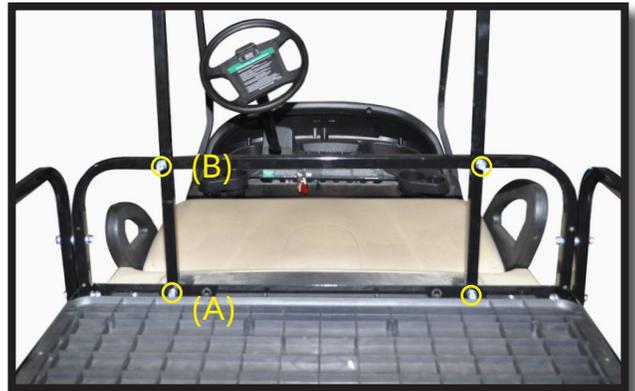


17mm Socket & Wrench

A) Attach **Rear Struts** to the **Seat Frame** using 10x45mm bolts from Pack 4.

B) Attach **Rear Struts** to **Seat Back Support Bar** using 10x70mm bolts from Pack 4.

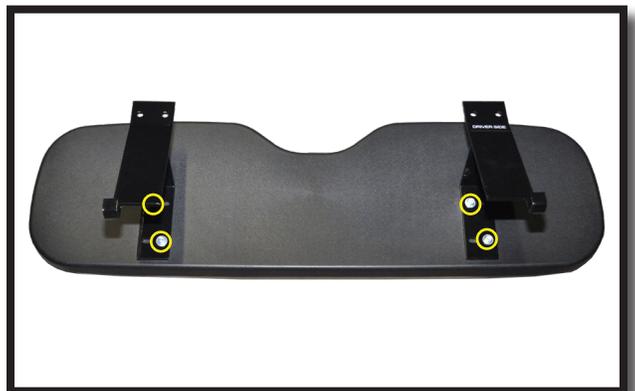
Note: Top of **Rear Struts** angles to the rear of the cart. Bottom of struts will recess into the the underbody opening.



10mm Socket or Wrench

Using the hardware from Pack 5, attach the **Seat Back Brackets** to the **Rear Lean Back Cushions** as shown.

**Driver's side bracket is labeled.*



17mm Socket & Wrench

Attach **Lean Back Cushion** w/brackets to the **Seat Back Support Bar** using the 10x45mm bolts from Pack 4.





10mm Socket or Wrench

Using hardware retained from Step 1, mount front seat cushion to rear **Seat Back Brackets**. Tighten hardware.



Front Struts: 10mm Socket & 10mm Wrench
Rear Struts: 40mm Torx Socket & 13mm Wrench

Using retained hardware from Step 2, attach canopy to new **Rear Struts** and front struts.

You can now tighten ALL seat kit hardware.

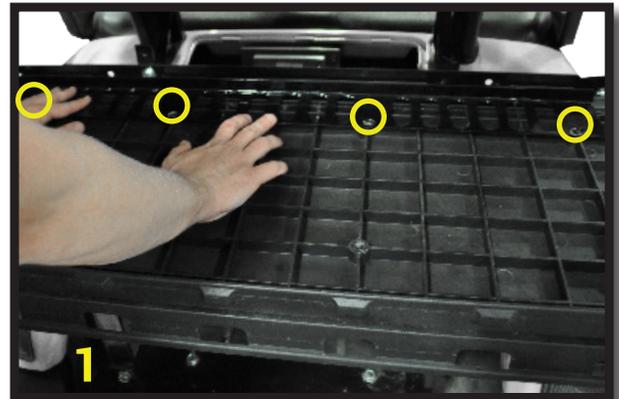


#3 Phillips Tip

1. Place HD bracket on flip seat as shown. Align bracket holes to the flip seat mounting holes. Insert Nylon seat strap between HD bracket and flip frame at desired location.

2. Make sure the thickest part of the seat bottom is towards the rear. Center seat bottom from left to right on flip frame. Press cushion firmly against HD bracket and seat frame. Using countersunk bolts from Pack 6, tighten the seat bottom to seat frame as shown.

**Cover bolt holes using supplied Plastic Caps from Pack 5.*



INSTALLATION COMPLETE

HARDWARE PACK

Pack 1

- 2 - Top Hat Spacer
- 2 - 10x80mm Hex Bolts(2015-up models)
- 2 - 10x45mm Hex Bolt
- 4 - 10x20mm Flat Washer
- 2 - 10x25mm Fender Washer (2015-up models)
- 2 - 10mm Nylock Nut

Pack 2

- 4 - 10x25mm Hex Bolt
- 8 - 10x20mm Flat Washer
- 4 - 10mm Nyock Nut

Pack 3

- 6 - 10x70mm Hex Bolt
- 2 - 10x45mm Countersunk Bolt
- 14 - 10x20mm Flat Washer
- 6 - 10mm Nylock Nut
- 2 - 10mm Acorn Nut
- 2 - Rubber Spacer

Pack 4

- 2 - 10x70mm Hex Bolt
- 4 - 10x45mm Hex Bolt
- 12 - 10x20mm Flat Washer
- 6 - 10mm Nylock Nut

Pack 5

- 4 - 6x20mm Hex Bolt
- 4 - 6mm Lock Washer
- 4 - 6x17mm Flat Washer

Pack 6

- 8 - 8x30mm Countersunk Bolt
- 1 - Nylon Strap
- 8 - Plastic Bolt Caps



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