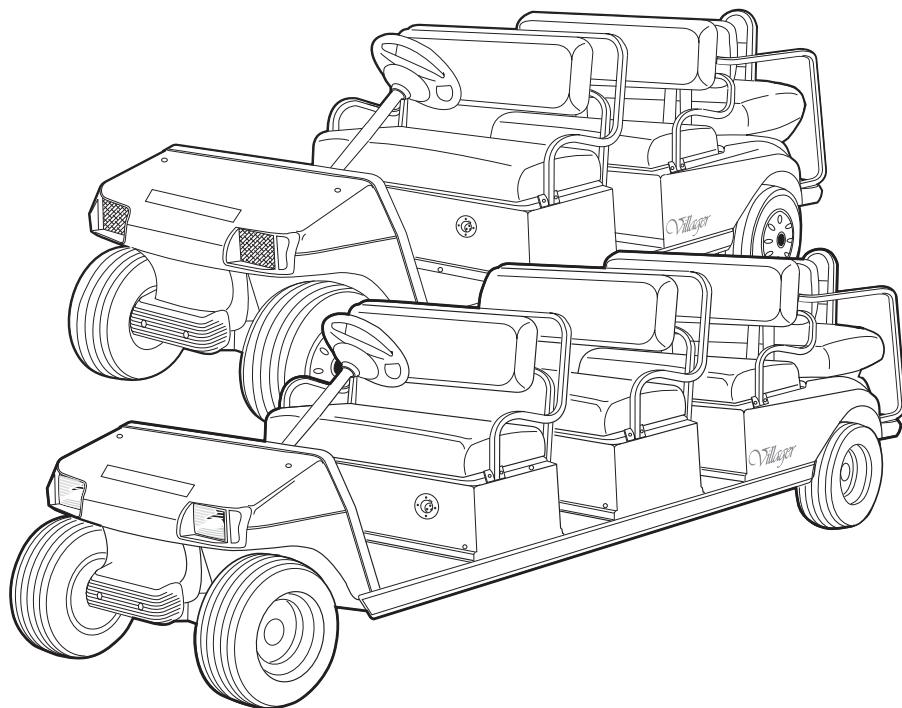


**Club Car**

®

**2009  
Villager 6 and 8  
Illustrated Parts List**



**Gasoline and Electric Vehicles**

Manual Number 103472633  
Edition Code \_A



# USING THE ILLUSTRATED PARTS LIST

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## **⚠ WARNING**

- **This manual is to be used only for identification and ordering of service parts. Be sure to read and use the maintenance and service manual before attempting any vehicle repairs.**

This manual covers all Villager 6 and 8 vehicles built during the 2009 model year.

The manual is divided into sections. Note that there are two or three flags on the outside edge of each page. The first flag contains the section number of which that page is a part. The other flag (or flags) contains the letter G or E, signifying that the page pertains to the electric or gasoline vehicles only.

Use the Table of Contents to find the sections and pages that contain the parts and assemblies you seek. The Table of Contents lists section numbers, and under them, the individual page titles and numbers to be found in that section. The index can be used to find specific parts and assemblies. The index is divided into numerical and alphabetical listings with the page numbers in italic text.

There is a two-page spread for each individual page title in the Table of Contents. On the left-hand page is an illustration showing the parts in their relative positions; the parts are each tagged with an item number in a balloon. The right-hand page is the parts list page, and gives the page title at the top, then the item numbers (corresponding to the numbers on the illustration), part descriptions, and quantity of parts used.

Note that a part description may be indented. This indentation corresponds to a parts assembly level indicated by the numbers 1, 2, 3, and 4 at the top left corner of the parts description area of the parts list page. A part that is indented to *level 2* is a component of the *level 1* part (assembly) that it is listed under. A *level 3* part is a component of the *level 2* part that it is listed under, and a *level 4* part is a component of the *level 3* part preceding it. In each case, the part quantity given for a level 2, 3, or 4 part is *the quantity used per next higher level assembly of which it is a component*. A part that is not indented is a *level 1* part. This means that the quantity given is the quantity used per the portion of the vehicle illustrated on that particular spread.



P. O. Box 204658  
Augusta, Georgia 30917-4658 USA  
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Service Parts Fax 706-855-7413  
[www.clubcar.com](http://www.clubcar.com)

## HOW TO ORDER PARTS

Replacement parts and accessories can be obtained from our network of authorized dealers and distributors. You can obtain the name and phone number of your closest authorized Club Car dealer or distributor by visiting our web site at [www.clubcardealer.com](http://www.clubcardealer.com), by calling our toll-free Service Parts and Technical Assistance hotline at (800) 872-2246 or (706) 863-3000, extension 3887, or by scanning this Quick Response (QR) code to be taken to the Club Car dealer locator. **Refer to Figure 1.** Download a QR code reader such as RedLaser or Barcode Scanner to your cell phone or tablet.



**Figure 1 Dealer Locator QR Code**

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Our top priority is to provide timely, accurate, and user friendly manuals.

The online satisfaction survey can be found at: <http://bit.ly/1w9uFMh>



**Figure 2 Survey QR Code**

**NOTE:** *This illustrated parts list represents the most current information at the time of publication. Club Car, Inc. is continually working to further improve its vehicles and other products. These improvements may affect the parts used to service the vehicle. Any modification and/or significant change in specifications will be forwarded to all Club Car and Carryall distributors/dealers and will, when applicable, appear in future editions of this illustrated parts list.*

*Club Car, Inc. reserves the right to change specifications and designs at any time without notice and without the obligation of making changes to units previously sold.*

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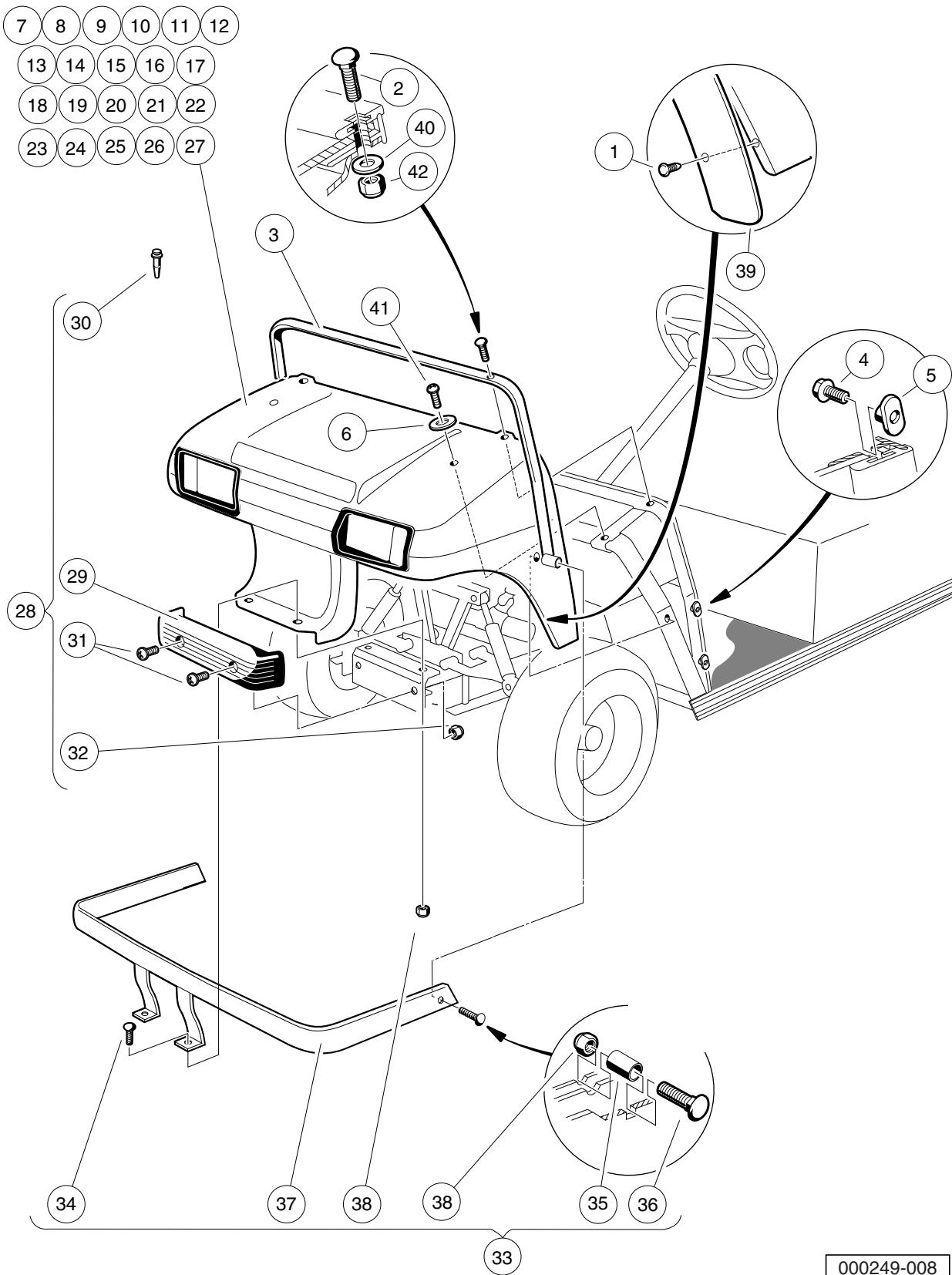
# BODY AND TRIM

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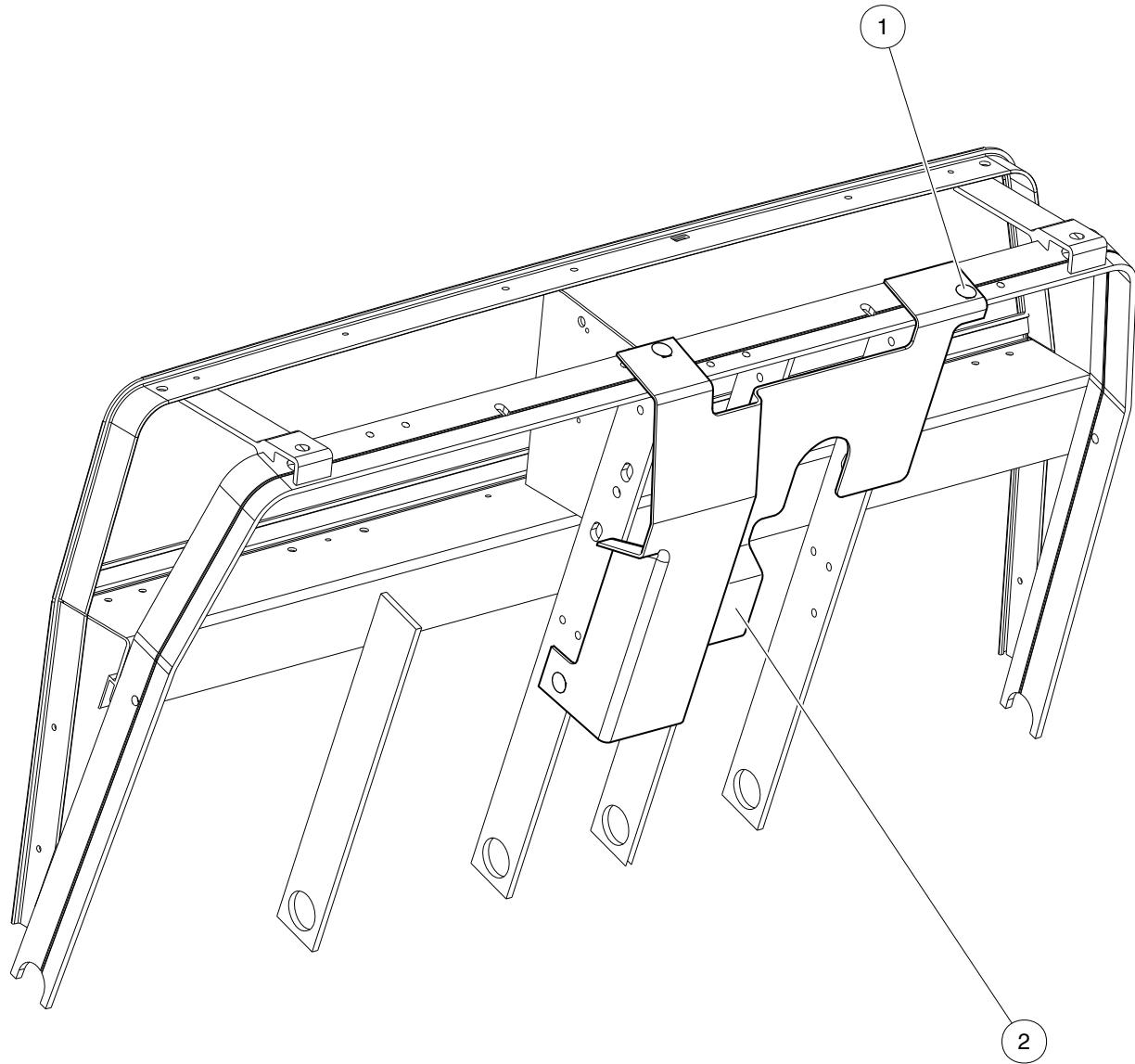
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# FRONT BODY AND TRIM – TURF, UTILITY, & TRANSPORTATION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	<u>1010434</u>	Barrel - Plastic .....	12
2	<u>1010435</u>	Bolt, Carriage, 5/16-18 X 1.00 .....	2
3	<u>1011014</u>	Trim, Cowl .....	1
4	<u>1011017</u>	Screw, #8-32 X 0.375 .....	6
5	<u>1011394</u>	T-Nut Package (Set of 4) .....	1
6	<u>1015075</u>	Washer, 5/16 Flat Type A .....	2
7	<u>101692501</u>	Cowl, TPO, Beige .....	1
8	<u>101692502</u>	Cowl, TPO, White .....	1
9	<u>101692504</u>	Cowl, Tpo -gray .....	1
10	<u>101692506</u>	Cowl, TPO, Red .....	1
11	<u>101692509</u>	Cowl, TPO, Pacific Blue (Royal Blue) .....	1
12	<u>101692510</u>	Cowl, TPO, Dark Green .....	1
13	<u>101692511</u>	Cowl, TPO, Black .....	1
14	<u>101692512</u>	Cowl, TPO, Classic Blue (Navy) .....	1
15	<u>101692513</u>	Cowl, TPO, Burgundy .....	1
16	<u>101692514</u>	Cowl, TPO, Dark Gray .....	1
17	<u>101692515</u>	Cowl, TPO, Safety Yellow .....	1
18	<u>101693901</u>	Cowl with Headlight Opening, TPO, Beige .....	1
19	<u>101693902</u>	Cowl with Headlight Opening, TPO, White .....	1
20	<u>101693904</u>	Cowl with Headlight Opening, TPO, Gray .....	1
21	<u>101693906</u>	Cowl with Headlight Opening, TPO, Red .....	1
22	<u>101693909</u>	Cowl with Headlight Opening, TPO, Dark Green .....	1
23	<u>101693910</u>	Cowl with Headlight Opening, TPO, Black .....	1
24	<u>101693911</u>	Cowl with Headlight Opening, TPO, Classic Blue (Navy) .....	1
25	<u>101693912</u>	Cowl with Headlight Opening, TPO, Burgundy .....	1
26	<u>101693913</u>	Cowl with Headlight Opening, TPO, Dark Gray .....	1
27	<u>101693914</u>	Cowl with Headlight Opening, TPO, Safety Yellow .....	1
28	<u>1017080</u>	Kit, Front Bumper (includes items 29 through 32) .....	1
29	<u>1016868</u>	Front Bumper .....	1
30	<u>1016967</u>	Blind Rivet, Push Type .....	2
31	<u>7251</u>	Screw, 5/16-18 x 1.0 Truss-Head .....	2
32	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
33	<u>101734802</u>	Kit, Heavy-Duty Bumper (includes items 34 through 38) .....	1
34	<u>1010435</u>	Bolt, Carriage, 5/16-18 X 1.00 .....	2
35	<u>1010546</u>	Spacer .....	2
36	<u>1015405</u>	Bolt, Carriage, 5/16-18 X 2.0 .....	2
37	N/A	Weldment, Heavy Duty Bumper .....	1
38	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	4
39	<u>101870401</u>	Fender Extrusion .....	2
40	<u>1241</u>	Washer, 5/16 Type A Flat .....	2
41	<u>7251</u>	Screw, 5/16-18 x 1.0 Truss-Head .....	2
42	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2

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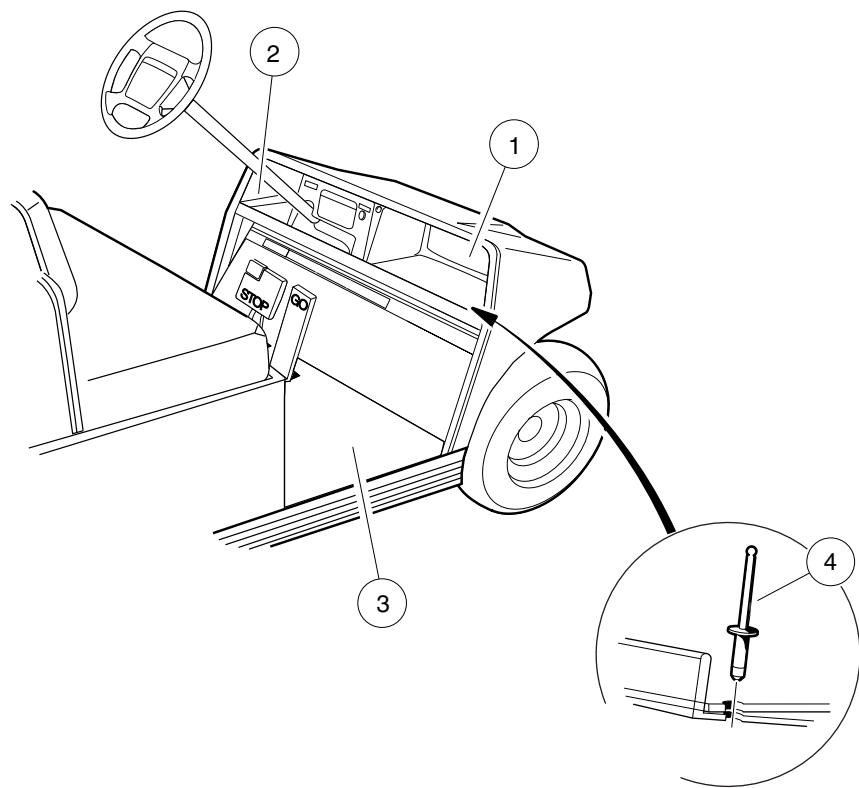
## SPLASH GUARD – GASOLINE VEHICLES ONLY

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>1010434</u>	1 2 3 4 Barrel - Plastic .....	3
2	<u>103174401</u>	Splash Guard .....	1

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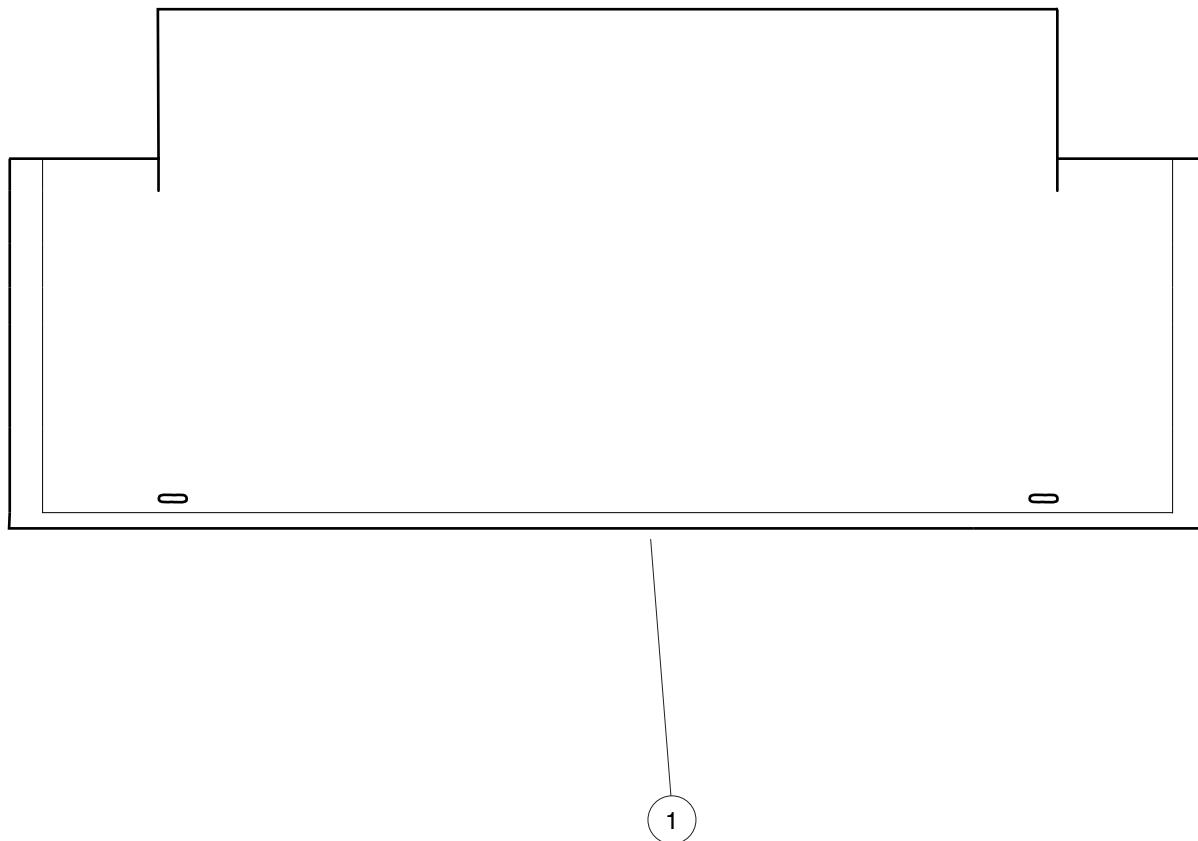
## DASH POCKETS AND FLOORFORMAT

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>1013343</u>	1 2 3 4 Dash Component, Passenger-Side, Black .....	1
2	1013344	Dash Component, Driver-Side .....	1
3	<u>101503202</u>	Floormat .....	1
4	<u>7973</u>	Rivet, 3/16 X .400 Blind .....	5

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001281-001

# FLOORMAT, REAR – VILLAGER & TRANSPORTATION VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>1017289</u>	1 2 3 4 Floormat, Rear, Limo/Villager/Transporter .....	A/R

1

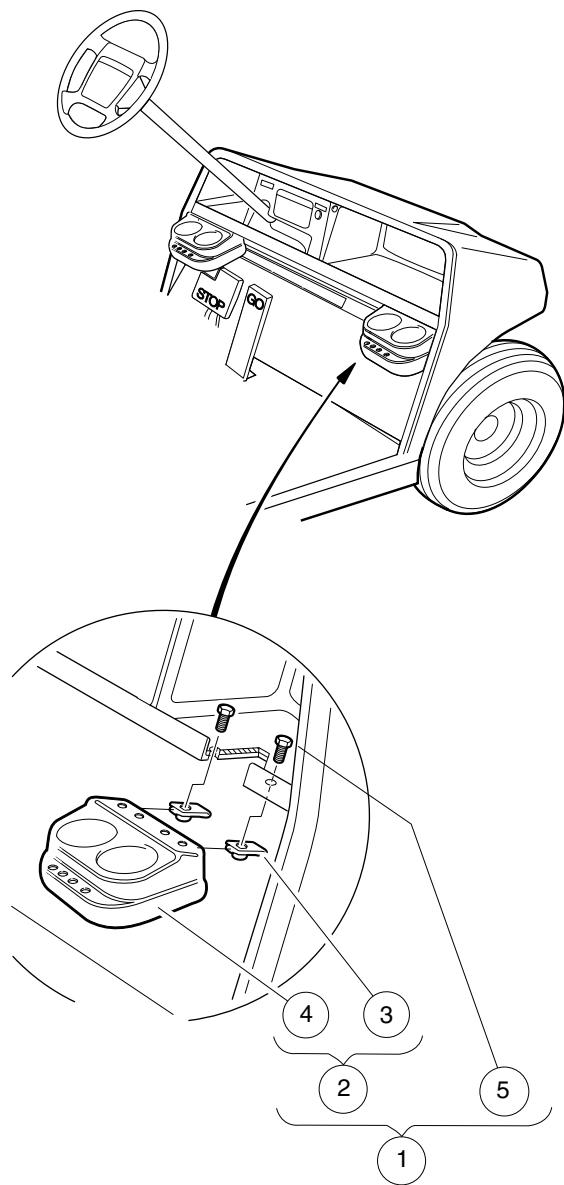
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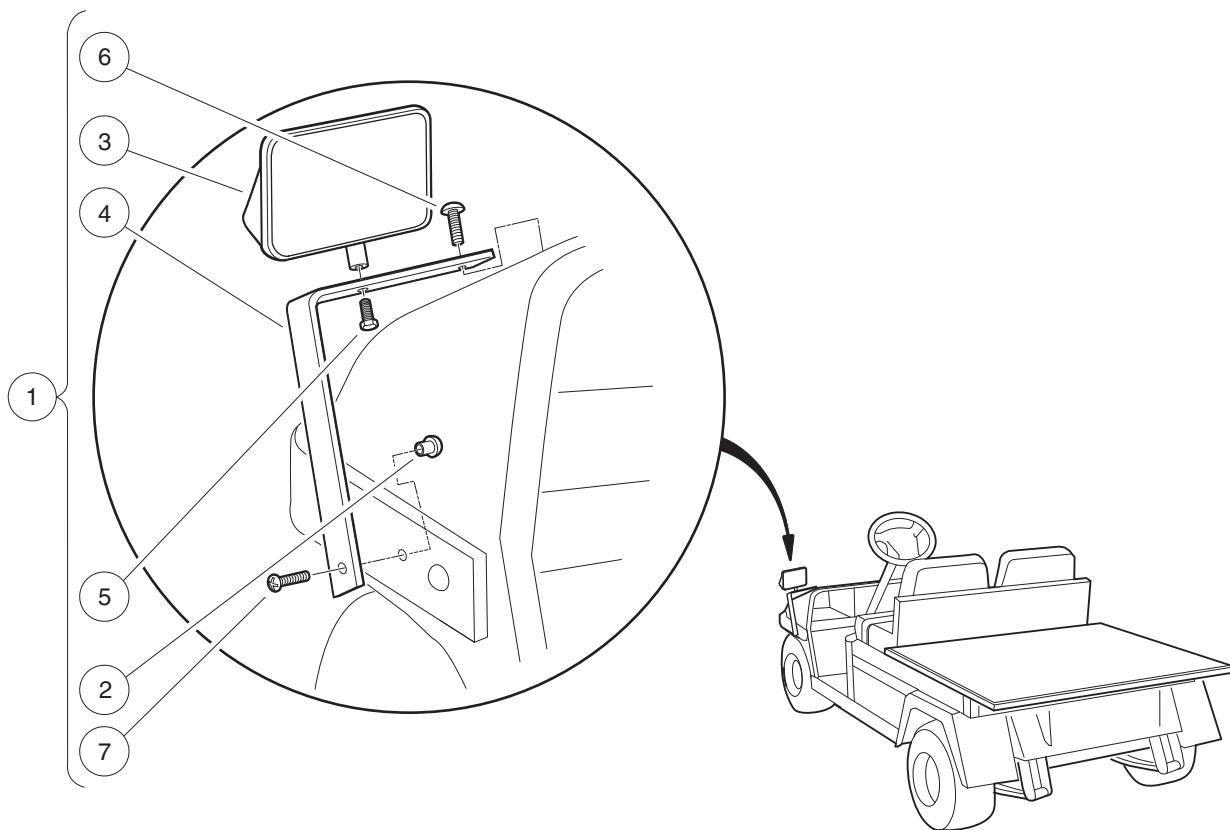
## BEVERAGE HOLDER – DUAL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	<u>101708301</u>	Drink Holder Kit (includes items 2 through 5) .....	2
2	<u>1016811</u>	Holder, Dual Cup (includes items 3 and 4) .....	1
3	<u>1016952</u>	U-Nut, 1/4-20 .....	2
4	N/A	Cup Holder, Dual .....	1
5	<u>7847</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	2

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001211-001

# MIRROR, REAR-VIEW – WITHOUT CAB

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1013846</u>	Kit, Rear Mirror, West Coast (includes items 2 through 7) .....	1
2	1011878	T-nut, 1/4-20 X .310 Capped .....	1
3	1013824	Rear View Mirror .....	1
4	<u>1013825</u>	Mirror Mounting Bracket .....	1
5	<u>7173</u>	Screw, 5/16-18 X 0.75, Hex-Head Cap .....	1
6	<u>7251</u>	Screw, 5/16-18 x 1.0 Truss-Head .....	1
7	<u>8248</u>	Screw, 1/4-20 X 0.75, Truss-Head Machine .....	1
<p>Note: To install this kit, vehicle must be equipped with a heavy-duty front bumper.</p>			

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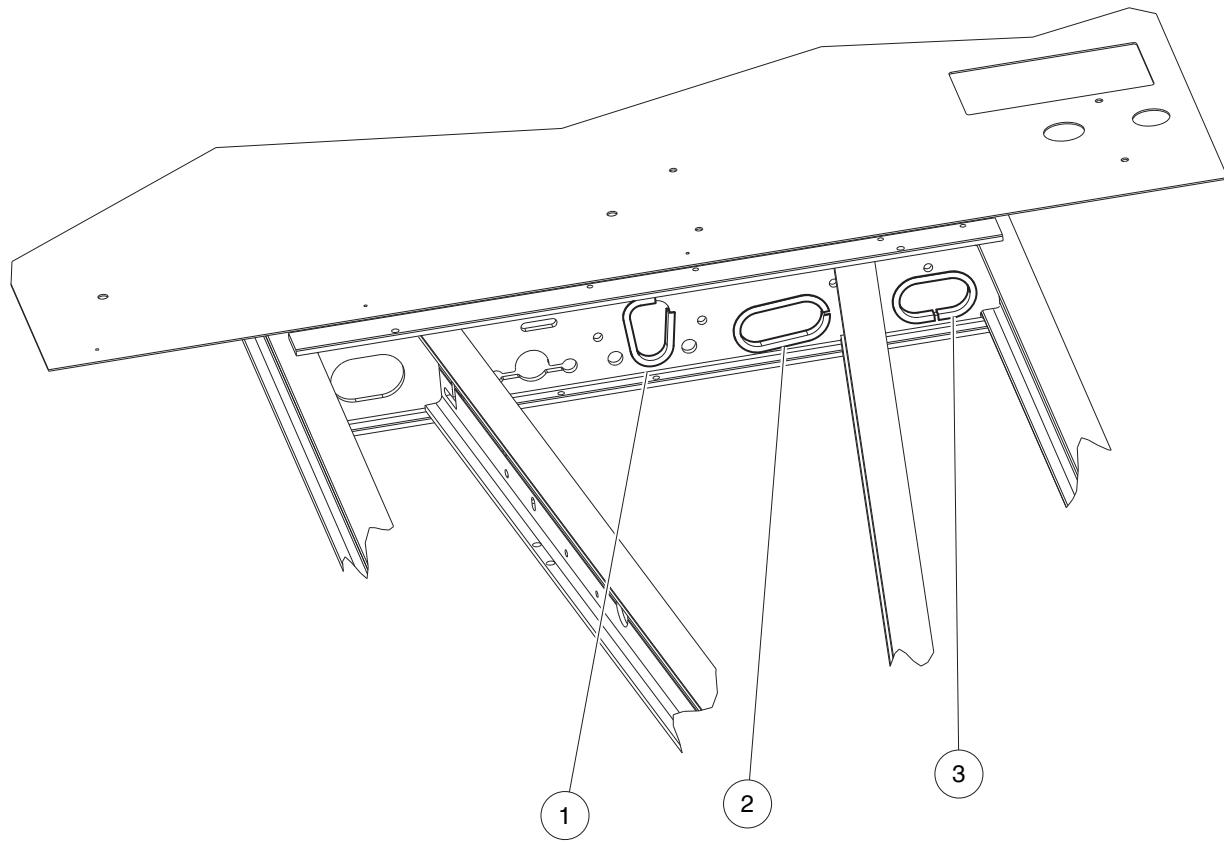
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# GROMMETS, CHASSIS

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>101806001</u>	I-beam Grommet - 5.5 .....	A/R
2	<u>101806002</u>	I-beam Grommet - 7.5 .....	A/R
3	<u>101806005</u>	I-beam Grommet - 6.75 .....	A/R

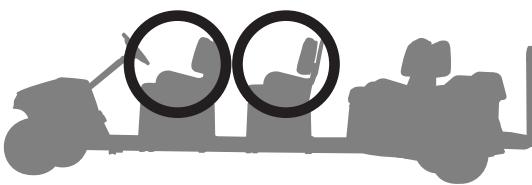
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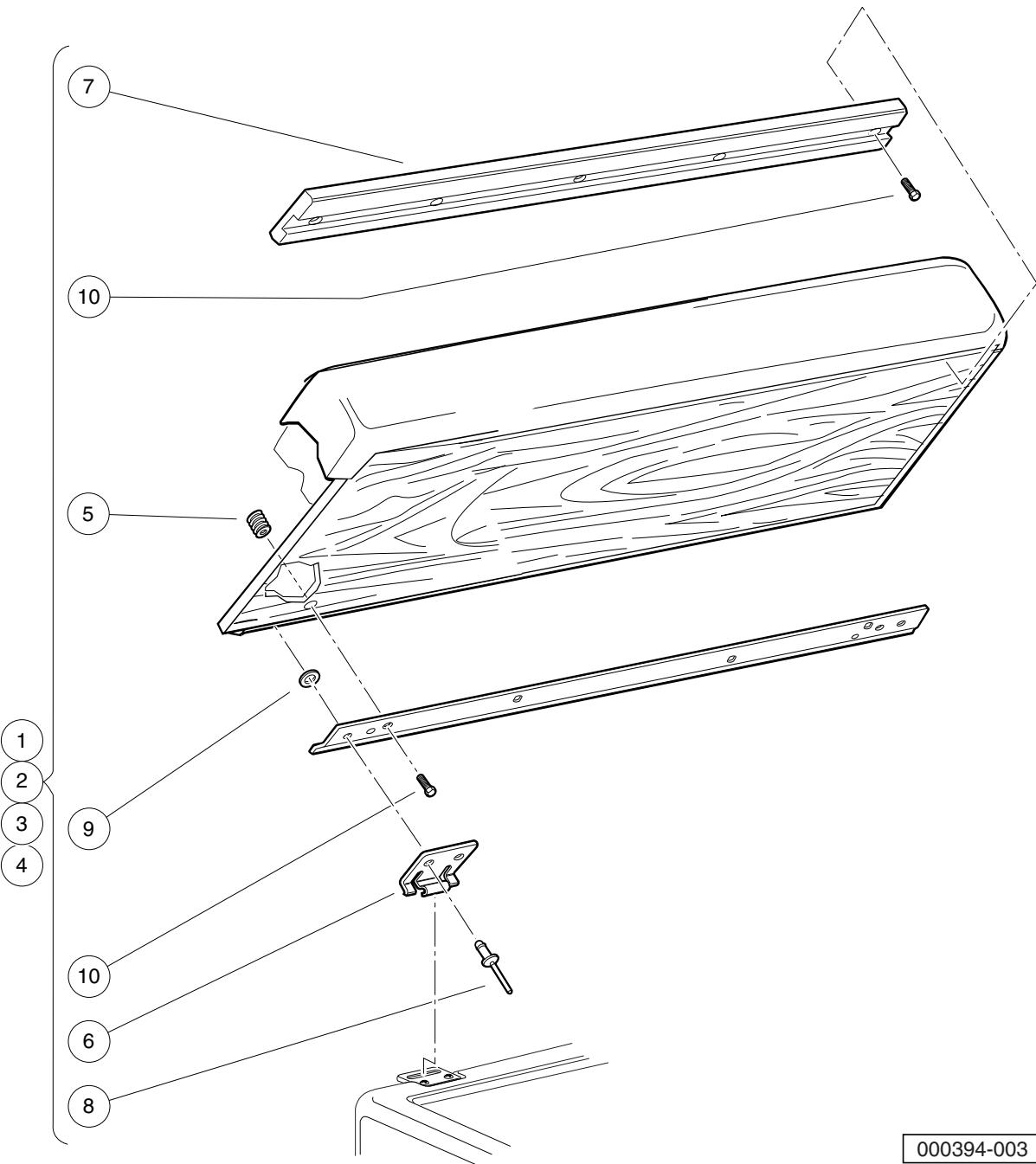
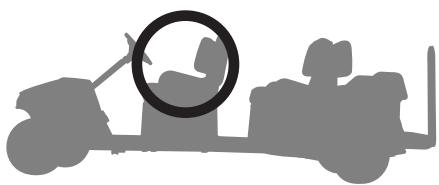
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VILLAGER 8



VILLAGER 6



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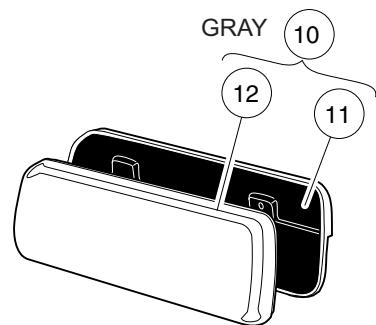
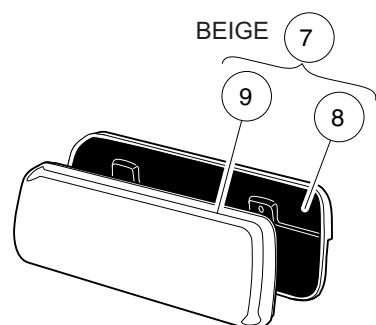
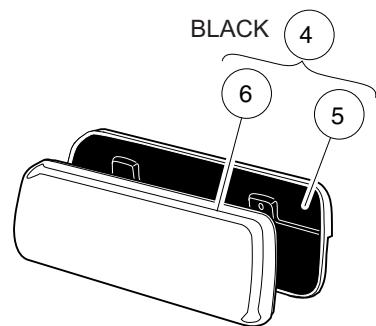
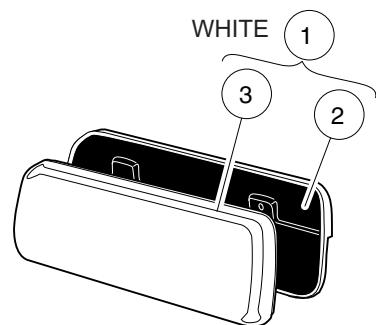
# FRONT AND CENTER SEAT BOTTOMS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101728201</u>	Seat Bottom Assembly, Front, White .....	1
2	<u>101728203</u>	Seat Bottom Assembly, Front, Beige .....	1
3	<u>101728210</u>	Seat Bottom Assembly, Front, Black .....	1
4	<u>101728213</u>	Seat Bottom Assembly, Rear, Gray (includes items 5 through 10) .....	1
5	1010543	Insert - Wood .....	8
6	<u>1011652</u>	Hinge Plate .....	2
7	<u>1013312</u>	Bumper, Seat, Long .....	1
8	<u>101880901</u>	Rivet, 3/16, Stainless-Steel, Pop .....	4
9	<u>101881701</u>	Washer, #8 Stainless-Steel Flat .....	4
10	<u>101954301</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	8

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000608-001

# SEAT BACK ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	<u>101677701</u>	Seat Back Assembly, White (includes items 2 and 3) .....	1
2	<u>1016751</u>	Cap, Seat Back .....	1
3	<u>101675512</u>	Vinyl Seat Back, White .....	1
4	<u>101677702</u>	Seat Back Assembly, Black (includes items 5 and 6) .....	1
5	<u>1016751</u>	Cap, Seat Back .....	1
6	<u>101675514</u>	Vinyl Seat Back, Black .....	1
7	<u>101677703</u>	Seat Back Assembly, Beige (includes items 8 and 9) .....	1
8	<u>1016751</u>	Cap, Seat Back .....	1
9	<u>101675511</u>	Vinyl Seat Back, Beige .....	1
10	<u>101677705</u>	Seat Back Assembly, Gray (includes items 11 and 12) .....	1
11	<u>1016751</u>	Cap, Seat Back .....	1
12	<u>101675515</u>	Vinyl Seat Back-nstd Svc .....	1

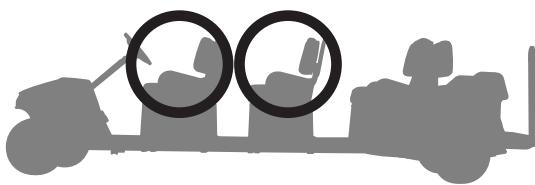
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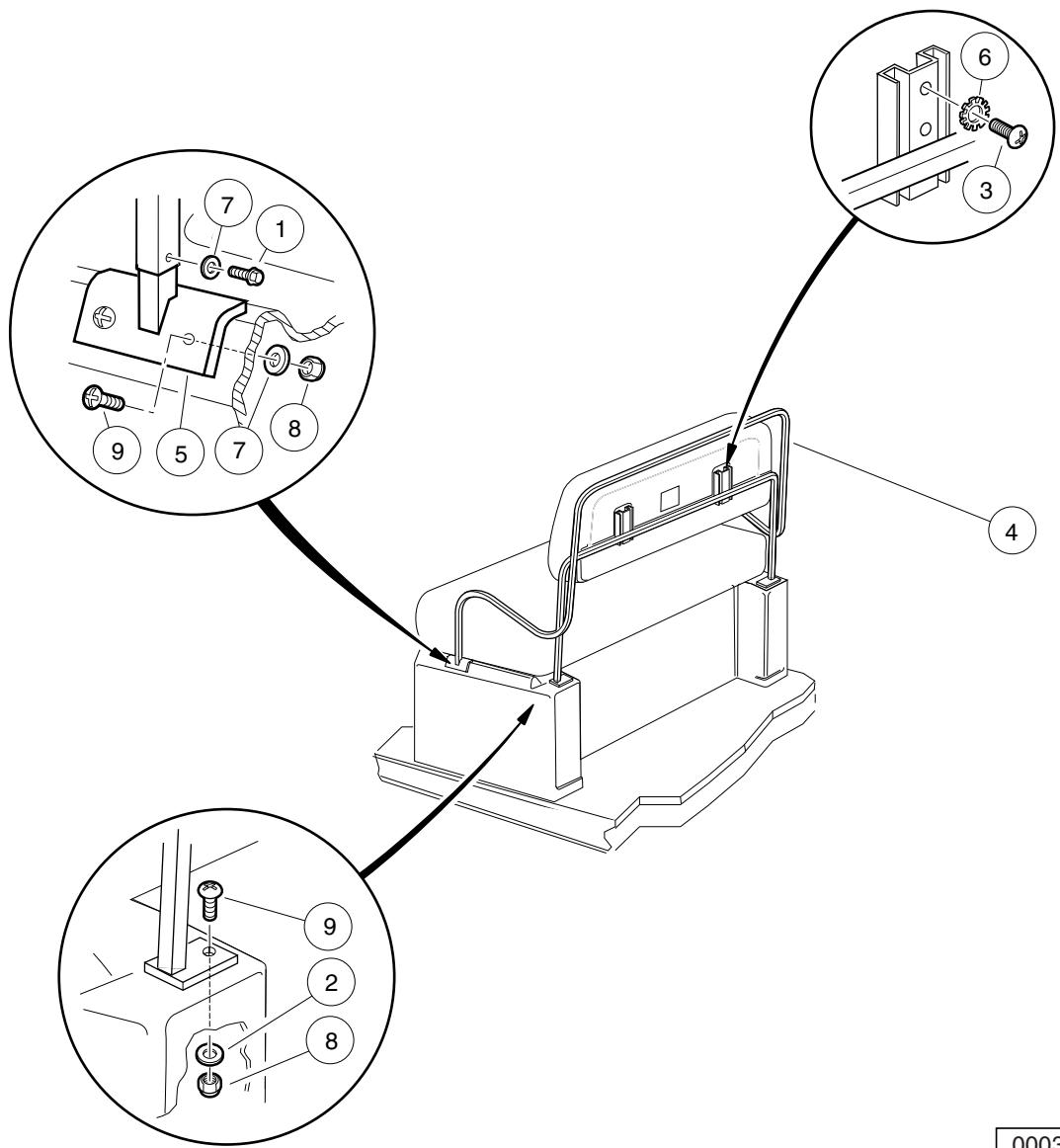
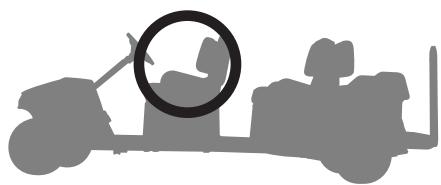
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VILLAGER 8



VILLAGER 6



# ARMRESTS, FRONT – VILLAGER 6 & 8 VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012285</u>	Screw, 1/4 X 0.625 Hex-Head .....	4
2	<u>1014306</u>	Washer, 1/4" Type B Flat .....	2
3	<u>1015902</u>	Screw, 1/4-20 X 1.25 Truss-Head .....	4
4	<u>1017259</u>	Armrest Weld Asm Front .....	1
5	<u>1017310</u>	Armrest Mounting Weldment .....	2
6	<u>101946201</u>	Washer, Lock, 0.250 External-Tooth .....	4
7	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	6
8	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	6
9	<u>8251</u>	Screw, 1/4-20 X 1.0 Truss-Head Machine .....	6

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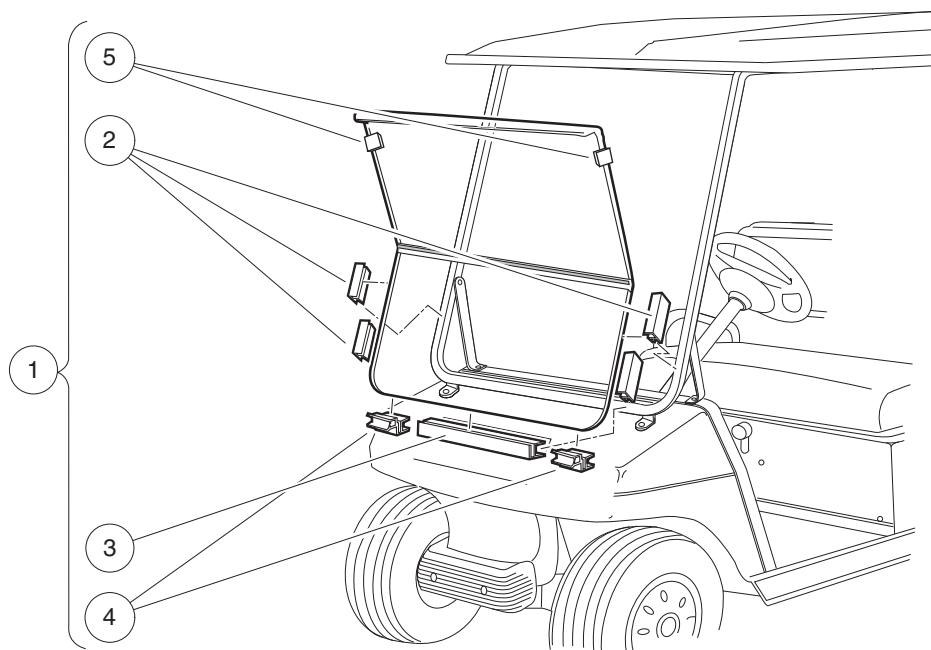
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001205-001

# WINDSHIELD, HINGED

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>101728602</u>	1 2 3 4 Hinged Windshield Kit (includes items 2 through 5) .....	1
2	<u>102005701</u>	5" Plastic Extrusion .....	4
3	<u>102163001</u>	Windshield Channel .....	1
4	<u>102163101</u>	Channel with Receiver Clip .....	2
5	N/A	Clip, Release .....	2

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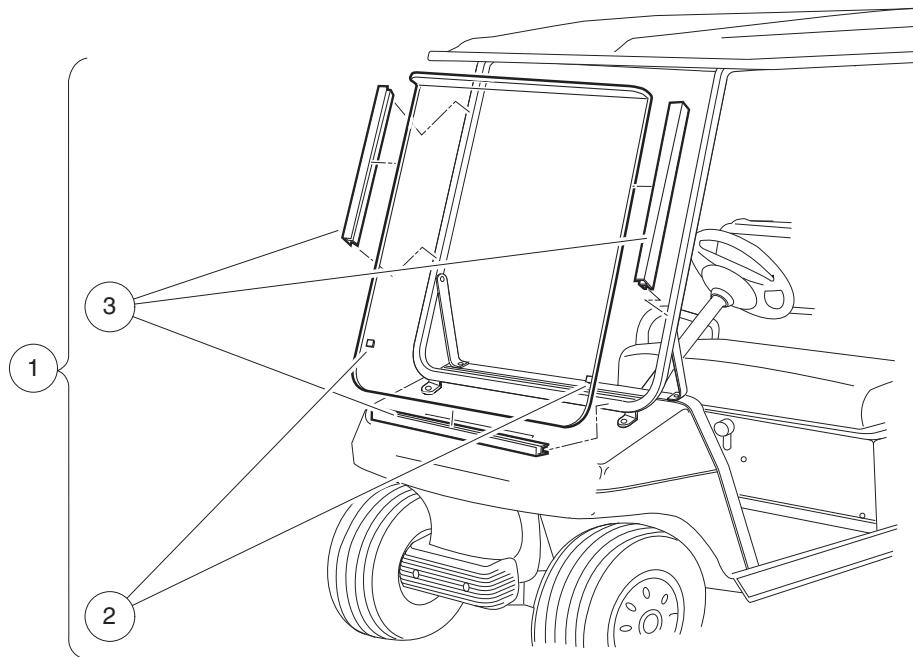
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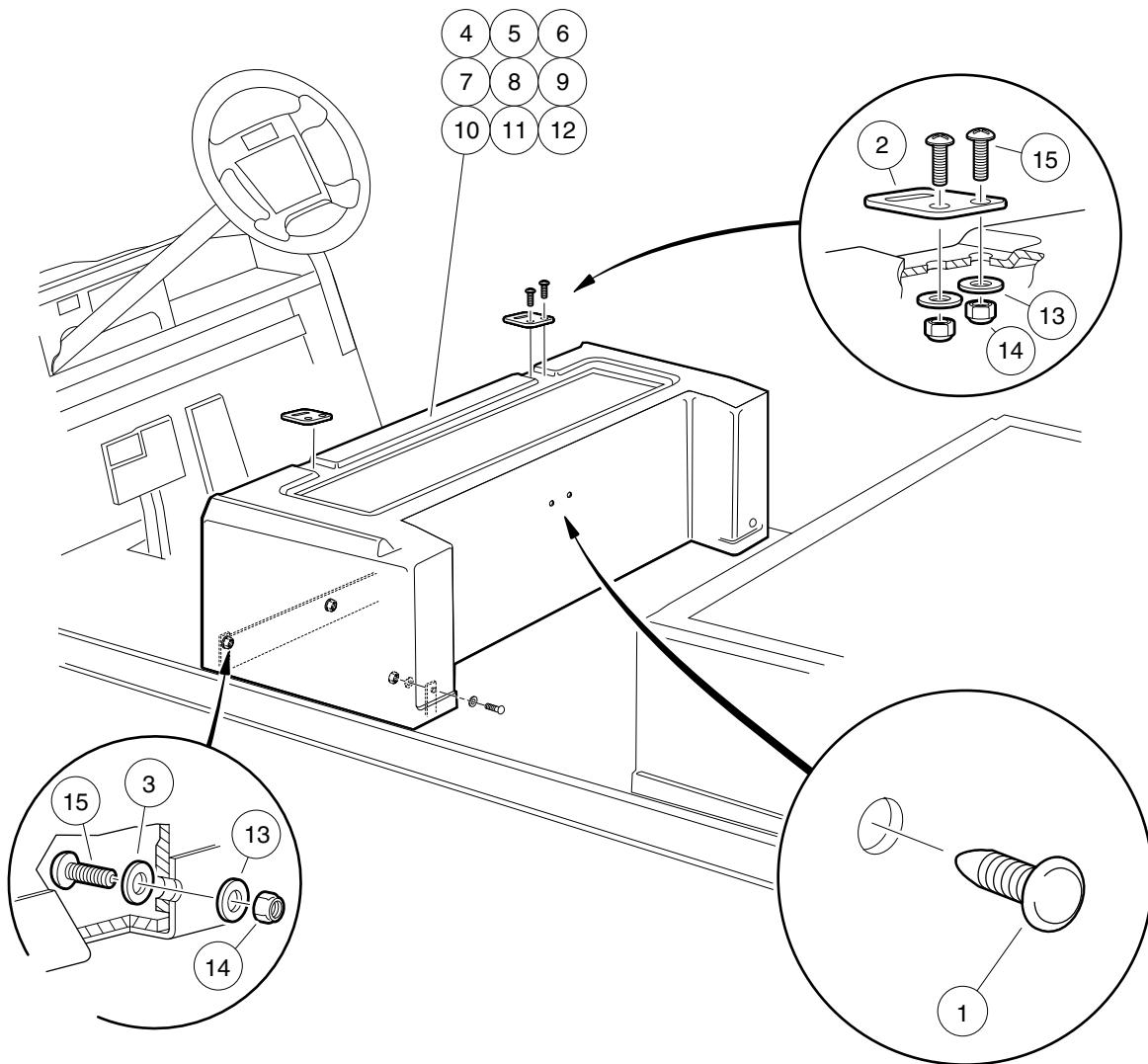
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001204-001

# WINDSHIELD, NON-HINGED

ITEM	PART NO.	DESCRIPTION	QTY
1	1014435	1 2 3 4 Windshield Tinted One-Piece (includes items 2 and 3) .....	1
2	<u>1011897</u>	Bumper, Protective .....	2
3	<u>101444101</u>	21" Plastic Extrusion .....	3

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000389-004

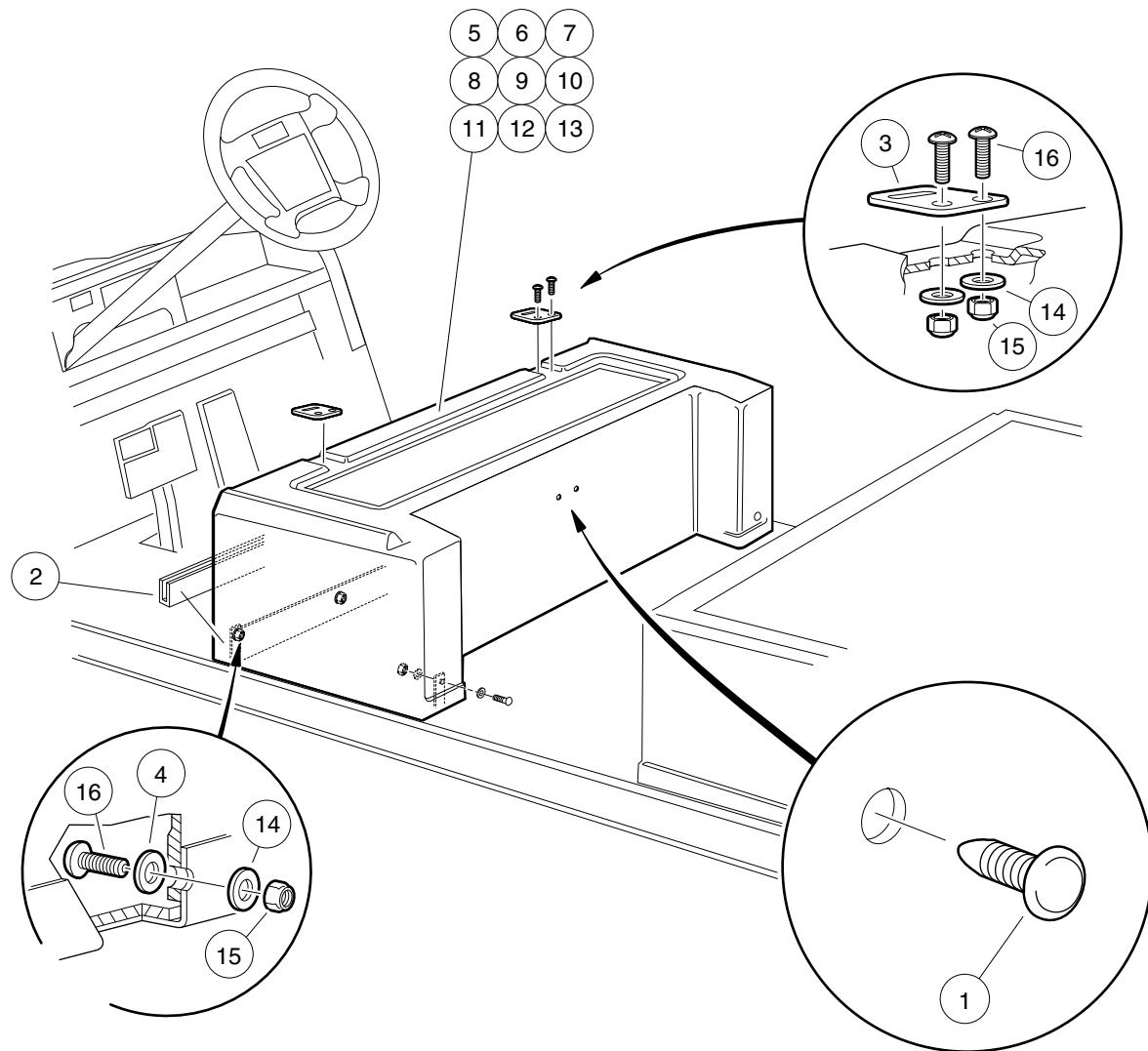
# CENTER BODY – VILLAGER 6 GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010434</u>	Barrel - Plastic .....	2
2	<u>1012412</u>	Body, Hinge Plate .....	2
3	<u>1012581</u>	Washer, 0.609-inch OD, Nylon Cup .....	6
4	<u>103274101</u>	Body, Center, Gas, Beige .....	1
5	<u>103274102</u>	Body, Center, Gas, Wht .....	1
6	<u>103274104</u>	Body, Center, Gas, Gray .....	1
7	<u>103274106</u>	Body, Center, Gas, Red .....	1
8	<u>103274108</u>	Body, Center, Gas, Pacific Bl .....	1
9	<u>103274109</u>	Body, Center, Gas, Dk Green .....	1
10	<u>103274110</u>	Body, Center, Gas, Black .....	1
11	<u>103274111</u>	Body, Center, Gas, C/blu .....	1
12	<u>103274112</u>	Body, Center, Gas, Burgundy .....	1
13	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	10
14	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	10
15	<u>8251</u>	Screw, 1/4-20 X 1.0 Truss-Head Machine .....	10

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000389-005

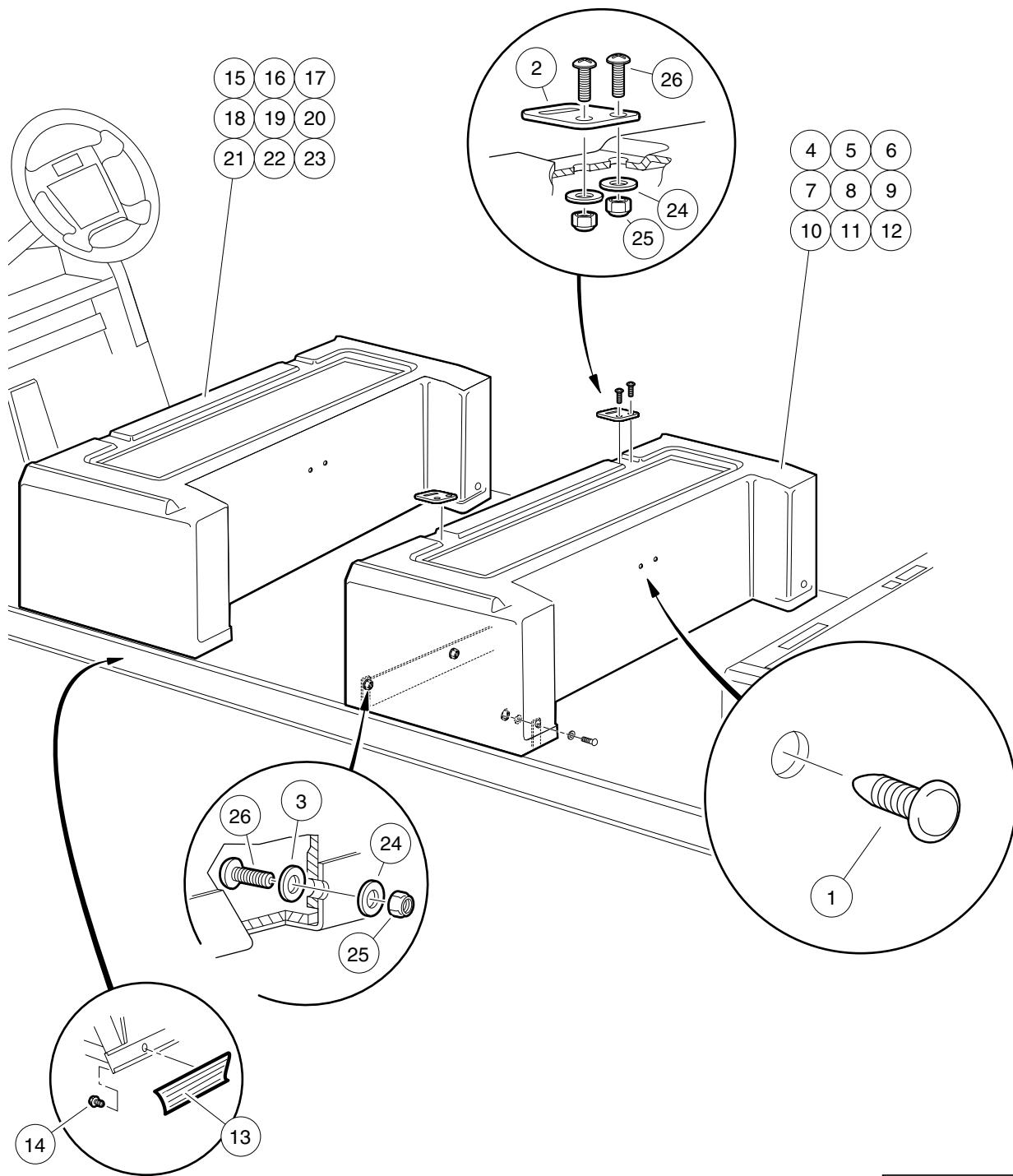
# CENTER BODY – VILLAGER 6 IQ PLUS VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010434</u>	Barrel - Plastic .....	2
2	<u>1010993</u>	Body Kick Plate .....	1
3	<u>1012412</u>	Body, Hinge Plate .....	2
4	<u>1012581</u>	Washer, 0.609-inch OD, Nylon Cup .....	4
5	<u>103274001</u>	Body, Center, Elec, Beige .....	1
6	<u>103274002</u>	Body, Center, Elec, Wht .....	1
7	<u>103274004</u>	Body, Center, Elec, Gray .....	1
8	<u>103274006</u>	Body, Center, Elec, Red .....	1
9	<u>103274008</u>	Body, Center, Elec, Pacific Bl .....	1
10	<u>103274009</u>	Body, Center, Elec, Dk Green .....	1
11	<u>103274010</u>	Body, Center, Elec, Black .....	1
12	<u>103274011</u>	Body, Center, Elec, C/blu .....	1
13	<u>103274012</u>	Body, Center, Elec, Burgundy .....	1
14	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	8
15	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	8
16	<u>8251</u>	Screw, 1/4-20 X 1.0 Truss-Head Machine .....	8

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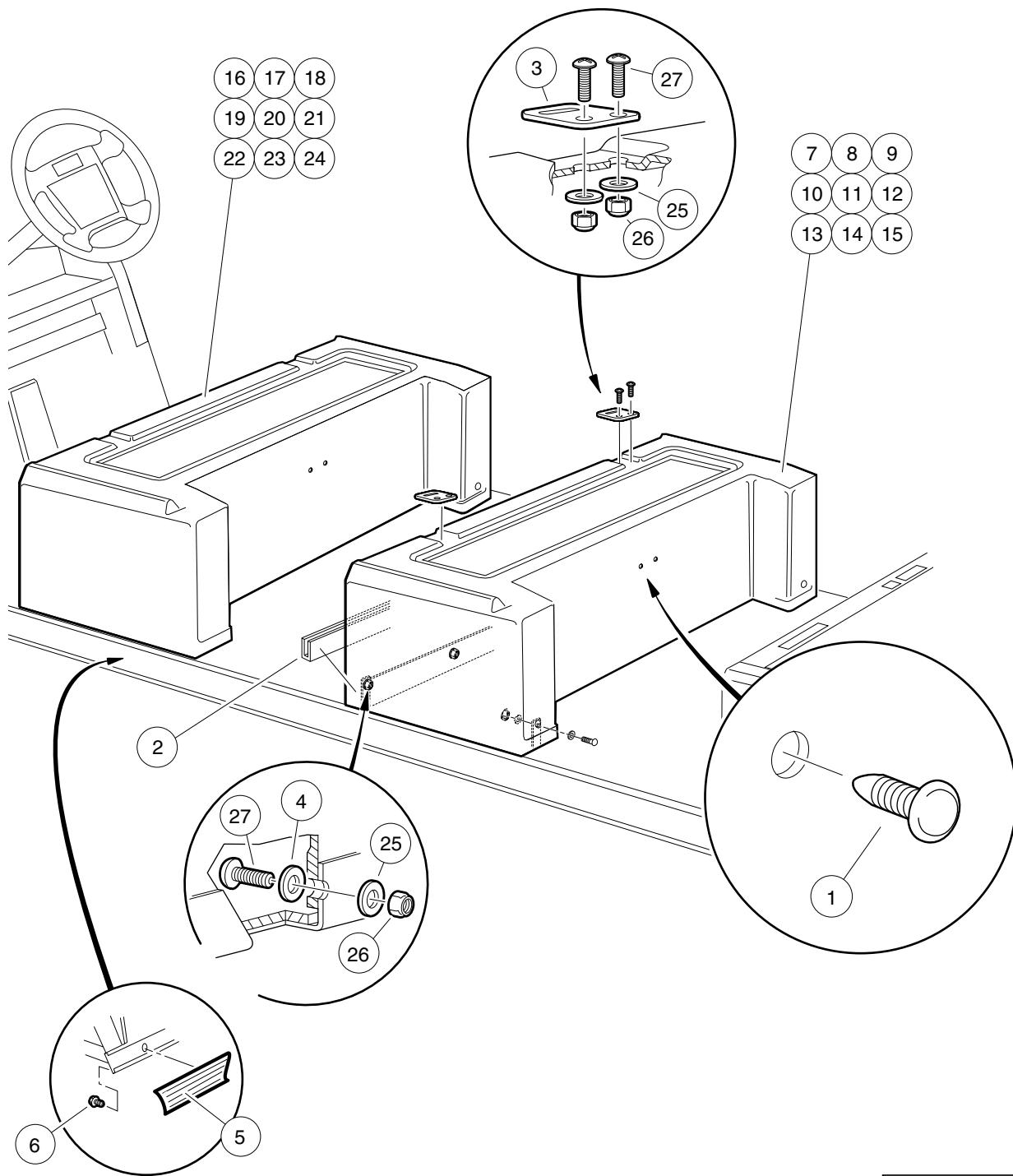
# CENTER BODIES – VILLAGER 8 GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010434</u>	Barrel - Plastic .....	2
2	<u>1012412</u>	Body, Hinge Plate .....	2
3	<u>1012581</u>	Washer, 0.609-inch OD, Nylon Cup .....	6
4	<u>101788201</u>	Body, Beige, Center .....	1
5	<u>101788202</u>	Body, White, Center .....	1
6	<u>101788204</u>	Body, Gray, Center .....	1
7	<u>101788206</u>	Body, Red, Center .....	1
8	<u>101788208</u>	Body, Pacific Blue, Center .....	1
9	<u>101788209</u>	Body, Dark Green, Center .....	1
10	<u>101788210</u>	Body, Black, Center .....	1
11	<u>101788211</u>	Body, Classic Blue, Center .....	1
12	<u>101788212</u>	Body, Burgundy, Center .....	1
13	<u>101791901</u>	Bumper Guard Vinyl Trim .....	2
14	<u>102310701</u>	Screw, #8-18 x 0.375, Hex-Head Washer .....	8
15	<u>103274101</u>	Body, Center, Gas, Beige .....	1
16	<u>103274102</u>	Body, Center, Gas, Wht .....	1
17	<u>103274104</u>	Body, Center, Gas, Gray .....	1
18	<u>103274106</u>	Body, Center, Gas, Red .....	1
19	<u>103274108</u>	Body, Center, Gas, Pacific Bl .....	1
20	<u>103274109</u>	Body, Center, Gas, Dk Green .....	1
21	<u>103274110</u>	Body, Center, Gas, Black .....	1
22	<u>103274111</u>	Body, Center, Gas, C/blu .....	1
23	<u>103274112</u>	Body, Center, Gas, Burgundy .....	1
24	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	10
25	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	10
26	<u>8251</u>	Screw, 1/4-20 X 1.0 Truss-Head Machine .....	10

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000390-004

# CENTER BODIES – VILLAGER 8 IQ PLUS VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010434</u>	Barrel - Plastic .....	2
2	<u>1010993</u>	Body Kick Plate .....	2
3	<u>1012412</u>	Body, Hinge Plate .....	2
4	<u>1012581</u>	Washer, 0.609-inch OD, Nylon Cup .....	4
5	<u>101791901</u>	Bumper Guard Vinyl Trim .....	2
6	<u>102310701</u>	Screw, #8-18 x 0.375, Hex-Head Washer .....	8
7	<u>102945501</u>	Body, Beige, Center .....	1
8	<u>102945502</u>	Body, White, Center .....	1
9	<u>102945504</u>	Body, Gray, Center .....	1
10	<u>102945506</u>	Body, Red, Center .....	1
11	<u>102945508</u>	Body, Pacific Blue, Center .....	1
12	<u>102945509</u>	Body, Dark Green, Center .....	1
13	<u>102945510</u>	Body, Black, Center .....	1
14	<u>102945511</u>	Body, Classic Blue, Center .....	1
15	<u>102945512</u>	Body, Burgundy, Center .....	1
16	<u>103274001</u>	Body, Center, Elec, Beige .....	1
17	<u>103274002</u>	Body, Center, Elec, Wht .....	1
18	<u>103274004</u>	Body, Center, Elec, Gray .....	1
19	<u>103274006</u>	Body, Center, Elec, Red .....	1
20	<u>103274008</u>	Body, Center, Elec, Pacific Bl .....	1
21	<u>103274009</u>	Body, Center, Elec, Dk Green .....	1
22	<u>103274010</u>	Body, Center, Elec, Black .....	1
23	<u>103274011</u>	Body, Center, Elec, C/blu .....	1
24	<u>103274012</u>	Body, Center, Elec, Burgundy .....	1
25	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	8
26	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	8
27	<u>8251</u>	Screw, 1/4-20 X 1.0 Truss-Head Machine .....	8

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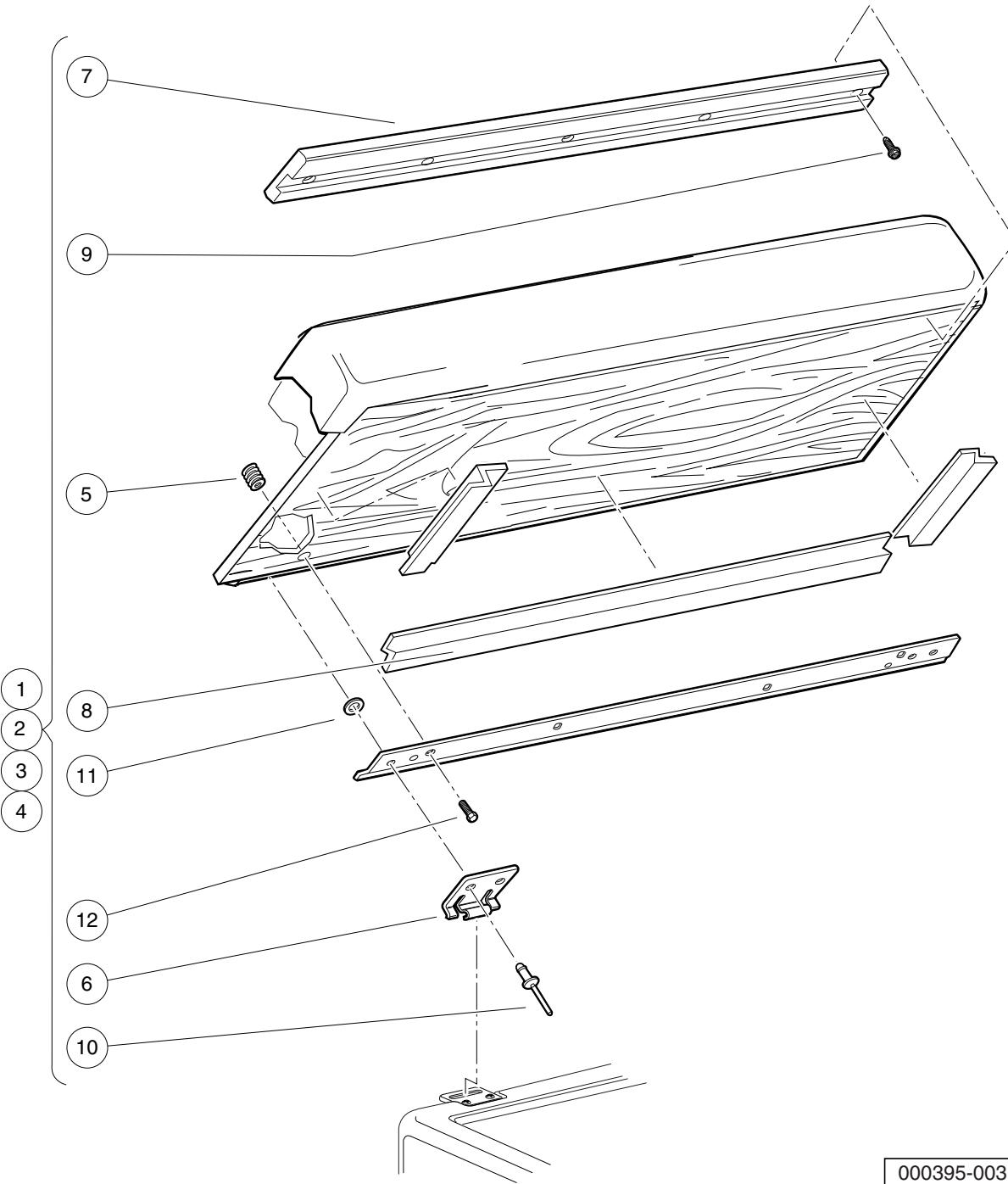
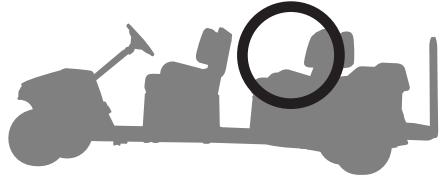
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## VILLAGER 8



## VILLAGER 6



000395-003

# REAR, FORWARD-FACING SEAT BOTTOM

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101728202</u>	Seat Bottom Assembly, Rear, White .....	1
2	<u>101728204</u>	Seat Bottom Assembly, Rear, Beige .....	1
3	<u>101728211</u>	Seat Bottom Assembly, Rear, Black .....	1
4	<u>101728214</u>	Seat Bottom Assembly, Rear, Gray (includes items 5 through 12) .....	1
5	<u>1010543</u>	Insert - Wood .....	8
6	<u>1011652</u>	Hinge Plate .....	2
7	<u>1012597</u>	Seat Bumper .....	1
8	<u>1012657</u>	Seat Gasket, Long .....	1
9	<u>1017384</u>	Screw, #12 X .50 Hex, Washer-Head .....	5
10	<u>101880901</u>	Rivet, 3/16, Stainless-Steel, Pop .....	4
11	<u>101881701</u>	Washer, #8 Stainless-Steel Flat .....	4
12	<u>101954301</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	8

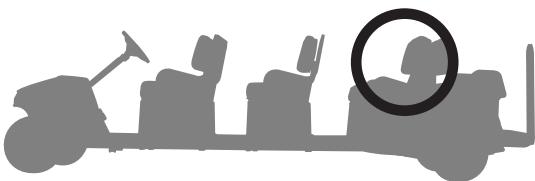
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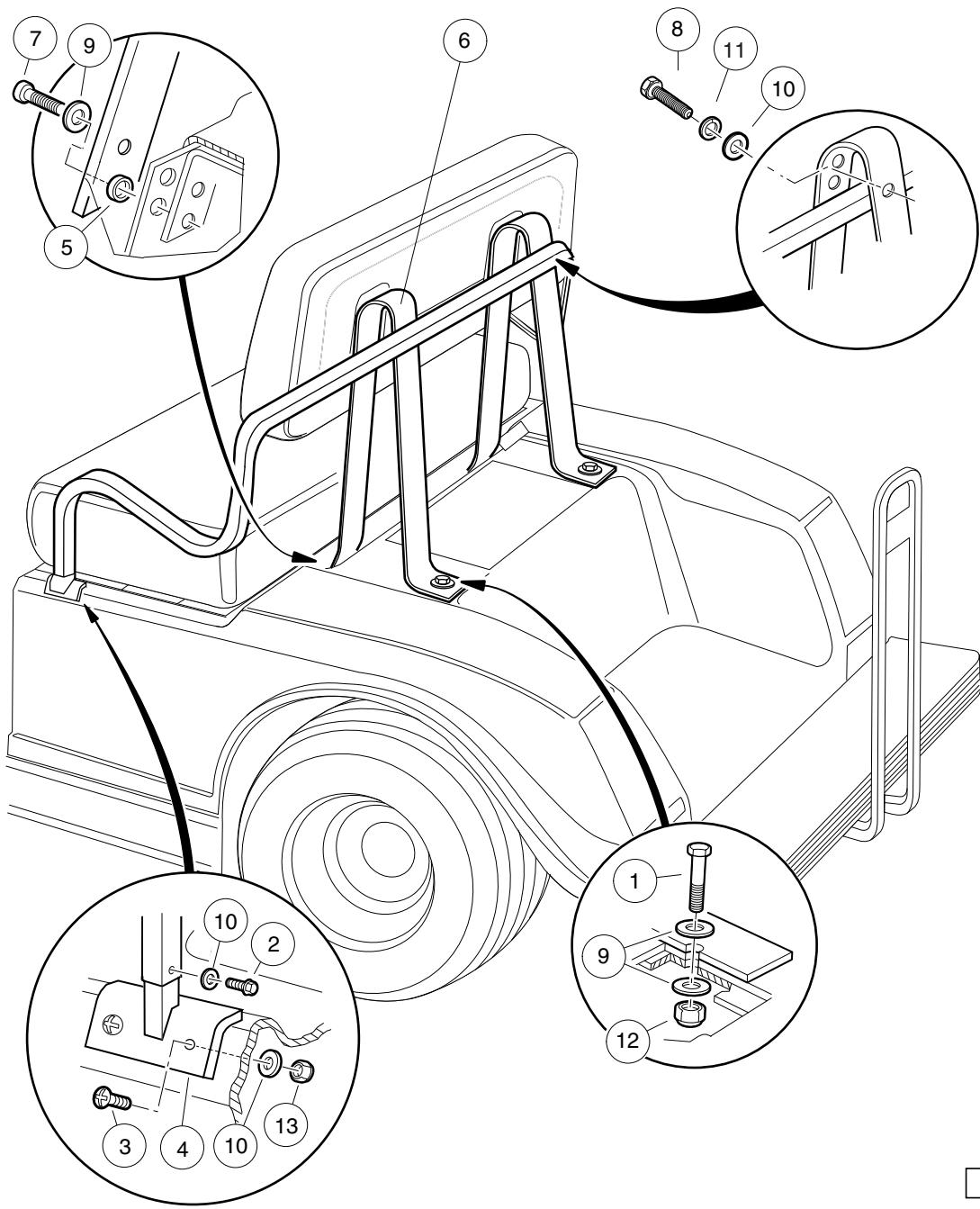
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VILLAGER 8



VILLAGER 6



000397-002

# ARMRESTS, REAR, FORWARD-FACING – VILLAGER 6 & 8 VEHICLES

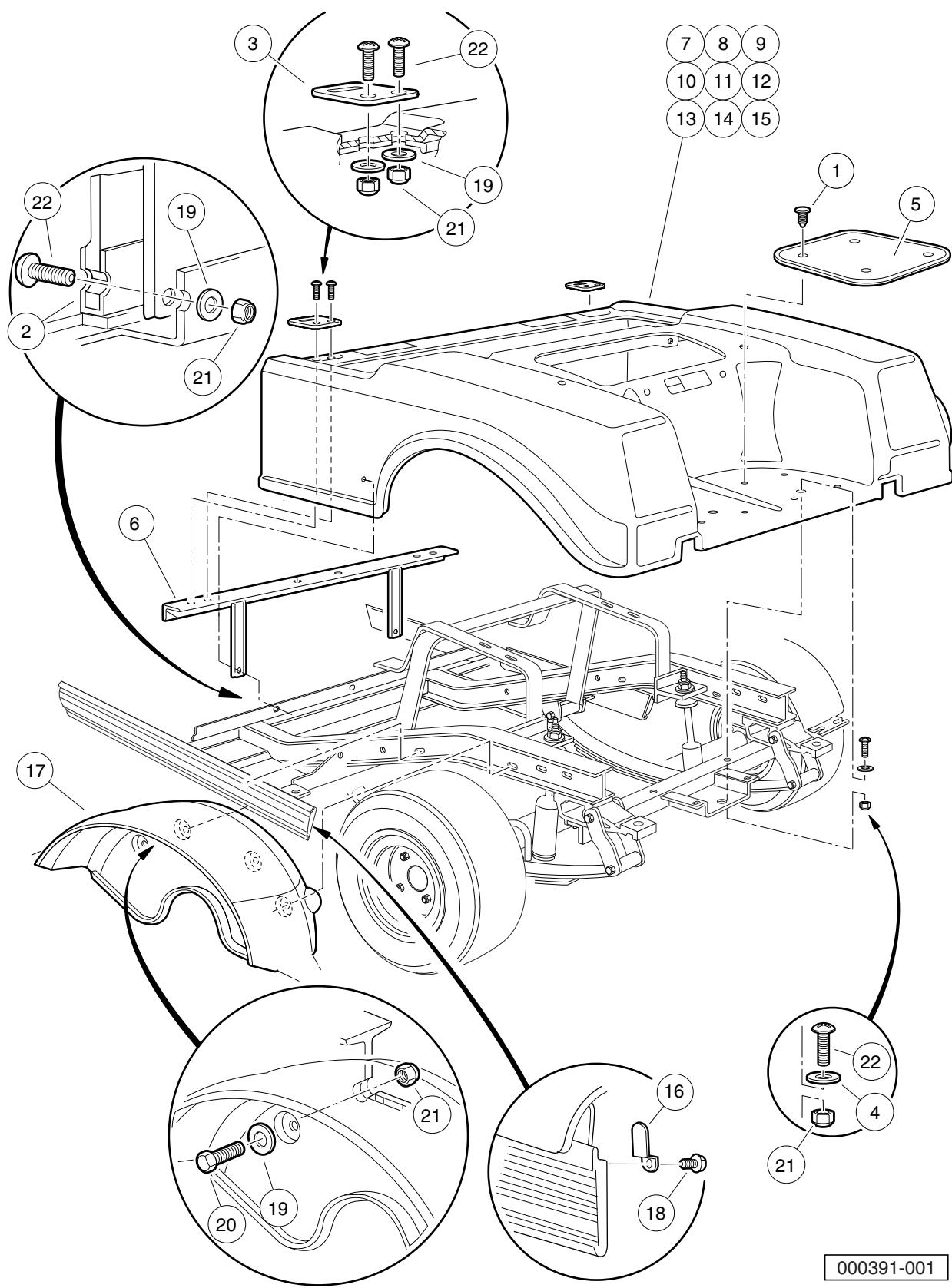
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	<u>1010577</u>	Bolt, Hex-Head, 5/16-18 X 1.50 .....	2
2	<u>1012285</u>	Screw, 1/4 X 0.625 Hex-Head .....	10
3	<u>1015902</u>	Screw, 1/4-20 X 1.25 Truss-Head .....	4
4	<u>1017310</u>	Armrest Mounting Weldment .....	2
5	<u>1017774</u>	Body Spacer .....	4
6	<u>101799201</u>	Armrest Weldment Rear .....	1
7	<u>101910401</u>	Screw, 5/16-18 X 1.25 Thrd Frm .....	4
8	<u>101954301</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	8
9	<u>1241</u>	Washer, 5/16 Type A Flat .....	6
10	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	14
11	<u>451</u>	Lockwasher, 1/4 Split .....	8
12	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
13	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	4

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000391-001

# REAR BODY AND FENDER – VILLAGER 6 & 8

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010434</u>	Barrel - Plastic .....	8
2	<u>1010993</u>	Body Kick Plate .....	1
3	<u>1012412</u>	Body, Hinge Plate .....	2
4	<u>1014306</u>	Washer, 1/4" Type B Flat .....	2
5	<u>1014392</u>	Bag Rest Mat .....	2
6	<u>1017141</u>	Body Support Weldment .....	1
7	<u>101728701</u>	Body, Beige, TPO, Rear .....	1
8	<u>101728702</u>	Body, White, TPO, Rear .....	1
9	<u>101728704</u>	Body, Gray, TPO, Rear .....	1
10	<u>101728706</u>	Body, Red, TPO, Rear .....	1
11	<u>101728708</u>	Body, Royal Blue, TPO, Rear .....	1
12	<u>101728709</u>	Body, Dark Green, TPO, Rear .....	1
13	<u>101728710</u>	Body, Black, TPO, Rear .....	1
14	<u>101728711</u>	Body, Classic Blue, TPO, Rear .....	1
15	<u>101728712</u>	Body, Burgundy, TPO, Rear .....	1
16	<u>1017748</u>	Body Keeper Clip .....	2
17	<u>1017936</u>	Fender, Inner .....	2
18	<u>102310701</u>	Screw, #8-18 x 0.375, Hex-Head Washer .....	2
19	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	10
20	<u>7847</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	4
21	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	12
22	<u>8251</u>	Screw, 1/4-20 X 1.0 Truss-Head Machine .....	8

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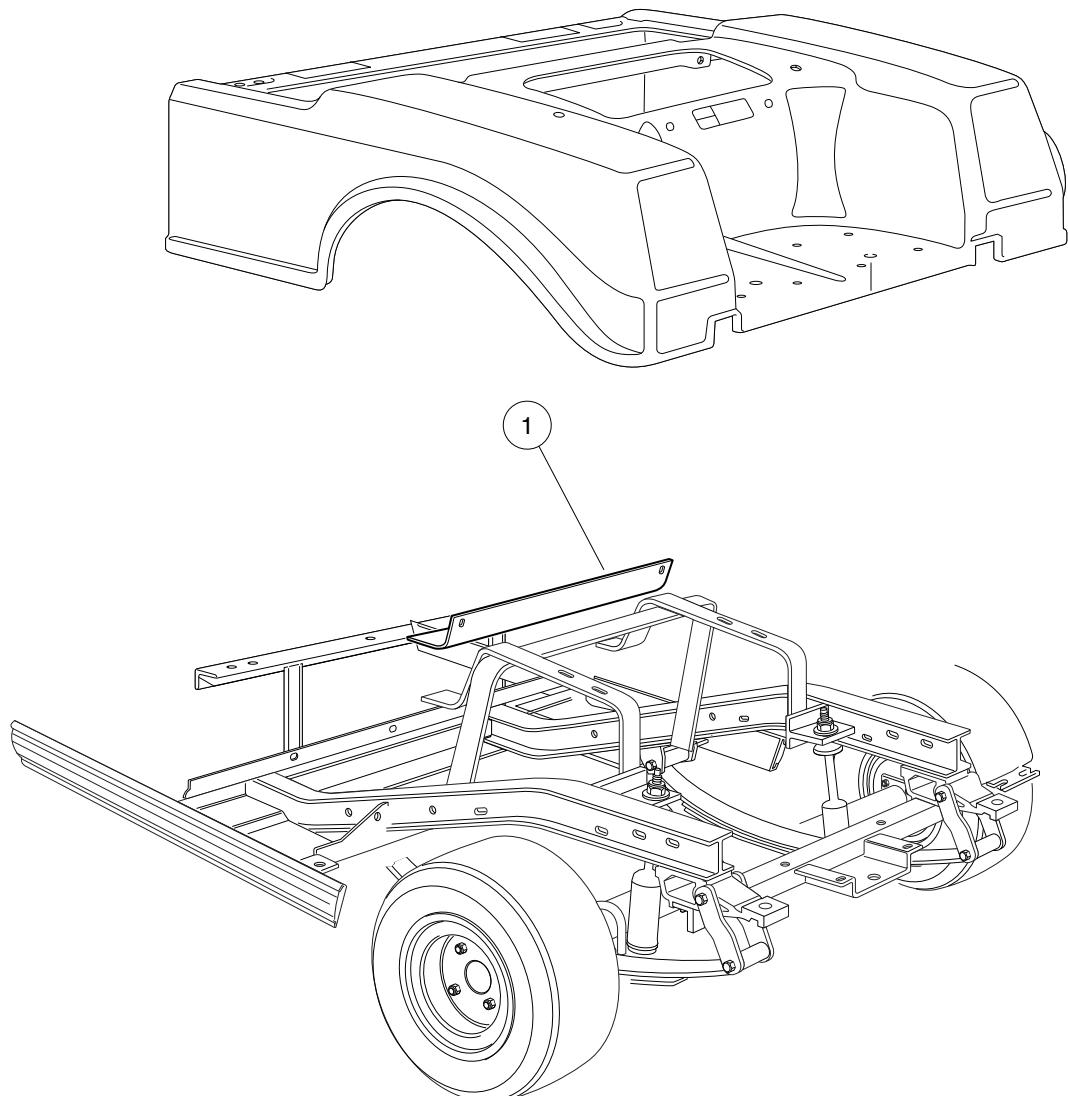
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000392-001

**HEAT SHIELD, TRANSPORTER, VILL 6 & 8, XRT800/850 REAR  
BODY – GAS**

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>101806901</u>	1 2 3 4 Shield, Heat .....	1

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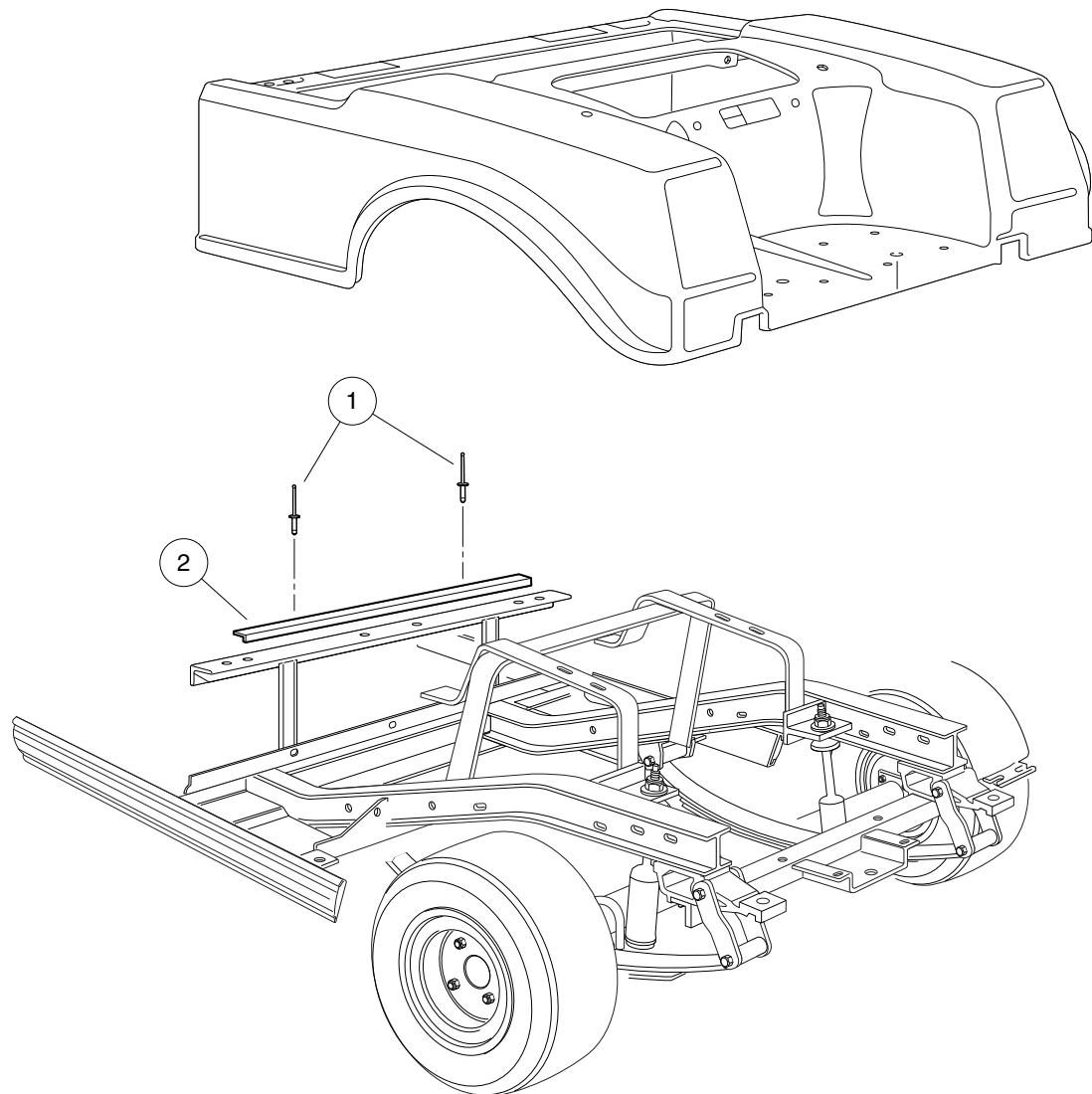
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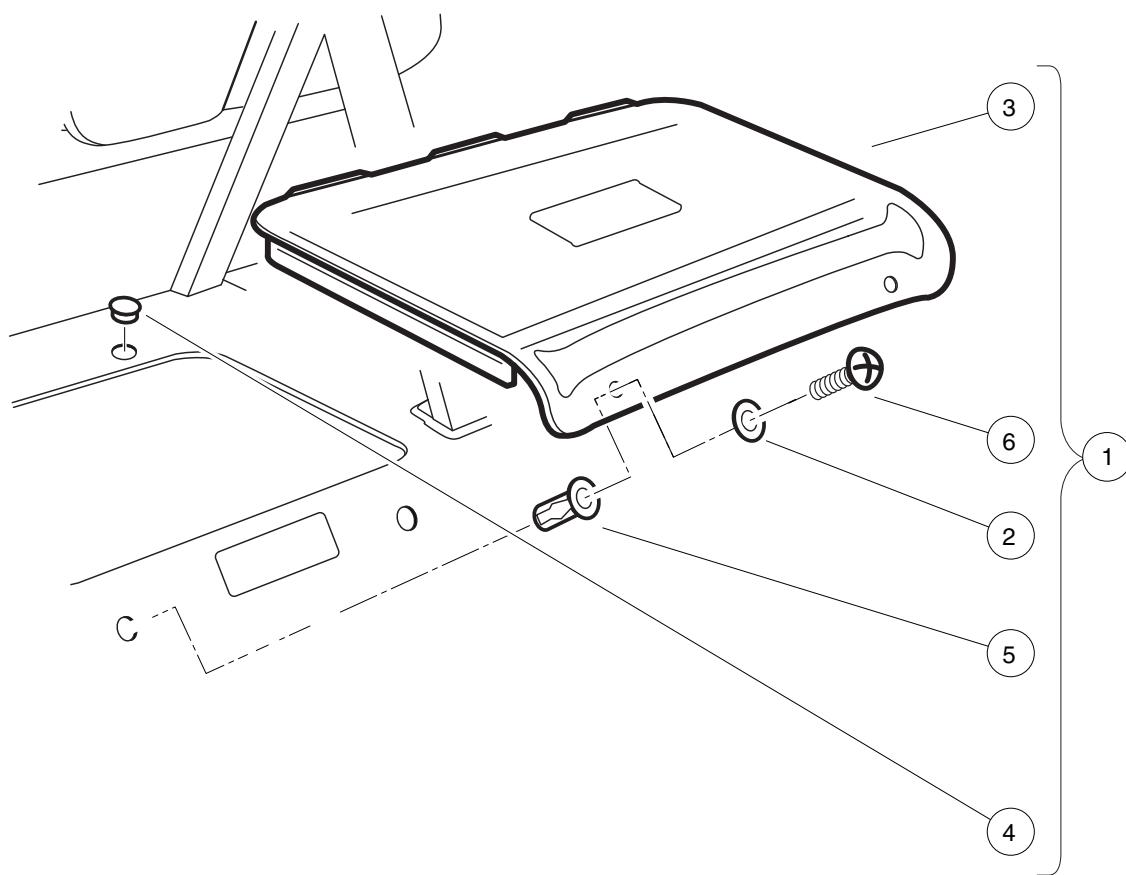
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000393-001

**BATTERY INSULATOR, TRANSPORTER, VILL 6 & 8, XRT850 REAR  
BODY – ELECTRIC**

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>1013357</u>	1 2 3 4 Rivet, 5/32 Aluminum Pop .....	2
2	<u>101837001</u>	Battery Insulator .....	1

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000783-002

# REAR ACCESS DOOR

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	<u>1013218</u>	Kit, Access Door Black (includes items 2 through 6) .....	1
2	<u>1012581</u>	Washer, 0.609-inch OD, Nylon Cup .....	2
3	<u>1013032</u>	Molded Access Door Black .....	1
4	<u>1013216</u>	Plug, Button .....	2
5	<u>1015525</u>	Nut, 1/4-20 Blind .....	2
6	<u>8251</u>	Screw, 1/4-20 X 1.0 Truss-Head Machine .....	2

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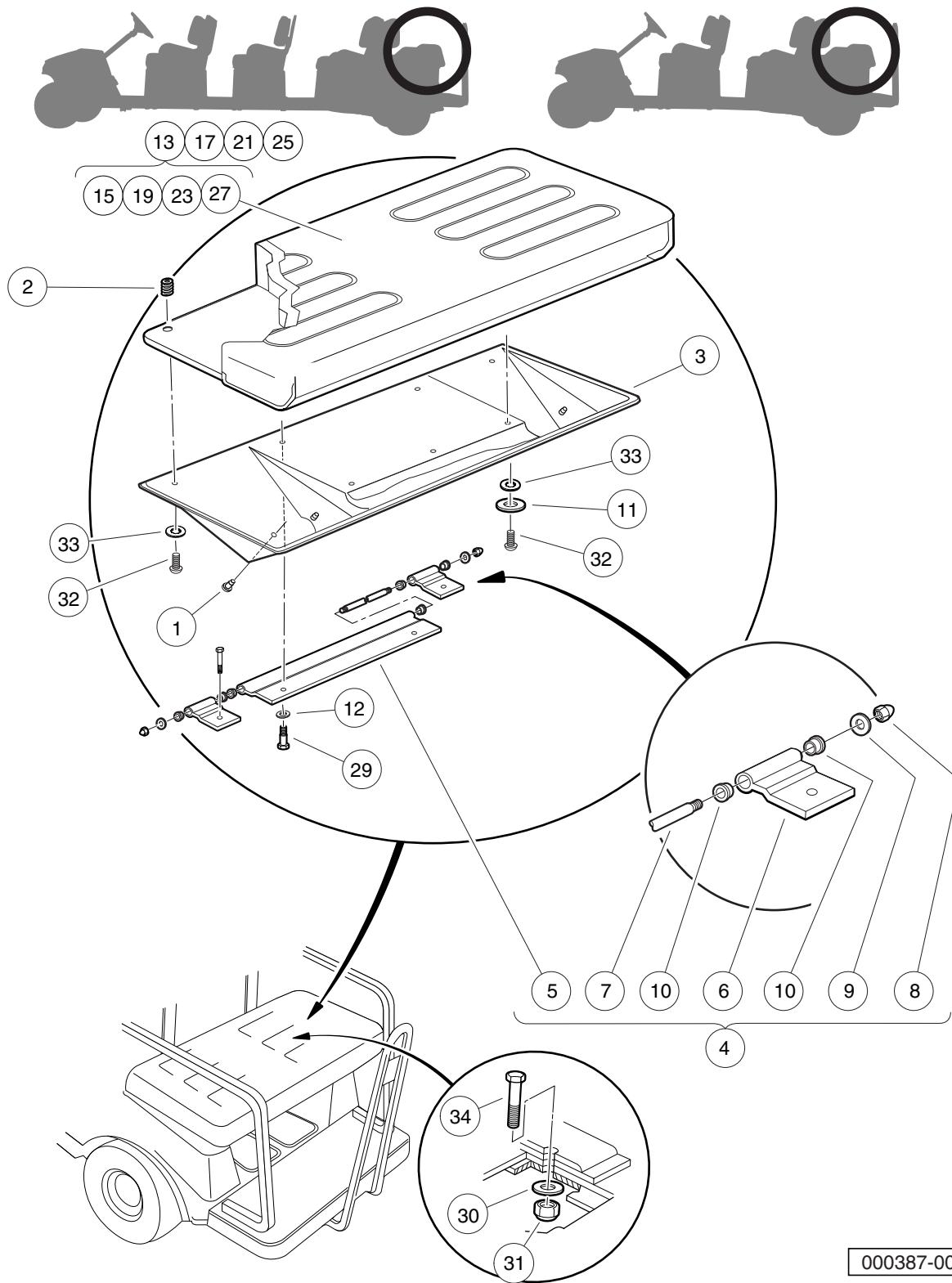
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VILLAGER 8

VILLAGER 6



000387-001

# REAR-FACING SEAT BOTTOM – VILLAGER VEHICLES

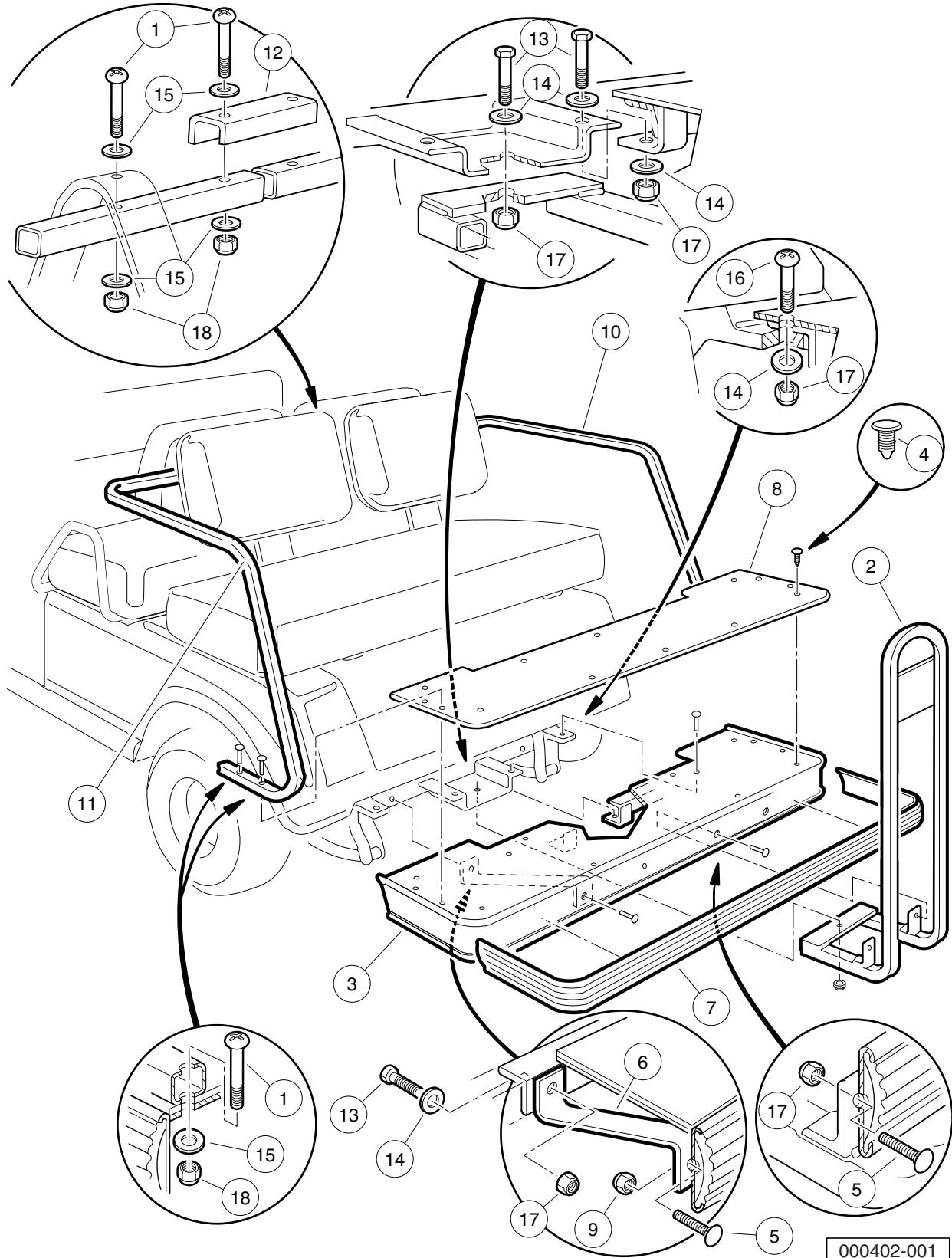
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	<u>1010436</u>	Bumper, Rubber .....	4
2	<u>1010543</u>	Insert - Wood .....	7
3	<u>1011210</u>	Seat Support 4-Passenger .....	1
4	<u>1011219</u>	Hinge Assembly 4 Passenger (includes items 5 through 10) .....	1
5	<u>1011220</u>	Hinge Long 4 Passenger .....	1
6	<u>1011221</u>	Hinge Short 4 Passenger .....	2
7	<u>1011222</u>	Pin, Hinge, Long, 4-Pass .....	1
8	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	2
9	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	2
10	<u>8028</u>	Rotor Stop, FNR .....	6
11	<u>1011578</u>	Washer, 5/16 Type B Flat .....	3
12	<u>1014007</u>	Washer, 1/4, Flat .....	2
13	<u>101564804</u>	Seat Bottom Assembly, Buff (includes items 14 through 16) .....	1
14	N/A	Foam, Seat .....	1
15	<u>101562711</u>	Vinyl Cover, Seat Bottom, Buff .....	1
16	N/A	Plywood Assy .....	1
17	<u>101564805</u>	Seat Bottom Assembly, White (includes items 18 through 20) .....	1
18	N/A	Foam, Seat .....	1
19	<u>101562712</u>	Vinyl Cover, Seat Bottom, White .....	1
20	N/A	Plywood Assy .....	1
21	<u>101564807</u>	Seat Bottom Assembly, Gray (includes items 22 through 24) .....	1
22	N/A	Foam, Seat .....	1
23	<u>101562715</u>	Vinyl Cover, Seat Bottom, Gray .....	1
24	N/A	Plywood Assy .....	1
25	<u>101564808</u>	Seat Bottom Assembly, Black (includes items 26 through 28) .....	1
26	N/A	Foam, Seat .....	1
27	<u>101562714</u>	Vinyl Cover, Seat Bottom, Black .....	1
28	N/A	Plywood Assy .....	1
29	<u>1016916</u>	Screw, 1/4-20 X 1.50 Hex-Head Cap .....	2
30	<u>1241</u>	Washer, 5/16 Type A Flat .....	2
31	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
32	<u>8251</u>	Screw, 1/4-20 X 1.0 Truss-Head Machine .....	5
33	<u>8304</u>	Lockwasher, 1/4 Type A Int.tth .....	5
34	<u>8963</u>	Screw, 5/16-18 X 1.75 Hex-Head Cap .....	2
		Note: Sub-components contained in items 17, 21, and 25 are the same as those shown for item 13, except for the vinyl seat covers.	

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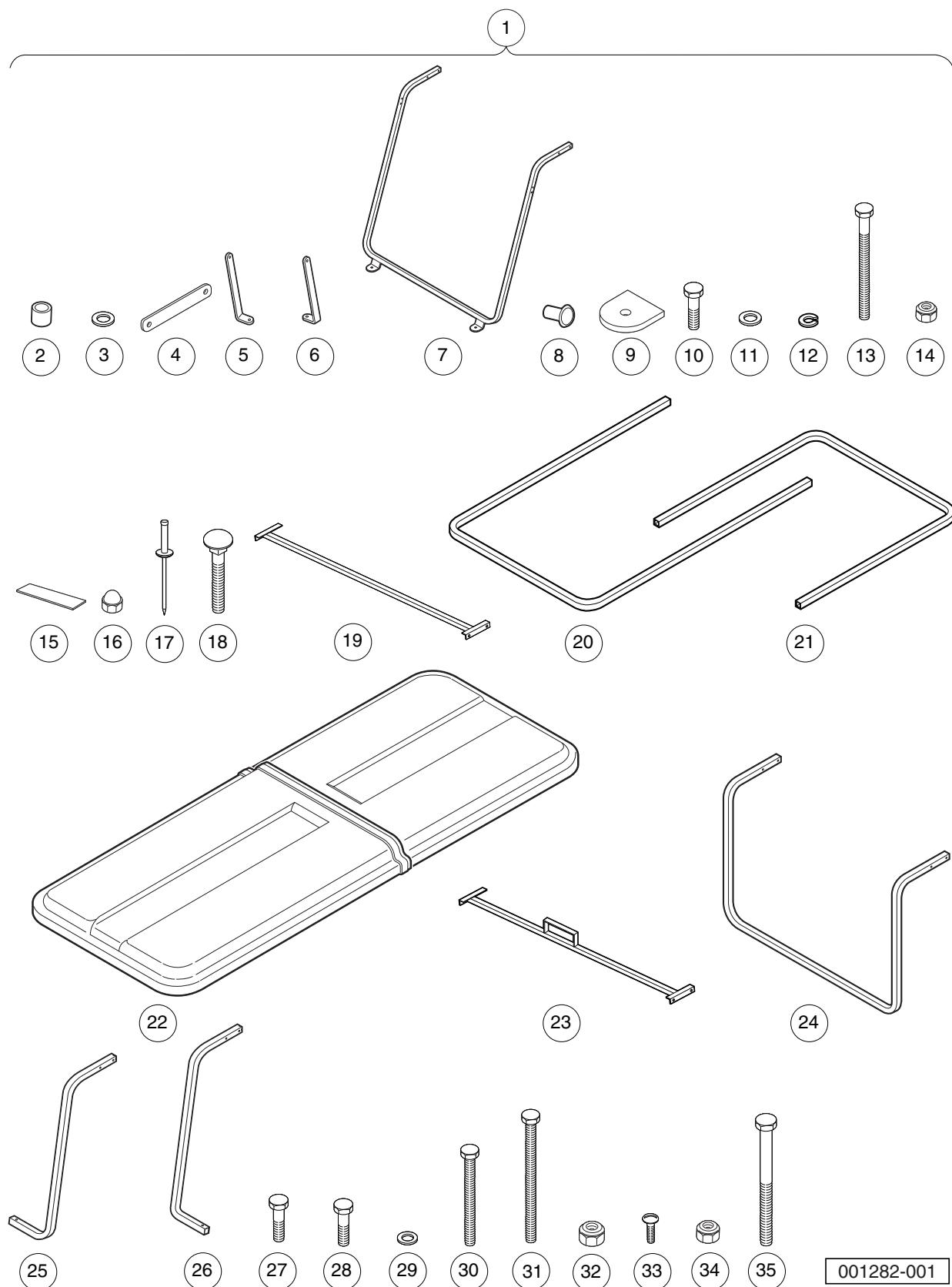
# REAR FOOTREST, ARMRESTS AND HANDRAILS – DS VILLAGER 4, VILLAGER 6 AND 8

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	<u>1011988</u>	Screw, 1/4-20 X 2.00 Phillips Truss-Head .....	8
2	<u>1016842</u>	Rear Seat Handrail Weldment .....	1
3	<u>101841101</u>	Rear Foot Rest Asm (includes items 4 through 9) .....	1
4	<u>1010434</u>	Barrel - Plastic .....	8
5	<u>1010435</u>	Bolt, Carriage, 5/16-18 X 1.00 .....	4
6	<u>1016668</u>	Connecting Bar .....	2
7	<u>1016835</u>	Bumper, Side Trim .....	1
8	<u>101840901</u>	Foot Rest Mat .....	1
9	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
10	<u>101841201</u>	Armrest, Seat, Rear, Right-Hand .....	1
11	<u>101841202</u>	Armrest, Seat, Rear, Left-Hand .....	1
12	<u>101841301</u>	Armrest Bracket .....	1
13	<u>1218</u>	Screw, 5/16-18 X 1.25 Hex-Head Cap .....	5
14	<u>1241</u>	Washer, 5/16 Type A Flat .....	9
15	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	8
16	<u>7410</u>	Screw, 5/16-18 X 1.25 Truss Hd .....	2
17	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	9
18	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	8

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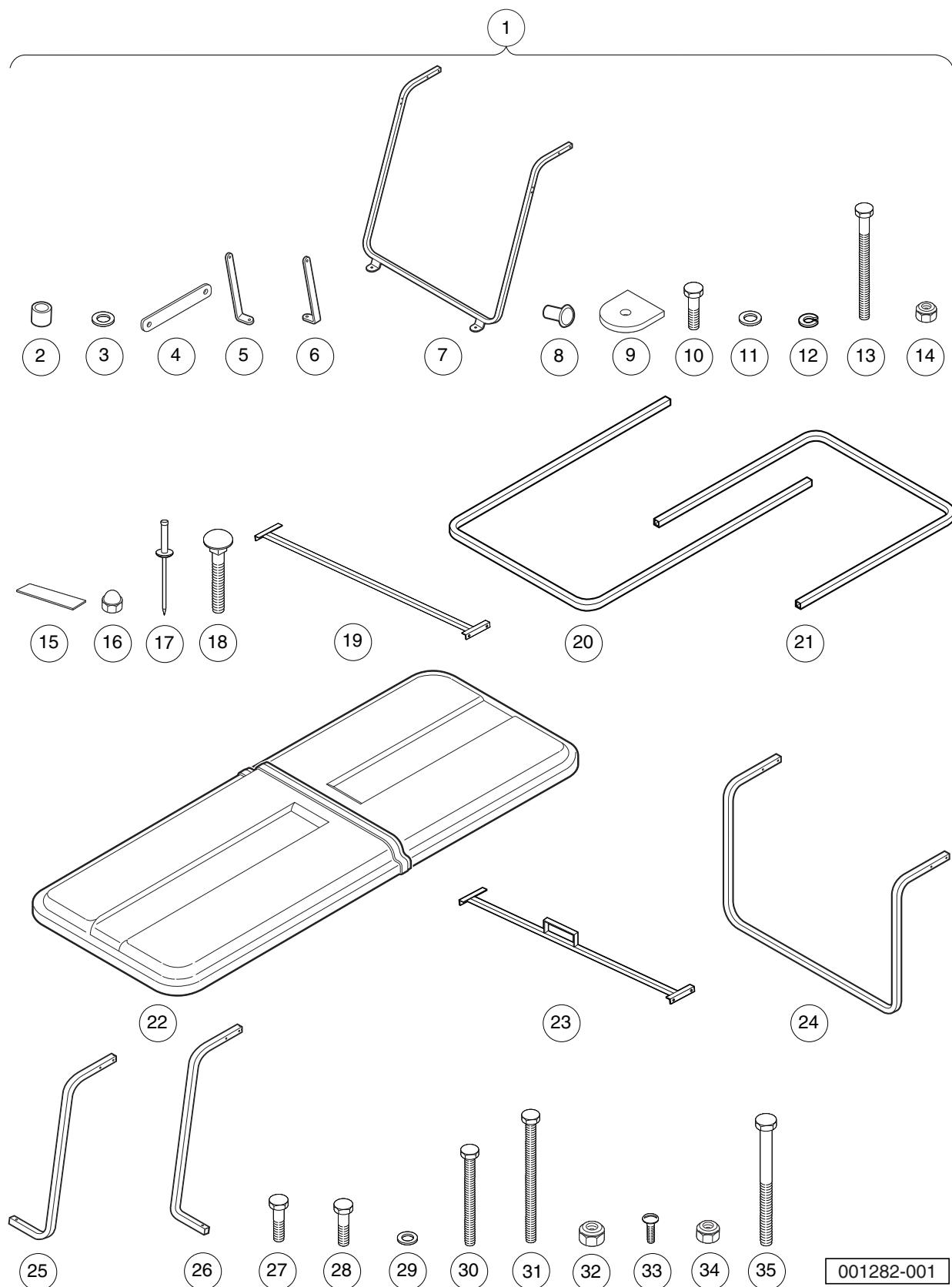
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# CANOPY KIT, WHITE – VILLAGER 6 WITH REAR-FACING SEATS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101816701</u>	Canopy Top Wht Vill W/rear St (includes items 2 through 35) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1011697</u>	Washer, 5/16 Flat .....	2
4	<u>1011852</u>	Plate, Canopy Trim .....	10
5	<u>1011862</u>	Brace, Right-Hand Canopy Mount Knee .....	1
6	<u>1011865</u>	Brace, Left-Hand Canopy Mount Knee .....	1
7	<u>1011868</u>	Weldment, Windshield Frame .....	1
8	<u>1011878</u>	T-nut, 1/4-20 X .310 Capped .....	2
9	<u>1011883</u>	Pad, Windshield Frame Mounting .....	2
10	<u>1011937</u>	Bolt, 5/16-18 X 1.25 Hex Head .....	2
11	<u>1011964</u>	Washer, 1/4 Flat .....	16
12	<u>1011965</u>	Lockwasher, 1/4 Split Ss .....	2
13	<u>1012159</u>	Bolt, 1/4-20 X 2.75 Hex-Head .....	8
14	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	8
15	<u>1014471</u>	Tape, Vinyl Foam 1/8" x 3/4" .....	20
16	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	4
17	<u>1015392</u>	Rivet, 3/16 Pop .....	8
18	<u>1015405</u>	Bolt, Carriage, 5/16-18 X 2.0 .....	2
19	<u>1016781</u>	Hanger Weldment .....	1
20	<u>1016793</u>	Top Front Support .....	1
21	<u>1016794</u>	Top Rear Support .....	1
22	<u>101679902</u>	Canopy Front & Rear White .....	1
23	<u>1017185</u>	Hanger Weldment Front .....	1
24	<u>101815301</u>	Brace, Rear Canopy .....	1
25	<u>101815401</u>	Canopy Side Brace Lh .....	1
26	<u>101815402</u>	Canopy Side Brace Rh .....	1
27	<u>1218</u>	Screw, 5/16-18 X 1.25 Hex-Head Cap .....	2
28	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
29	<u>183</u>	Washer, #10, Type A, Flat .....	16
30	<u>324</u>	Screw, 1/4-20 X 2.50 Hx Hd Cap .....	4
31	<u>343</u>	Screw, 1/4-20 X 3.00 Hx Hd Cap .....	4
32	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
33	<u>8104</u>	Screw, #10-32 X .75 Rd Hd Mach .....	8
34	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	12
35	<u>8915</u>	Screw, 5/16-18 X 3.0 Hx Hd Cap .....	2

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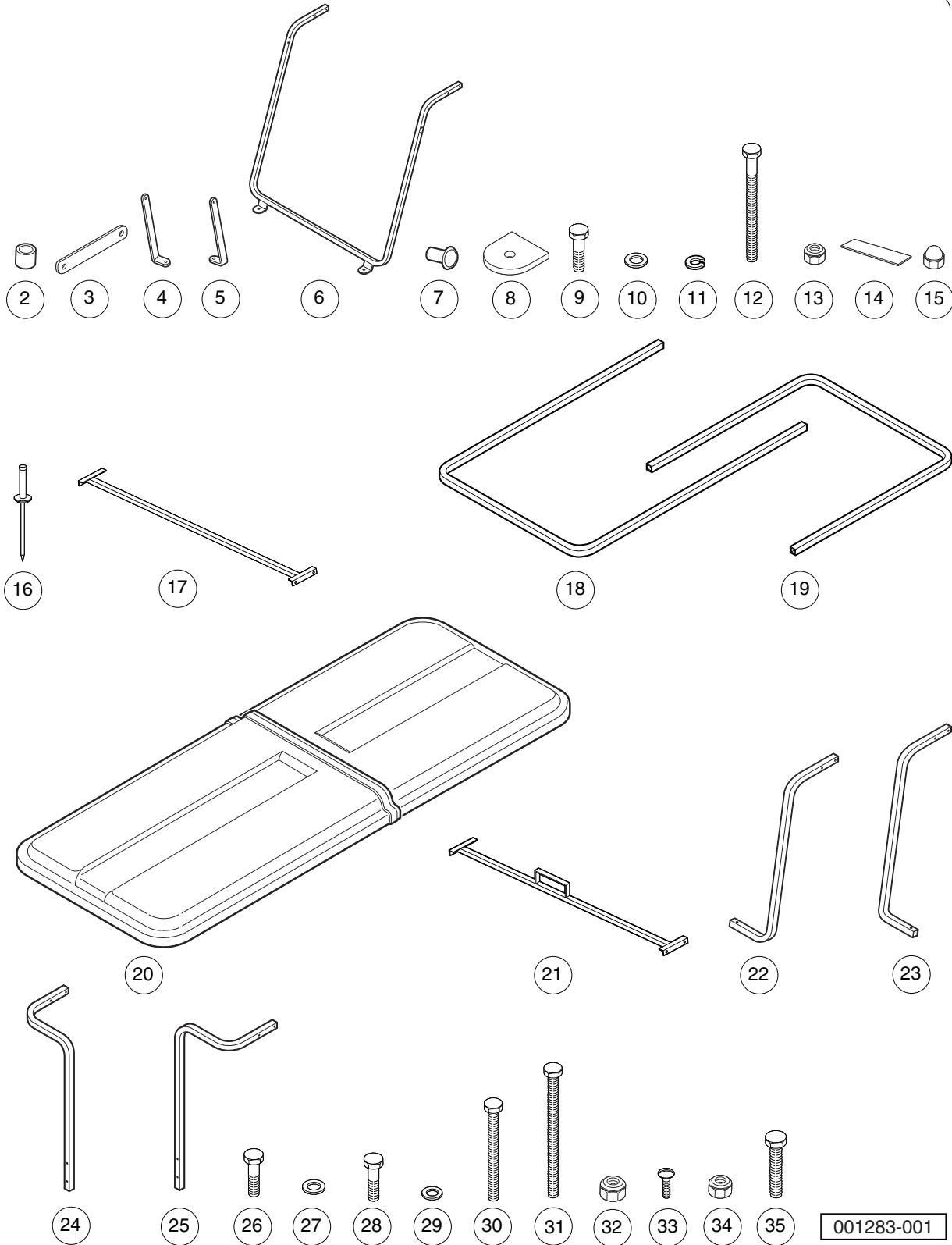
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# CANOPY KIT, BEIGE – VILLAGER 6 WITH REAR-FACING SEATS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101816702</u>	Canopy Beige Vill W/rear St (includes items 2 through 35) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1011697</u>	Washer, 5/16 Flat .....	2
4	<u>1011852</u>	Plate, Canopy Trim .....	10
5	<u>1011862</u>	Brace, Right-Hand Canopy Mount Knee .....	1
6	<u>1011865</u>	Brace, Left-Hand Canopy Mount Knee .....	1
7	<u>1011868</u>	Weldment, Windshield Frame .....	1
8	<u>1011878</u>	T-nut, 1/4-20 X .310 Capped .....	2
9	<u>1011883</u>	Pad, Windshield Frame Mounting .....	2
10	<u>1011937</u>	Bolt, 5/16-18 X 1.25 Hex Head .....	2
11	<u>1011964</u>	Washer, 1/4 Flat .....	16
12	<u>1011965</u>	Lockwasher, 1/4 Split Ss .....	2
13	<u>1012159</u>	Bolt, 1/4-20 X 2.75 Hex-Head .....	8
14	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	8
15	<u>1014471</u>	Tape, Vinyl Foam 1/8" x 3/4" .....	20
16	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	4
17	<u>1015392</u>	Rivet, 3/16 Pop .....	8
18	<u>1015405</u>	Bolt, Carriage, 5/16-18 X 2.0 .....	2
19	<u>1016781</u>	Hanger Weldment .....	1
20	<u>1016793</u>	Top Front Support .....	1
21	<u>1016794</u>	Top Rear Support .....	1
22	<u>101679901</u>	Canopy Front & Rear Beige .....	1
23	<u>1017185</u>	Hanger Weldment Front .....	1
24	<u>101815301</u>	Brace, Rear Canopy .....	1
25	<u>101815401</u>	Canopy Side Brace Lh .....	1
26	<u>101815402</u>	Canopy Side Brace Rh .....	1
27	<u>1218</u>	Screw, 5/16-18 X 1.25 Hex-Head Cap .....	2
28	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
29	<u>183</u>	Washer, #10, Type A, Flat .....	16
30	<u>324</u>	Screw, 1/4-20 X 2.50 Hx Hd Cap .....	4
31	<u>343</u>	Screw, 1/4-20 X 3.00 Hx Hd Cap .....	4
32	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
33	<u>8104</u>	Screw, #10-32 X .75 Rd Hd Mach .....	8
34	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	12
35	<u>8915</u>	Screw, 5/16-18 X 3.0 Hx Hd Cap .....	2

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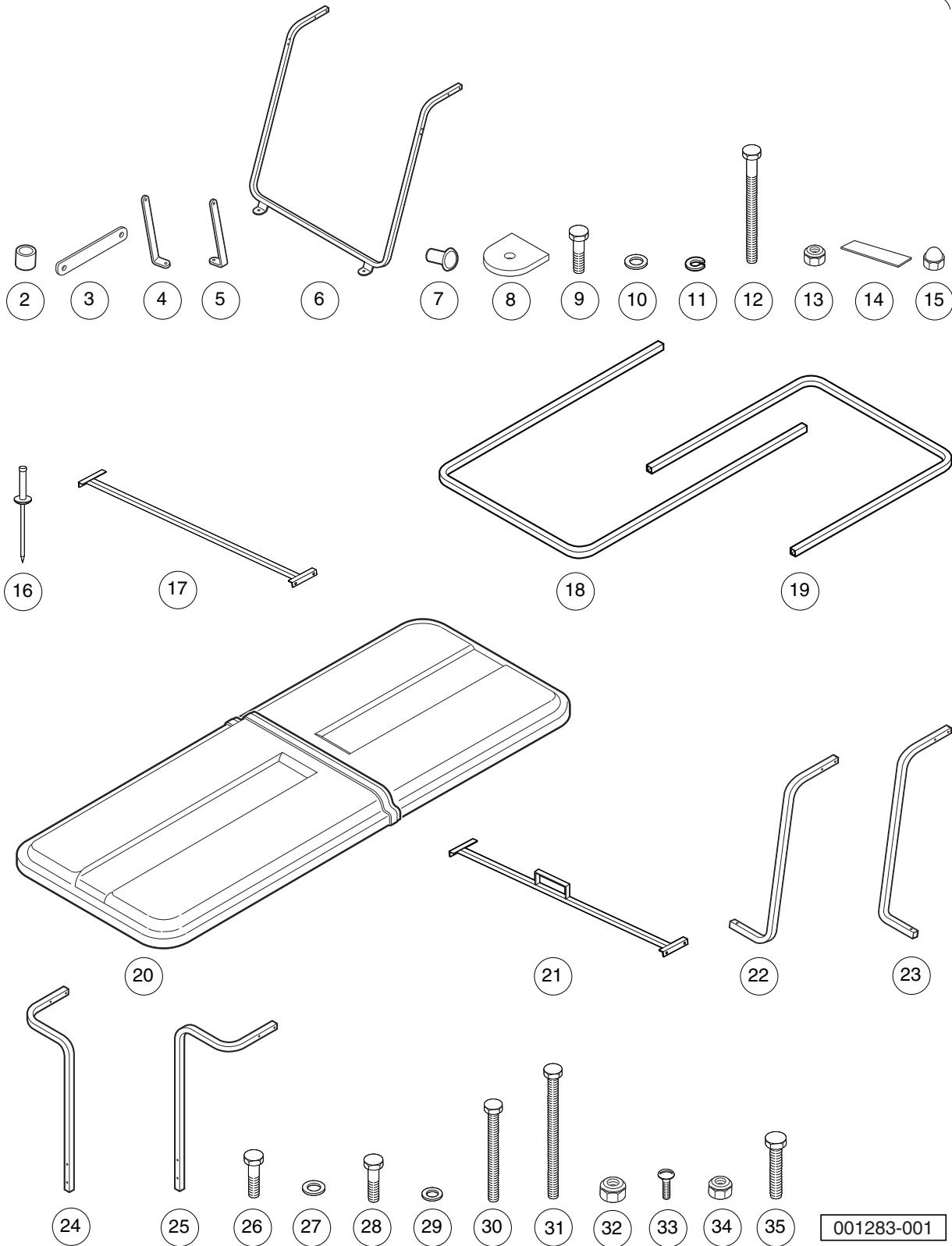
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# CANOPY KIT, WHITE – VILLAGER 6 WITH FLAT BED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101838001</u>	Canopy Top Wht Vill W/cargo Bd (includes items 2 through 35) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1011852</u>	Plate, Canopy Trim .....	10
4	<u>1011862</u>	Brace, Right-Hand Canopy Mount Knee .....	1
5	<u>1011865</u>	Brace, Left-Hand Canopy Mount Knee .....	1
6	<u>1011868</u>	Weldment, Windshield Frame .....	1
7	<u>1011878</u>	T-nut, 1/4-20 X .310 Capped .....	2
8	<u>1011883</u>	Pad, Windshield Frame Mounting .....	2
9	<u>1011937</u>	Bolt, 5/16-18 X 1.25 Hex Head .....	2
10	<u>1011964</u>	Washer, 1/4 Flat .....	16
11	<u>1011965</u>	Lockwasher, 1/4 Split Ss .....	2
12	<u>1012159</u>	Bolt, 1/4-20 X 2.75 Hex-Head .....	8
13	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	8
14	<u>1014471</u>	Tape, Vinyl Foam 1/8" x 3/4" .....	20
15	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	4
16	<u>1015392</u>	Rivet, 3/16 Pop .....	8
17	<u>1016781</u>	Hanger Weldment .....	1
18	<u>1016793</u>	Top Front Support .....	1
19	<u>1016794</u>	Top Rear Support .....	1
20	<u>101679902</u>	Canopy Front & Rear White .....	1
21	<u>1017185</u>	Hanger Weldment Front .....	1
22	<u>101815401</u>	Canopy Side Brace Lh .....	1
23	<u>101815402</u>	Canopy Side Brace Rh .....	1
24	<u>101837801</u>	Rear Canopy Brace Rh .....	1
25	<u>101837802</u>	Rear Canopy Brace Lh .....	1
26	<u>1218</u>	Screw, 5/16-18 X 1.25 Hex-Head Cap .....	2
27	<u>1241</u>	Washer, 5/16 Type A Flat .....	4
28	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
29	<u>183</u>	Washer, #10, Type A, Flat .....	16
30	<u>324</u>	Screw, 1/4-20 X 2.50 Hx Hd Cap .....	4
31	<u>343</u>	Screw, 1/4-20 X 3.00 Hx Hd Cap .....	4
32	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	4
33	<u>8104</u>	Screw, #10-32 X .75 Rd Hd Mach .....	8
34	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	12
35	<u>8963</u>	Screw, 5/16-18 X 1.75 Hex-Head Cap .....	4

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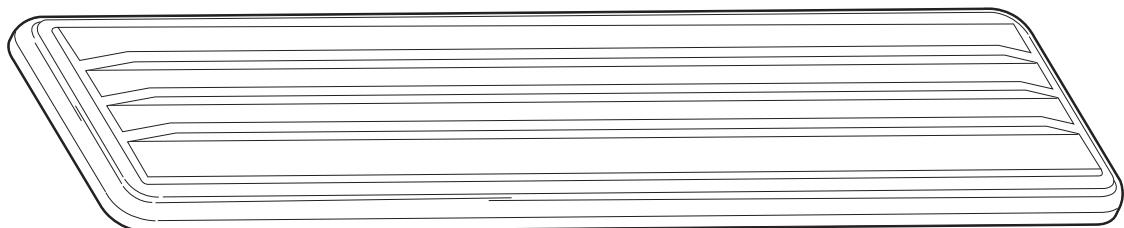
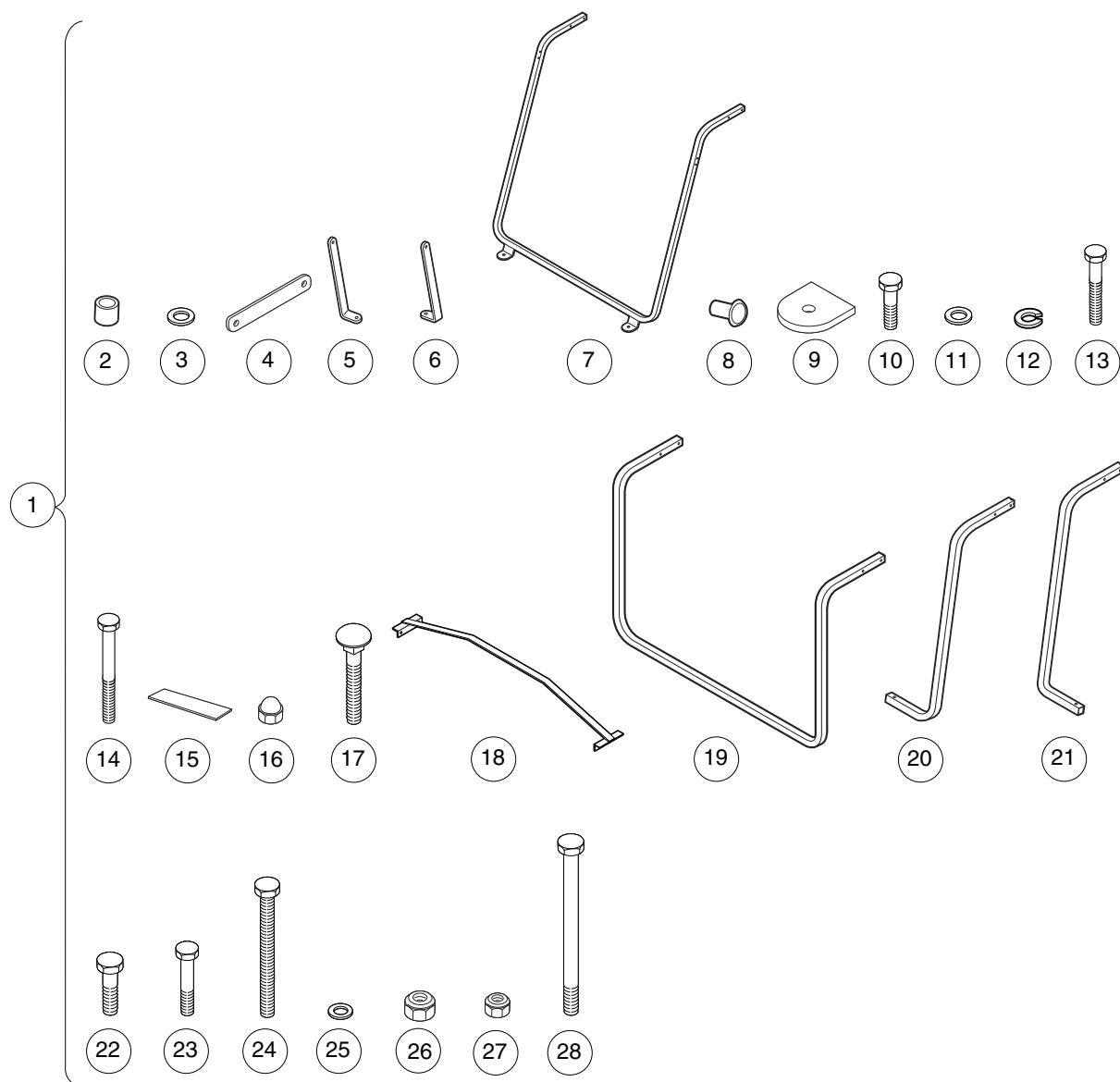
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# CANOPY KIT, BEIGE – VILLAGER 6 WITH FLAT BED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101838002</u>	Canopy Beige Vill W/cargo Bd (includes items 2 through 35) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1011852</u>	Plate, Canopy Trim .....	10
4	<u>1011862</u>	Brace, Right-Hand Canopy Mount Knee .....	1
5	<u>1011865</u>	Brace, Left-Hand Canopy Mount Knee .....	1
6	<u>1011868</u>	Weldment, Windshield Frame .....	1
7	<u>1011878</u>	T-nut, 1/4-20 X .310 Capped .....	2
8	<u>1011883</u>	Pad, Windshield Frame Mounting .....	2
9	<u>1011937</u>	Bolt, 5/16-18 X 1.25 Hex Head .....	2
10	<u>1011964</u>	Washer, 1/4 Flat .....	16
11	<u>1011965</u>	Lockwasher, 1/4 Split Ss .....	2
12	<u>1012159</u>	Bolt, 1/4-20 X 2.75 Hex-Head .....	8
13	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	8
14	<u>1014471</u>	Tape, Vinyl Foam 1/8" x 3/4" .....	20
15	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	4
16	<u>1015392</u>	Rivet, 3/16 Pop .....	8
17	<u>1016781</u>	Hanger Weldment .....	1
18	<u>1016793</u>	Top Front Support .....	1
19	<u>1016794</u>	Top Rear Support .....	1
20	<u>101679901</u>	Canopy Front & Rear Beige .....	1
21	<u>1017185</u>	Hanger Weldment Front .....	1
22	<u>101815401</u>	Canopy Side Brace Lh .....	1
23	<u>101815402</u>	Canopy Side Brace Rh .....	1
24	<u>101837801</u>	Rear Canopy Brace Rh .....	1
25	<u>101837802</u>	Rear Canopy Brace Lh .....	1
26	<u>1218</u>	Screw, 5/16-18 X 1.25 Hex-Head Cap .....	2
27	<u>1241</u>	Washer, 5/16 Type A Flat .....	4
28	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
29	<u>183</u>	Washer, #10, Type A, Flat .....	16
30	<u>324</u>	Screw, 1/4-20 X 2.50 Hx Hd Cap .....	4
31	<u>343</u>	Screw, 1/4-20 X 3.00 Hx Hd Cap .....	4
32	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	4
33	<u>8104</u>	Screw, #10-32 X .75 Rd Hd Mach .....	8
34	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	12
35	<u>8963</u>	Screw, 5/16-18 X 1.75 Hex-Head Cap .....	4

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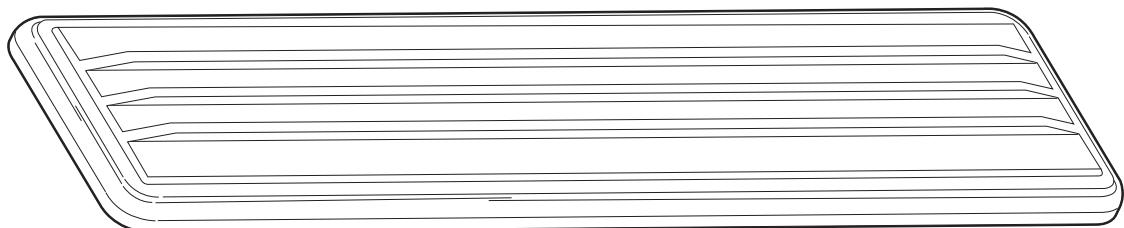
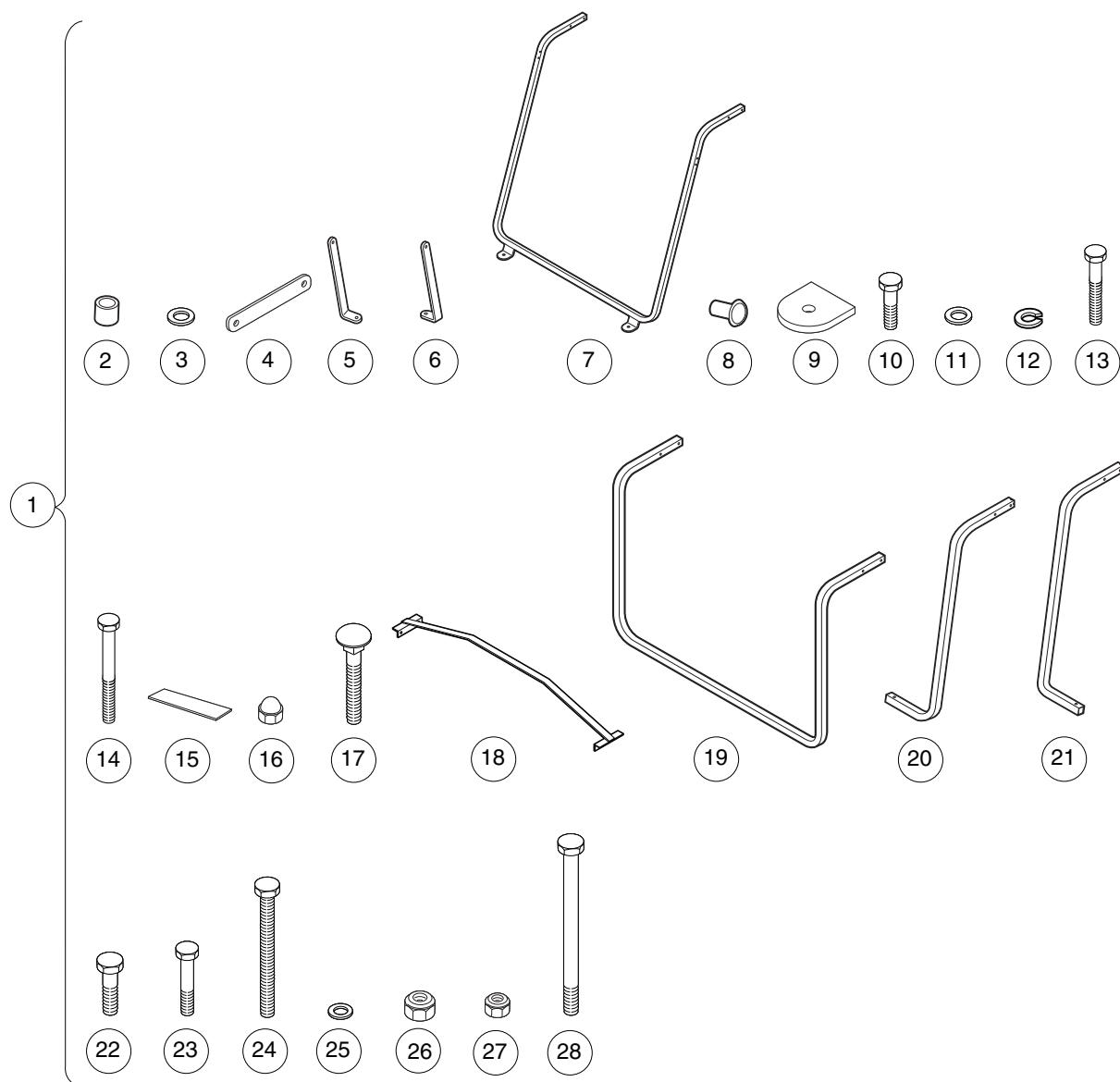
# CANOPY KIT, WHITE – VILLAGER 8 WITH REAR-FACING SEATS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101805801</u>	Canopy Hardware Kit (includes items 2 through 28) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1011697</u>	Washer, 5/16 Flat .....	2
4	<u>1011852</u>	Plate, Canopy Trim .....	4
5	<u>1011862</u>	Brace, Right-Hand Canopy Mount Knee .....	1
6	<u>1011865</u>	Brace, Left-Hand Canopy Mount Knee .....	1
7	<u>1011868</u>	Weldment, Windshield Frame .....	1
8	<u>1011878</u>	T-nut, 1/4-20 X .310 Capped .....	2
9	<u>1011883</u>	Pad, Windshield Frame Mounting .....	2
10	<u>1011937</u>	Bolt, 5/16-18 X 1.25 Hex Head .....	2
11	<u>1011964</u>	Washer, 1/4 Flat .....	2
12	<u>1011965</u>	Lockwasher, 1/4 Split Ss .....	2
13	<u>1013509</u>	Screw, 1/4-20 X 1.75 Hx Hd Cap .....	4
14	<u>1014201</u>	Screw, 1/4-20 X 2.25 Hex Cap .....	16
15	<u>1014471</u>	Tape, Vinyl Foam 1/8" x 3/4" .....	20
16	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	8
17	<u>1015405</u>	Bolt, Carriage, 5/16-18 X 2.0 .....	2
18	<u>101800201</u>	Canopy Top Brace Weldment .....	2
19	<u>101805601</u>	Rear Brace XI Canopy .....	1
20	<u>101815401</u>	Canopy Side Brace Lh .....	2
21	<u>101815402</u>	Canopy Side Brace Rh .....	2
22	<u>1218</u>	Screw, 5/16-18 X 1.25 Hex-Head Cap .....	2
23	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
24	<u>324</u>	Screw, 1/4-20 X 2.50 Hx Hd Cap .....	12
25	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	56
26	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
27	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	24
28	<u>8915</u>	Screw, 5/16-18 X 3.0 Hx Hd Cap .....	2
29	<u>101835501</u>	XI Canopy - White .....	1

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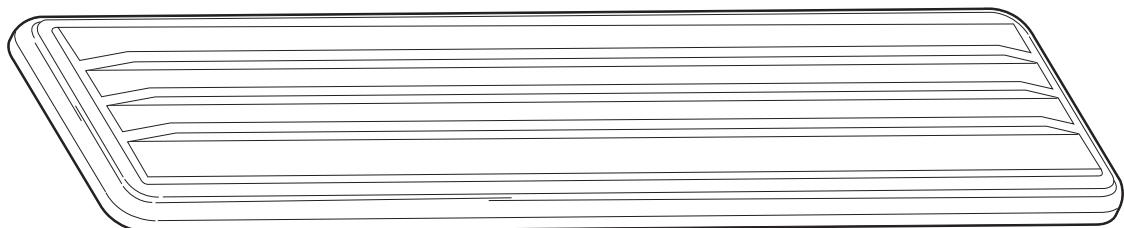
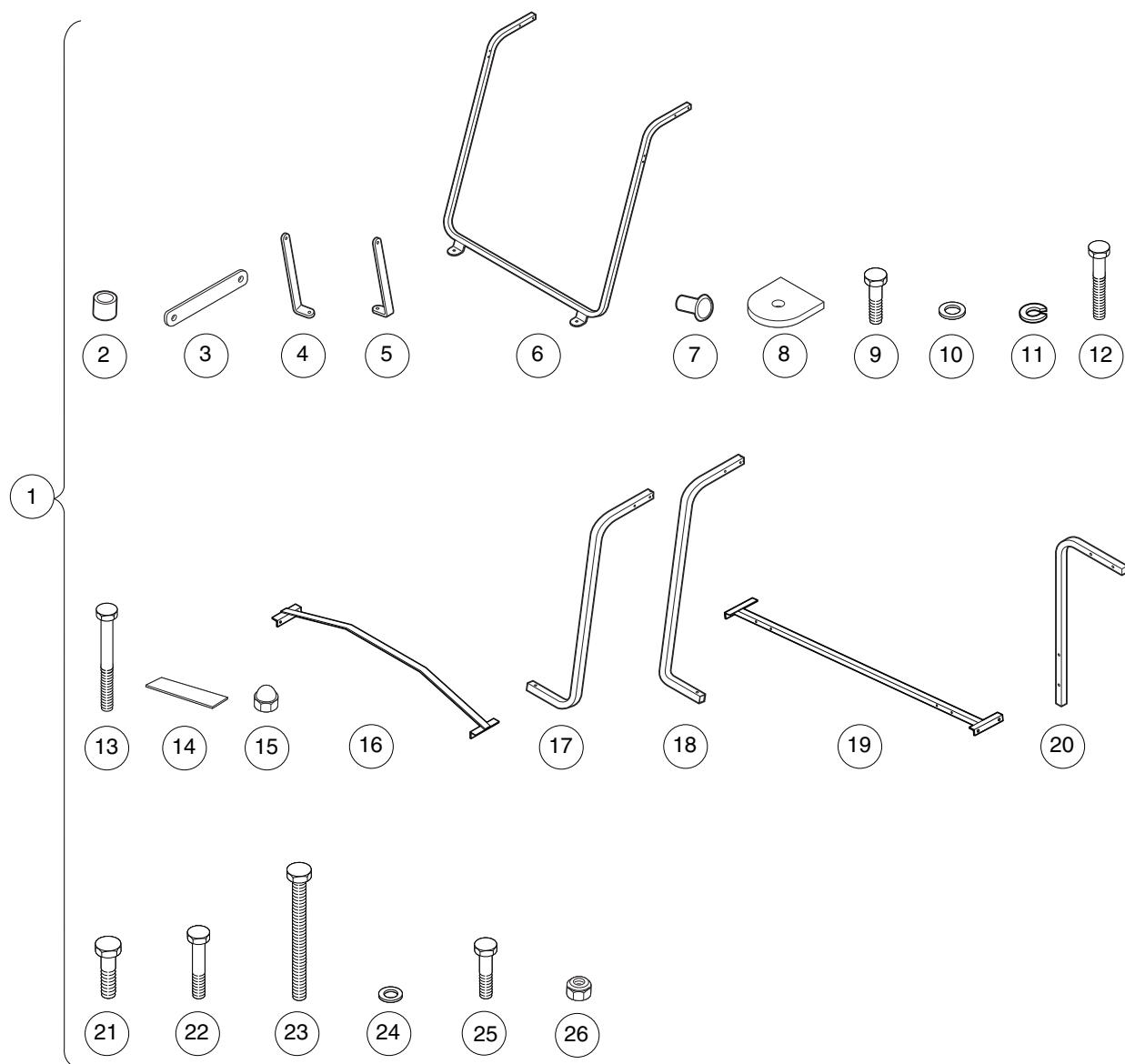
# CANOPY KIT, BEIGE – VILLAGER 8 WITH REAR-FACING SEATS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101805801</u>	Canopy Hardware Kit (includes items 2 through 28) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1011697</u>	Washer, 5/16 Flat .....	2
4	<u>1011852</u>	Plate, Canopy Trim .....	4
5	<u>1011862</u>	Brace, Right-Hand Canopy Mount Knee .....	1
6	<u>1011865</u>	Brace, Left-Hand Canopy Mount Knee .....	1
7	<u>1011868</u>	Weldment, Windshield Frame .....	1
8	<u>1011878</u>	T-nut, 1/4-20 X .310 Capped .....	2
9	<u>1011883</u>	Pad, Windshield Frame Mounting .....	2
10	<u>1011937</u>	Bolt, 5/16-18 X 1.25 Hex Head .....	2
11	<u>1011964</u>	Washer, 1/4 Flat .....	2
12	<u>1011965</u>	Lockwasher, 1/4 Split Ss .....	2
13	<u>1013509</u>	Screw, 1/4-20 X 1.75 Hx Hd Cap .....	4
14	<u>1014201</u>	Screw, 1/4-20 X 2.25 Hex Cap .....	16
15	<u>1014471</u>	Tape, Vinyl Foam 1/8" x 3/4" .....	20
16	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	8
17	<u>1015405</u>	Bolt, Carriage, 5/16-18 X 2.0 .....	2
18	<u>101800201</u>	Canopy Top Brace Weldment .....	2
19	<u>101805601</u>	Rear Brace XI Canopy .....	1
20	<u>101815401</u>	Canopy Side Brace Lh .....	2
21	<u>101815402</u>	Canopy Side Brace Rh .....	2
22	<u>1218</u>	Screw, 5/16-18 X 1.25 Hex-Head Cap .....	2
23	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
24	<u>324</u>	Screw, 1/4-20 X 2.50 Hx Hd Cap .....	12
25	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	56
26	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
27	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	24
28	<u>8915</u>	Screw, 5/16-18 X 3.0 Hx Hd Cap .....	2
29	<u>101835502</u>	XI Canopy - Beige .....	1

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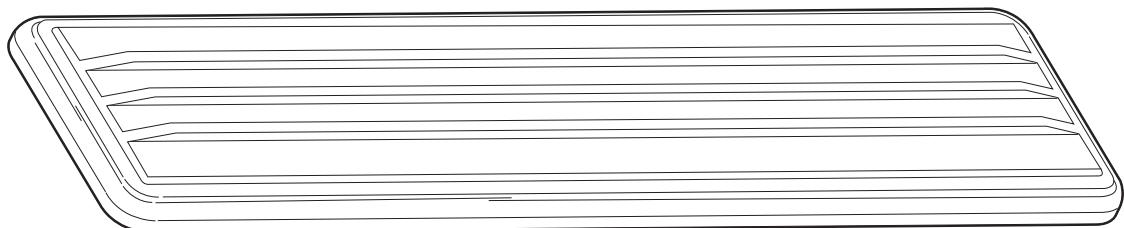
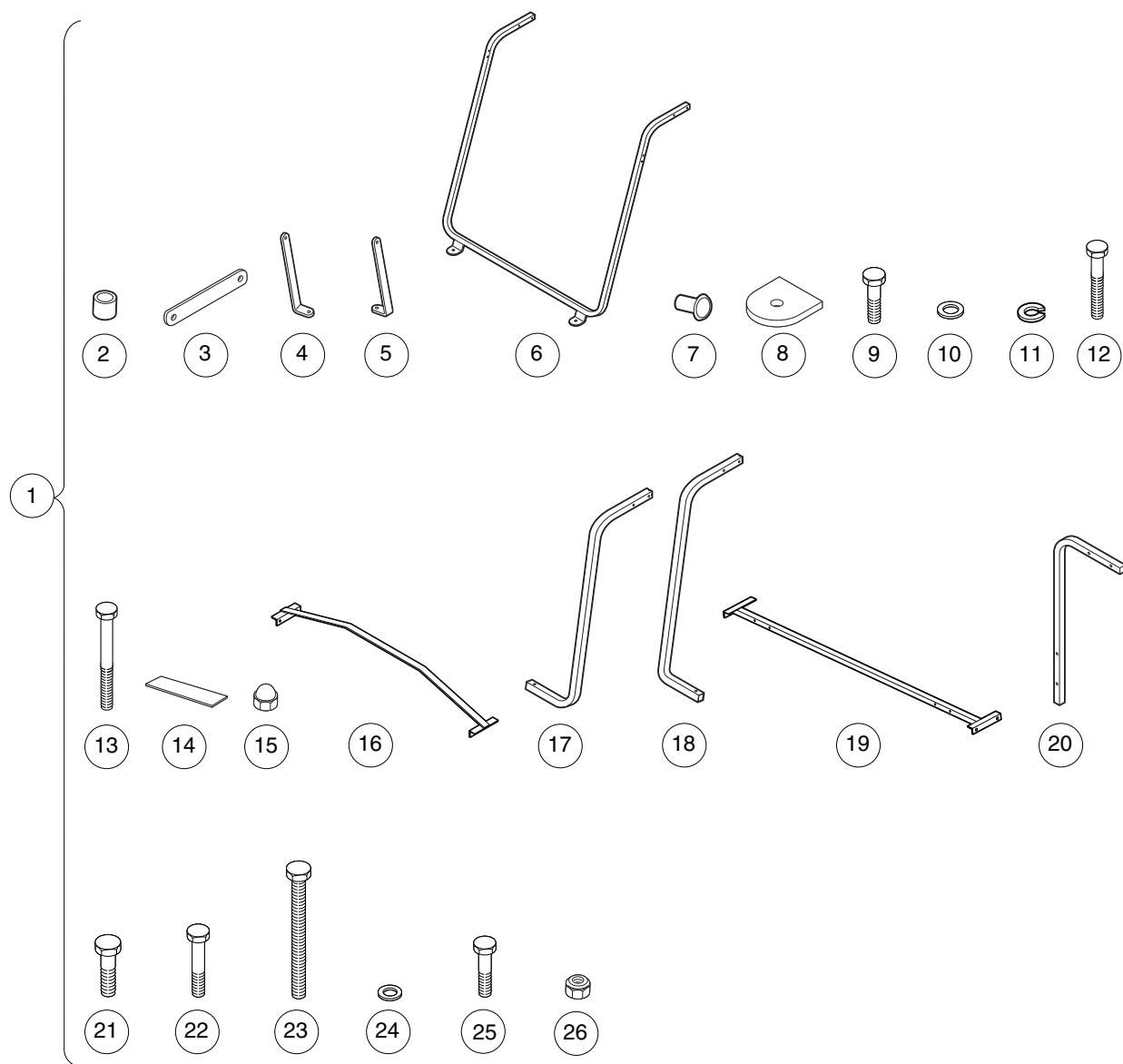
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# CANOPY KIT, WHITE – VILLAGER 8 WITH FLAT BED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101835001</u>	Kit, Rv XI Canopy Hardware (includes items 2 through 26) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1011852</u>	Plate, Canopy Trim .....	4
4	<u>1011862</u>	Brace, Right-Hand Canopy Mount Knee .....	1
5	<u>1011865</u>	Brace, Left-Hand Canopy Mount Knee .....	1
6	<u>1011868</u>	Weldment, Windshield Frame .....	1
7	<u>1011878</u>	T-nut, 1/4-20 X .310 Capped .....	2
8	<u>1011883</u>	Pad, Windshield Frame Mounting .....	2
9	<u>1011937</u>	Bolt, 5/16-18 X 1.25 Hex Head .....	2
10	<u>1011964</u>	Washer, 1/4 Flat .....	2
11	<u>1011965</u>	Lockwasher, 1/4 Split Ss .....	2
12	<u>1013509</u>	Screw, 1/4-20 X 1.75 Hx Hd Cap .....	4
13	<u>1014201</u>	Screw, 1/4-20 X 2.25 Hex Cap .....	8
14	<u>1014471</u>	Tape, Vinyl Foam 1/8" x 3/4" .....	20
15	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	8
16	<u>101800201</u>	Canopy Top Brace Weldment .....	2
17	<u>101805501</u>	Side Brace XI Canopy L.h. .....	2
18	<u>101805502</u>	Side Brace XI Canopy R.h. .....	2
19	<u>101835101</u>	Rear Cross Brace XI Canopy .....	1
20	<u>101835401</u>	Rear Brace XI Canopy .....	2
21	<u>1218</u>	Screw, 5/16-18 X 1.25 Hex-Head Cap .....	2
22	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
23	<u>324</u>	Screw, 1/4-20 X 2.50 Hx Hd Cap .....	16
24	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	56
25	<u>7479</u>	Screw, 1/4-20 X 1.25 Hex-Head Cap .....	4
26	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	24
27	<u>101835501</u>	XI Canopy - White .....	1

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27

001285-001

# CANOPY KIT, BEIGE – VILLAGER 8 WITH FLAT BED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101835001</u>	Kit, Rv XI Canopy Hardware (includes items 2 through 26) .....	1
2	<u>1010237</u>	Bushing .....	2
3	<u>1011852</u>	Plate, Canopy Trim .....	4
4	<u>1011862</u>	Brace, Right-Hand Canopy Mount Knee .....	1
5	<u>1011865</u>	Brace, Left-Hand Canopy Mount Knee .....	1
6	<u>1011868</u>	Weldment, Windshield Frame .....	1
7	<u>1011878</u>	T-nut, 1/4-20 X .310 Capped .....	2
8	<u>1011883</u>	Pad, Windshield Frame Mounting .....	2
9	<u>1011937</u>	Bolt, 5/16-18 X 1.25 Hex Head .....	2
10	<u>1011964</u>	Washer, 1/4 Flat .....	2
11	<u>1011965</u>	Lockwasher, 1/4 Split Ss .....	2
12	<u>1013509</u>	Screw, 1/4-20 X 1.75 Hx Hd Cap .....	4
13	<u>1014201</u>	Screw, 1/4-20 X 2.25 Hex Cap .....	8
14	<u>1014471</u>	Tape, Vinyl Foam 1/8" x 3/4" .....	20
15	<u>1015091</u>	Nut, 1/4-20 Stainless-Steel Center-Lock Cap .....	8
16	<u>101800201</u>	Canopy Top Brace Weldment .....	2
17	<u>101805501</u>	Side Brace XI Canopy L.h. .....	2
18	<u>101805502</u>	Side Brace XI Canopy R.h. .....	2
19	<u>101835101</u>	Rear Cross Brace XI Canopy .....	1
20	<u>101835401</u>	Rear Brace XI Canopy .....	2
21	<u>1218</u>	Screw, 5/16-18 X 1.25 Hex-Head Cap .....	2
22	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	2
23	<u>324</u>	Screw, 1/4-20 X 2.50 Hx Hd Cap .....	16
24	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	56
25	<u>7479</u>	Screw, 1/4-20 X 1.25 Hex-Head Cap .....	4
26	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	24
27	<u>101835502</u>	XI Canopy - Beige .....	1

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# **WHEELS AND TIRES**

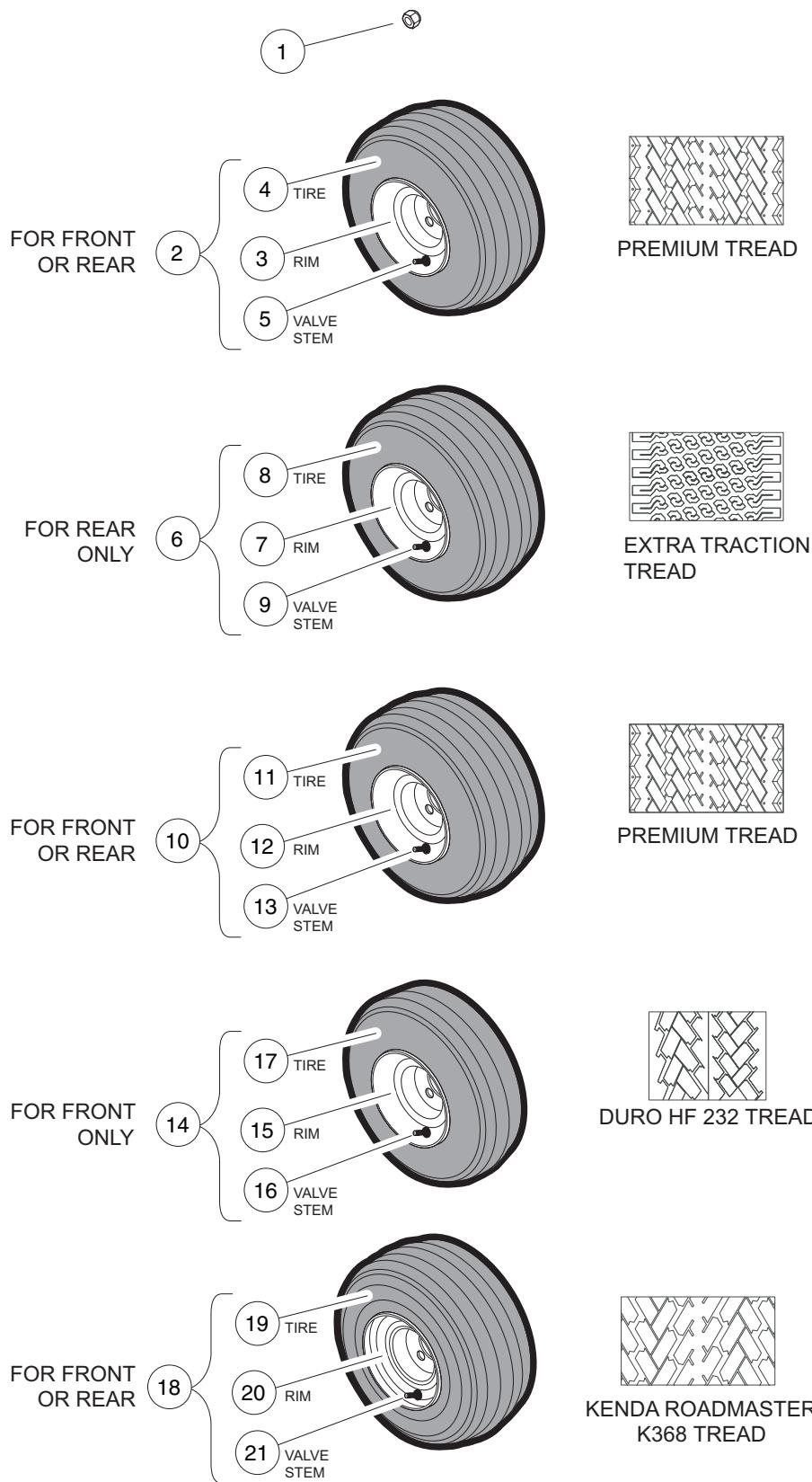
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000269-015

## WHEELS (BEIGE) AND TIRES

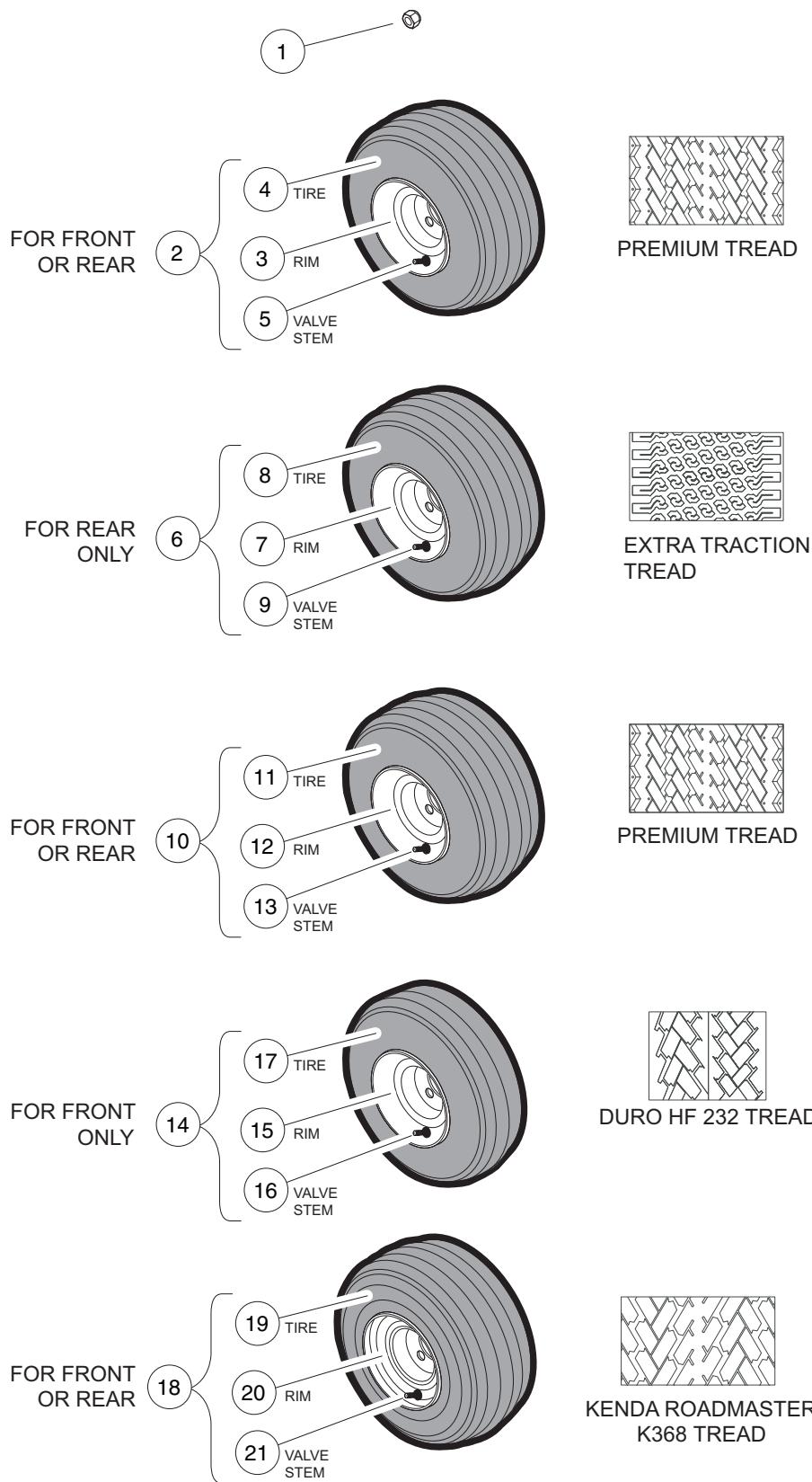
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010984</u>	.500-20 Unf Lug Nut .....	16
2	<u>101570506</u>	Tire/Wheel Asm, Beige, Premium Tread, 6-ply (includes items 3 through 5) .....	4
3	<u>1015707</u>	Wheel Rim, Beige .....	1
4	<u>101737002</u>	Tire, Unmounted .....	1
5	<u>7310</u>	Valve Stem, Black Plastic .....	1
6	<u>101570507</u>	Tire/Wheel Asm, Beige, Xtrac Tread, 6-ply (includes items 7 through 9) .....	2
7	<u>1015707</u>	Wheel Rim, Beige .....	1
8	<u>101769302</u>	Tire, Unmounted Xtrac 18 x 8.50-8 .....	1
9	<u>7310</u>	Valve Stem, Black Plastic .....	1
10	<u>101570509</u>	Tire/Wheel Asm, Beige, Premium Tread, 6.5 (includes items 11 through 13) .....	4
11	<u>101884901</u>	Tire, Unmounted, Power Rib 18 x 6.50-8 .....	1
12	<u>101918401</u>	Wheel Rim, Beige .....	1
13	<u>7310</u>	Valve Stem, Black Plastic .....	1
14	<u>101570514</u>	Tire/Wheel Asm, Beige, Duro HF 232 Tread (includes items 15 through 17) .....	4
15	<u>1015707</u>	Wheel Rim, Beige .....	1
16	<u>7310</u>	Valve Stem, Black Plastic .....	1
17	****	Tire, Unmounted, 6-Ply Rated (18.5 x 8.5 - 8) (Duro) .....	1
18	<u>101570516</u>	Tire/Wheel Asm, Beige, Kenda Premium Tread, 6-ply (includes items 19 through 21) ....	4
19	N/A	Tire, Unmounted Kenda Premium Tread 6-Ply, Roadmaster K368 .....	1
20	103459103	Wheel Rim Asm, 8"x7", Beige .....	1
21	<u>7310</u>	Valve Stem, Black Plastic .....	1
		**** Special order item available upon request.	

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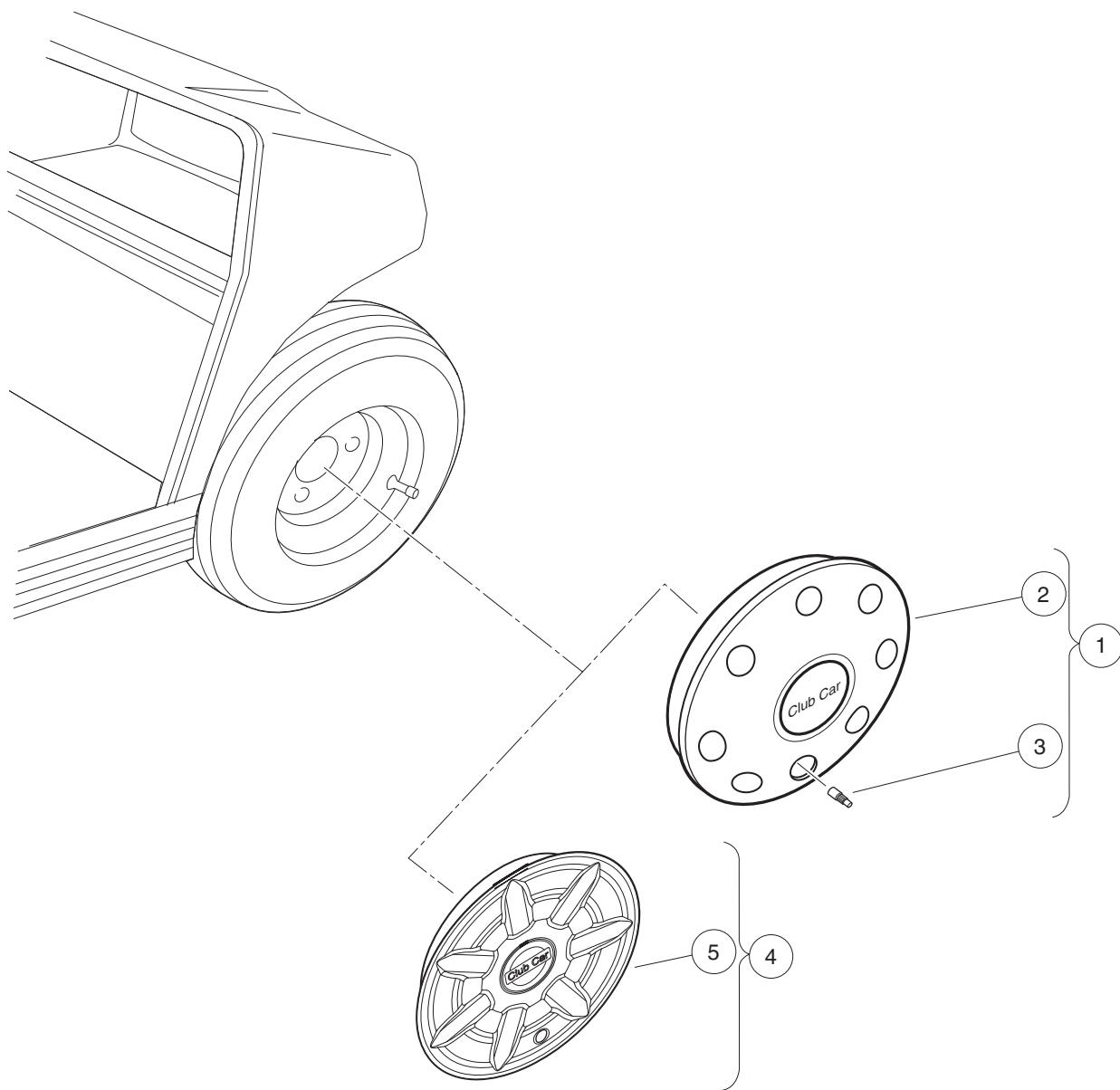


000269-015

## WHEELS (WHITE) AND TIRES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010984</u>	.500-20 Unf Lug Nut .....	16
2	<u>101651406</u>	Tire/Wheel Asm, White, Premium Tread, 6-Ply (includes items 3 through 5) .....	4
3	<u>1014771</u>	Wheel Rim, White .....	1
4	<u>101737002</u>	Tire, Unmounted .....	1
5	<u>7310</u>	Valve Stem, Black Plastic .....	1
6	<u>101651407</u>	Tire/Wheel Asm, White, Extra-Traction, 6-Ply (includes items 7 through 9) .....	2
7	<u>1014771</u>	Wheel Rim, White .....	1
8	<u>101769302</u>	Tire, Unmounted Xtrac 18 x 8.50-8 .....	1
9	<u>7310</u>	Valve Stem, Black Plastic .....	1
10	<u>101651409</u>	Tire/Wheel Asm, White, Premium Tread, 6.5-inch (includes items 11 through 13) .....	4
11	<u>101884901</u>	Tire, Unmounted, Power Rib 18 x 6.50-8 .....	1
12	<u>101918402</u>	Wheel Rim, White .....	1
13	<u>7310</u>	Valve Stem, Black Plastic .....	1
14	<u>101651414</u>	Tire/Wheel Asm, White, Duro HF 232 (includes items 15 through 17) .....	4
15	<u>1014771</u>	Wheel Rim, White .....	1
16	<u>7310</u>	Valve Stem, Black Plastic .....	1
17	****	Tire, Unmounted, 6-Ply Rated (18.5 x 8.5 - 8) (Duro) .....	1
18	<u>101651416</u>	Tire/Wheel Asm, White, Kenda Premium Tread, 6-Ply (includes items 19 through 21) ....	4
19	N/A	Tire, Unmounted Kenda Premium Tread 6-Ply, Roadmaster K368 .....	1
20	103459102	Wheel Rim Asm, 8"x7", White .....	1
21	<u>7310</u>	Valve Stem, Black Plastic .....	1
		**** Special order item available upon request.	

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001203-001

## WHEEL COVERS

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>1012642</u>	1 2 3 4 Sport Wheel Cover Kit (each) (includes items 2 and 3) .....	4
2	1012640	Hubcap .....	1
3	1012641	Valve Extension .....	1
4	<u>102559901</u>	Hub Cap Kit, Prec (includes item 5) .....	1
5	<u>103694501</u>	Hub Cap, 7 Prong .....	4

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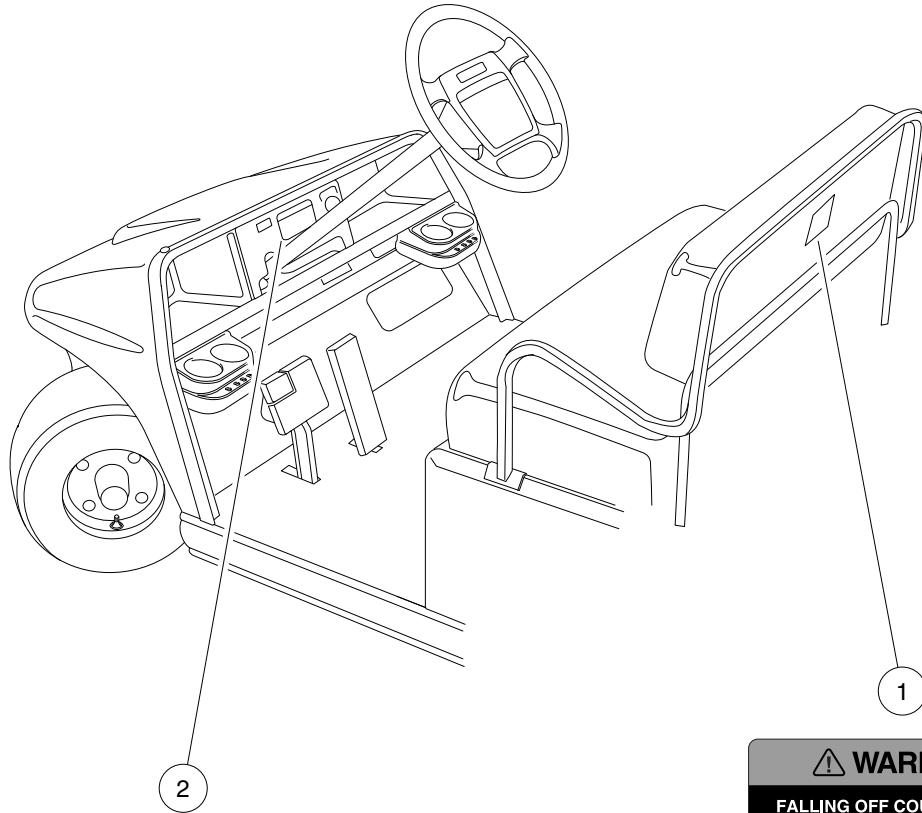
# **DECALS**

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**3****G****E****⚠ WARNING**

- ROLLOVER OR FALLING OFF MAY CAUSE DEATH.**
- Before using vehicle, read operating instructions.
  - Remain seated and hold on to seat handle while moving.
  - Do not start vehicle until all occupants are seated.
  - Two (2) persons per seat maximum.
  - Operate from driver side only and not on public roads.
  - Keep entire body inside vehicle while moving.
  - Drive slowly in turns and straight up and down slopes.
  - Do not leave children unattended on vehicle.
  - Never operate under the influence of alcohol or drugs.
  - Use brakes to reduce speed when coasting downhill.
  - Never stand in front of or behind vehicle.

CC1103205401

**⚠ WARNING****FALLING OFF COULD RESULT IN SEVERE INJURY OR DEATH**

- Remain seated with entire body inside vehicle and hold on to seat handle or handrail at all times.
- Two (2) persons per bench seat maximum.
- One (1) person per bucket seat maximum.
- Do not leave children unattended on vehicle at anytime.
- Never stand in front of or behind vehicle.

CC1101705701

000374-002

# DECALS – VILLAGER 6 GAS AND IQ PLUS

ITEM	PART NO.	DESCRIPTION	QTY	
1	<u>101705701</u>	1 2 3 4 Decal, Warning .....	1	<b>3</b>
2	<u>103205401</u>	Decal, Warning, Rollover, Utl .....	1	<b>G</b>
				<b>E</b>

3

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**OPERATING INSTRUCTIONS**

- Read owner's manual and dash-mounted safety warnings prior to driving.
- Study and understand controls.
- TO OPERATE**
  - Turn wheels to desired direction and ensure path is clear.
  - Turn key to ON position.
  - Place Forward/Reverse switch in desired position:  
F - Forward N - Neutral R - Reverse (Buzzer will sound)
  - Accelerator pedal is pressed; vehicle will start moving when accelerator pedal is pressed.
  - Slowly press accelerator pedal to increase speed.
  - To stop, release accelerator and press the brake pedal.
- BEFORE LEAVING**
  - Press park brake pedal until it locks and holds vehicle.
  - Place Forward/Reverse switch in NEUTRAL position.
  - Turn key OFF and remove key when not in use.
- MOTOR BRAKING**
  - Electric motor braking provides speed regulation function.
  - Vehicle will automatically apply motor brakes if vehicle roll away.
  - In operation, beeping alarm indicates reduction in motor braking.
  - Apply brakes to further reduce vehicle speed as required.
  - Do not operate vehicle without this cover properly installed.
  - When towing this vehicle, tow switch must be in the TOW position.

**DANGER / POISON**

KEEP OUT OF THE REACH OF CHILDREN - DO NOT TIP - KEEP VENT CAPS TIGHT AND LEVEL

1

3

4



7

5

**OFF | ON**

6

**WARNING****AVOID FIRE HAZARD**

- Replacement battery wires must be 4-gauge (AWG) with low-resistance terminals equivalent to factory-installed wires.
- Ensure that battery connections are clean and properly tightened. See owner's manual.

CCI102967601

**CAUTION****EXPOSURE TO WATER MAY DAMAGE ELECTRONIC COMPONENTS**

- Do not operate vehicle without this cover properly installed.
- Do not direct water stream in the area of the cover without cover securely in place.
- See vehicle maintenance and service manual before servicing.

CCI 02318301

**WARNING****BATTERY EXPLOSION COULD RESULT IN SEVERE PERSONAL INJURY.**

- Do not store items in battery compartment.
- Place Run/Tow switch in TOW position before:
  - Disconnecting or connecting battery cables
  - Towing this vehicle
  - Extended storage
  - Servicing the vehicle

NORMAL

TRIPPED

TOW

RUN

CCI 102845101

000578-001

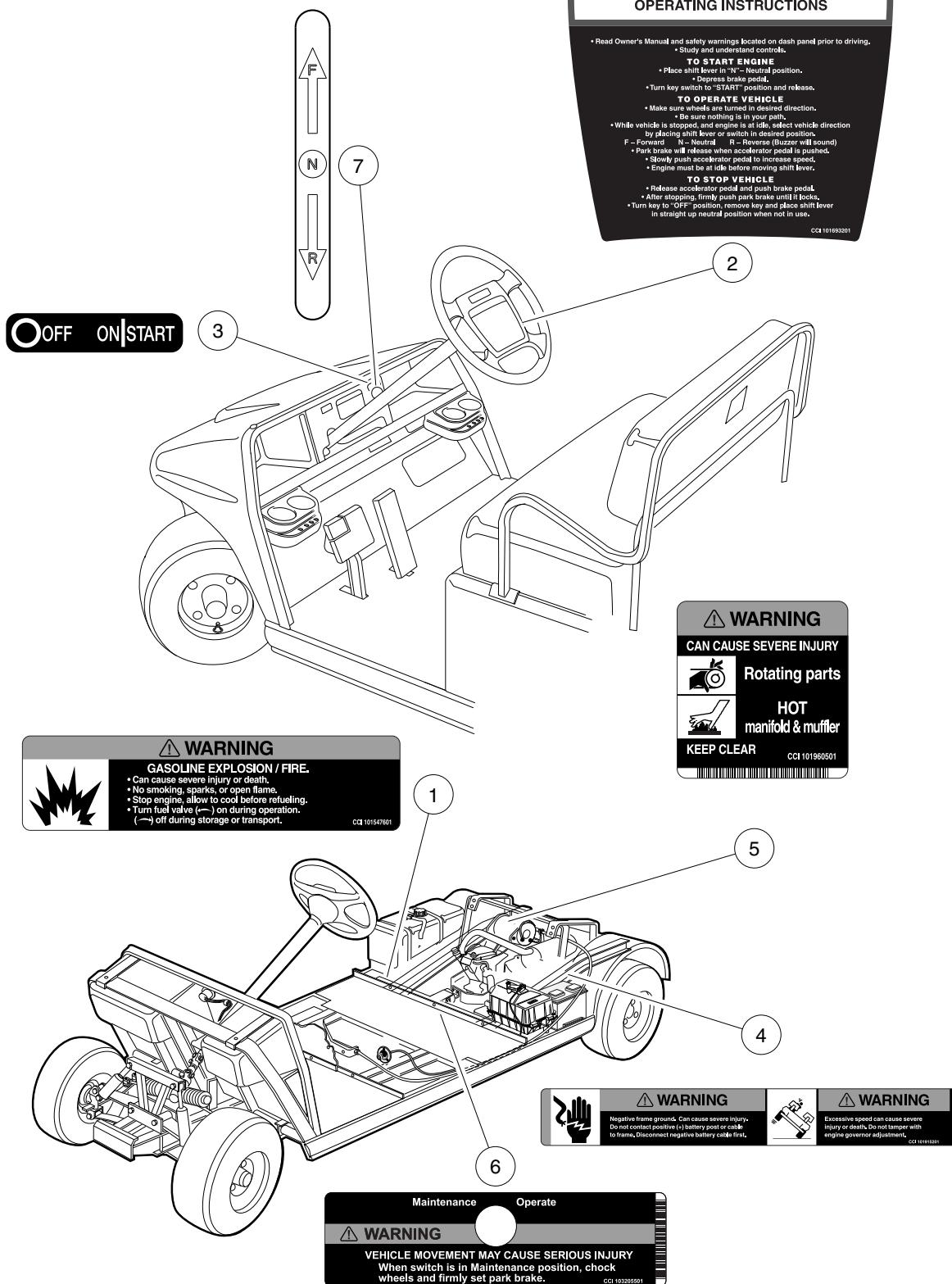
# DECALS – VILLAGER 6 IQ PLUS VEHICLE ONLY

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>3</b>
1	<u>1013677</u>	Decal, Battery Danger .....	1	<b>G</b>
2	<u>101825101</u>	Decal, Off/On .....	1	
3	<u>102518001</u>	Decal, Operating Instr, Elec .....	1	
4	<u>102518301</u>	Decal, Caution, Electrical Component Cover .....	1	
5	<u>102845101</u>	Decal, Tow Switch .....	1	
6	<u>102967601</u>	Decal, Warning, 4 Gauge Wire .....	1	
7	<u>103210301</u>	Decal, Forward/Reverse, Electric .....	1	<b>E</b>

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000579-001

# DECALS – VILLAGER 6 GASOLINE VEHICLE ONLY

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>3</b>
1	<u>101547601</u>	Decal, Gasoline Explosion/Fire Warning .....	1	<b>G</b>
2	<u>101693201</u>	Decal, Operating Instructions, Key-Start .....	1	
3	<u>101825102</u>	Decal, Off/On/Start .....	1	
4	<u>101915201</u>	Decal, Frame Ground and Governor Warning .....	1	
5	<u>101960501</u>	Decal, Rotating Parts/Hot Manifold .....	1	
6	<u>103205501</u>	Decal, Run/Service Switch .....	1	
7	<u>103210201</u>	Decal, Forward/Reverse, Gas .....	1	<b>E</b>

**3****G****E****WARNING****ROLLOVER OR FALLING OFF MAY CAUSE DEATH.**

- Before using vehicle, read operating instructions.
- Remain seated and hold on to seat handle while moving.
- Do not start vehicle until all occupants are seated.
- Two (2) persons per seat maximum.
- Operate from driver side only and not on public roads.
- Keep entire body inside vehicle while moving.
- Drive slowly in turns and straight up and down slopes.
- Do not leave children unattended on vehicle.
- Never operate under the influence of alcohol or drugs.
- Use brakes to reduce speed when coasting downhill.
- Never stand in front of or behind vehicle.

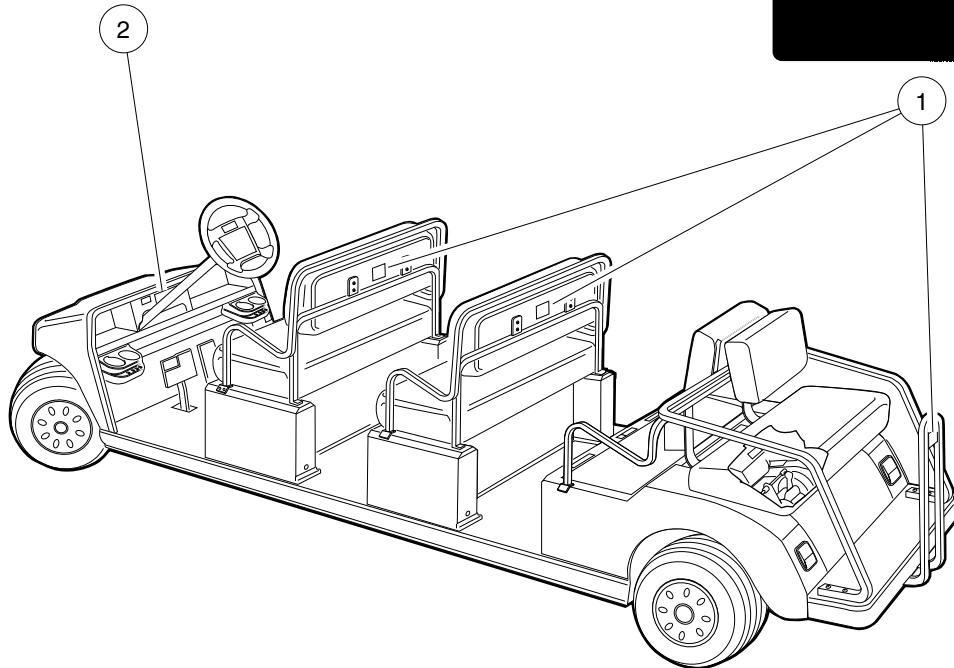


CCI 103205401

**WARNING****FALLING OFF COULD RESULT IN SEVERE INJURY OR DEATH**

- Remain seated with entire body inside vehicle and hold on to seat handle or handrail at all times.
- Two (2) persons per bench seat maximum.
- One (1) person per bucket seat maximum.
- Do not leave children unattended on vehicle at anytime.
- Never stand in front of or behind vehicle.

CCI 101705701



000377-002

# DECALS – VILLAGER 8 GAS AND IQ PLUS

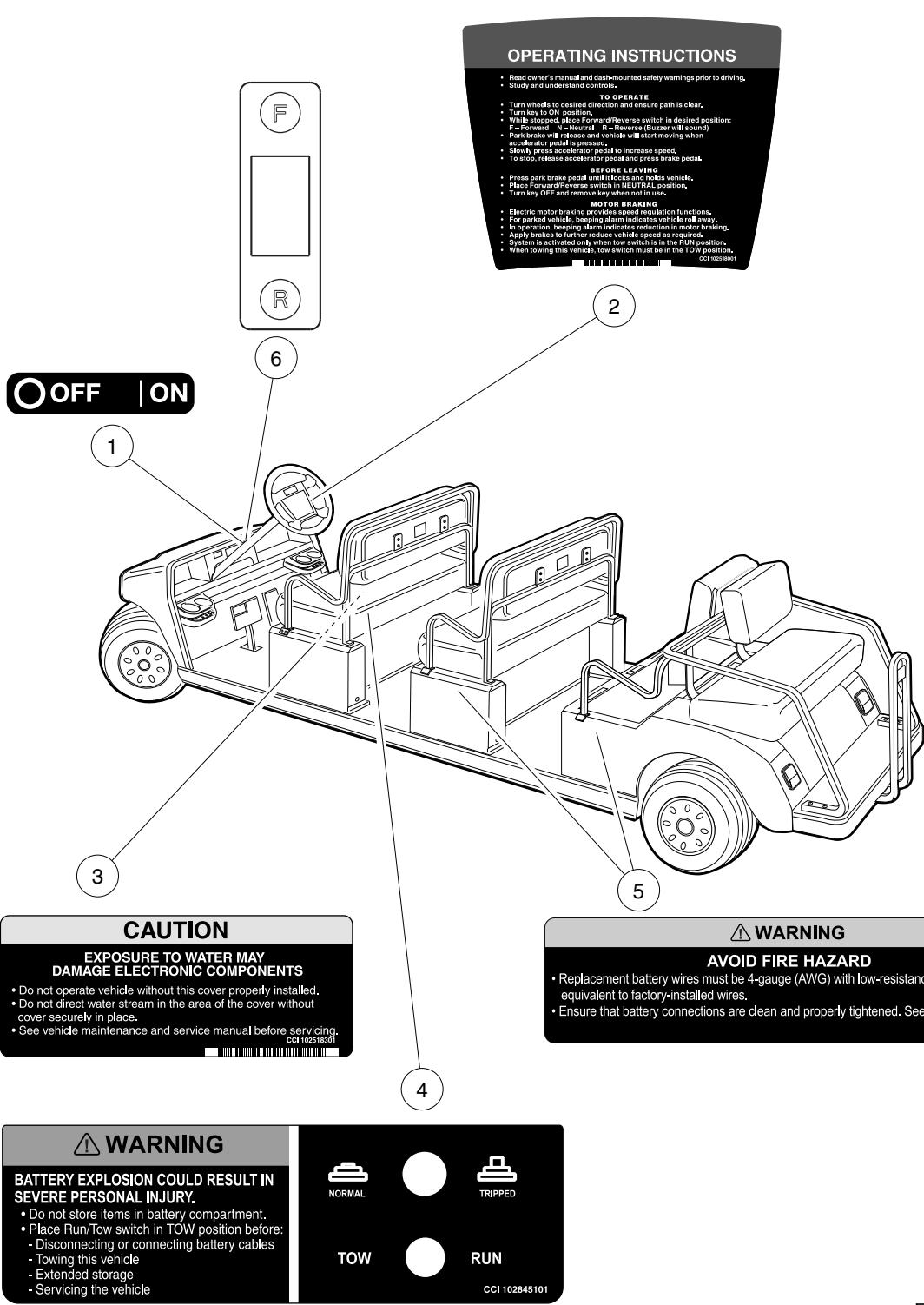
ITEM	PART NO.	DESCRIPTION	QTY	
1	<u>101705701</u>	1 2 3 4 Decal, Warning .....	3	<b>3</b>
2	<u>103205401</u>	Decal, Warning, Rollover, Utl .....	1	<b>G</b>

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# DECALS – VILLAGER 8 IQ PLUS VEHICLE ONLY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101825101</u>	Decal, Off/On .....	1
2	<u>102518001</u>	Decal, Operating Instr, Elec .....	1
3	<u>102518301</u>	Decal, Caution, Electrical Component Cover .....	1
4	<u>102845101</u>	Decal, Tow Switch .....	1
5	<u>102967601</u>	Decal, Warning, 4 Gauge Wire .....	2
6	<u>103210301</u>	Decal, Forward/Reverse, Electric .....	1

**3**

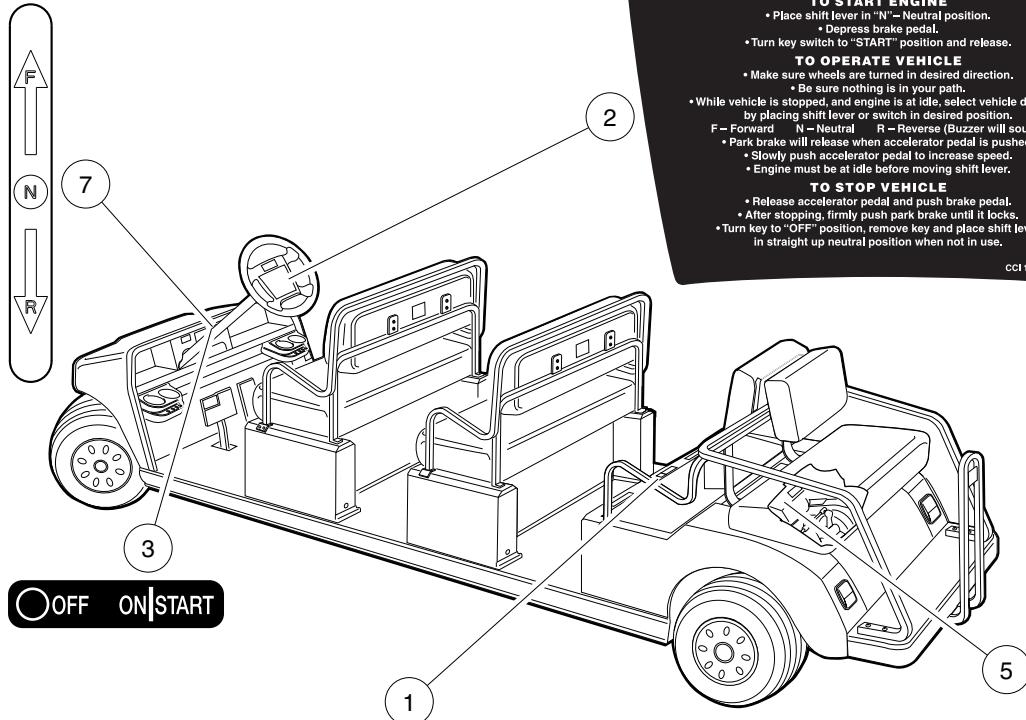
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### OPERATING INSTRUCTIONS

\* Read Owner's Manual and safety warnings located on dash panel prior to driving.

#### TO START ENGINE

- Place shift lever in "N" – Neutral position.
- Depress brake pedal.
- Turn key switch to "START" position and release.

#### TO OPERATE VEHICLE

- Make sure wheels are turned in desired direction.
- Be sure nothing is in your path.

• While vehicle is stopped, and engine is at idle, select vehicle direction by placing shift lever or switch in desired position.

F – Forward    N – Neutral    R – Reverse (Buzzer will sound)

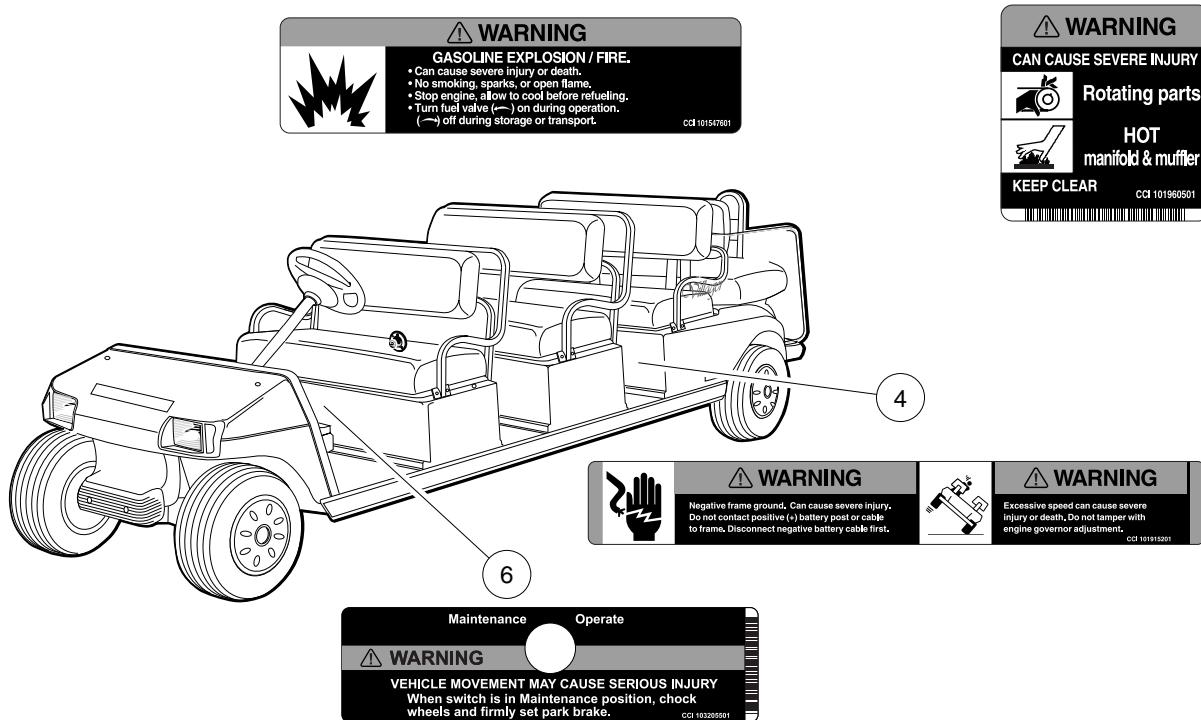
- Park brake will release when accelerator pedal is pushed.
- Slowly push accelerator pedal to increase speed.
- Engine must be at idle before moving shift lever.

#### TO STOP VEHICLE

- Release accelerator pedal and push brake pedal.
- After stopping, firmly push park brake until it locks.

• Turn key to "OFF" position, remove key and place shift lever in straight up neutral position when not in use.

CCI 101693201



000579-002

# DECALS – VILLAGER 8 GASOLINE VEHICLE ONLY

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>3</b>
1	<u>101547601</u>	Decal, Gasoline Explosion/Fire Warning .....	1	<b>G</b>
2	<u>101693201</u>	Decal, Operating Instructions, Key-Start .....	1	
3	<u>101825102</u>	Decal, Off/On/Start .....	1	
4	<u>101915201</u>	Decal, Frame Ground and Governor Warning .....	1	
5	<u>101960501</u>	Decal, Rotating Parts/Hot Manifold .....	2	
6	<u>103205501</u>	Decal, Run/Service Switch .....	1	
7	<u>103210201</u>	Decal, Forward/Reverse, Gas .....	1	<b>E</b>

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**Club Car**

**1**

(ON FRONT OF COWL)

**Villager**

**2**

(ON REAR BODY)

**Ingersoll Rand**

**3**

(ON REAR BODY)

000380-001

## BADGING DECALS – VILLAGER

ITEM	PART NO.	DESCRIPTION	QTY	
1	<u>1014198</u>	1 2 3 4 Nameplate Kit (gold) .....	1	<b>3</b>
2	<u>102158701</u>	Decal, Villager .....	2	<b>G</b>
3	<u>103234302</u>	Decal, Badge, IR - Gold .....	2	<b>E</b>

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000422-003

# IQ PLUS LOGO DECAL – IQ PLUS VEHICLES ONLY

ITEM	PART NO.	DESCRIPTION	QTY	
1	<u>103464801</u>	1 2 3 4 Decal, Iq Plus, Zev .....	2	<b>3</b> <b>G</b> <b>E</b>

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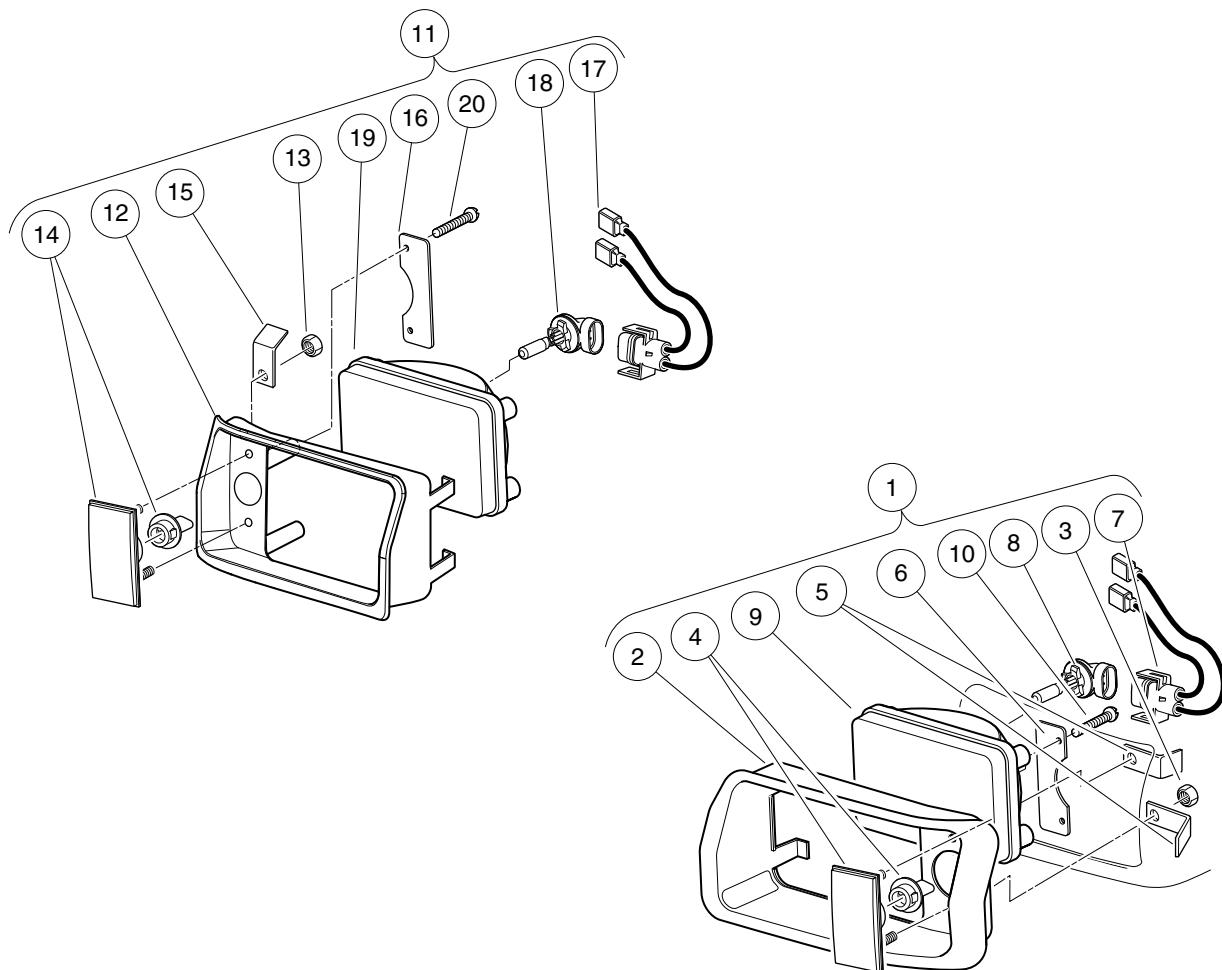
# LIGHTS, CONTROLS, AND INDICATORS

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**4****G****E**

001097-001

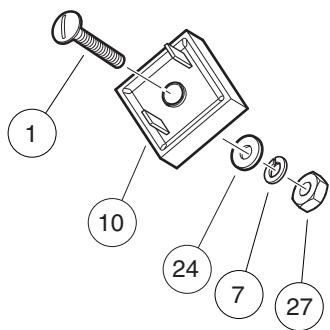
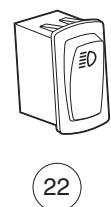
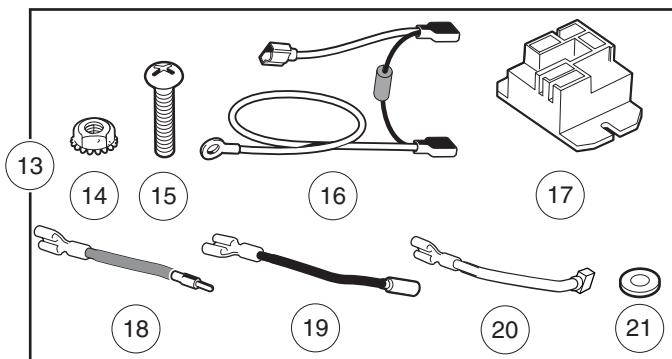
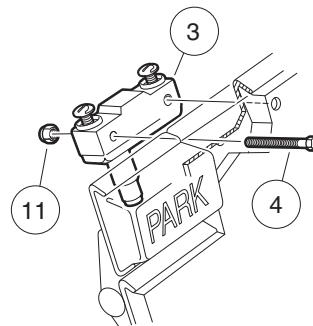
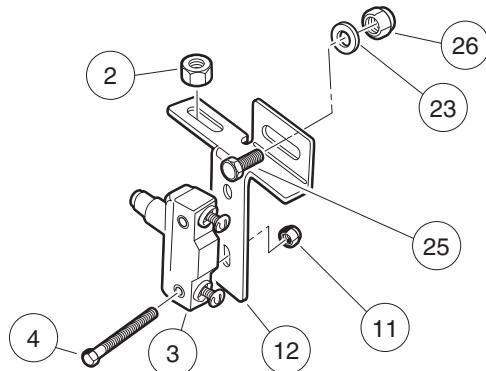
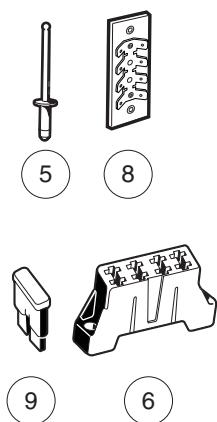
# HEADLIGHTS

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101988001</u>	Headlight Assembly, Driver-Side Single Beam (includes items 2 through 10) .....	1
2	<u>1016880</u>	Headlight Bezel, Left .....	1
3	<u>1017</u>	Nut, #10-24 Stainless-Steel Hex Machine .....	2
4	<u>1017062</u>	Turn Signal Lens Assy .....	1
5	<u>1017064</u>	Mounting Bracket .....	2
6	<u>1017065</u>	Retainer, Headlight .....	1
7	<u>101987901</u>	Connector, Harness Assembly, Headlight .....	1
8	<u>101988101</u>	Bulb, Headlight .....	1
9	<u>101988201</u>	Lens, Headlight .....	1
10	1620	Screw, #10-16 X 0.75 Pan-Head Tap .....	2
11	<u>101988002</u>	Headlight Assy, Passenger-Side Single Beam (includes items 12 through 20) .....	1
12	<u>1016879</u>	Headlight Bezel, Right .....	1
13	<u>1017</u>	Nut, #10-24 Stainless-Steel Hex Machine .....	2
14	<u>1017062</u>	Turn Signal Lens Assy .....	1
15	<u>1017064</u>	Mounting Bracket .....	2
16	<u>1017065</u>	Retainer, Headlight .....	1
17	<u>101987901</u>	Connector, Harness Assembly, Headlight .....	1
18	<u>101988101</u>	Bulb, Headlight .....	1
19	<u>101988201</u>	Lens, Headlight .....	1
20	1620	Screw, #10-16 X 0.75 Pan-Head Tap .....	2

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# LIGHTING SYSTEM COMPONENTS – TRANSPORTATION GASOLINE VEHICLES

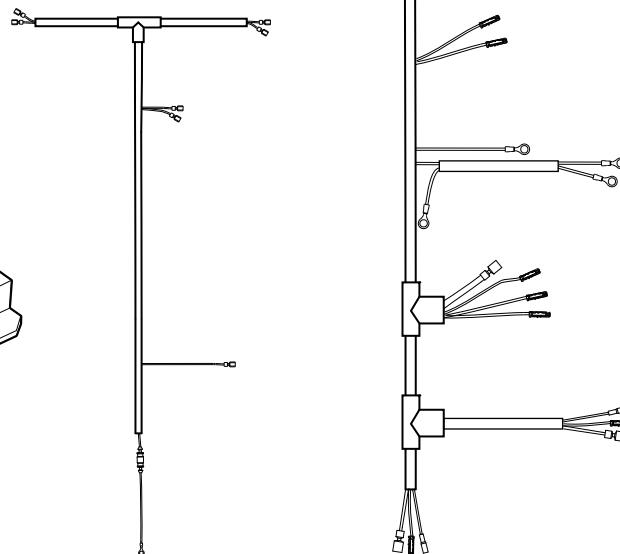
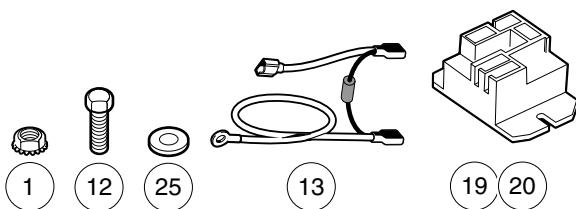
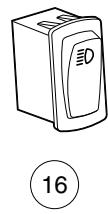
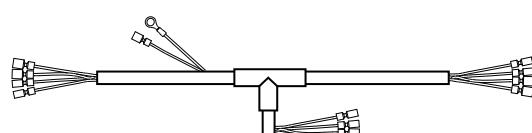
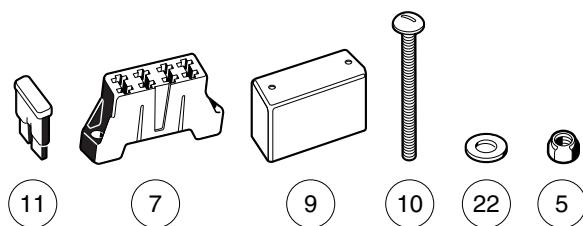
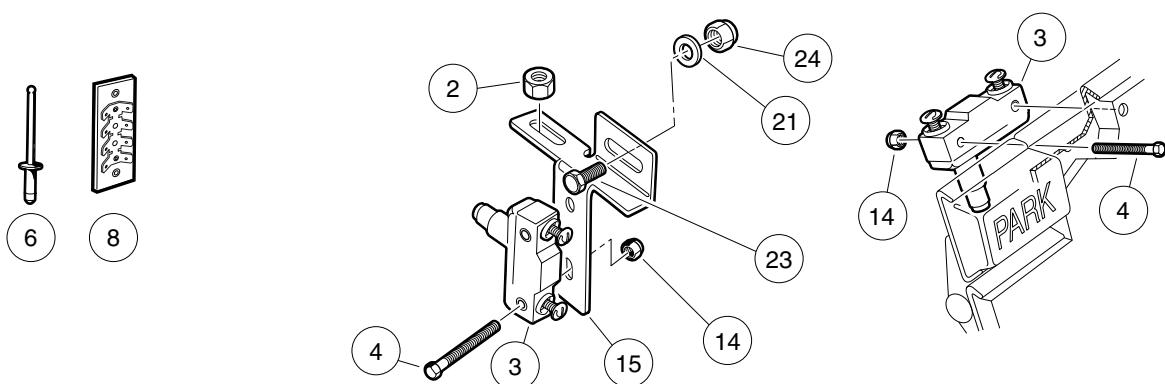
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010909</u>	Screw, #10-32 X 1.25 Rd Hd Mch .....	1
2	<u>1011280</u>	Locknut, 5/16-18 .....	1
3	<u>1011439</u>	Switch, Limit .....	2
4	<u>1011557</u>	Screw, #6-32 X 1.00 Hex-Head Machine .....	4
5	<u>1013357</u>	Rivet, 5/32 Aluminum Pop .....	2
6	<u>1015741</u>	Fuse Block .....	1
7	<u>1016</u>	Lockwasher, #10 Split .....	1
8	<u>1016356</u>	Terminal Block with Insulator .....	1
9	<u>1016423</u>	Fuse, 20-Amp .....	3
10	<u>1017721</u>	Limiter, Voltage .....	1
11	<u>101932201</u>	Locknut, #6-32 Nylon .....	4
12	<u>101957101</u>	Bracket, Brake Light Switch .....	1
13	<u>102198701</u>	Brake Relay Kit - 12v (includes items 14 through 21) .....	1
14	<u>1011229</u>	Locknut, #6-32 Whiz .....	2
15	<u>1017853</u>	Screw, #6-32 X 0.75 Hex-Head Machine .....	2
16	<u>101914401</u>	Assembly, Voltage Suppressor .....	1
17	<u>102199001</u>	Relay, 12-Volt .....	1
18	<u>102199201</u>	Wire Asm #18 Brown .....	1
19	<u>102199301</u>	Wire Asm #18 Black .....	1
20	<u>102199401</u>	Wire Asm #18 Black .....	1
21	<u>7591</u>	Washer, #6, Flat .....	2
22	<u>102869401</u>	Switch, Rocker, Light .....	1
23	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
24	<u>183</u>	Washer, #10, Type A, Flat .....	1
25	<u>7173</u>	Screw, 5/16-18 X 0.75, Hex-Head Cap .....	1
26	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1
27	<u>7893</u>	Nut, #10-32 Hex .....	1

Note: The Villager 6 and 8 gasoline models have wiring for lights built into the main wire harness.

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# LIGHTING SYSTEM COMPONENTS – CA 6 AND VILL. 6 ELEC. WITH IQ PLUS CHARGER

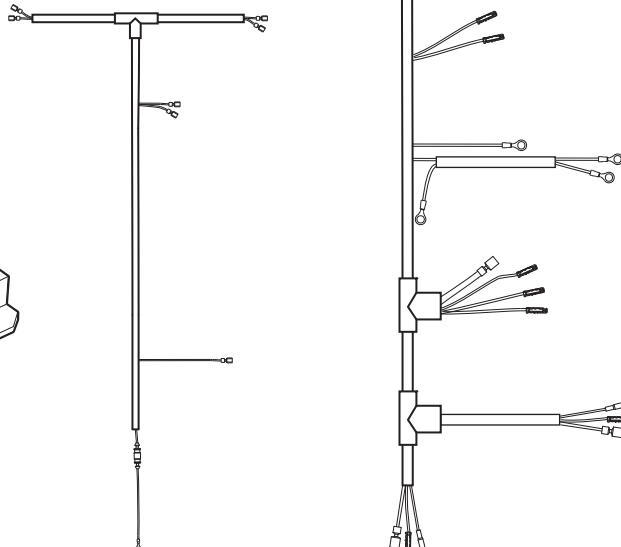
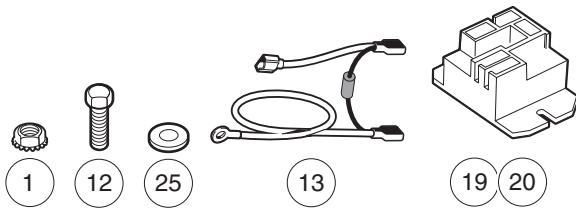
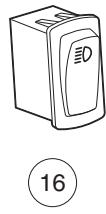
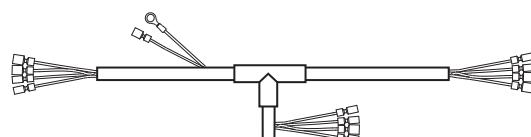
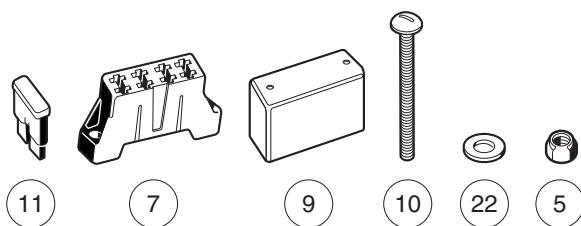
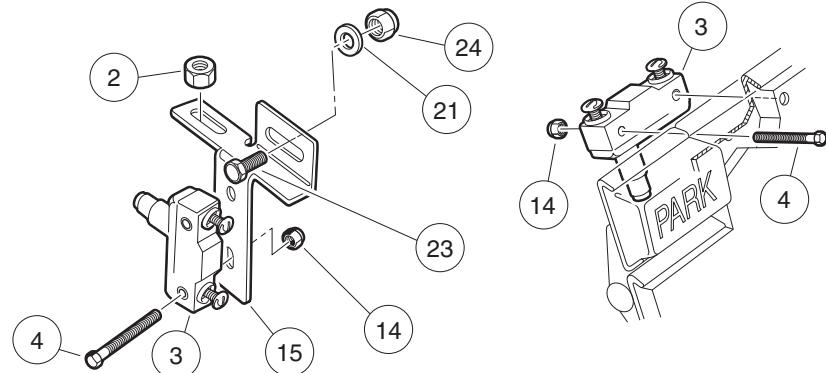
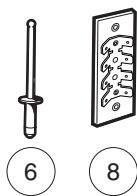
ITEM	PART NO.	DESCRIPTION	QTY
1	<u>1011229</u>	1 2 3 4 Locknut, #6-32 Whiz .....	2
2	<u>1011280</u>	Locknut, 5/16-18 .....	1
3	<u>1011439</u>	Switch, Limit .....	2
4	<u>1011557</u>	Screw, #6-32 X 1.00 Hex-Head Machine .....	4
5	<u>1012438</u>	Locknut, #10-24 Nylon Insert .....	2
6	<u>1013357</u>	Rivet, 5/32 Aluminum Pop .....	2
7	<u>1015741</u>	Fuse Block .....	1
8	<u>1016356</u>	Terminal Block with Insulator .....	1
9	<u>1016363</u>	Fuse Block Cover .....	1
10	<u>1016366</u>	Screw, #10-24 X 3.0 Pan-Head Machine .....	2
11	<u>1016423</u>	Fuse, 20-Amp .....	3
12	<u>1017853</u>	Screw, #6-32 X 0.75 Hex-Head Machine .....	2
13	<u>101914401</u>	Assembly, Voltage Suppressor .....	1
14	<u>101932201</u>	Locknut, #6-32 Nylon .....	4
15	<u>101957101</u>	Bracket, Brake Light Switch .....	1
16	<u>102869401</u>	Switch, Rocker, Light .....	1
17	<u>103255701</u>	Wire Harness, Headlights-Only, CA, Electric .....	1
18	<u>103257101</u>	Wire Harness, Lighting Package, Stretch, Electric .....	1
19	<u>103414901</u>	Kit, Relay, 48v 30a W/instr (includes item 20) .....	1
20	<u>103397901</u>	Relay, Spst No, 48v 30a, Pmt .....	1
21	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
22	<u>183</u>	Washer, #10, Type A, Flat .....	4
23	<u>7173</u>	Screw, 5/16-18 X 0.75, Hex-Head Cap .....	1
24	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1
25	<u>7591</u>	Washer, #6, Flat .....	2

Note: Use item 17 for headlights only. NOTE 2: Use item 18 for headlights and taillights.

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# LIGHTING SYSTEM COMPONENTS – VILLAGER 8 ELEC. WITH IQ PLUS CHARGER

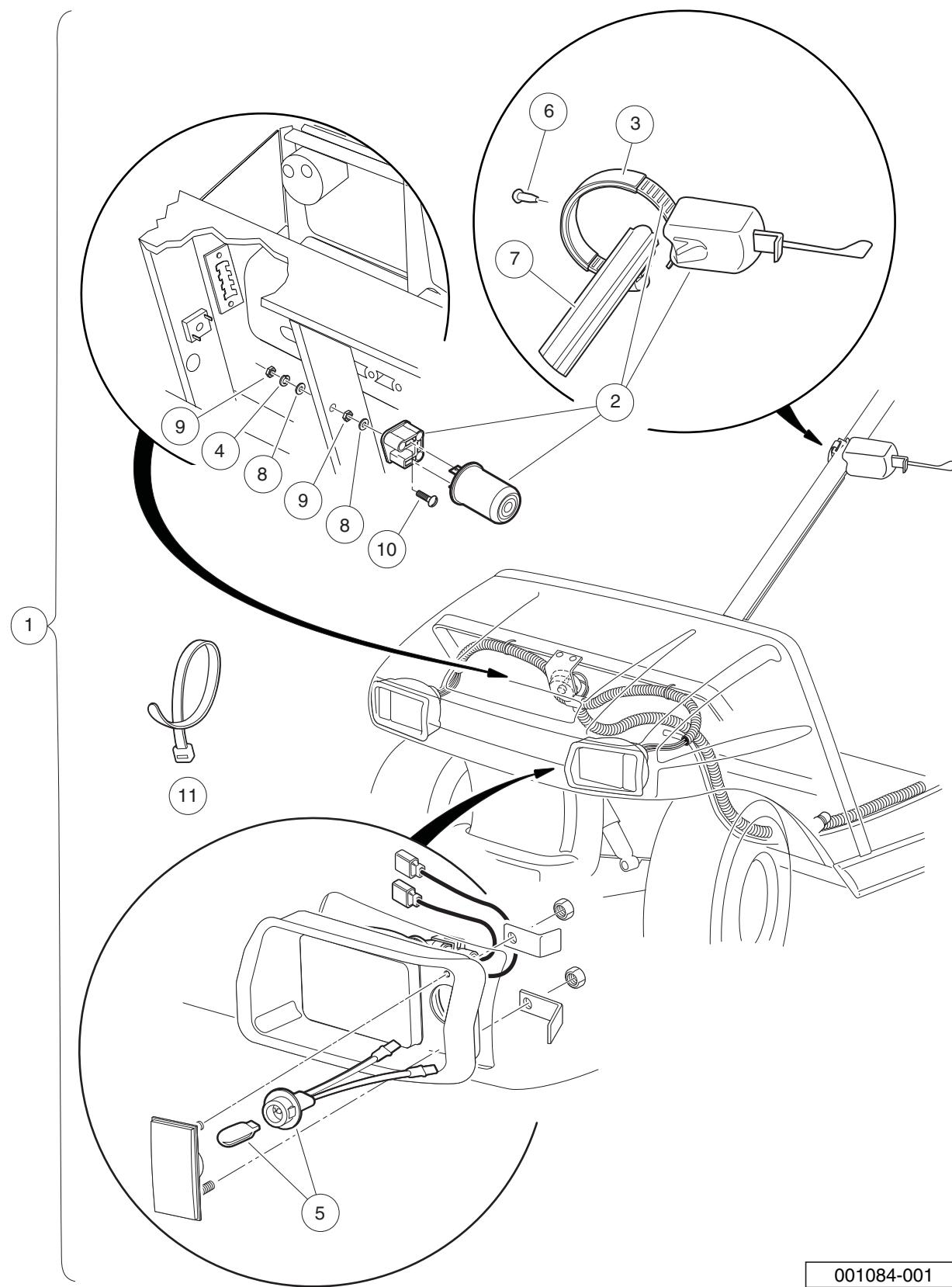
ITEM	PART NO.	DESCRIPTION	QTY
1	<u>1011229</u>	1 2 3 4 Locknut, #6-32 Whiz .....	2
2	<u>1011280</u>	Locknut, 5/16-18 .....	1
3	<u>1011439</u>	Switch, Limit .....	2
4	<u>1011557</u>	Screw, #6-32 X 1.00 Hex-Head Machine .....	4
5	<u>1012438</u>	Locknut, #10-24 Nylon Insert .....	2
6	<u>1013357</u>	Rivet, 5/32 Aluminum Pop .....	2
7	<u>1015741</u>	Fuse Block .....	1
8	<u>1016356</u>	Terminal Block with Insulator .....	1
9	<u>1016363</u>	Fuse Block Cover .....	1
10	<u>1016366</u>	Screw, #10-24 X 3.0 Pan-Head Machine .....	2
11	<u>1016423</u>	Fuse, 20-Amp .....	3
12	<u>1017853</u>	Screw, #6-32 X 0.75 Hex-Head Machine .....	2
13	<u>101914401</u>	Assembly, Voltage Suppressor .....	1
14	<u>101932201</u>	Locknut, #6-32 Nylon .....	4
15	<u>101957101</u>	Bracket, Brake Light Switch .....	1
16	<u>102869401</u>	Switch, Rocker, Light .....	1
17	<u>103254401</u>	Wire Harness, Lght Pkg, V8, EI .....	1
18	<u>103255701</u>	Wire Harness, Headlights-Only, CA, Electric .....	1
19	<u>103414901</u>	Kit, Relay, 48v 30a W/instr (includes item 20) .....	1
20	<u>103397901</u>	Relay, Spst No, 48v 30a, Pmt .....	1
21	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
22	<u>183</u>	Washer, #10, Type A, Flat .....	4
23	<u>7173</u>	Screw, 5/16-18 X 0.75, Hex-Head Cap .....	1
24	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1
25	<u>7591</u>	Washer, #6, Flat .....	2

Note: Use item 18 for headlights only. NOTE 2: Use item 17 for headlights and taillights.

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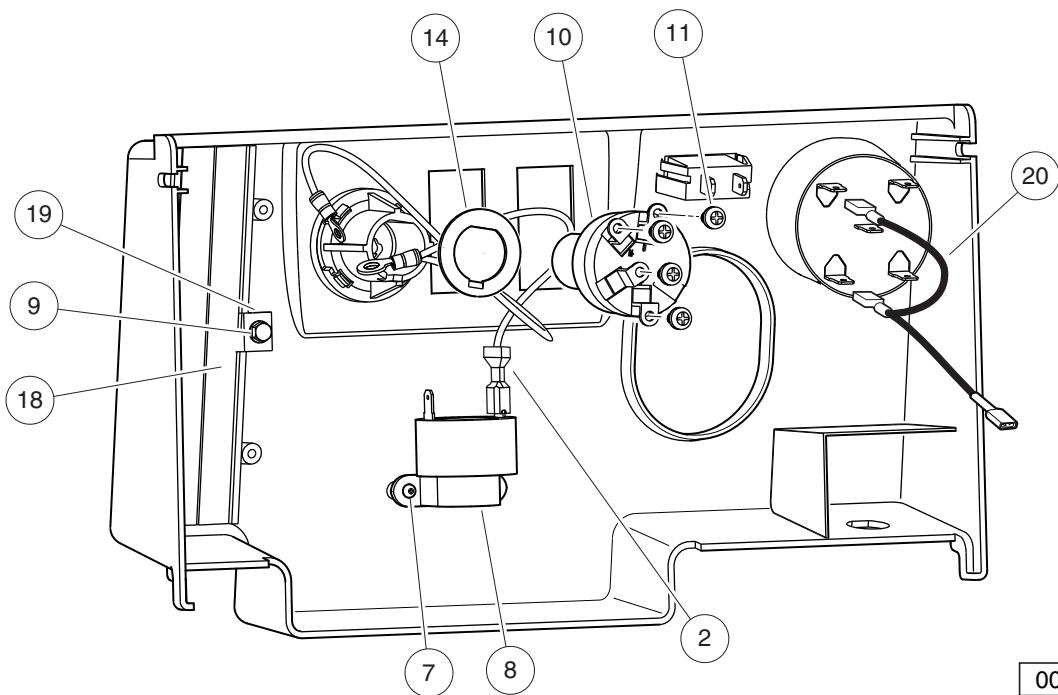
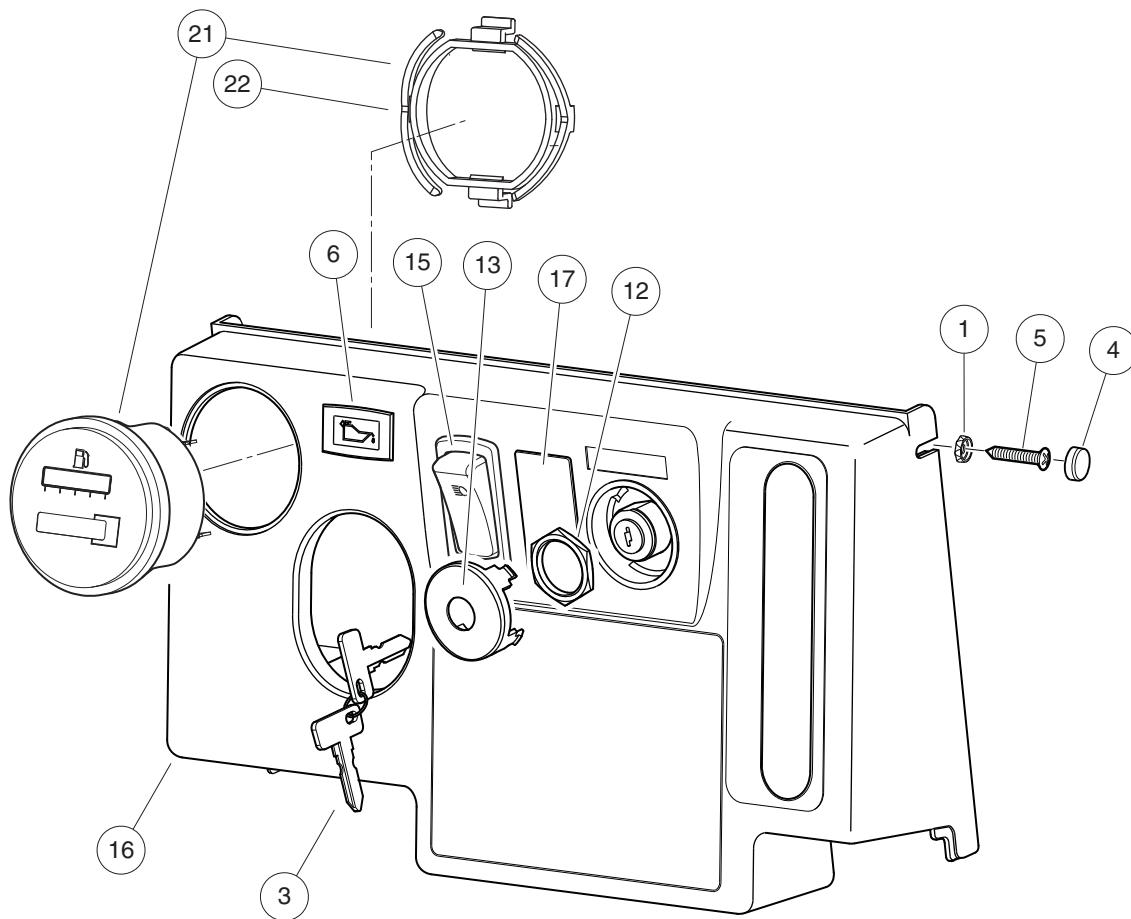
# TURN SIGNAL KIT – DS AND UTILITY GASOLINE AND ELECTRIC VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	101707402	Turn Signal Conversion Kit (includes items 2 through 11) .....	1
2	<u>1011590</u>	Switch Sub-assy, Turn Signal .....	1
3	N/A	Strap, Extrusion .....	1
4	<u>1016</u>	Lockwasher, #10 Split .....	1
5	<u>1017075</u>	Socket & Lamp Assembly .....	2
6	<u>1017724</u>	Rivet, Plastic .....	1
7	<u>102529201</u>	Wire Cover, Steering Column .....	1
8	<u>183</u>	Washer, #10, Type A, Flat .....	2
9	<u>7893</u>	Nut, #10-32 Hex .....	2
10	8104	Screw, #10-32 X .75 Rd Hd Mach .....	1
11	<u>8990</u>	Tie Wrap, 8" Nylon .....	1

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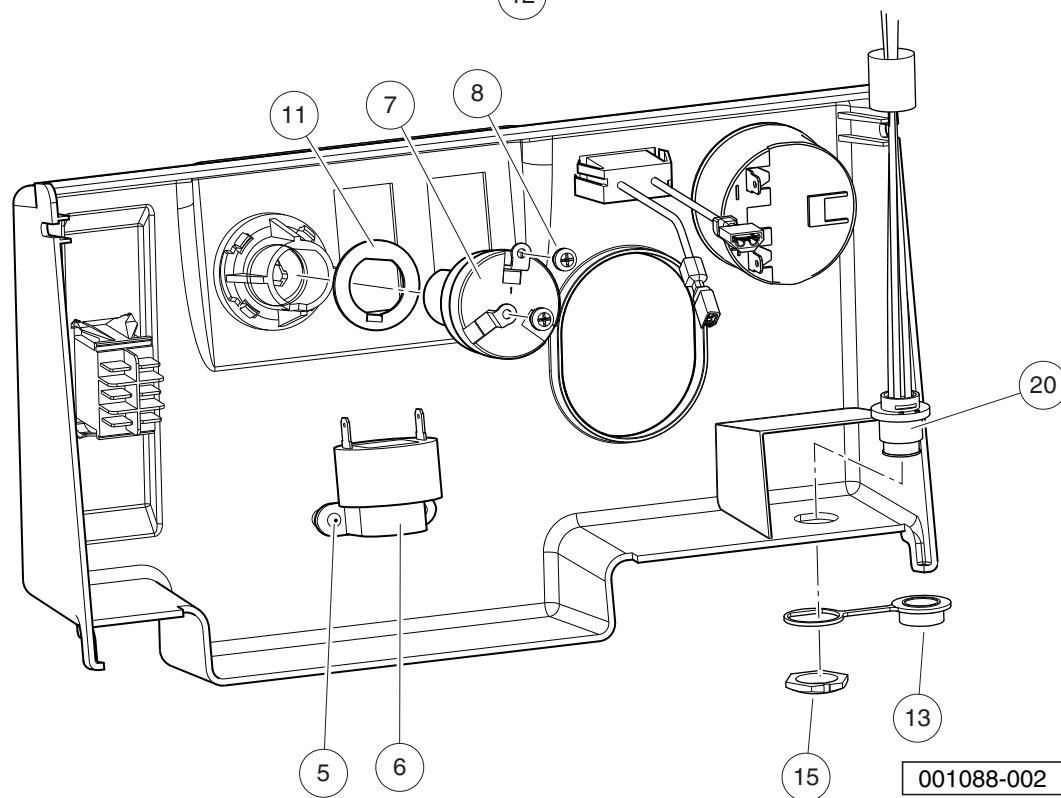
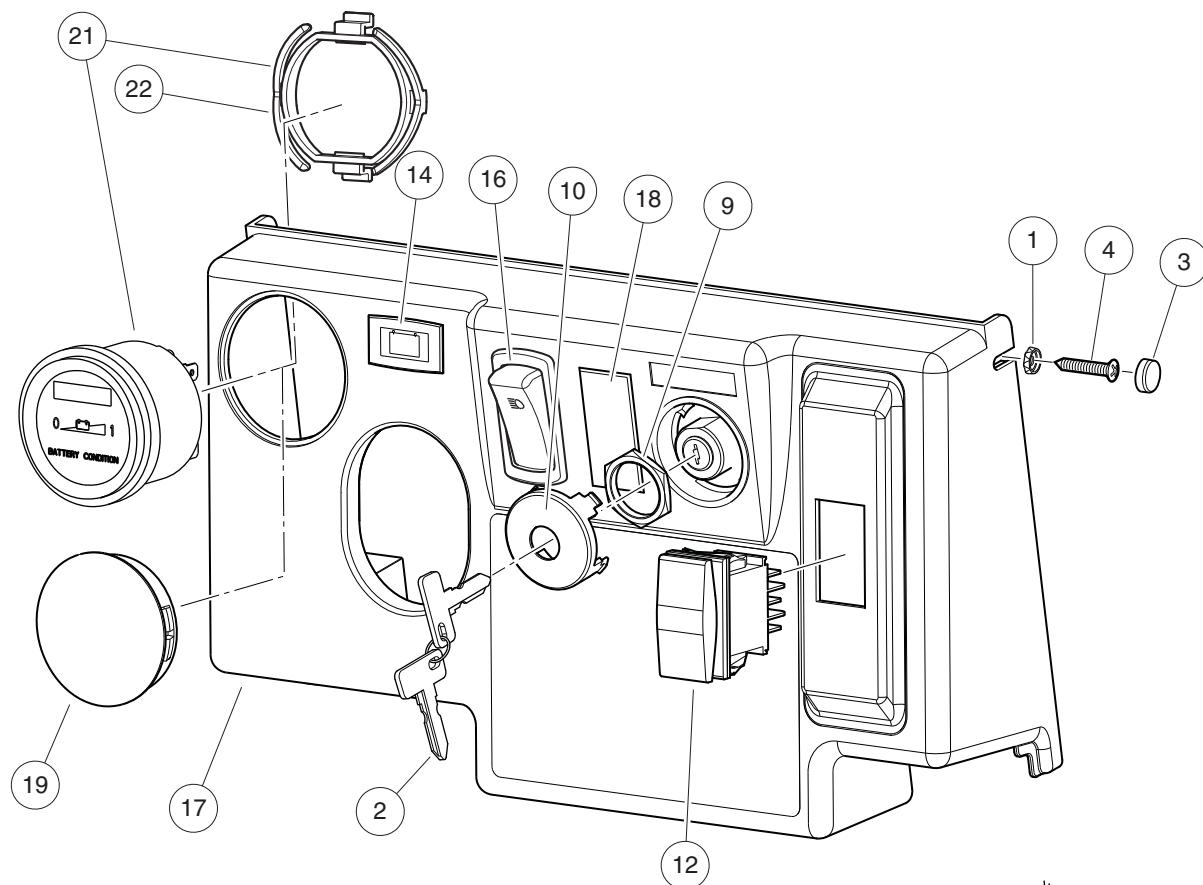
# INSTRUMENT PANEL AND ELECTRICAL COMPONENTS – CA6/ VILL 6 & 8 GAS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1011382	Washer, #10 Pan-Head Screw .....	2
2	1012396	Wire Assy #18 Black .....	1
3	1012505	Keys (set of 2) .....	1
4	1013494	Cover, Screw Head .....	2
5	1015528	Screw, #10 x 1-1/4 Phillips Head .....	2
6	1016630	Light, Oil .....	1
7	1016849	Screw, #4-24 X 0.33, Pan-Head, Machine .....	2
8	1016851	Buzzer, Reverse (9-48 VDC) .....	1
9	101804301	Screw, #8 X 0.500, Hex-Head Hi-Lo .....	2
10	101826401	Key Switch, 12-Volt, Off/On/Start .....	1
11	101830601	Screw and Washer Assembly .....	5
12	101830701	Nut, Key Switch .....	1
13	101834502	Cap, Black Key Switch .....	1
14	101851101	Washer, Key Switch .....	1
15	102869401	Switch, Rocker, Light .....	1
16	102977001	Panel, Dash, Center, Gas (Instrument Panel) .....	1
17	103180101	Cover, Hole, Switch, Rocker .....	1
18	103199001	Brush, Closeout, FNR .....	2
19	103199101	Washer, Retaining, Brush, FNR .....	2
20	103348501	Asm, Wire Meter, F-h Jumper .....	1
21	103348601	Gauge, Fuel-hour,sep Gnd,utl (includes item 22) .....	1
22	103348201	Clip, Meter, Round .....	1

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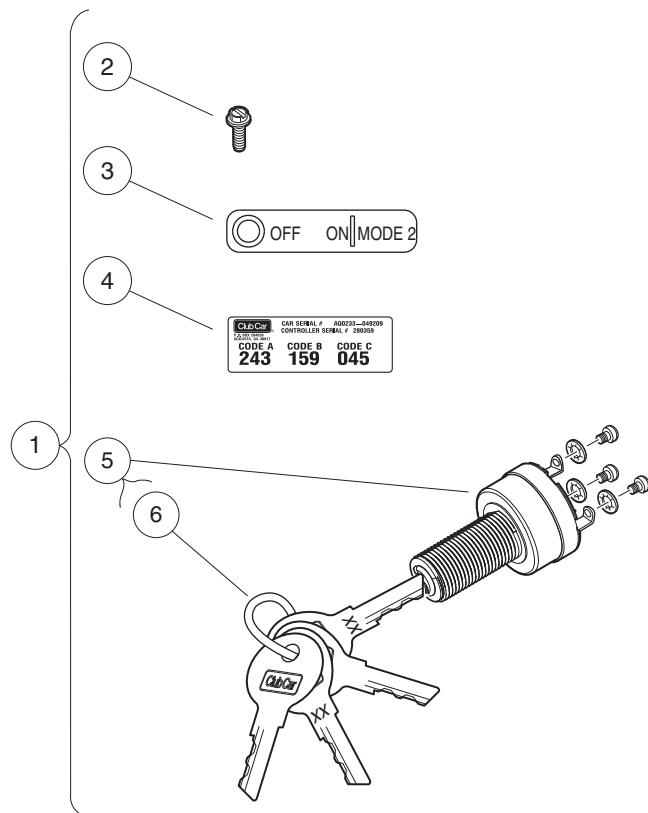
# INSTRUMENT PANEL WITH ELECTRICAL COMPONENTS – CA6/ VILL 6/8 ELEC. W/LESTER CHARGER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011382</u>	Washer, #10 Pan-Head Screw .....	2
2	<u>1012505</u>	Keys (set of 2) .....	1
3	<u>1013494</u>	Cover, Screw Head .....	2
4	<u>1015528</u>	Screw, #10 x 1-1/4 Phillips Head .....	2
5	<u>1016849</u>	Screw, #4-24 X 0.33, Pan-Head, Machine .....	2
6	<u>1016851</u>	Buzzer, Reverse (9-48 VDC) .....	1
7	<u>101826201</u>	Key Switch, On/Off .....	1
8	<u>101830601</u>	Screw and Washer Assembly .....	2
9	<u>101830701</u>	Nut, Key Switch .....	1
10	<u>101834502</u>	Cap, Black Key Switch .....	1
11	<u>101851101</u>	Washer, Key Switch .....	1
12	<u>101856002</u>	Switch, Rocker, Single-Pole .....	1
13	<u>102196901</u>	Dust Cap .....	1
14	<u>102508701</u>	Light, Battery .....	1
15	<u>102572401</u>	Nut, Diagnostic Port, Prec .....	1
16	<u>102869401</u>	Switch, Rocker, Light .....	1
17	<u>102977002</u>	Panel, Dash, Center, Elec (Instrument Panel) .....	1
18	<u>103180101</u>	Cover, Hole, Switch, Rocker .....	1
19	<u>103198301</u>	Plug, Hole, Round, 2.0 In .....	1
20	<u>103218601</u>	Harness, Diagnostic Port .....	1
21	<u>103354401</u>	Gauge, Battery Cond Ind, Rnd (includes item 22) .....	1
22	<u>103348202</u>	Clip, Bci, Round .....	1

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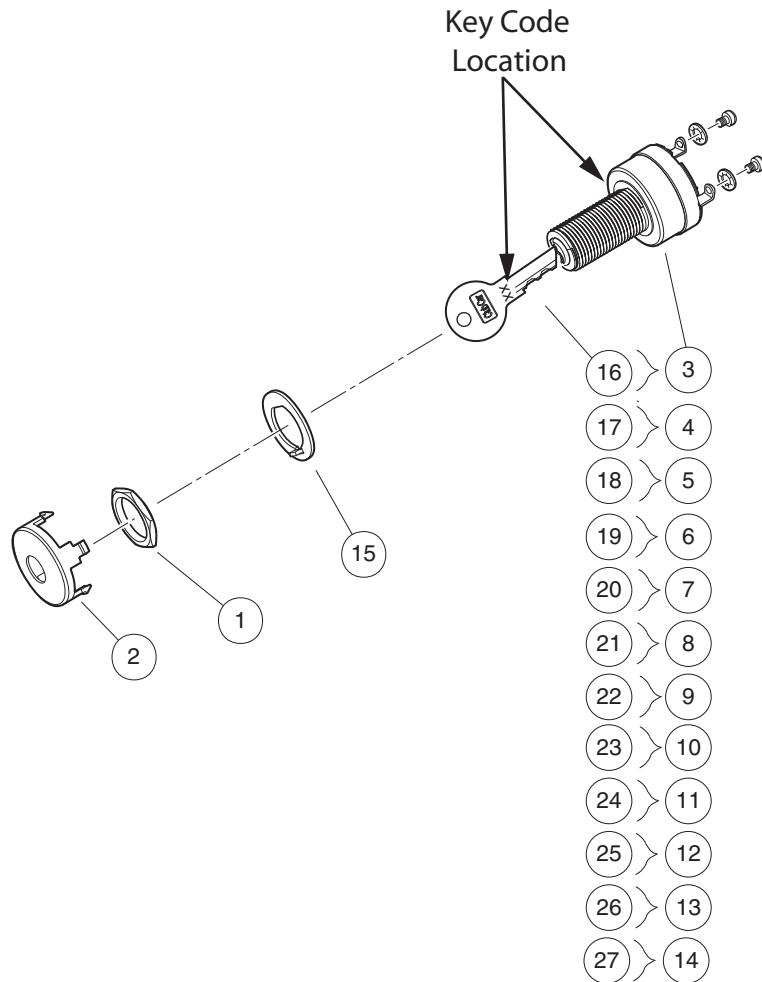
# KEYS AND KEYSWITCHES, SMARTKEY KIT – ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>102962602</u>	1 2 3 4 Kit, Field, Smartkey (includes items 2 through 5) .....	1
2	<u>1011017</u>	Screw, #8-32 X 0.375 .....	1
3	<u>101825103</u>	Decal, Keyswitch, Iq Plus Mode .....	1
4	N/A	Decal, Passcode .....	1
5	<u>102950301</u>	Key Switch, Mode B, Iq Plus (includes item 6) .....	1
6	<u>102962303</u>	Keys, Set Of 4, Iq Plus Mode .....	1
		Note: Not available in the EU.	

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# KEYS AND KEYSWITCHES, UNCOMMON – GAS VEHICLE

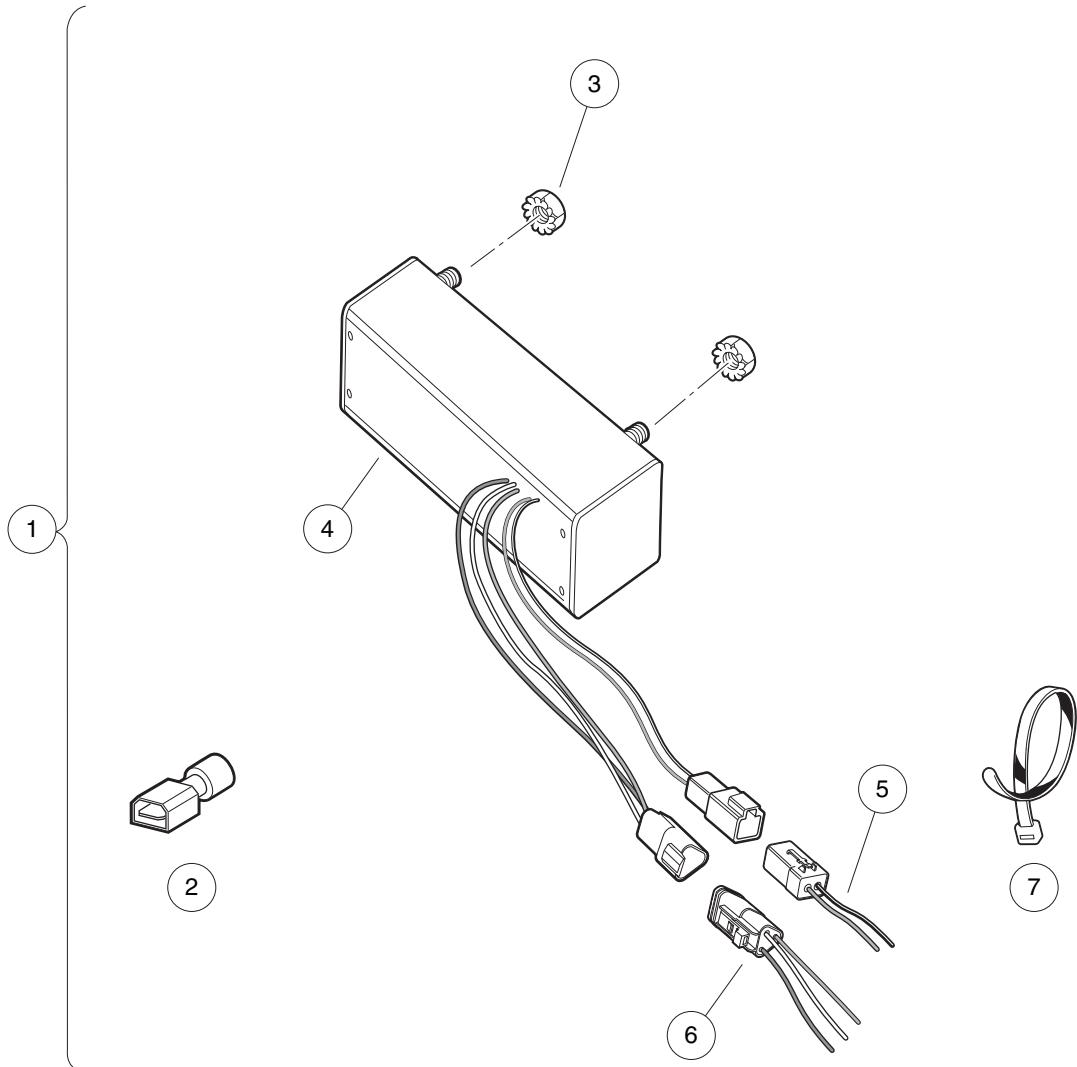
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101830701</u>	Nut, Key Switch .....	1
2	<u>101834502</u>	Cap, Black Key Switch .....	1
3	<u>101839801</u>	Keyswtch Uncom A408 On/off/st .....	1
4	<u>101839802</u>	Keyswtch Uncom B408 On/off/st .....	1
5	<u>101839803</u>	Keyswtch Uncom C408 On/off/st .....	1
6	<u>101839804</u>	Keyswtch Uncom D408 On/off/st .....	1
7	<u>101839805</u>	Keyswtch Uncom 2a408 On/off/st .....	1
8	<u>101839806</u>	Keyswtch Uncom 2b408 On/off/st .....	1
9	<u>101839807</u>	Keyswtch Uncom 2c408 On/off/st .....	1
10	<u>101839808</u>	Keyswtch Uncom 2d408 On/off/st .....	1
11	<u>101839809</u>	Keyswtch Uncom E408 On/off/st .....	1
12	<u>101839810</u>	Keyswtch Uncom F408 On/off/st .....	1
13	<u>101839811</u>	Keyswtch Uncom 2e408 On/off/st .....	1
14	<u>101839812</u>	Keyswtch Uncom 2f408 On/off/st .....	1
15	<u>101851101</u>	Washer, Key Switch .....	1
16	<u>101974701</u>	Key, Uncommon 1a .....	1
17	<u>101974702</u>	Key, Uncommon 1b .....	1
18	<u>101974703</u>	Key, Uncommon 1c .....	1
19	<u>101974704</u>	Key, Uncommon 1d .....	1
20	<u>101974705</u>	Key, Uncommon 2a .....	1
21	<u>101974706</u>	Key, Uncommon 2b .....	1
22	<u>101974707</u>	Key, Uncommon 2c .....	1
23	<u>101974708</u>	Key, Uncommon 2d .....	1
24	<u>101974709</u>	Key, Uncommon 1e .....	1
25	<u>101974710</u>	Key, Uncommon 1f .....	1
26	<u>101974711</u>	Key, Uncommon 2e .....	1
27	<u>101974712</u>	Key, Uncommon 2f .....	1

Note: Keyswitches 101839801 through 101839812 are for key-start, gasoline vehicles ONLY.

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# DC CONVERTER – IQ PLUS ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102918701</u>	Kit, DC/DC Converter, IQ Plus (includes items 2 through 7) .....	1
2	<u>1016365</u>	Terminal, 1/4" Male Quick Disconnect .....	1
3	<u>101835601</u>	Locknut, 1/4-20 Hex Whiz .....	2
4	<u>102352201</u>	Converter , Dc -non Isolated .....	1
5	<u>102354901</u>	Harness, Dc Converter - 12v .....	1
6	<u>102890201</u>	Harness, Dc Converter, 48v .....	1
7	<u>8990</u>	Tie Wrap, 8" Nylon .....	10

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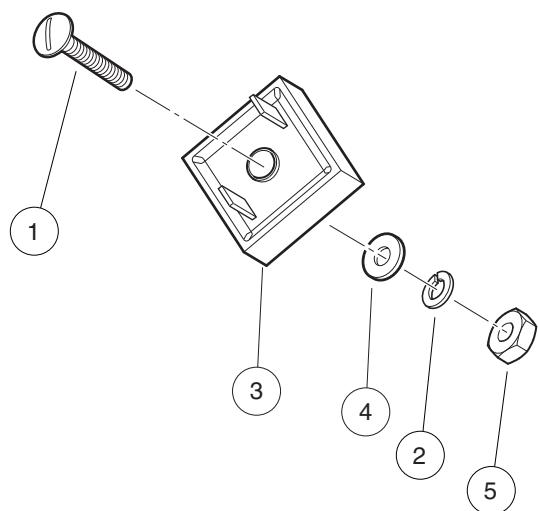
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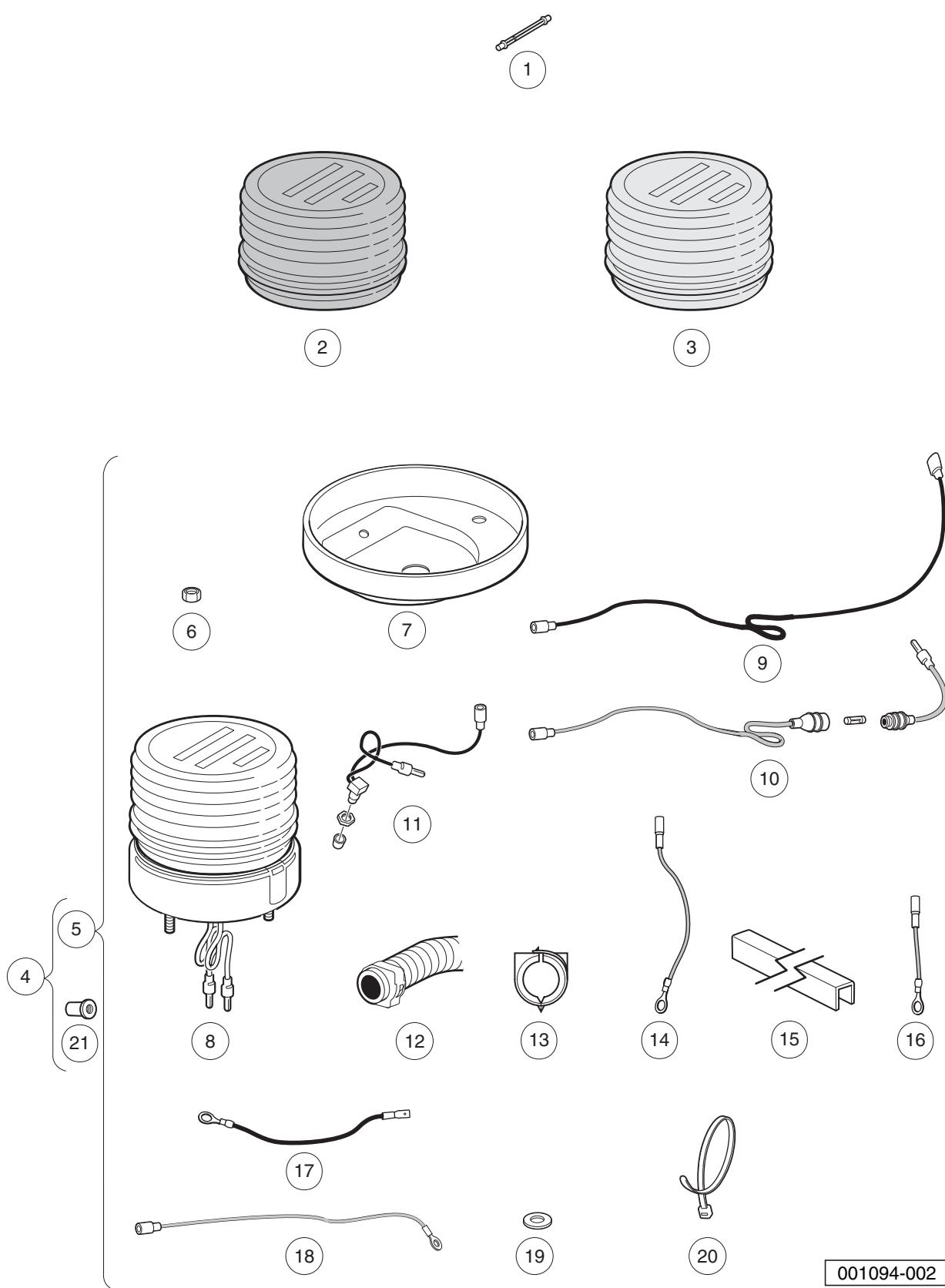
# VOLTAGE LIMITER – GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010909</u>	Screw, #10-32 X 1.25 Rd Hd Mch .....	1
2	<u>1016</u>	Lockwasher, #10 Split .....	1
3	<u>1017721</u>	Limiter, Voltage .....	1
4	<u>183</u>	Washer, #10, Type A, Flat .....	1
5	<u>7893</u>	Nut, #10-32 Hex .....	1

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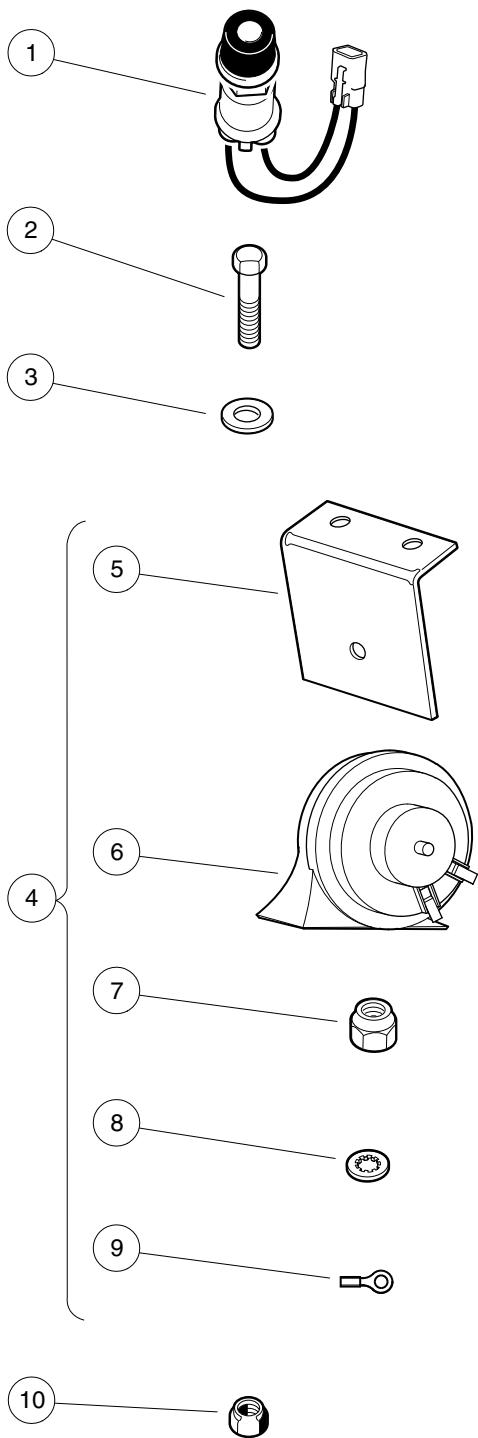
# STROBE LIGHT, ROOF-MOUNTED

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1015526</u>	Bulb, Replacement, for Strobe Light .....	1
2	<u>AM1243701</u>	Lens, Blue, for Strobe Light .....	A/R
3	<u>AM1243801</u>	Lens, Red, for Strobe Light .....	A/R
4	<u>SVP119201</u>	Light, Roof-Mounted Strobe, Field (includes items 5 through 21) .....	A/R
5	<u>AM1243501</u>	Kit, Roof Mounted Strobe Fd (includes items 6 through 20) .....	1
6	<u>1012438</u>	Locknut, #10-24 Nylon Insert .....	2
7	<u>1015010</u>	Cover Plate Switch .....	1
8	<u>1015156</u>	Light Assembly, Strobe .....	1
9	<u>1015167</u>	#16 Black Wire Asm .....	1
10	<u>1015170</u>	Wire Assembly #16 .....	1
11	<u>1015187</u>	Switch Assembly .....	1
12	<u>1015768</u>	Split Convoluted Elec Conduit .....	11
13	<u>1015770</u>	Outlet Ring - .5 Diameter .....	5
14	<u>1016230</u>	Wire Asm #16 Red .....	1
15	<u>1016267</u>	Snap On Conduit Vert. .....	1
16	<u>1016287</u>	Wire Asm #16 Red .....	1
17	<u>1016929</u>	Wire Assembly Black #16 .....	1
18	<u>101821601</u>	#18 Red Wire Assembly .....	1
19	<u>183</u>	Washer, #10, Type A, Flat .....	2
20	<u>8639</u>	Tie Wrap, 11" Nylon .....	8
21	<u>SVP493201</u>	Well Nut, 10-32 .....	3

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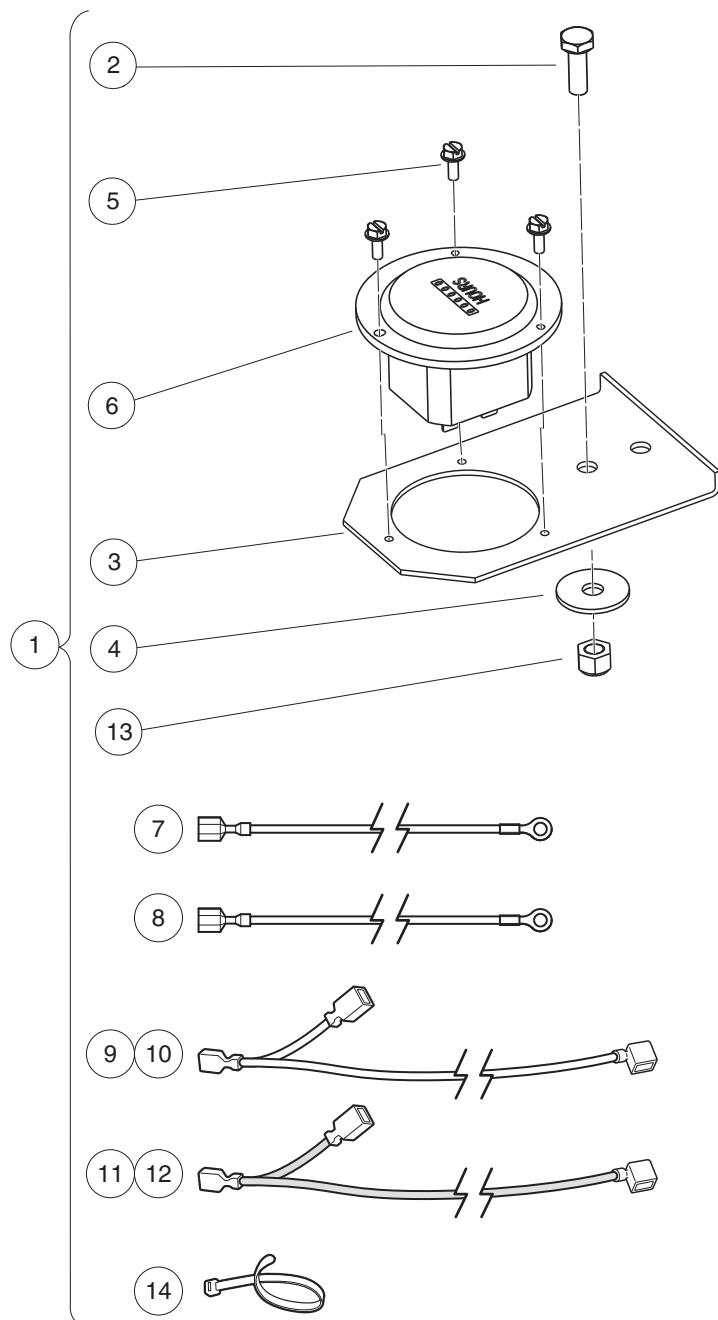
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001095-001

**HORN**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101969701</u>	Horn Button and Wire Assembly .....	1
2	<u>304</u>	Screw, 1/4-20 X 1.0 Hex-Head Cap .....	2
3	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	2
4	<u>4029</u>	Horn (includes items 5 through 9) .....	1
5	<u>1011825</u>	Horn Bracket .....	1
6	<u>1014530</u>	Horn, 12-VDC .....	1
7	<u>101955101</u>	Nut, M6 Hex .....	1
8	<u>7820</u>	Washer, 5/16 Internal-Tooth .....	1
9	<u>8294</u>	5/16 Ring Term. .....	1
10	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2

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001096-001

# HOUR METER – IQ SYSTEM AND IQ PLUS ELECTRIC VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1013579</u>	Kit, Hour Meter (includes items 2 through 14) .....	1
2	<u>1012285</u>	Screw, 1/4 X 0.625 Hex-Head .....	1
3	<u>1013547</u>	Hour Meter Bracket .....	1
4	<u>1014306</u>	Washer, 1/4" Type B Flat .....	1
5	<u>1014540</u>	Screw, #6-32 X 3/8 Taptite .....	3
6	N/A	Hour Meter .....	1
7	101881501	Wire Assembly Black #18 .....	1
8	101881601	Wire Assembly Red #18 .....	1
9	<u>101997802</u>	Wire Assembly #18 Yellow .....	1
10	<u>101997803</u>	Wire Asm #18 Yellow 31"	1
11	<u>101997902</u>	Wire Assembly #18 Red .....	1
12	<u>101997903</u>	Wire Asm # 18 Red 31"	1
13	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	1
14	<u>8990</u>	Tie Wrap, 8" Nylon .....	1
		Note: The kit includes components that apply to multiple vehicles. The installation instructions will specify which components are required for a specific model. After installation, discard components not used.	

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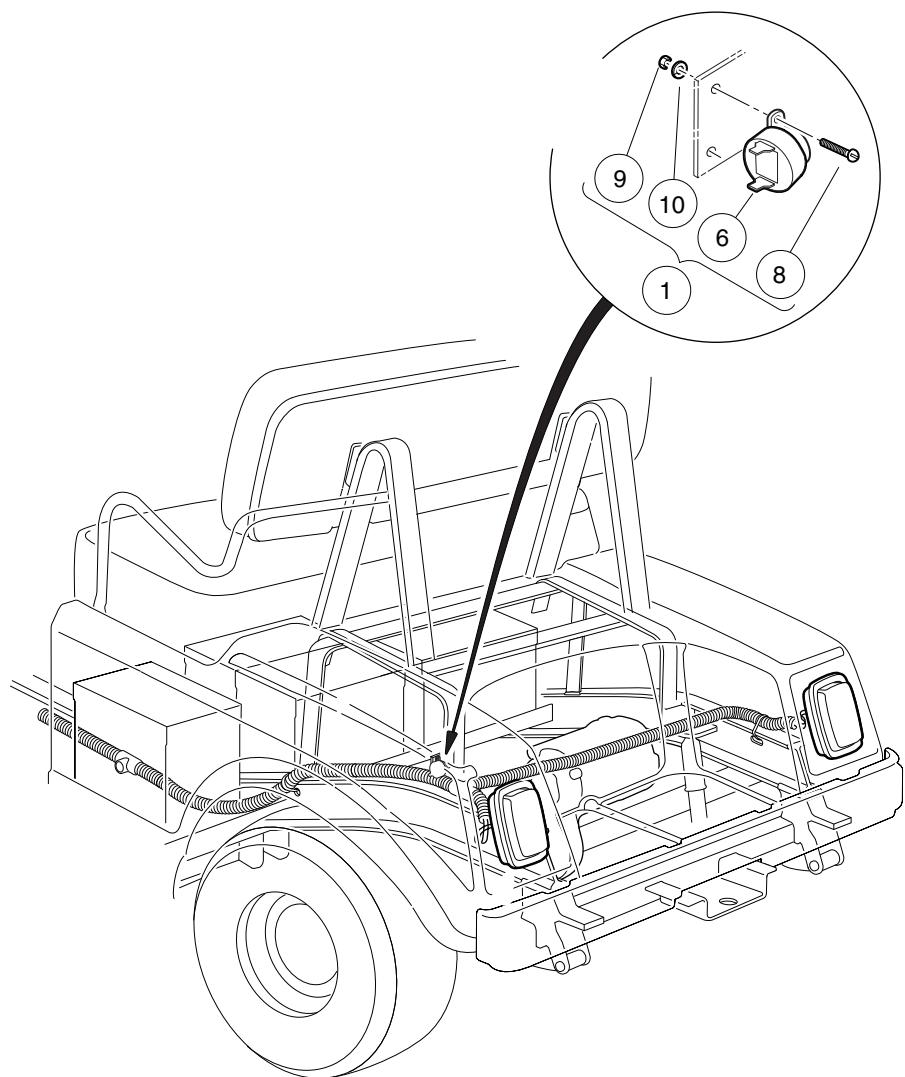
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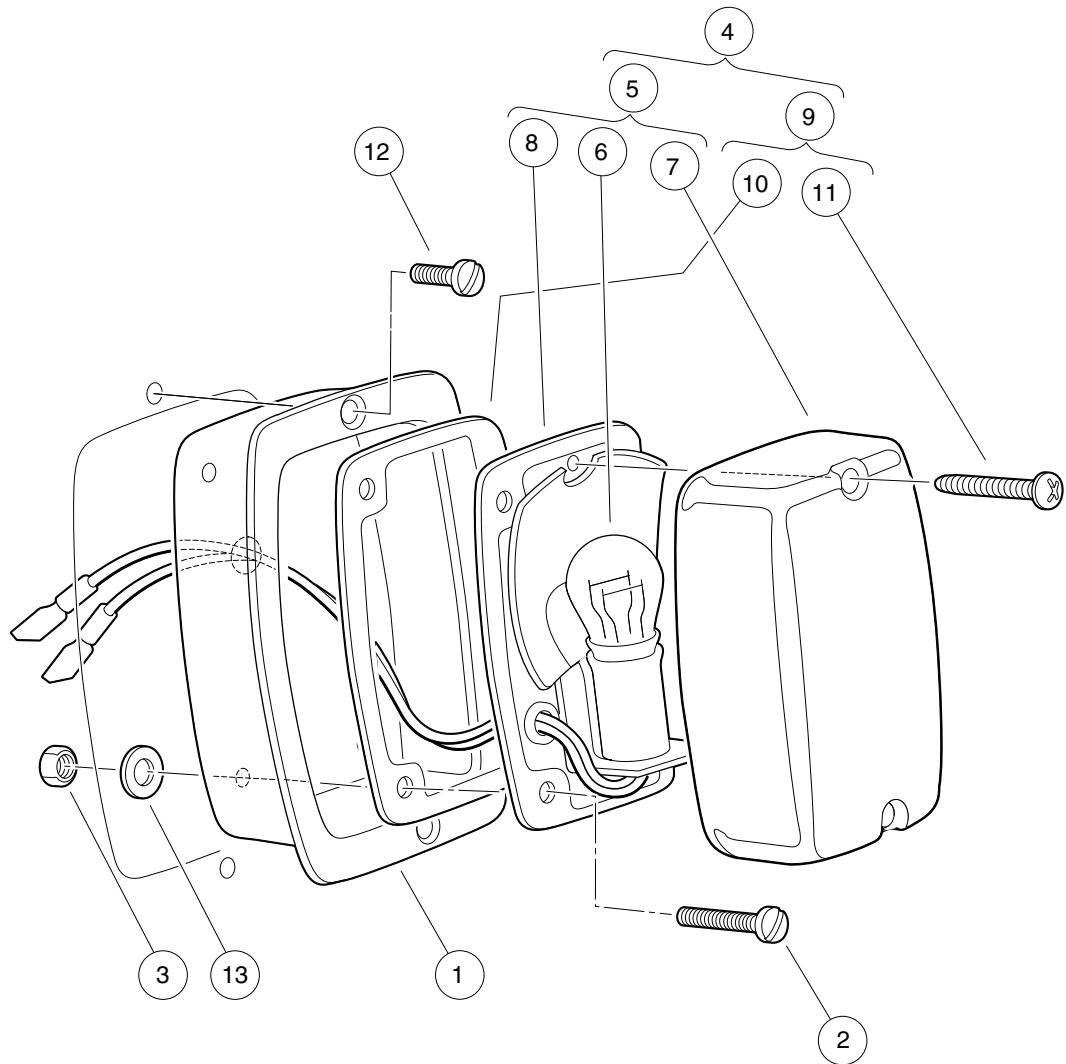
# REAR REVERSE BUZZER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1016859</u>	Kit, Reverse Buzzer (includes items 2 through 10) .....	1
2	<u>1011229</u>	Locknut, #6-32 Whiz .....	1
3	<u>1012431</u>	Washer, #4 Flat .....	2
4	<u>1015720</u>	Screw, #6-32 X 1/2 Hex Washer-Head .....	1
5	<u>1016849</u>	Screw, #4-24 X 0.33, Pan-Head, Machine .....	2
6	<u>1016851</u>	Buzzer, Reverse (9-48 VDC) .....	1
7	<u>1016857</u>	Wire Assembly Black #18 .....	1
8	<u>8056</u>	Screw, #4-40 X 0.75 Round-Head Machine .....	2
9	<u>8057</u>	Nut, #4-40 Hex Machine .....	2
10	<u>8058</u>	Lockwasher, #4 Split .....	2
		Note: Note: Items 2 through 5 and 7 are included in the kit, but are not used in this application.	

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000348-006

# TAIL LIGHTS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011497</u>	Bezel, Taillight .....	1
2	<u>1011557</u>	Screw, #6-32 X 1.00 Hex-Head Machine .....	1
3	<u>1011558</u>	Nut, #6-32 Hex .....	1
4	<u>1017035</u>	Taillight Assembly (includes items 5 through 9) .....	1
5	N/A	Light, Tail (includes items 6 through 8) .....	1
6	<u>1011582</u>	Taillight Bulb .....	1
7	<u>1011843</u>	Taillight Lens .....	1
8	N/A	Base, Taillight .....	1
9	<u>1017699</u>	Hardware Kit, Tail Light (includes items 10 and 11) .....	1
10	N/A	Gasket .....	1
11	N/A	Screw, Tapered .....	2
12	<u>102915601</u>	Plastic Rivet - Tuflock .....	1
13	<u>7591</u>	Washer, #6, Flat .....	1

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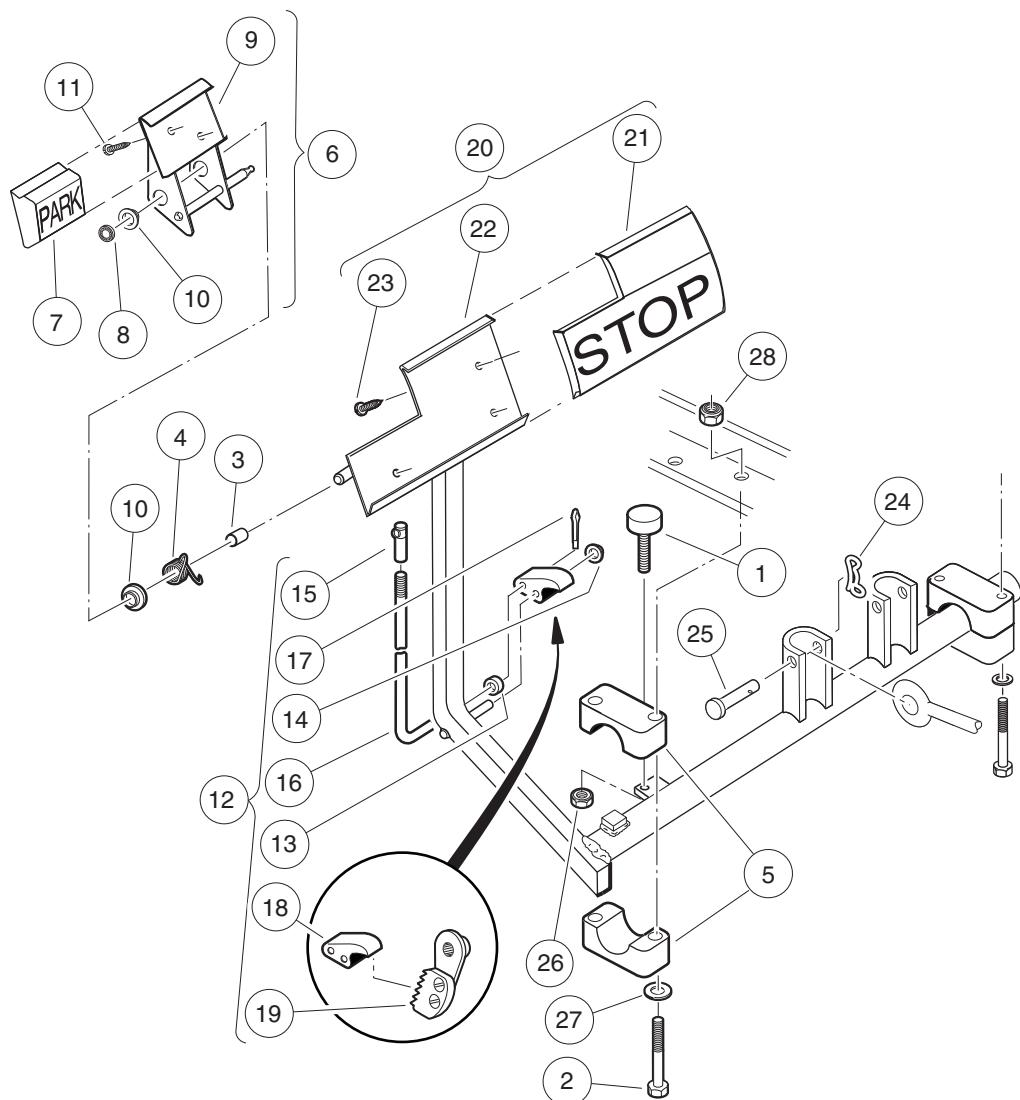
# **BRAKES, PEDALS, AND CABLES**

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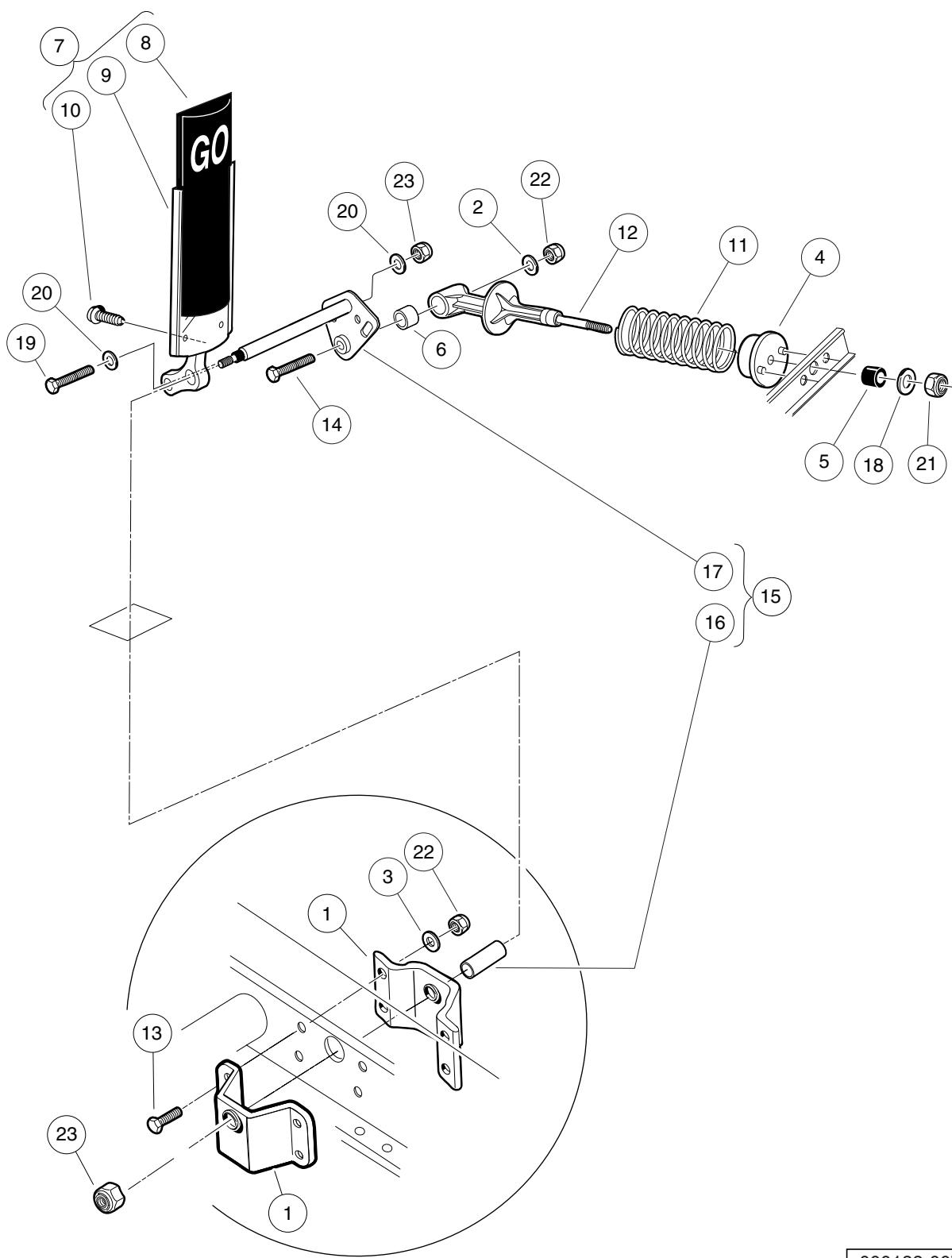
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000187-001

# BRAKE PEDAL ASSEMBLY

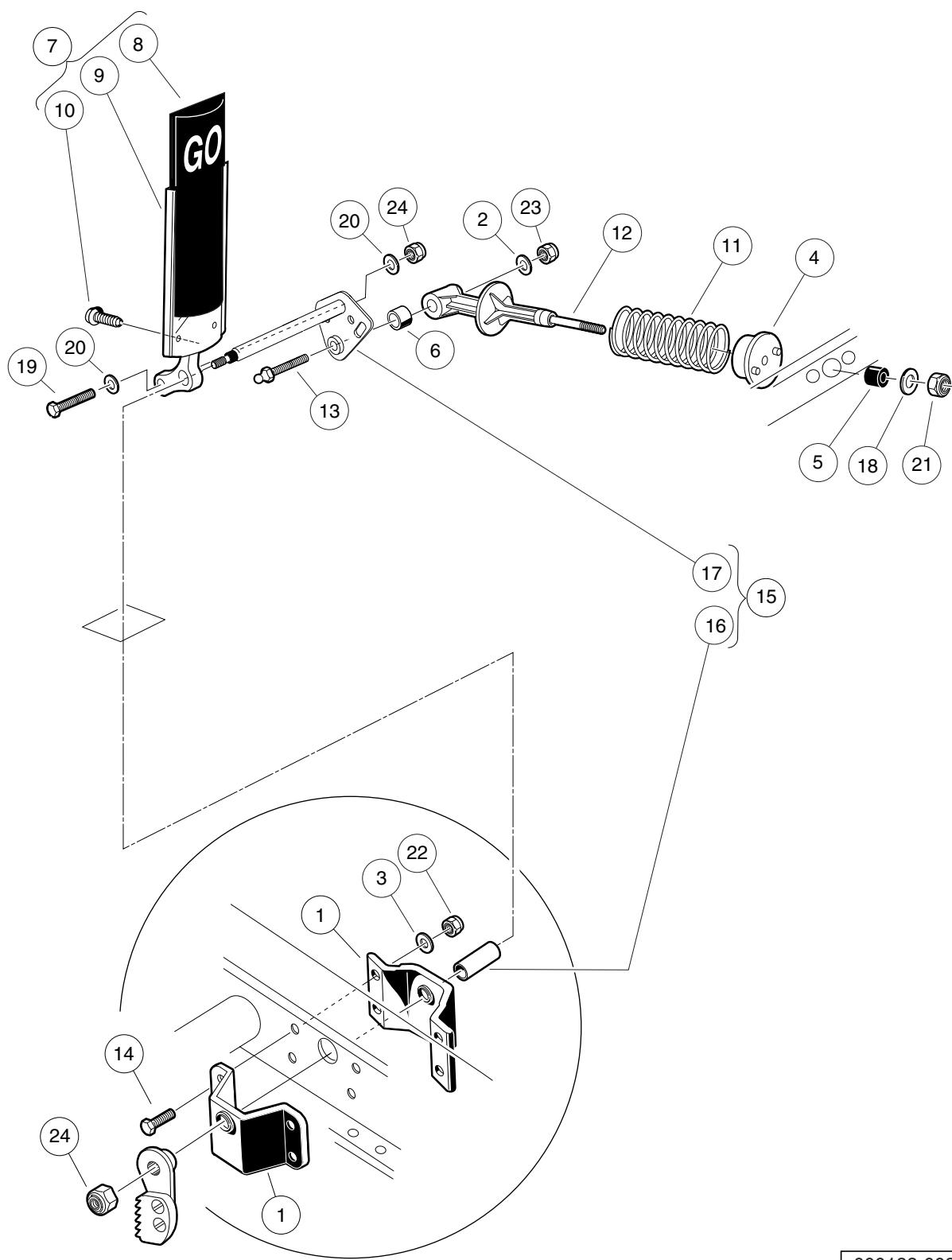
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	<u>1010878</u>	Bumper, Rubber .....	1
2	<u>1010921</u>	Screw, 5/16-18 X 2.50 Hex Cap .....	4
3	<u>1010927</u>	Hill Brake Spacer .....	1
4	<u>1010933</u>	Spring, Hill Brake Torsion .....	1
5	<u>1011402</u>	Package, Brake Mounting Block .....	1
6	<u>1011418</u>	Kit, Hill Brake Pedal (includes items 7 through 11) .....	1
7	<u>1013870</u>	Pad, Hill Brake .....	1
8	<u>1013876</u>	Pushnut, 3/8 .....	1
9	N/A	Hill Brake Weld Assembly .....	1
10	<u>1032</u>	Bushing, Nylon .....	2
11	7716	Screw, #10-16 Type AB, Sheet Metal .....	2
12	<u>101187702</u>	Kit, Hill Brake Latch (includes items 13 through 19) .....	1
13	<u>1010805</u>	Sleeve, Hill Brake Rod .....	1
14	<u>1010877</u>	Pushnut, 3/8 .....	1
15	1010932	Ball Joint, 1/4-28 .....	1
16	N/A	Rod, Hill Brake .....	1
17	<u>1017029</u>	Pin, Cotter, 7/64 x 1/2 Stainless-Steel .....	1
18	N/A	Pawl, Hill Brake .....	1
19	101918501	Ratchet Assembly .....	1
20	<u>101878201</u>	Brake Pedal Kit (includes items 21 through 23) .....	1
21	<u>1013869</u>	Pad, Brake Pedal .....	1
22	N/A	Weldment, Brake Pedal, 2wr Std .....	1
23	7716	Screw, #10-16 Type AB, Sheet Metal .....	3
24	<u>102323101</u>	Pin, Bow Tie Locking .....	1
25	<u>102323201</u>	Pin, 3/8 X 1-5/16 Clevis .....	1
26	<u>1028</u>	Nut, 1/4-20 Hex .....	1
27	<u>1241</u>	Washer, 5/16 Type A Flat .....	4
28	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	4

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000188-007

# ACCELERATOR PEDAL ASSEMBLY – ELECTRIC VEHICLES WITH MCOR

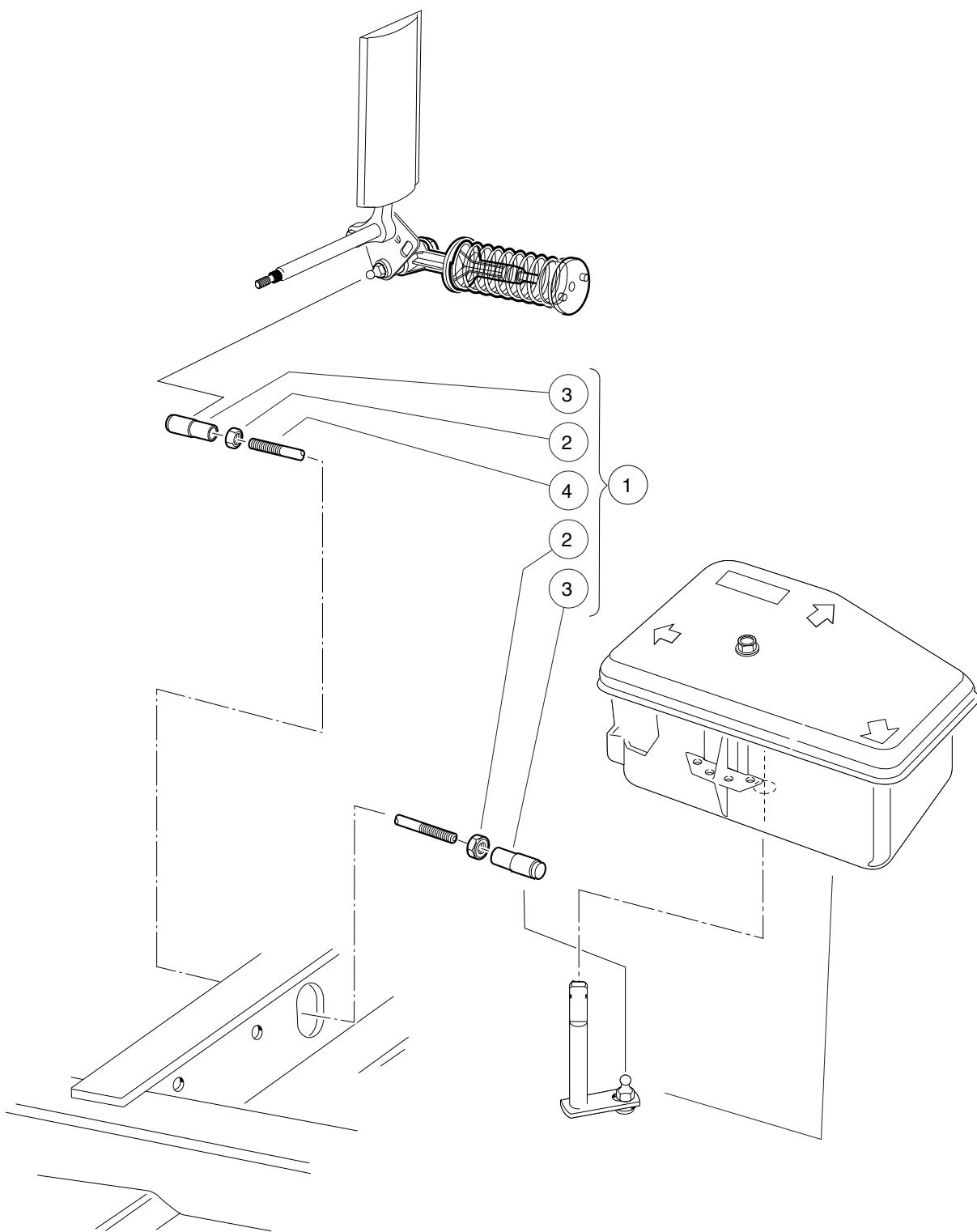
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	<u>1011694</u>	Accelerator Bracket and Bearing Assembly .....	2
2	<u>1011931</u>	Washer, 1/4 Flat .....	1
3	<u>1014007</u>	Washer, 1/4, Flat .....	4
4	<u>1017378</u>	Cup, Spring .....	1
5	<u>1017380</u>	Bumper, Spring Return .....	1
6	<u>1017424</u>	Bearing, Pivot Support .....	1
7	<u>1017696</u>	Sub Asm, Accelerator Pedal (includes items 8 through 10) .....	1
8	1013871	Pad, Accelerator Pedal .....	1
9	N/A	Accelerator Pedal Weldment .....	1
10	7716	Screw, #10-16 Type AB, Sheet Metal .....	4
11	101796201	Spring, Accelerator Return .....	1
12	<u>101817401</u>	Retainer, Spring .....	1
13	<u>101861901</u>	Screw, 1/4-20 X 1.125 Hex Cap .....	4
14	<u>101862001</u>	Screw, 1/4-20 X 1.500 Flange .....	1
15	<u>102026001</u>	Kit, Accelerator Pivot Rod Assembly (includes items 16 and 17) .....	1
16	101919801	Spacer, Accelerator .....	1
17	<u>102158901</u>	Pivot Rod Weldment .....	1
18	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
19	<u>1624</u>	Screw, 3/8-16 X 1.50, Hex-Head Cap .....	1
20	<u>334</u>	Washer, 3/8, Type A, Flat .....	2
21	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1
22	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	5
23	<u>8754</u>	Locknut, 3/8-16 Hex .....	2

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000188-008

# ACCELERATOR PEDAL ASSEMBLY – GASOLINE VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	<u>1011694</u>	Accelerator Bracket and Bearing Assembly .....	2
2	<u>1011931</u>	Washer, 1/4 Flat .....	1
3	<u>1014007</u>	Washer, 1/4, Flat .....	4
4	<u>1017378</u>	Cup, Spring .....	1
5	<u>1017380</u>	Bumper, Spring Return .....	1
6	<u>1017424</u>	Bearing, Pivot Support .....	1
7	<u>1017696</u>	Sub Asm, Accelerator Pedal (includes items 8 through 10) .....	1
8	1013871	Pad, Accelerator Pedal .....	1
9	N/A	Accelerator Pedal Weldment .....	1
10	7716	Screw, #10-16 Type AB, Sheet Metal .....	4
11	101796201	Spring, Accelerator Return .....	1
12	<u>101817401</u>	Retainer, Spring .....	1
13	101818801	Stud, 1/4-28 X 1.35 Ball .....	1
14	<u>101861901</u>	Screw, 1/4-20 X 1.125 Hex Cap .....	4
15	<u>102026001</u>	Kit, Accelerator Pivot Rod Assembly (includes items 16 and 17) .....	1
16	101919801	Spacer, Accelerator .....	1
17	<u>102158901</u>	Pivot Rod Weldment .....	1
18	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
19	<u>1624</u>	Screw, 3/8-16 X 1.50, Hex-Head Cap .....	1
20	<u>334</u>	Washer, 3/8, Type A, Flat .....	2
21	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1
22	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	4
23	<u>8717</u>	Locknut, Nylon Insert, 1/4-28 .....	1
24	<u>8754</u>	Locknut, 3/8-16 Hex .....	2

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000362-001

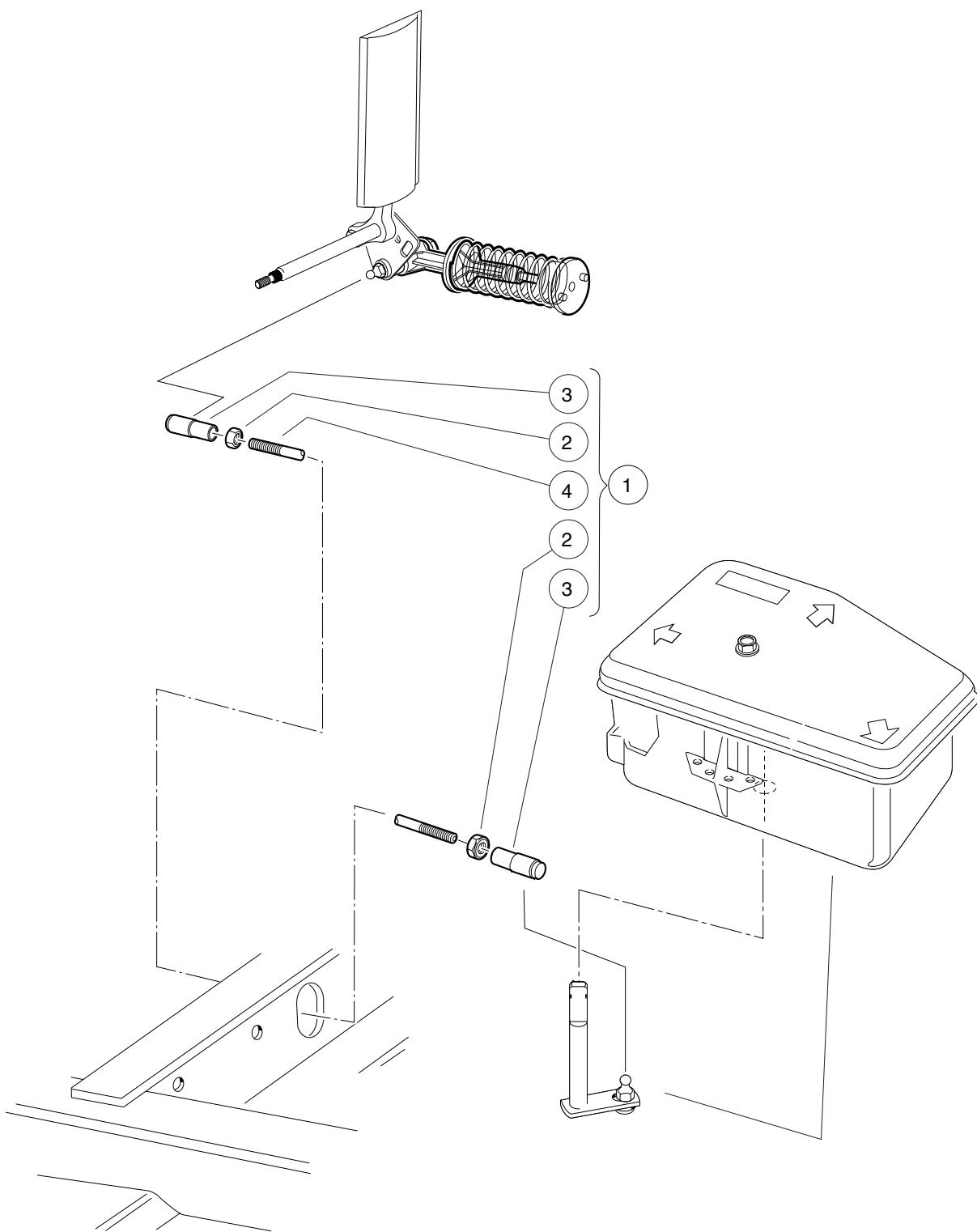
# ACCELERATOR ROD – TURF/CA 6 & VILLAGER 6 GAS VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>101674702</u>	1 2 3 4 Rod, Accelerator (includes items 2 through 4) .....	1
2	<u>1011084</u>	Nut, 1/4-28 Hex Jam .....	2
3	<u>1011734</u>	Joint, Ball .....	2
4	N/A	Accelerator Rod Elec Stretch .....	1

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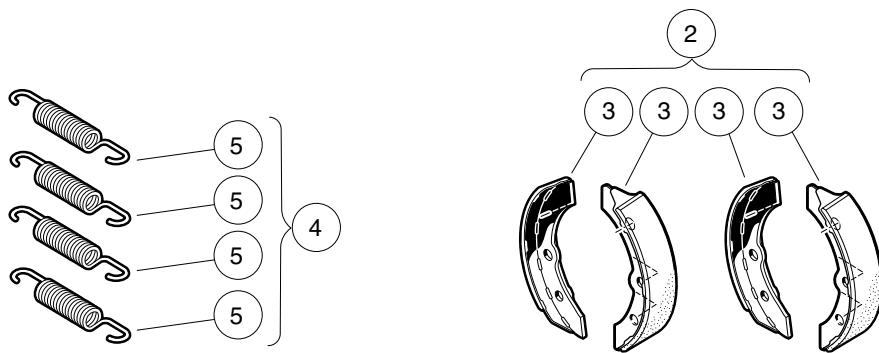
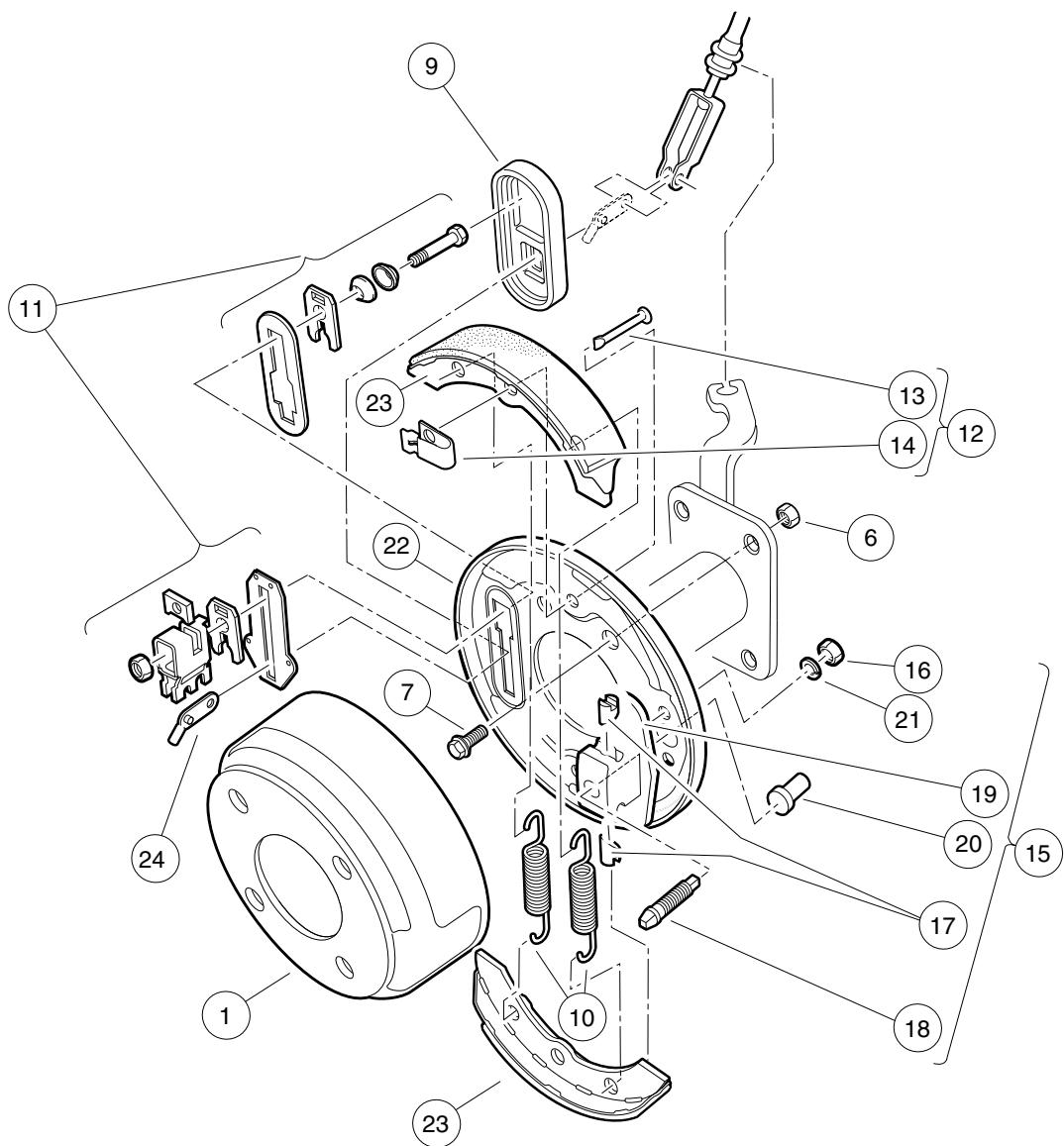
## ACCELERATOR ROD – VILLAGER 8 GAS VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>101674704</u>	1 2 3 4 Accelerator Rod Assembly, RV XL (includes items 2 through 4) .....	1
2	<u>1011084</u>	Nut, 1/4-28 Hex Jam .....	2
3	<u>1011734</u>	Joint, Ball .....	2
4	N/A	Accelerator Rod, RV XL .....	1

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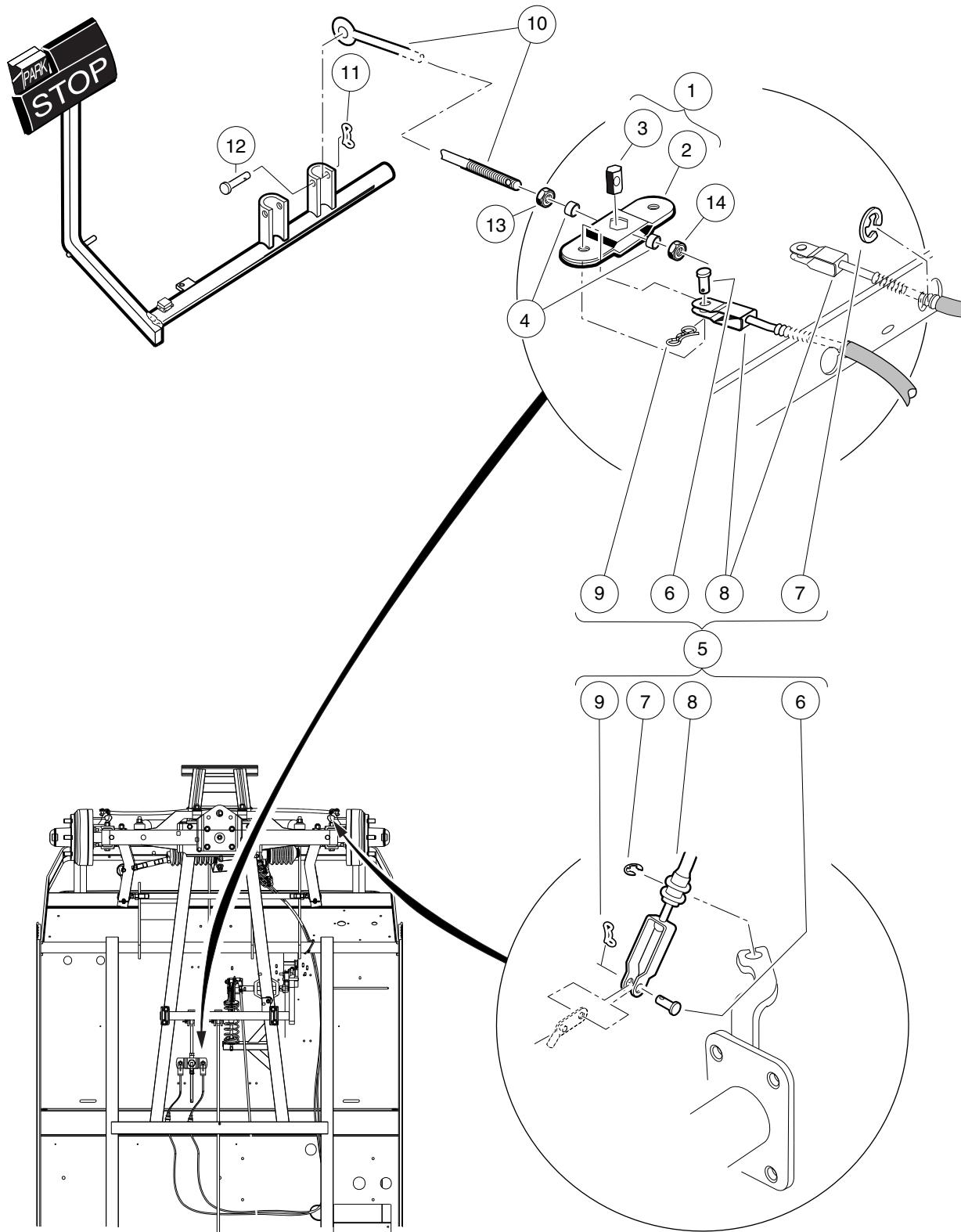
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000298-001

# FRONT BRAKE ASSEMBLY – VEHICLES WITH FOUR-WHEEL BRAKES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	<u>1011137</u>	Drum, Brake .....	2
2	<u>101146302</u>	Kit, Non-Asbestos Brake Shoe (includes item 3) .....	1
3	<u>101880701</u>	Shoe Brake Manual Adj (Available in Kit, Non-Asbestos Brake Shoe) .....	4
4	<u>1011464</u>	Package, Brake Spring (includes item 5) .....	1
5	<u>1011314</u>	Brake Spring .....	4
6	<u>1013924</u>	Nut, 5/16-24, Hex Head Cone .....	8
7	<u>1014153</u>	Bolt, Brake Cluster Mounting .....	8
8	<u>1016557</u>	Cluster, Brake, Driver-Side (includes items 9 through 24) .....	1
9	<u>1010850</u>	Dust Cover .....	1
10	<u>1011314</u>	Brake Spring .....	2
11	<u>1011465</u>	Kit, Brake Actuator .....	1
12	<u>1011466</u>	Kit, Shoe Retainer (includes items 13 and 14) .....	1
13	N/A	Pin .....	2
14	N/A	Shoe Clamp Spring .....	2
15	<u>1011467</u>	Kit, Anchor Body (includes items 16 through 21) .....	1
16	<u>1011114</u>	Nut, M6-1.00 Hex .....	2
17	<u>1011298</u>	Anchor Piston .....	2
18	N/A	Adjustment Bolt .....	1
19	N/A	Anchor Body Component .....	1
20	<u>1011303</u>	Adjustment Bolt Cap .....	1
21	<u>451</u>	Lockwasher, 1/4 Split .....	2
22	<u>1011494</u>	Backing Plate, Left-Hand .....	1
23	<u>101880701</u>	Shoe Brake Manual Adj (Available in Kit, Non-Asbestos Brake Shoe) .....	2
24	N/A	Arm, Brake Lever .....	1
25	<u>1016573</u>	Cluster, Brake, Passenger-Side (includes items 26 through 41) .....	1
26	<u>1010850</u>	Dust Cover .....	1
27	<u>1011154</u>	Backing Plate, Right-Hand .....	1
28	<u>1011314</u>	Brake Spring .....	2
29	<u>1011465</u>	Kit, Brake Actuator .....	1
30	<u>1011466</u>	Kit, Shoe Retainer (includes items 31 and 32) .....	1
31	N/A	Pin .....	2
32	N/A	Shoe Clamp Spring .....	2
33	<u>1011467</u>	Kit, Anchor Body (includes items 34 through 39) .....	1
34	<u>1011114</u>	Nut, M6-1.00 Hex .....	2
35	<u>1011298</u>	Anchor Piston .....	2
36	N/A	Adjustment Bolt .....	1
37	N/A	Anchor Body Component .....	1
38	<u>1011303</u>	Adjustment Bolt Cap .....	1
39	<u>451</u>	Lockwasher, 1/4 Split .....	2
40	<u>101880701</u>	Shoe Brake Manual Adj (Available in Kit, Non-Asbestos Brake Shoe) .....	2
41	N/A	Arm, Brake Lever .....	1
		Note: Passenger-side brake cluster not shown. Components have a similar appearance to driver-side brake cluster components.	

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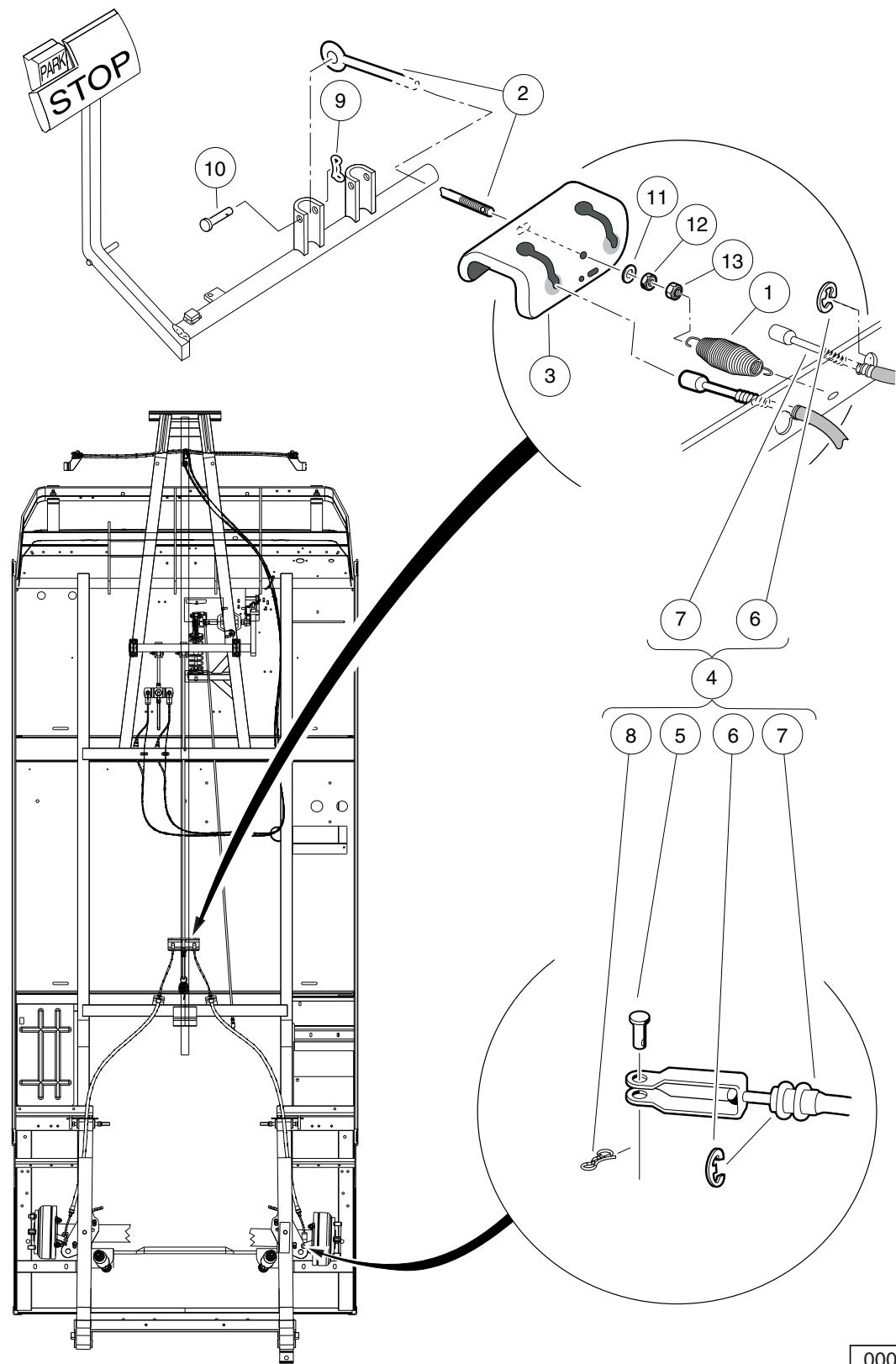
# FRONT BRAKE CABLES AND EQUALIZER – VEHICLES WITH FOUR-WHEEL BRAKES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	<u>1017211</u>	Kit, Equalizer and Pivot Limiter (includes items 2 and 3) .....	1
2	<u>1016319</u>	Equalizer Weld Assembly .....	1
3	<u>1016320</u>	Equalizer, Pivot Limiter .....	1
4	<u>101865301</u>	Spacer .....	2
5	<u>101874601</u>	Kit, Brake Cable (includes items 6 through 9) .....	1
6	<u>1010829</u>	Pin, Clevis, 5/16 X 3/4 .....	4
7	<u>1011779</u>	E-Clip, 1/2 .....	4
8	N/A	Brake Cable .....	2
9	<u>102292801</u>	Pin, Bow Tie Locking - .072 .....	4
10	<u>101953106</u>	Rod, Equalizer, 9.75" .....	1
11	<u>102323101</u>	Pin, Bow Tie Locking .....	1
12	<u>102323201</u>	Pin, 3/8 X 1-5/16 Clevis .....	1
13	<u>1242</u>	Nut, 5/16-18 Hex .....	1
14	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1

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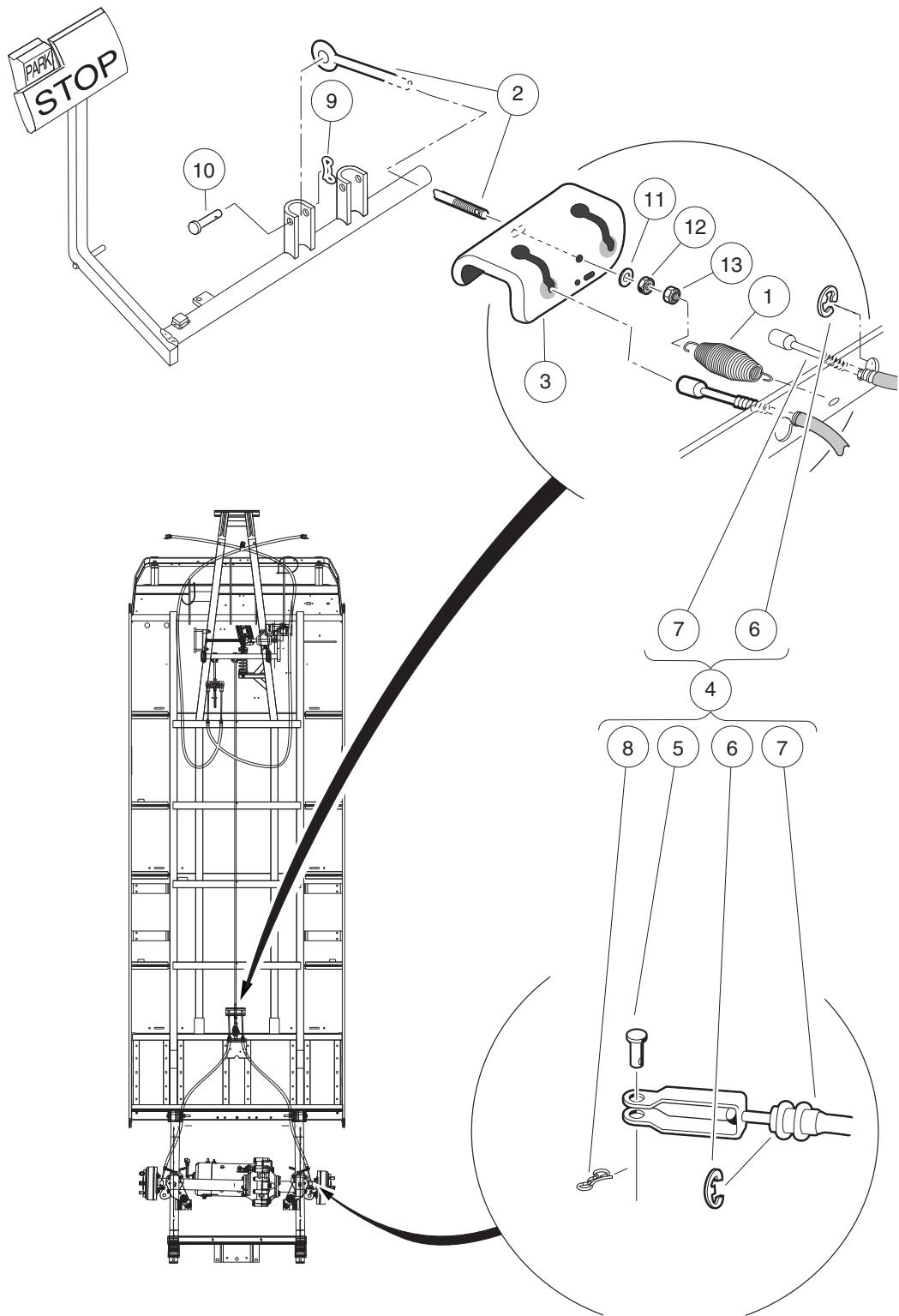
# REAR BRAKE CABLES AND EQUALIZER – TURF/CARRYALL 6 & VILLAGER 6

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	<u>1013531</u>	Spring, Brake Return .....	1
2	<u>101953103</u>	Rod, Equalizer, 41.91" .....	1
3	<u>101990801</u>	Equalizer Bracket .....	1
4	<u>102166901</u>	Kit, Brake Cable Rear (includes items 5 through 8) .....	1
5	<u>1010829</u>	Pin, Clevis, 5/16 X 3/4 .....	2
6	<u>1011779</u>	E-Clip, 1/2 .....	4
7	<u>102162601</u>	Cable, Brake .....	2
8	<u>102292801</u>	Pin, Bow Tie Locking - .072 .....	2
9	<u>102323101</u>	Pin, Bow Tie Locking .....	1
10	<u>102323201</u>	Pin, 3/8 X 1-5/16 Clevis .....	1
11	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
12	<u>1242</u>	Nut, 5/16-18 Hex .....	1
13	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1

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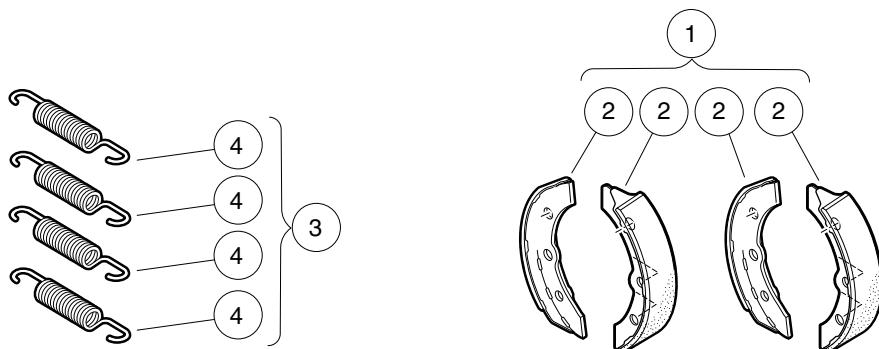
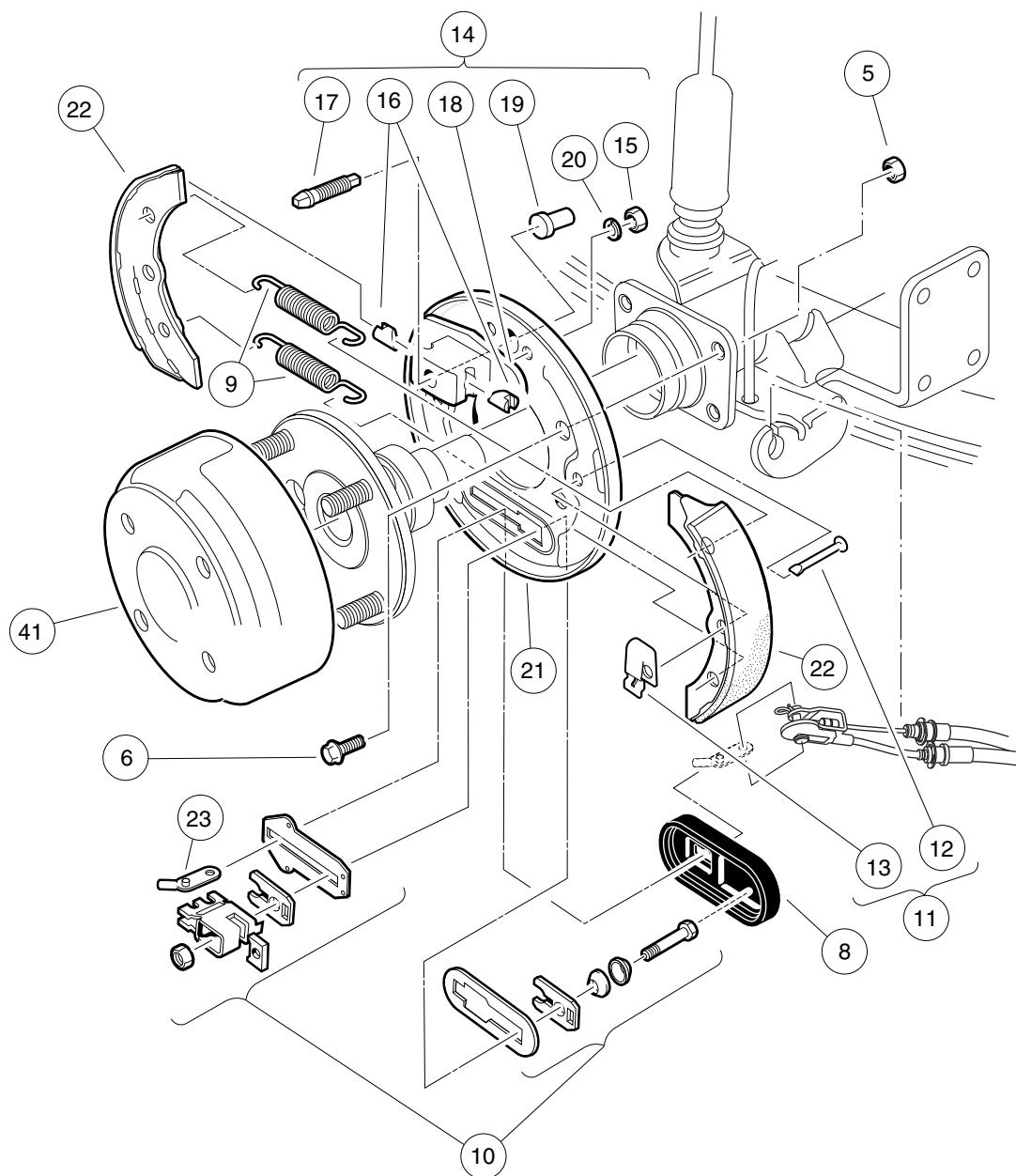


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# REAR BRAKE CABLES AND EQUALIZER – VILLAGER 8

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	<u>1013531</u>	Spring, Brake Return .....	1
2	<u>101953104</u>	Rod, Equalizer .....	1
3	<u>101990801</u>	Equalizer Bracket .....	1
4	<u>102166901</u>	Kit, Brake Cable Rear (includes items 5 through 8) .....	1
5	<u>1010829</u>	Pin, Clevis, 5/16 X 3/4 .....	2
6	<u>1011779</u>	E-Clip, 1/2 .....	4
7	<u>102162601</u>	Cable, Brake .....	2
8	<u>102292801</u>	Pin, Bow Tie Locking - .072 .....	2
9	<u>102323101</u>	Pin, Bow Tie Locking .....	1
10	<u>102323201</u>	Pin, 3/8 X 1-5/16 Clevis .....	1
11	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
12	<u>1242</u>	Nut, 5/16-18 Hex .....	1
13	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	1

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# REAR BRAKE ASSEMBLY, MANUALLY-ADJUSTED – VEHICLES WITH 4-WHEEL BRAKES

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>101146302</u>	Kit, Non-Asbestos Brake Shoe (includes item 2) .....	1
2	101880701	Shoe Brake Manual Adj (Available in Kit, Non-Asbestos Brake Shoe) .....	4
3	<u>1011464</u>	Package, Brake Spring (includes item 4) .....	1
4	<u>1011314</u>	Brake Spring .....	4
5	<u>1013924</u>	Nut, 5/16-24, Hex Head Cone .....	8
6	<u>1014153</u>	Bolt, Brake Cluster Mounting .....	8
7	<u>1016557</u>	Cluster, Brake, Driver-Side (includes items 8 through 23) .....	1
8	<u>1010850</u>	Dust Cover .....	1
9	1011314	Brake Spring .....	2
10	<u>1011465</u>	Kit, Brake Actuator .....	1
11	<u>1011466</u>	Kit, Shoe Retainer (includes items 12 and 13) .....	1
12	N/A	Pin .....	2
13	N/A	Shoe Clamp Spring .....	2
14	<u>1011467</u>	Kit, Anchor Body (includes items 15 through 20) .....	1
15	<u>1011114</u>	Nut, M6-1.00 Hex .....	2
16	1011298	Anchor Piston .....	2
17	N/A	Adjustment Bolt .....	1
18	N/A	Anchor Body Component .....	1
19	<u>1011303</u>	Adjustment Bolt Cap .....	1
20	<u>451</u>	Lockwasher, 1/4 Split .....	2
21	1011494	Backing Plate, Left-Hand .....	1
22	101880701	Shoe Brake Manual Adj (Available in Kit, Non-Asbestos Brake Shoe) .....	2
23	N/A	Arm, Brake Lever .....	1
24	<u>1016573</u>	Cluster, Brake, Passenger-Side (includes items 25 through 40) .....	1
25	<u>1010850</u>	Dust Cover .....	1
26	<u>1011154</u>	Backing Plate, Right-Hand .....	1
27	1011314	Brake Spring .....	2
28	<u>1011465</u>	Kit, Brake Actuator .....	1
29	<u>1011466</u>	Kit, Shoe Retainer (includes items 30 and 31) .....	1
30	N/A	Pin .....	2
31	N/A	Shoe Clamp Spring .....	2
32	<u>1011467</u>	Kit, Anchor Body (includes items 33 through 38) .....	1
33	<u>1011114</u>	Nut, M6-1.00 Hex .....	2
34	1011298	Anchor Piston .....	2
35	N/A	Adjustment Bolt .....	1
36	N/A	Anchor Body Component .....	1
37	<u>1011303</u>	Adjustment Bolt Cap .....	1
38	<u>451</u>	Lockwasher, 1/4 Split .....	2
39	101880701	Shoe Brake Manual Adj (Available in Kit, Non-Asbestos Brake Shoe) .....	2
40	N/A	Arm, Brake Lever .....	1
41	<u>101791101</u>	Drum without Center Hole, Brake .....	2
		Note: Passenger-side brake cluster not shown. Components have a similar appearance to driver-side brake cluster components.	

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# **STEERING, FRONT AND REAR SUSPENSION**

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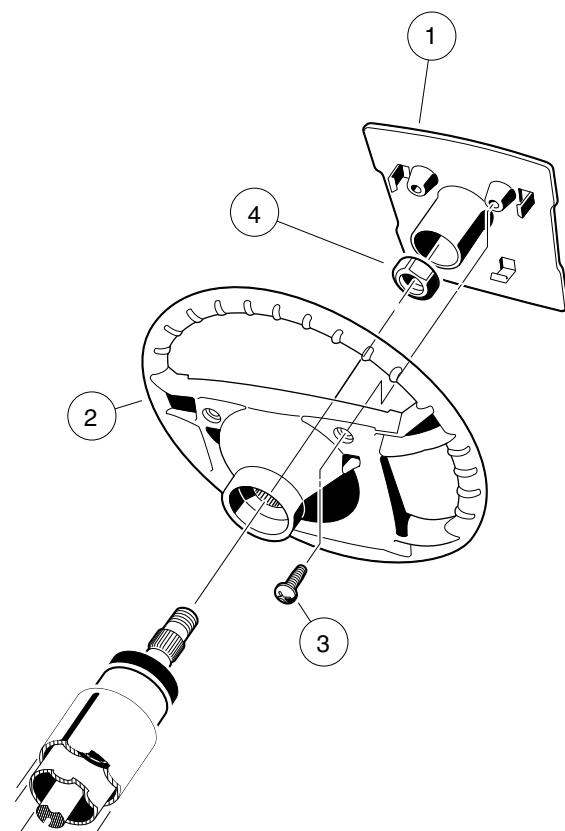
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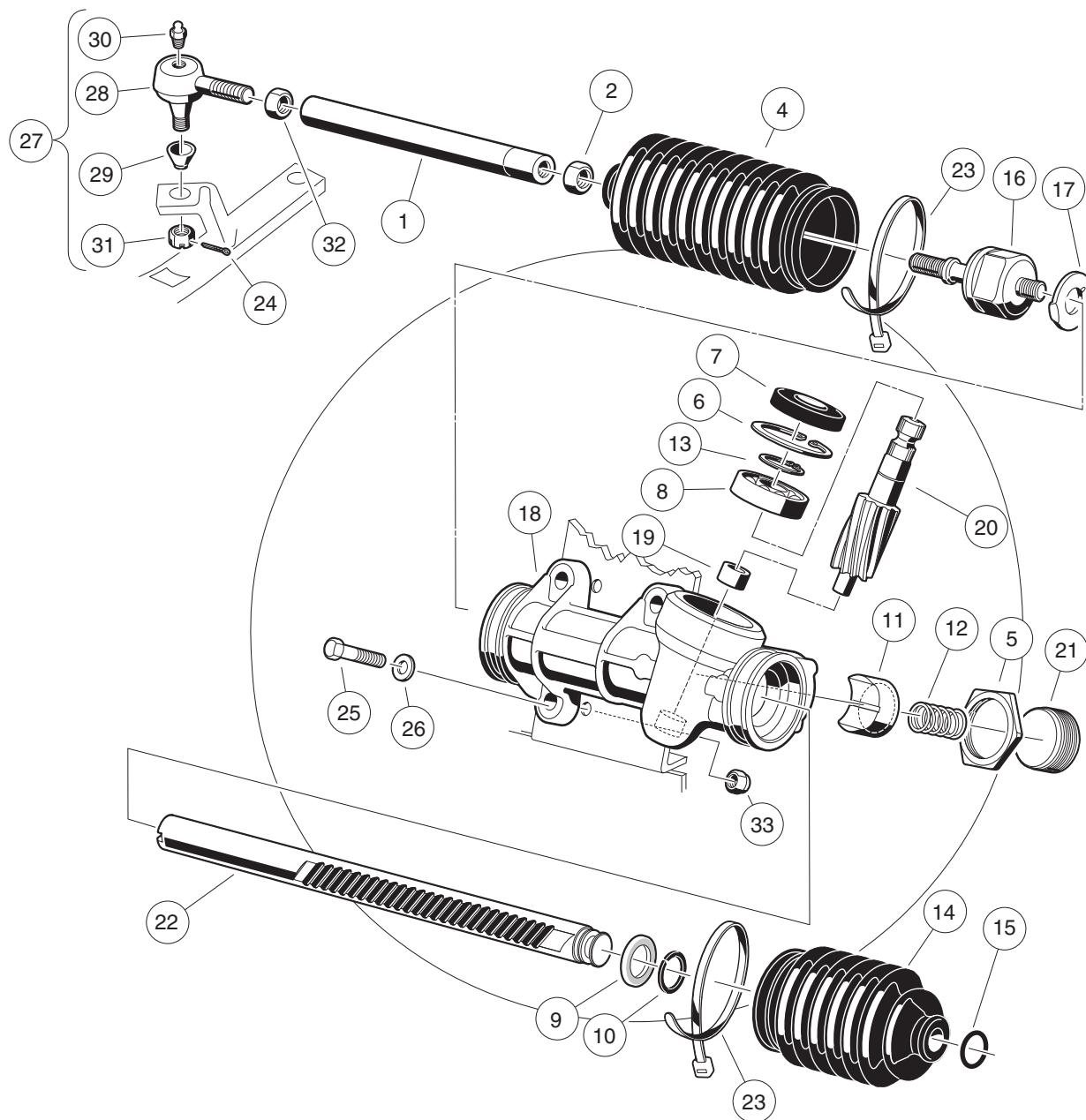
# STEERING WHEEL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101615504</u>	Plate, Scorecard .....	1
2	<u>1016156</u>	Wheel, Steering .....	1
3	<u>1016663</u>	Screw, #12-14 X 0.625 .....	2
4	<u>1017273</u>	Nut, 5/8-18 Nylon Insert Jam .....	1

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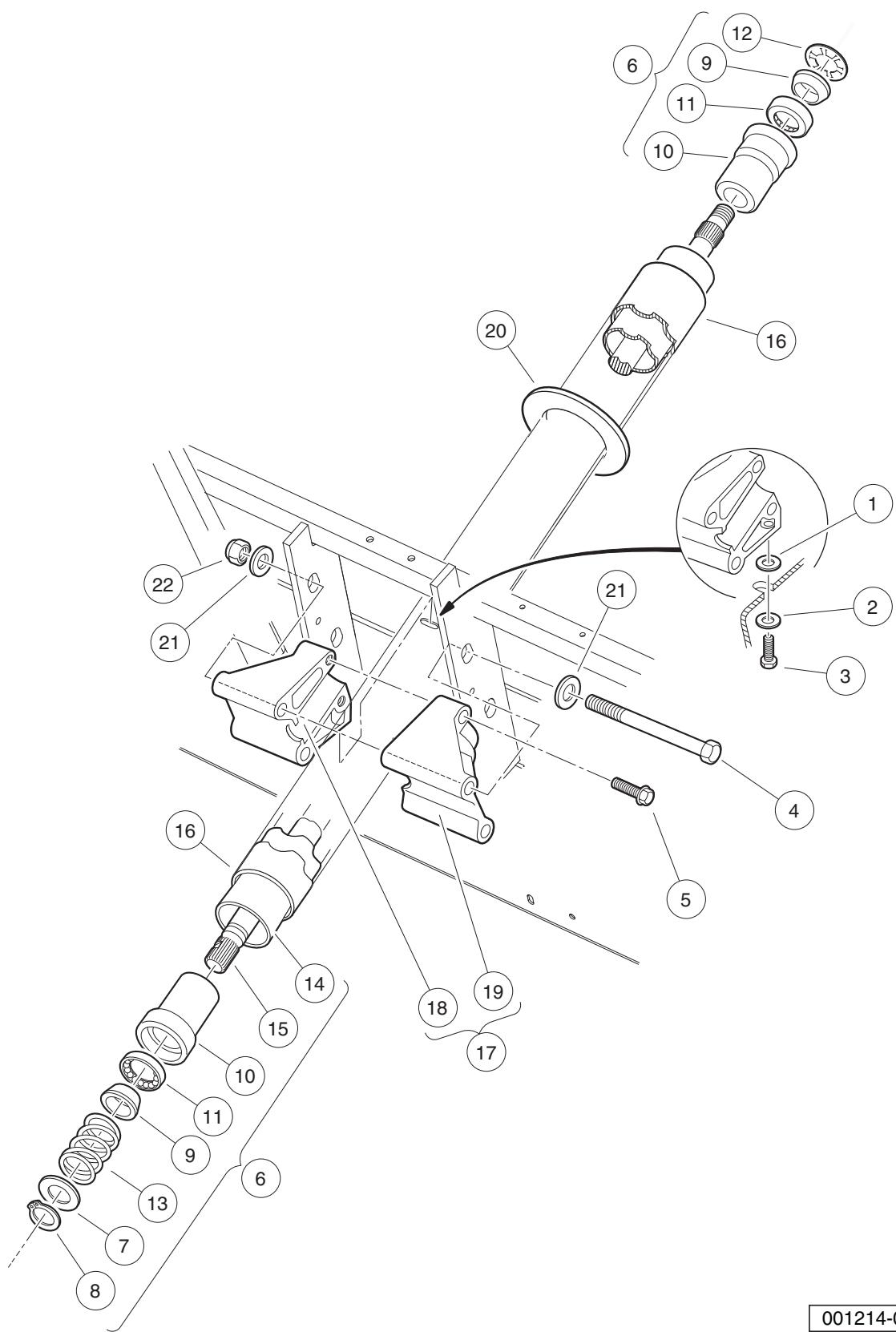
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001213-001

# STEERING GEAR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	<u>1012467</u>	Link, Rack and Pinion Drag .....	1
2	<u>1013042</u>	Nut, 12mm Hex .....	1
3	<u>101878302</u>	Steering Gear Assembly (without yoke) (includes items 4 through 23) .....	1
4	<u>1013035</u>	Bellows, Long .....	1
5	<u>1013044</u>	Rack Screw Locknut .....	1
6	N/A	Snap Ring .....	1
7	<u>1013052</u>	Seal, Steering Pinion Dust .....	1
8	<u>101879401</u>	Bearing, Ball .....	1
9	<u>101879501</u>	Stop Washer .....	1
10	<u>101879601</u>	Stop Ring, C-Type .....	1
11	<u>101879701</u>	Support Yoke .....	1
12	<u>101879801</u>	Rack Guide Pressure Spring .....	1
13	<u>101879901</u>	Ring, Stop, C-Type .....	1
14	<u>101880001</u>	Bellows, Short .....	1
15	<u>101880101</u>	Dust Seal Retaining Ring .....	1
16	<u>101880201</u>	Inner Ball Joint Asm .....	1
17	<u>101880301</u>	Washer, Tab .....	1
18	N/A	Box, Steering Gear .....	1
19	N/A	Bearing, Lower Pinion .....	1
20	N/A	Pinion, Steering .....	1
21	N/A	Screw, Rack Guide .....	1
22	N/A	Rack, Steering .....	1
23	<u>8990</u>	Tie Wrap, 8" Nylon .....	2
24	<u>1035</u>	Cotter Pin, 3/32 x 1 .....	1
25	<u>1624</u>	Screw, 3/8-16 X 1.50, Hex-Head Cap .....	3
26	<u>334</u>	Washer, 3/8, Type A, Flat .....	3
27	<u>7540</u>	Ball Joint, Left (includes items 28 through 31) .....	1
28	<u>1011895</u>	Socket, LH Vertical .....	1
29	<u>1011930</u>	Seal, Vertical Socket Dust .....	1
30	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	1
31	<u>7602</u>	Nut, 3/8-24 UNF Hex .....	1
32	<u>7555</u>	Nut, 1/2-20 Hex, Left-Hand Thread .....	1
33	<u>8754</u>	Locknut, 3/8-16 Hex .....	3

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001214-001

# STEERING COLUMN – UTILITY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1011578</u>	Washer, 5/16 Type B Flat .....	1
2	<u>1011697</u>	Washer, 5/16 Flat .....	1
3	<u>1014288</u>	Screw, 5/16-18 X 0.75, Thread-Forming .....	1
4	<u>1016183</u>	Screw, 3/8-16 X 7.00 Hex Cap .....	2
5	<u>1016269</u>	Screw, 5/16-18 Thrd Forming .....	2
6	<u>1017313</u>	Steering Shaft Assembly (includes items 7 through 15) .....	1
7	<u>1012604</u>	Washer, 0.675 ID X 1.19 OD .....	1
8	<u>1012605</u>	Ring, 0.579 Internal Retaining .....	1
9	<u>1014125</u>	Wedge, Molded .....	2
10	<u>1014126</u>	Seat, Plastic Bearing .....	2
11	<u>1014213</u>	Bearing, Ball .....	2
12	<u>1014214</u>	Ring, Retaining .....	1
13	<u>1014217</u>	Spring, Steering Shaft .....	1
14	<u>1017314</u>	Column, Aluminum Steering .....	1
15	<u>1017315</u>	Shaft Steering Column .....	1
16	<u>1017317</u>	Tube Cover, Steering Column .....	1
17	101984801	Kit, Steering Column Mounting Bracket (includes items 18 and 19) .....	1
18	N/A	Bracket, RH Steering Column Mount .....	1
19	N/A	Bracket, LH Steering column mount .....	1
20	<u>102278001</u>	Boot, Steering Column Round .....	1
21	<u>334</u>	Washer, 3/8, Type A, Flat .....	4
22	<u>8754</u>	Locknut, 3/8-16 Hex .....	2

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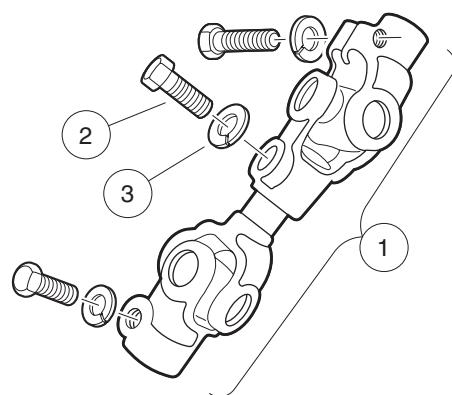
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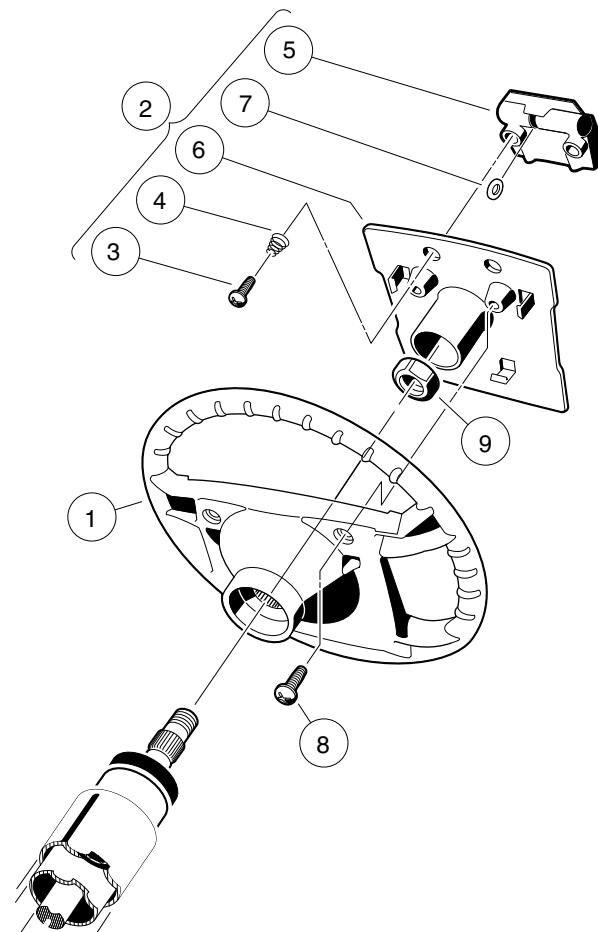
# INTERMEDIATE STEERING SHAFT – TURF/CARRYALL/VILLAGER

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>1013861</u>	1 2 3 4 Intermediate Steering Shaft (includes items 2 and 3) .....	1
2	<u>1017226</u>	Bolt, Hex-Head, 8mm X 1.25 - 30 .....	3
3	<u>7174</u>	Lockwasher, 5/16 Split .....	3

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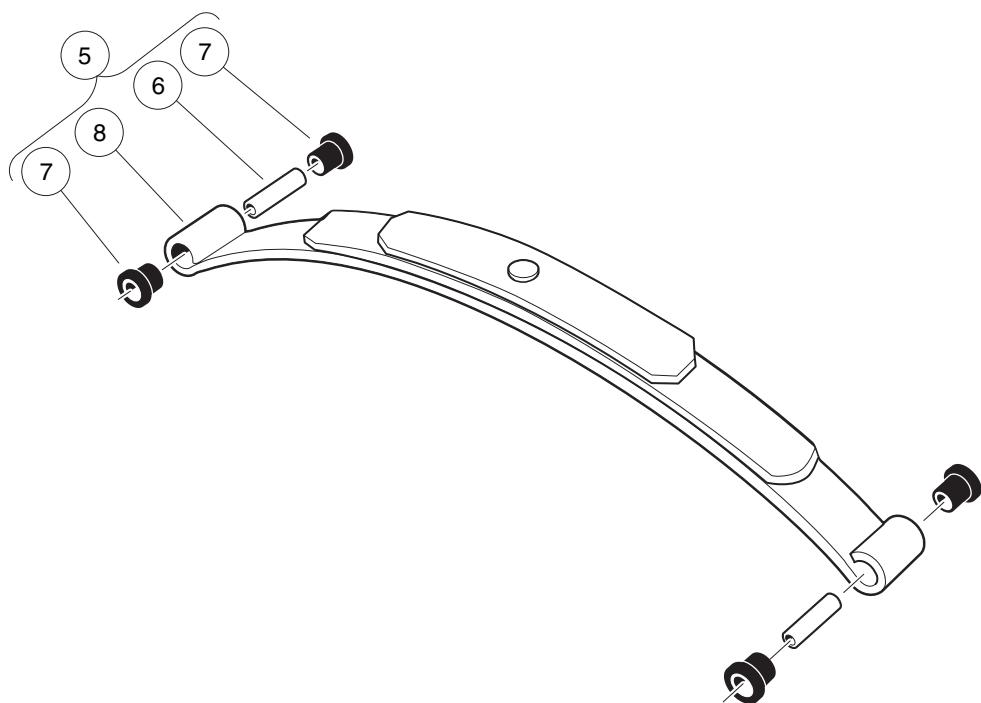
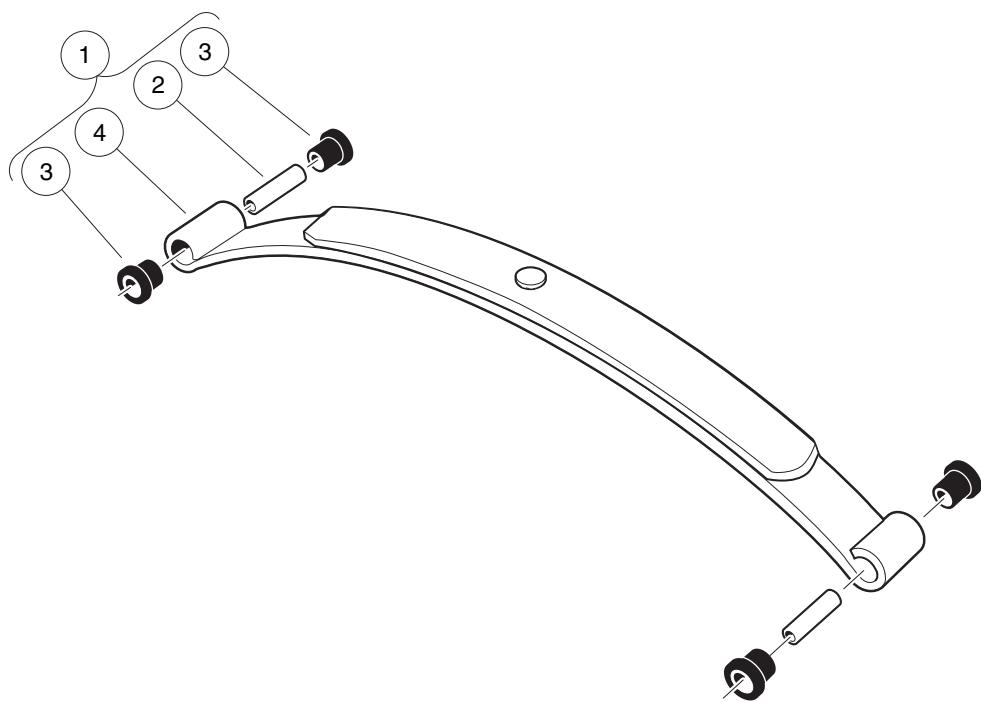
# STEERING WHEEL WITH CLIP

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1016156</u>	Wheel, Steering .....	1
2	<u>1016219</u>	Plate, Scorecard (includes items 3 through 7) .....	1
3	<u>1012565</u>	Screw, #12 Phillips Round Head .....	2
4	<u>1012566</u>	Tapered Compression Spring .....	2
5	<u>1016154</u>	Clip, Scorecard .....	1
6	N/A	Plate, Score Card .....	1
7	<u>1016214</u>	Pencil Grip .....	1
8	<u>1016663</u>	Screw, #12-14 X 0.625 .....	2
9	<u>1017273</u>	Nut, 5/8-18 Nylon Insert Jam .....	1

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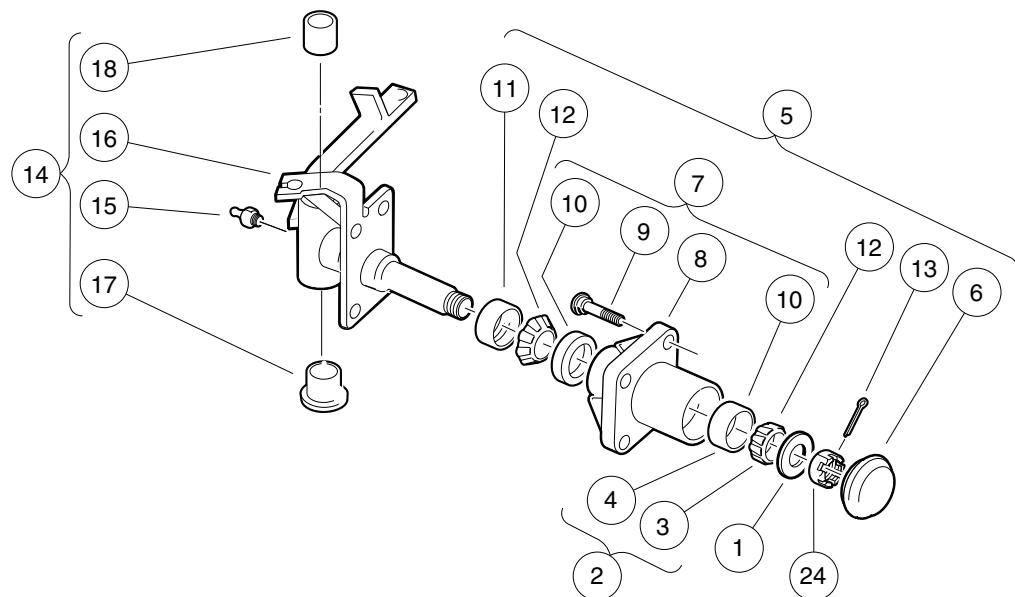
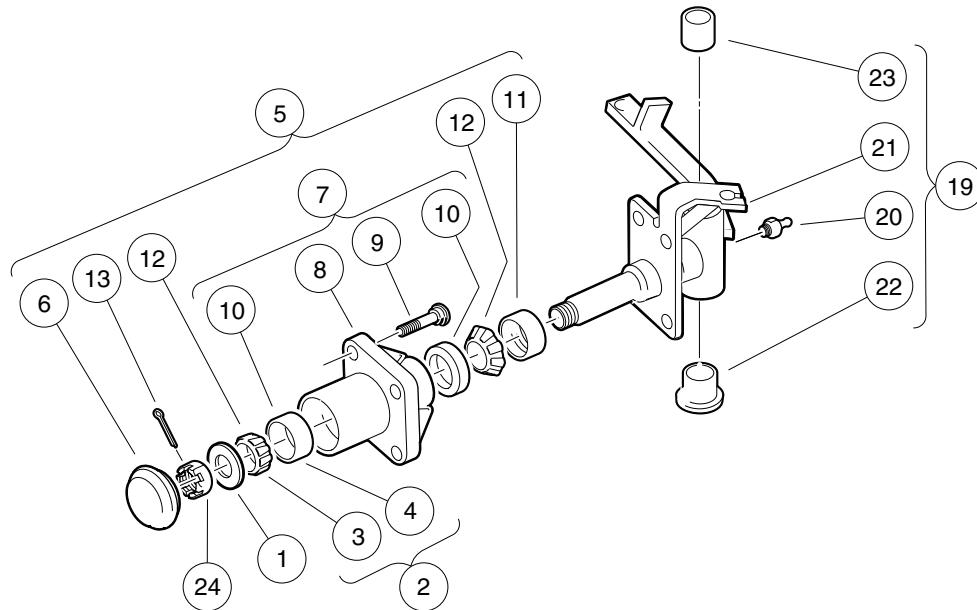
# HEAVY DUTY FRONT SPRINGS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>103628801</u>	Spring Asm, Front, 2 Leaf (includes items 2 through 4) .....	1
2	<u>1012303</u>	Bushing, Steel .....	2
3	<u>1015583</u>	Bushing, Urethane .....	4
4	<u>103502701</u>	Spring, Front, 2 Leaf .....	1
5	<u>103628901</u>	Spring Asm, Front, 3 Leaf (includes items 6 through 8) .....	1
6	<u>1012303</u>	Bushing, Steel .....	2
7	<u>1015583</u>	Bushing, Urethane .....	4
8	103502801	Spring, Front, 3 Leaf .....	1

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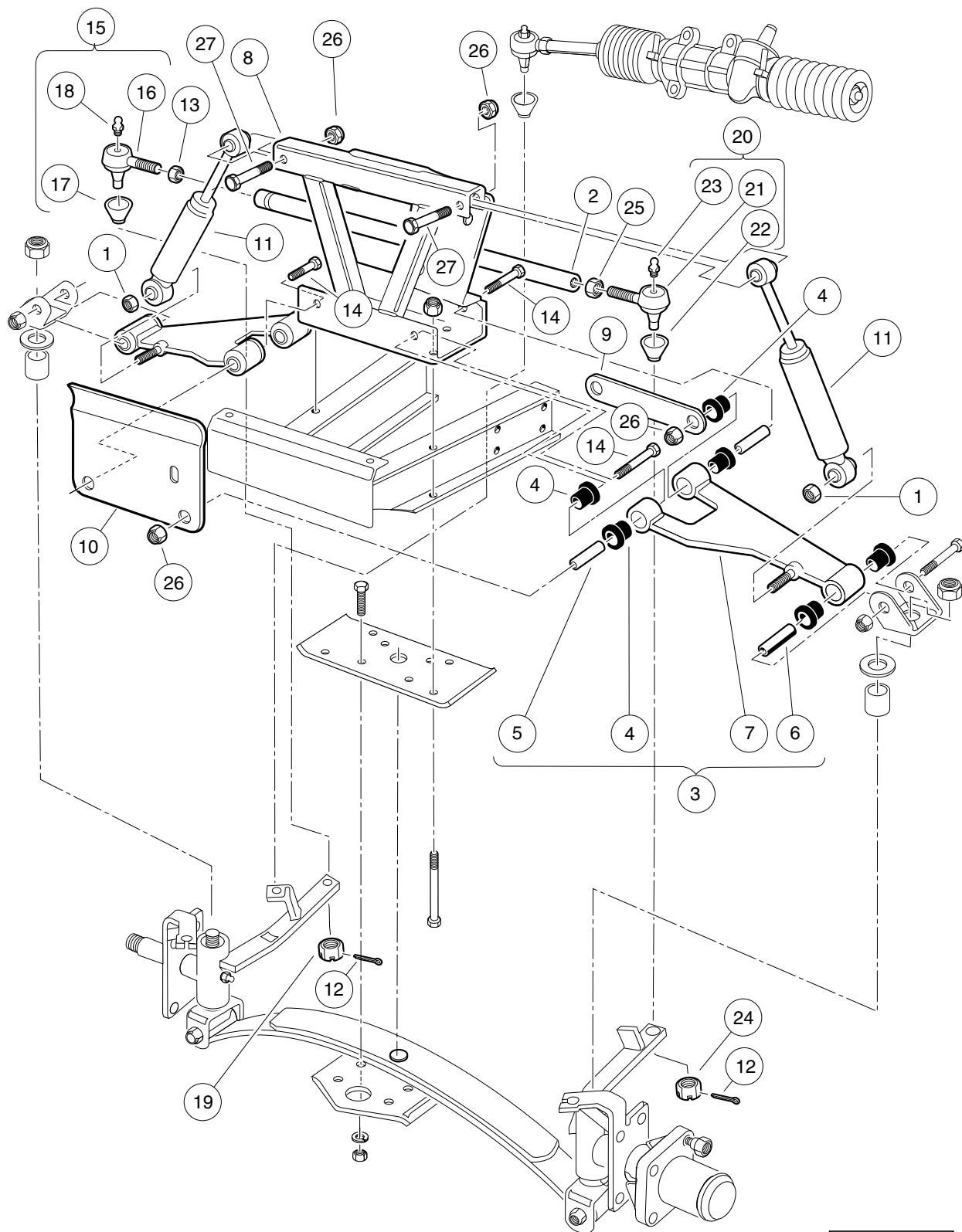
# FRONT SPINDLES AND HUBS – VEHICLES WITH FOUR-WHEEL BRAKES

ITEM	PART NO.	DESCRIPTION	QTY
1	<u>1010005</u>	Washer, 3/4 Flat .....	2
2	<u>1011393</u>	Hub Bearing Package (includes items 3 and 4) .....	4
3	7274	Bearing, Front Hub Wheel .....	1
4	7308	Race, Front Hub Bearing .....	1
5	<u>1011892</u>	Hub Assembly (includes items 6 through 13) .....	2
6	<u>1011887</u>	Dust Cover .....	1
7	N/A	Hub (includes items 8 through 10) .....	1
8	N/A	Front Hub .....	1
9	<u>103477901</u>	Lug Stud, 1/2-20 Unf, 4037 .....	4
10	7308	Race, Front Hub Bearing .....	2
11	<u>1013135</u>	Seal, Double Lip .....	1
12	7274	Bearing, Front Hub Wheel .....	2
13	<u>7910</u>	Pin, 5/32 X 1.00 Cotter .....	1
14	101876901	Spindle Assy, Driver Side (includes items 15 through 18) .....	1
15	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	1
16	N/A	Spindle Assembly, Left .....	1
17	<u>7048</u>	Bushing, Flanged Bronze .....	1
18	<u>8067</u>	Bushing, Bronze Spindle .....	1
19	<u>101877001</u>	Spindle Assy, Passenger Side (includes items 20 through 23) .....	1
20	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	1
21	N/A	Spindle Assembly, Right .....	1
22	<u>7048</u>	Bushing, Flanged Bronze .....	1
23	<u>8067</u>	Bushing, Bronze Spindle .....	1
24	<u>7840</u>	Nut, 3/4-16 Hex Slotted .....	2

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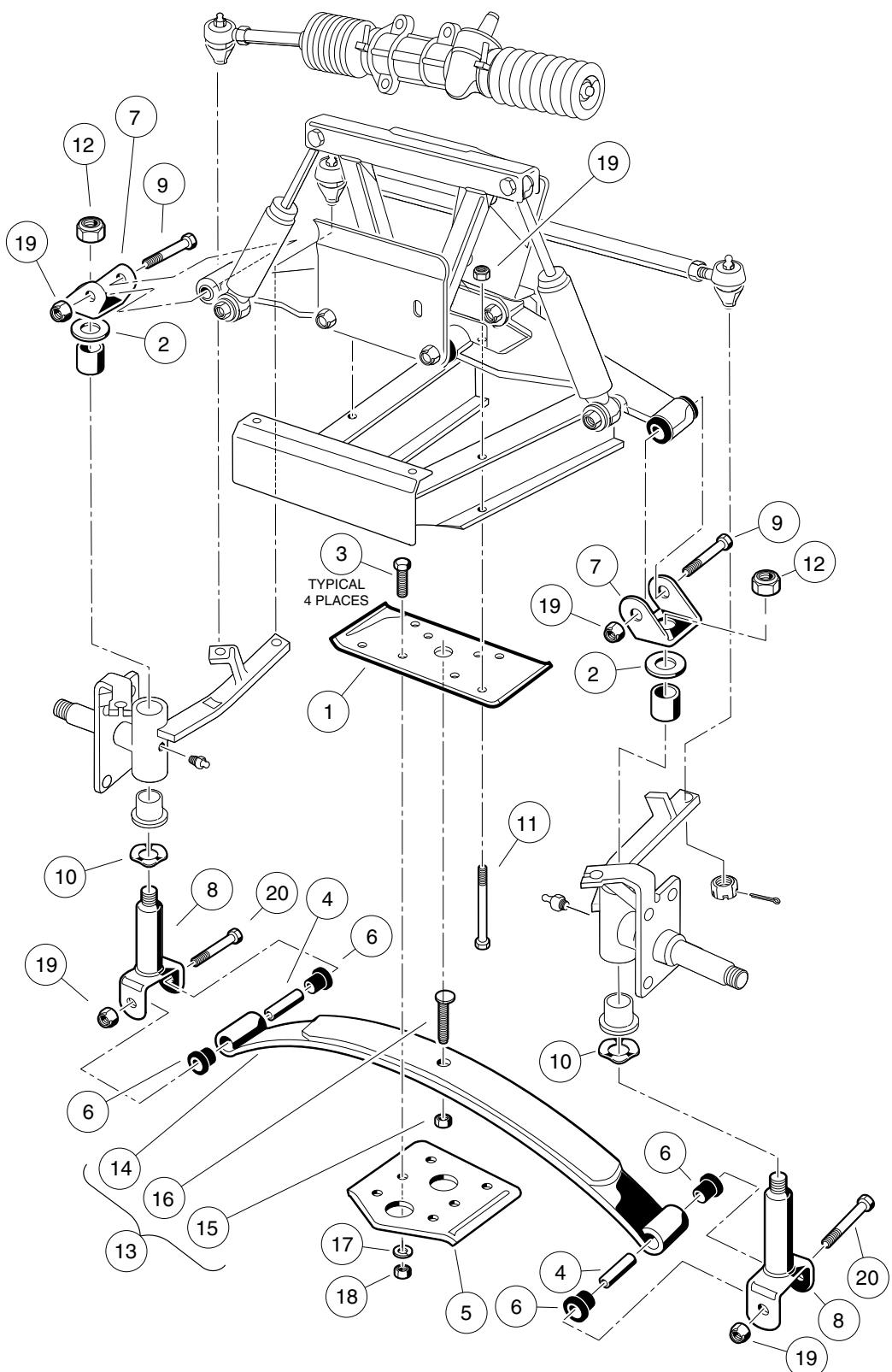
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# FRONT SUSPENSION, UPPER – VILLAGER 6 AND 8

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	<u>1010138</u>	Locknut, 3/8-16 Dimpled .....	2
2	<u>1010219</u>	Tie Rod .....	1
3	<u>1016353</u>	Sub-Assembly, Delta A-Plate (includes items 4 through 7) .....	2
4	<u>1016346</u>	Bushing, Urethane .....	6
5	<u>1016349</u>	Sleeve, Delta Inner .....	2
6	<u>1016350</u>	Sleeve, Delta Outer .....	1
7	<u>1016351</u>	Delta A-Plate .....	1
8	<u>1016385</u>	Delta Shock and Gear Support Assembly .....	1
9	<u>1017266</u>	A-Plate Strap .....	1
10	<u>101955001</u>	Brake Cable Guide Bracket .....	1
11	<u>103351001</u>	Shock Absorber, Front, Common .....	2
12	<u>1035</u>	Cotter Pin, 3/32 x 1 .....	2
13	<u>1308</u>	Nut, 1/2-20 Hex .....	1
14	<u>2402</u>	Screw, 3/8-16 X 2.25 Hx Hd Cap .....	4
15	<u>7539</u>	Ball Joint, Right-Hand (includes items 16 through 19) .....	1
16	<u>1011893</u>	Socket, RH Vertical .....	1
17	<u>1011930</u>	Seal, Vertical Socket Dust .....	1
18	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	1
19	<u>7602</u>	Nut, 3/8-24 UNF Hex .....	1
20	<u>7540</u>	Ball Joint, Left (includes items 21 through 24) .....	1
21	<u>1011895</u>	Socket, LH Vertical .....	1
22	<u>1011930</u>	Seal, Vertical Socket Dust .....	1
23	<u>1015597</u>	Fitting, 1/4-28 Thread-Forming Grease .....	1
24	<u>7602</u>	Nut, 3/8-24 UNF Hex .....	1
25	<u>7555</u>	Nut, 1/2-20 Hex, Left-Hand Thread .....	1
26	<u>8754</u>	Locknut, 3/8-16 Hex .....	6
27	<u>8861</u>	Bolt, 3/8-16 X 1.75 Hex .....	2

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# FRONT SUSPENSION, LOWER – VILLAGER

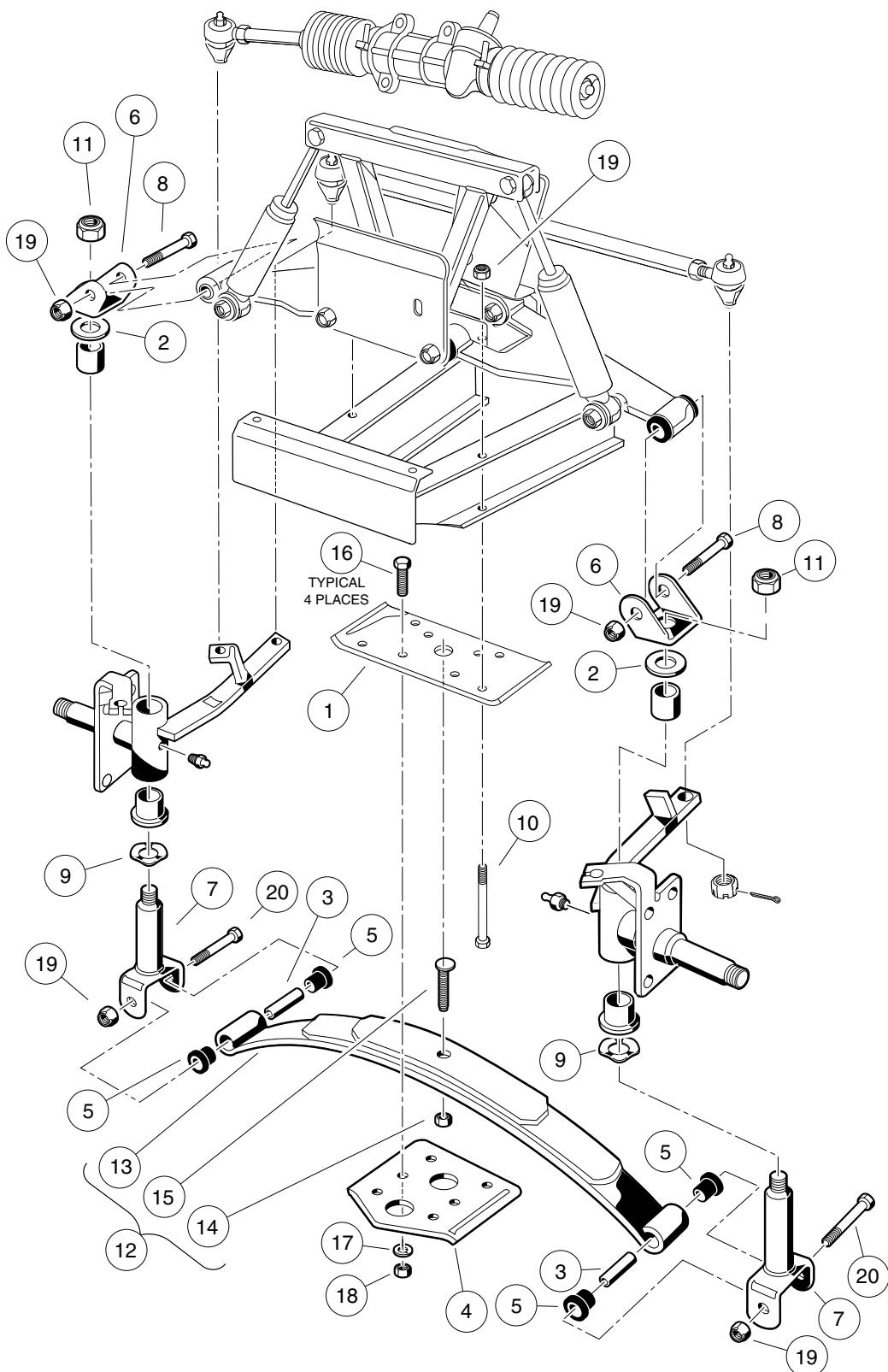
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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010124</u>	Plate, Spring Mount .....	1
2	<u>1010150</u>	Bearing, Thrust .....	2
3	<u>1010177</u>	Bolt, 3/8-16 X 2.00 Hex Head .....	4
4	<u>1012303</u>	Bushing, Steel .....	2
5	<u>1014276</u>	Plate, Front Spring Retainer .....	1
6	<u>1015583</u>	Bushing, Urethane .....	4
7	<u>1016384</u>	Clevis, Delta Upper .....	2
8	<u>1016386</u>	King Pin Assembly .....	2
9	<u>1016387</u>	Screw, 3/8-16 X 2.75 Hx Hd Cap .....	2
10	<u>1016389</u>	Washer, 1.125 Od Wave .....	2
11	<u>101870501</u>	Screw, 3/8-16 X 4.75 Hx Hd Cap .....	4
12	<u>101903101</u>	Locknut, 1/2-20 Nylon Insert .....	2
13	<u>102004001</u>	Spring, Front, 2-Leaf (includes items 14 through 16) .....	1
14	N/A	Spring, Front Leaf .....	1
15	<u>706</u>	Nut, Hex 3/8-16 .....	1
16	<u>8745</u>	Screw, Eccentric Adjustment .....	1
17	<u>357</u>	Lockwasher, 3/8 Split .....	4
18	<u>706</u>	Nut, Hex 3/8-16 .....	4
19	<u>8754</u>	Locknut, 3/8-16 Hex .....	8
20	<u>8755</u>	Screw, 3/8-16 X 3.375 Hex Cap .....	2

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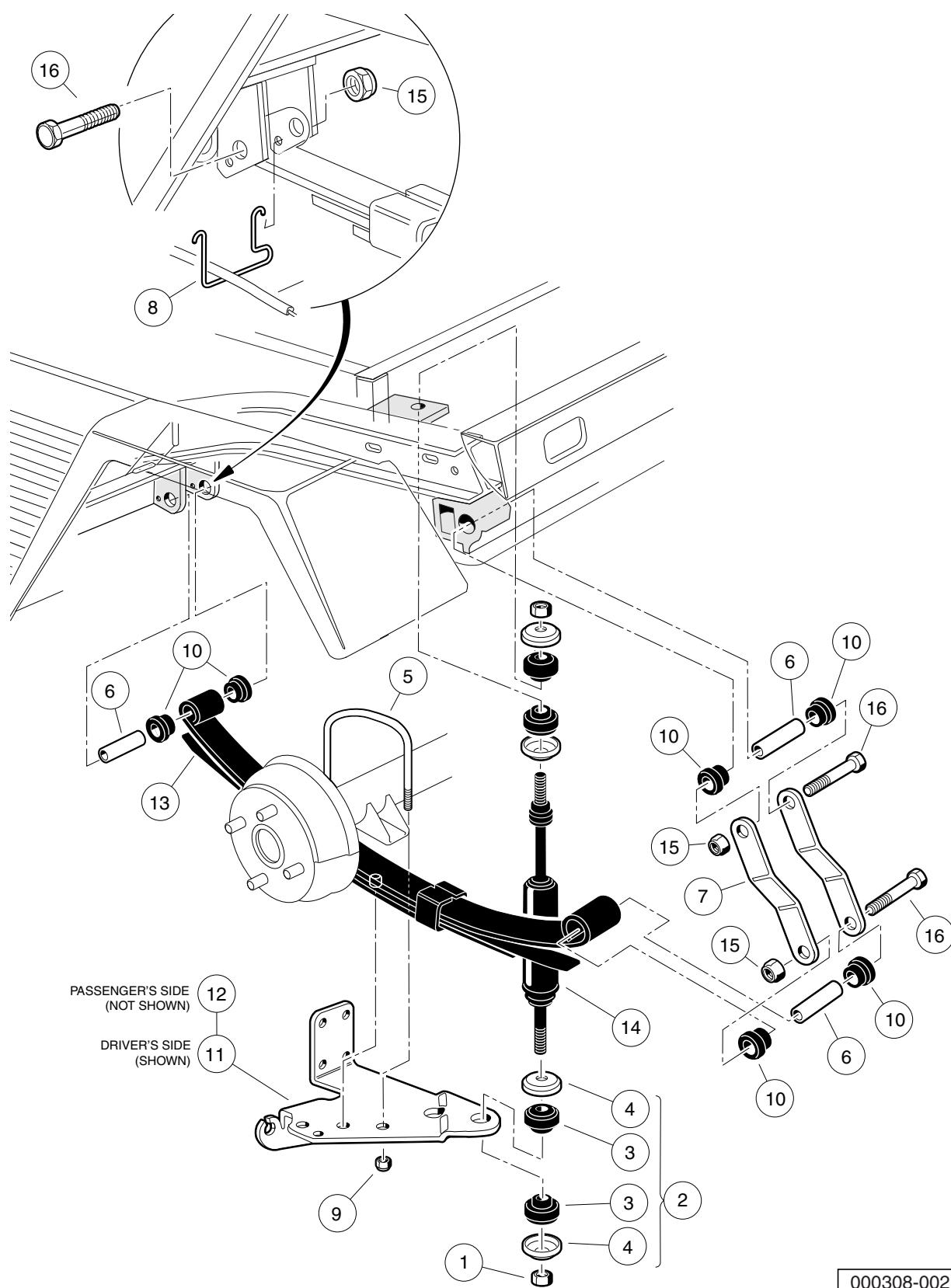
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# FRONT SUSPENSION, LOWER – VILLAGER 8

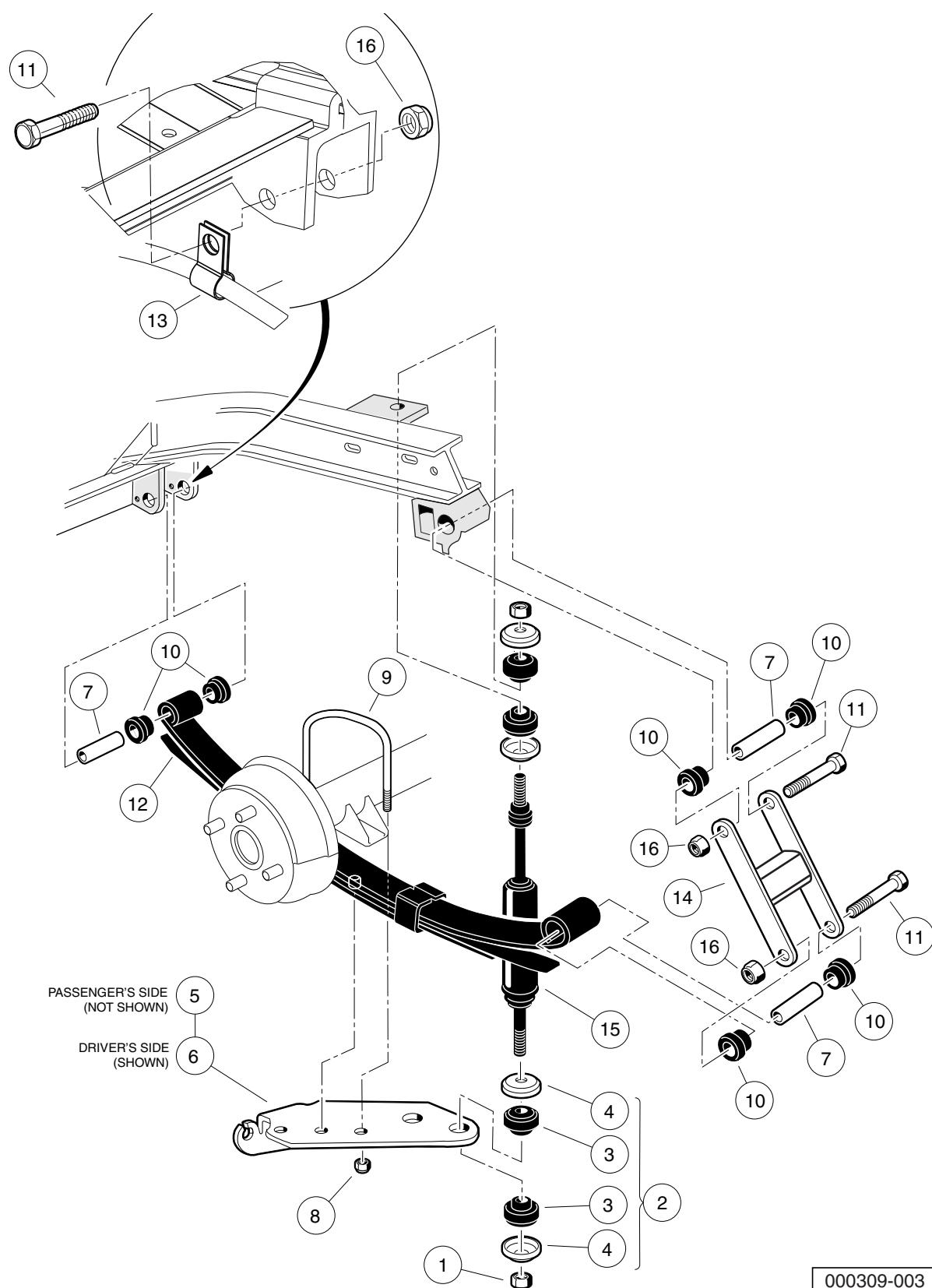
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	<u>1010124</u>	Plate, Spring Mount .....	1
2	<u>1010150</u>	Bearing, Thrust .....	2
3	<u>1012303</u>	Bushing, Steel .....	2
4	<u>1014276</u>	Plate, Front Spring Retainer .....	1
5	<u>1015583</u>	Bushing, Urethane .....	4
6	<u>1016384</u>	Clevis, Delta Upper .....	2
7	<u>1016386</u>	King Pin Assembly .....	2
8	<u>1016387</u>	Screw, 3/8-16 X 2.75 Hx Hd Cap .....	2
9	<u>1016389</u>	Washer, 1.125 Od Wave .....	2
10	<u>101870501</u>	Screw, 3/8-16 X 4.75 Hx Hd Cap .....	4
11	<u>101903101</u>	Locknut, 1/2-20 Nylon Insert .....	2
12	<u>102197901</u>	SPRING, FRONT UTILITY (includes items 13 through 15) .....	1
13	N/A	Spring, 3-Leaf .....	1
14	<u>706</u>	Nut, Hex 3/8-16 .....	1
15	<u>8745</u>	Screw, Eccentric Adjustment .....	1
16	<u>2402</u>	Screw, 3/8-16 X 2.25 Hx Hd Cap .....	4
17	<u>357</u>	Lockwasher, 3/8 Split .....	4
18	<u>706</u>	Nut, Hex 3/8-16 .....	4
19	<u>8754</u>	Locknut, 3/8-16 Hex .....	8
20	<u>8755</u>	Screw, 3/8-16 X 3.375 Hex Cap .....	2

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# REAR SUSPENSION – TURF/CA 2, 2 PLUS, 6, AND VILLAGER GASOLINE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	<u>1010145</u>	Nut, 3/8-24 Hex .....	4
2	<u>1011415</u>	Kit, Shock Absorber Cushion (includes items 3 and 4) .....	4
3	N/A	Cushion, Shock Absorber .....	2
4	N/A	Retainer, Shock Absorber Cushion .....	2
5	<u>1012180</u>	U-Bolt .....	2
6	<u>1012303</u>	Bushing, Steel .....	6
7	<u>1012304</u>	Shackle, Rear Spring .....	4
8	<u>1013207</u>	Hanger, Brake Cable .....	2
9	<u>1014555</u>	Locknut, 7/16-14 Nylon Hex .....	4
10	<u>1015583</u>	Bushing, Urethane .....	12
11	<u>101926501</u>	Bracket, Left-Hand .....	1
12	<u>101929401</u>	Bracket, Right .....	1
13	<u>102871801</u>	Rear Spring, 3leaf, 600 Lb/in .....	2
14	<u>103350901</u>	Shock Absorber, Rear, Utility .....	2
15	<u>8754</u>	Locknut, 3/8-16 Hex .....	6
16	<u>8755</u>	Screw, 3/8-16 X 3.375 Hex Cap .....	6
		Note: Only the driver-side rear suspension is shown. Parts for the passenger-side rear suspension are identical except for the leaf spring/shock mounting plate.	

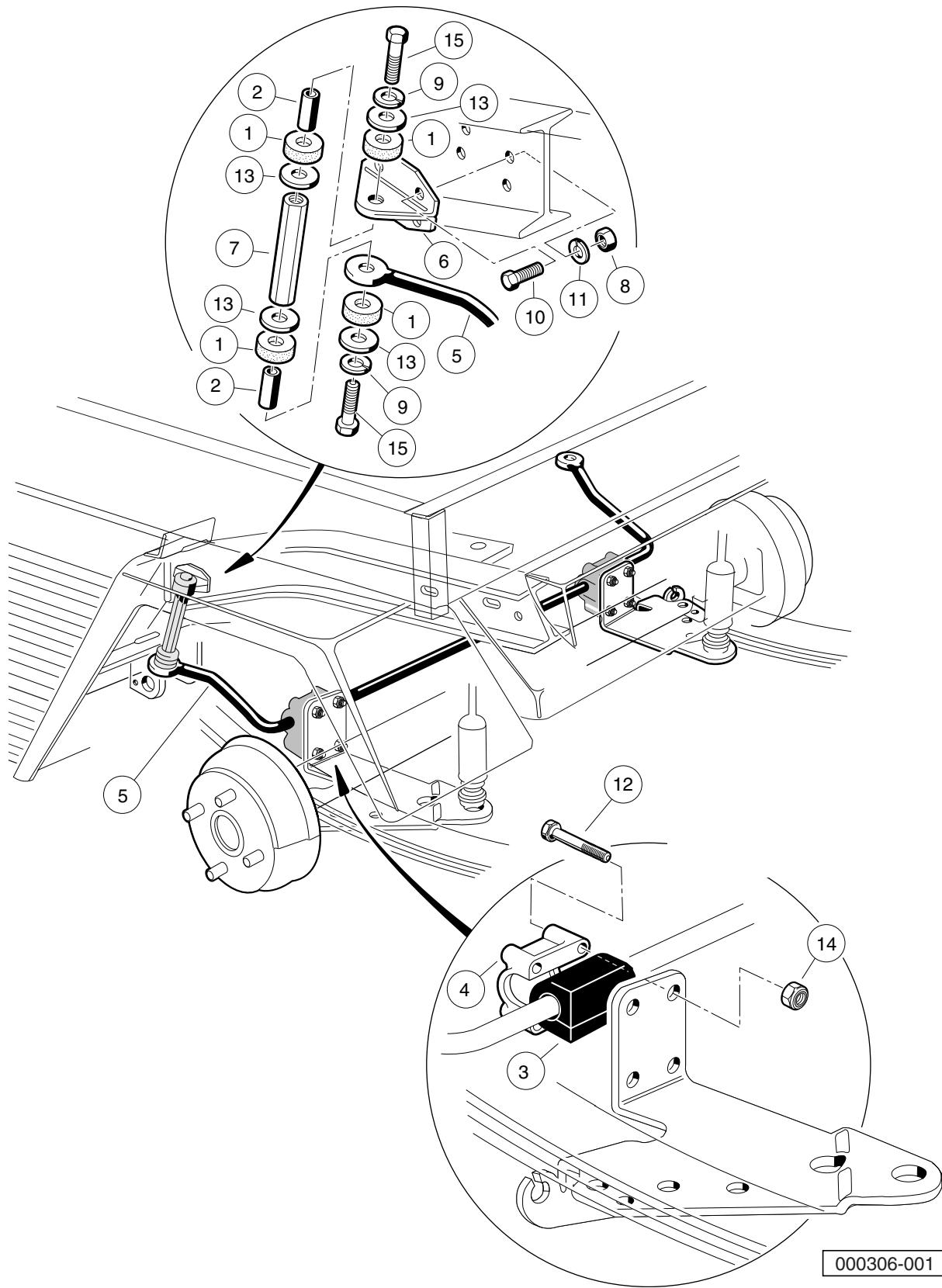
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# REAR SUSPENSION – TURF/CA 2, 6, AND VILLAGER IQ PLUS ELECTRIC

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	<u>1010145</u>	Nut, 3/8-24 Hex .....	4
2	<u>1011415</u>	Kit, Shock Absorber Cushion (includes items 3 and 4) .....	4
3	N/A	Cushion, Shock Absorber .....	2
4	N/A	Retainer, Shock Absorber Cushion .....	2
5	1012181	Bracket, Shock Mounting, Right (Passenger) .....	1
6	1012182	Bracket, Shock Mounting, Left (Driver) .....	1
7	<u>1012303</u>	Bushing, Steel .....	6
8	<u>1014555</u>	Locknut, 7/16-14 Nylon Hex .....	4
9	<u>1014902</u>	U-Bolt .....	2
10	<u>1015583</u>	Bushing, Urethane .....	12
11	<u>102066201</u>	Screw, 3/8-16 X 3.50 Hex Cap .....	6
12	<u>102871801</u>	Rear Spring, 3leaf, 600 Lb/in .....	2
13	<u>102891101</u>	Clamp, Cable, Brake, Sym .....	2
14	<u>102917101</u>	Weldment, Shackle .....	2
15	<u>103351101</u>	Shock, Absorber, Utility .....	2
16	<u>8754</u>	Locknut, 3/8-16 Hex .....	6
		Note: Only the driver-side rear suspension is shown. Parts for the passenger-side rear suspension are identical except for the leaf spring/shock mounting plate.	

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# STABILIZER BAR – TURF/CA 2, 2 PLUS, 6, AND VILLAGER GAS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	<u>1015453</u>	Compression Mount .....	8
2	<u>1015457</u>	Spacer, 0.720" .....	4
3	<u>1015613</u>	Bushing, Stabilizer Bar .....	2
4	<u>1015614</u>	Support, Bushing .....	2
5	<u>1015760</u>	Stabilizer Bar .....	1
6	<u>1016813</u>	Mounting Bracket, Stabilizer Bar .....	2
7	<u>1016814</u>	Link, Stabilizer Bar .....	2
8	<u>1242</u>	Nut, 5/16-18 Hex .....	8
9	<u>357</u>	Lockwasher, 3/8 Split .....	4
10	<u>7173</u>	Screw, 5/16-18 X 0.75, Hex-Head Cap .....	8
11	<u>7174</u>	Lockwasher, 5/16 Split .....	8
12	<u>7311</u>	Screw, 1/4-20 X 2.00 Hex-Head Cap .....	8
13	<u>808</u>	Washer, 3/8 Type B Flat .....	8
14	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	8
15	<u>8861</u>	Bolt, 3/8-16 X 1.75 Hex .....	4

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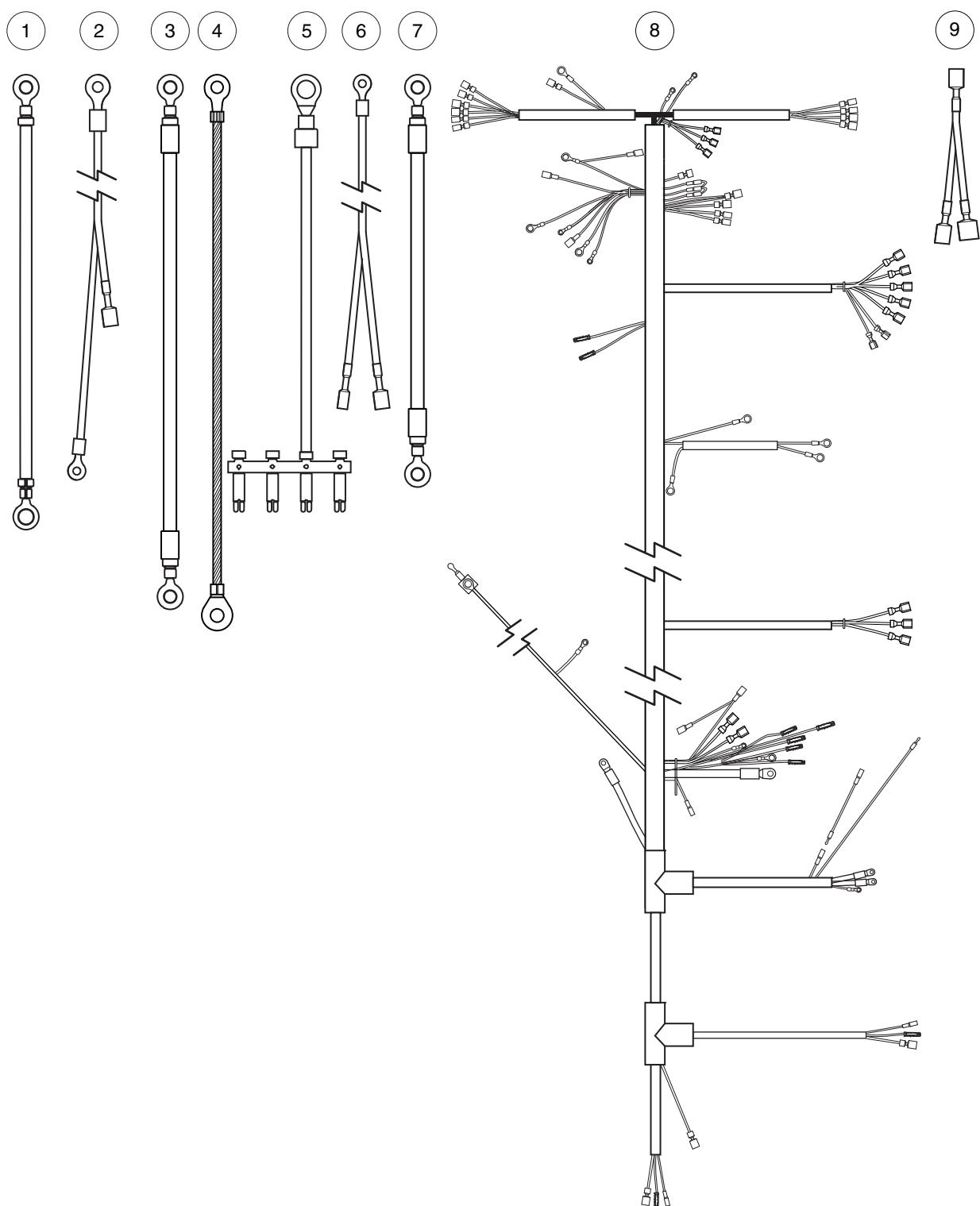
# **ELECTRICAL SYSTEM – GASOLINE VEHICLES**

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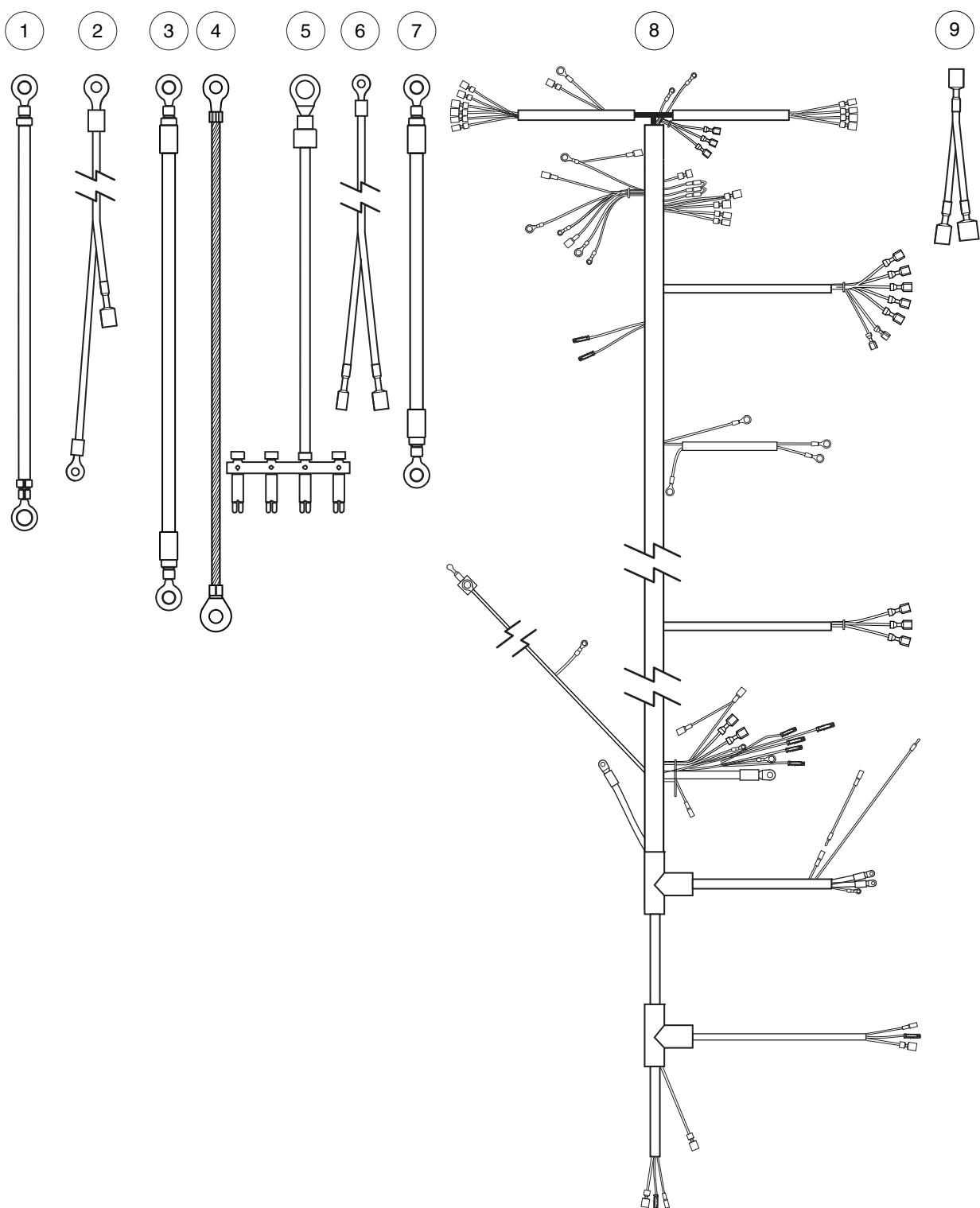


000574-002

# WIRING – CARRYALL 6 AND VILLAGER 6 GAS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	<u>1012382</u>	Wire Assy, #6 Black .....	1
2	<u>1012396</u>	Wire Assy #18 Black .....	1
3	<u>1014119</u>	Wire Assembly #6 Red .....	1
4	<u>1015332</u>	Wire, Ground, #10, Uninsulated .....	1
5	<u>1015737</u>	Wire Assy, #10 Red .....	1
6	<u>1017006</u>	Wire Assembly Orange #18 .....	1
7	<u>101837301</u>	Wire Assy, #6 Green .....	1
8	<u>103197301</u>	Asm, Wire Harness, Stretch, Gas .....	1
9	<u>103348501</u>	Asm, Wire Meter, F-h Jumper .....	1

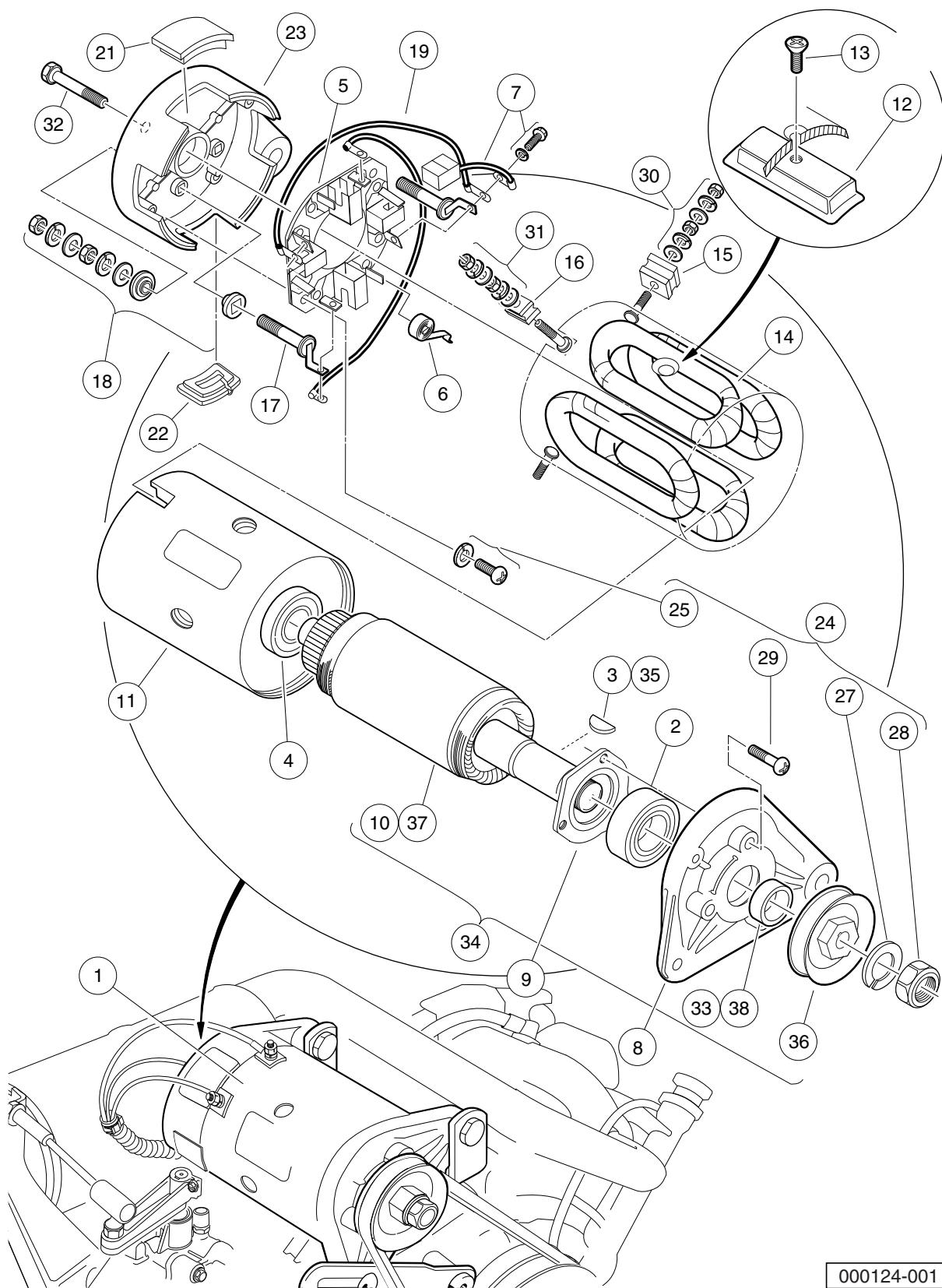
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000574-002

# WIRING – VILLAGER 8 GAS

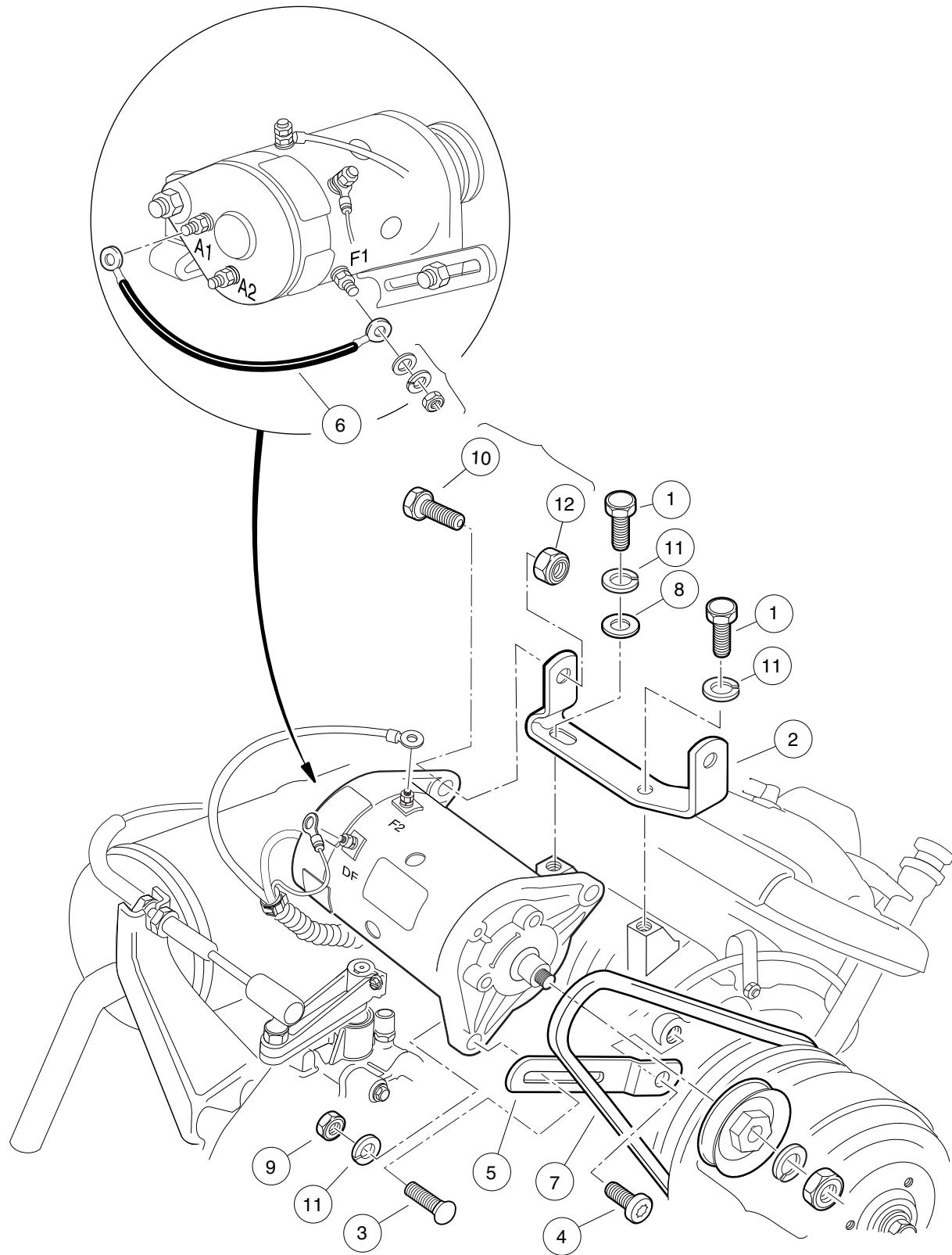
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	<u>1012382</u>	Wire Assy, #6 Black .....	1
2	<u>1012396</u>	Wire Assy #18 Black .....	1
3	<u>1014119</u>	Wire Assembly #6 Red .....	1
4	<u>1015332</u>	Wire, Ground, #10, Uninsulated .....	1
5	<u>1015737</u>	Wire Assy, #10 Red .....	1
6	<u>1017006</u>	Wire Assembly Orange #18 .....	1
7	<u>101837301</u>	Wire Assy, #6 Green .....	1
8	<u>103197401</u>	Asm, Wire Harness, Villager 8, Gas .....	1
9	<u>103348501</u>	Asm, Wire Meter, F-h Jumper .....	1

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000124-001

# STARTER/GENERATOR ASSEMBLY MODEL G425419 – GASOLINE VEHICLES

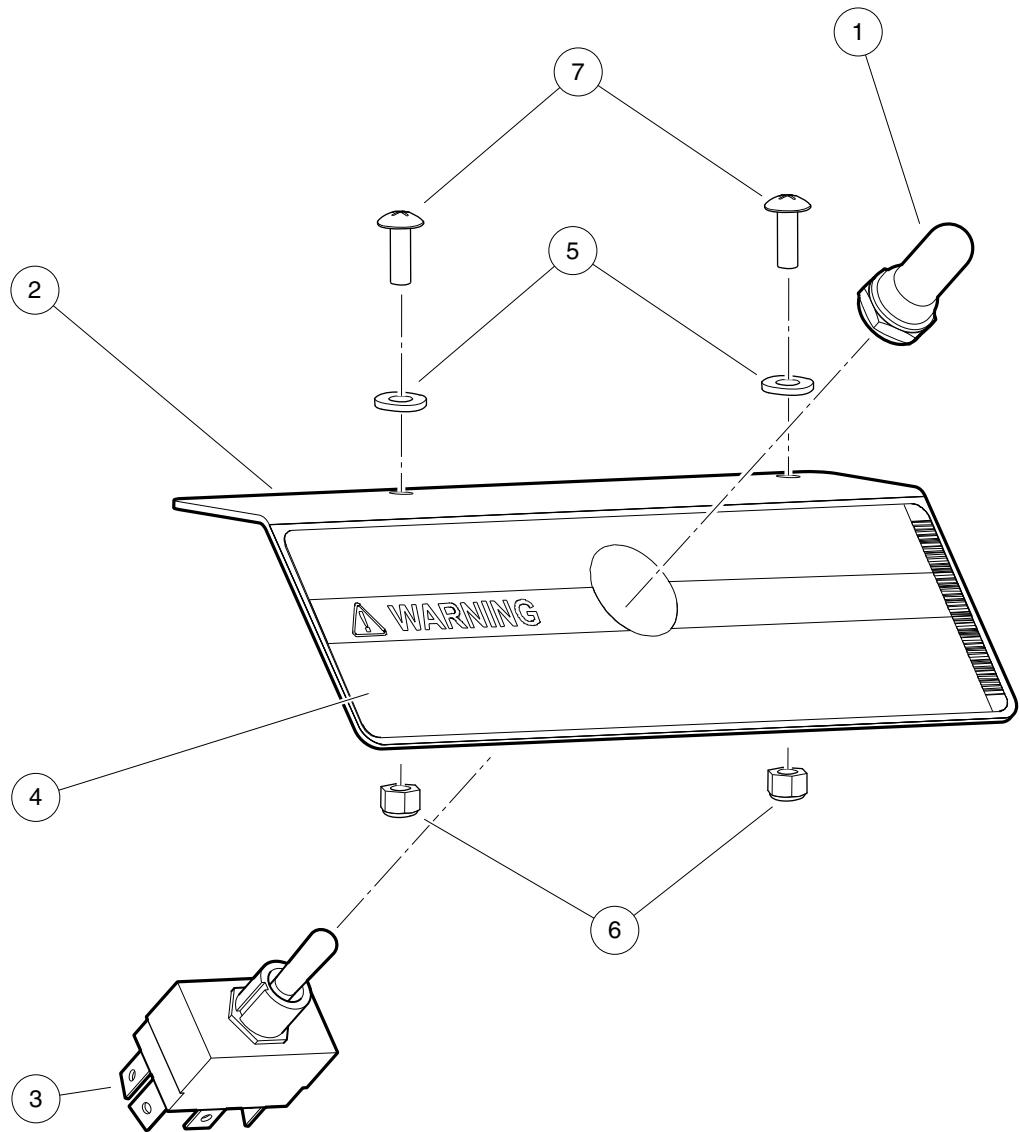
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	<u>101833701</u>	Starter/Generator (cw) (includes items 2 through 33)	1
2	<u>1013001</u>	Bearing, Output Shaft Ball	1
3	<u>1013003</u>	Key, Starter/Generator	1
4	<u>1013005</u>	Bearing, Ball	1
5	<u>101301102</u>	Brush Holder Assembly (cw) (includes item 6)	1
6	<u>101878101</u>	Brush Spring Set	4
7	<u>101869302</u>	Brush and Screw Set (cw)	1
8	<u>101874901</u>	Front Bracket	1
9	<u>101875001</u>	Retainer	1
10	<u>101875101</u>	Armature	1
11	<u>101875201</u>	Field Coil Housing	1
12	<u>101875301</u>	Pole Set	1
13	<u>101875401</u>	Screw Set	1
14	<u>101875501</u>	Field Stator Coil Assembly	1
15	<u>101875601</u>	F Insulator Set	2
16	<u>101875701</u>	DF Insulator	1
17	<u>101875802</u>	A Connector (cw)	1
18	<u>101876001</u>	Screw and Mold Assembly	2
19	<u>101876202</u>	Brush Connector Assembly (cw)	2
20	<u>101876301</u>	Cover Set (includes items 21 and 22)	1
21	N/A	Brush Inspection Port Cover	3
22	<u>1017653</u>	Brush Port Cover w/Drain	1
23	<u>101876402</u>	End Bell, Commutator, Rear Bracket (cw)	1
24	<u>101876501</u>	Nut and Screw Set (includes items 25 through 29)	1
25	<u>101896501</u>	Brush Holder Asm Screw	2
26	N/A	Washer, M5 Flat	1
27	N/A	Washer, M14 Lock	1
28	N/A	Nut, Hex, M14 x 2	1
29	N/A	Screw, M5 x 0.8 x 18mm	3
30	<u>101877601</u>	Nut and Washer Set	2
31	<u>101877701</u>	Nut and Washer Set	1
32	<u>101879001</u>	Through Bolt Set	2
33	<u>101939901</u>	Spacer	1
34	<u>101875102</u>	Armature Asm Conversion Kit (includes items 35 through 38)	1
35	<u>1013003</u>	Key, Starter/Generator	1
36	<u>1014289</u>	Pulley, Starter/Generator	1
37	<u>101875101</u>	Armature	1
38	<u>101939901</u>	Spacer	1
		Note: Item 36 will ONLY fit Model G425419 Starter/Generator.	

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000239-001

# STARTER/GENERATOR MOUNTING – FE350

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	<u>1012830</u>	Screw, M8-125 X 22 Hex-Head .....	2
2	<u>101524002</u>	Bracket, Starter/Generator Mounting .....	1
3	<u>1015932</u>	Bolt, Carriage, 5/16-18 .....	1
4	<u>1016074</u>	Screw, M8-1.25 X 18mm Torx .....	1
5	<u>1016883</u>	Bracket, Starter/Generator Adjustment .....	1
6	<u>101837301</u>	Wire Assy, #6 Green .....	1
7	<u>101916701</u>	V-Belt .....	1
8	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
9	<u>1242</u>	Nut, 5/16-18 Hex .....	1
10	<u>705</u>	Screw, Cap-hex Hd 3/8-16x1.25 .....	2
11	<u>7174</u>	Lockwasher, 5/16 Split .....	3
12	<u>8754</u>	Locknut, 3/8-16 Hex .....	2

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000755-003

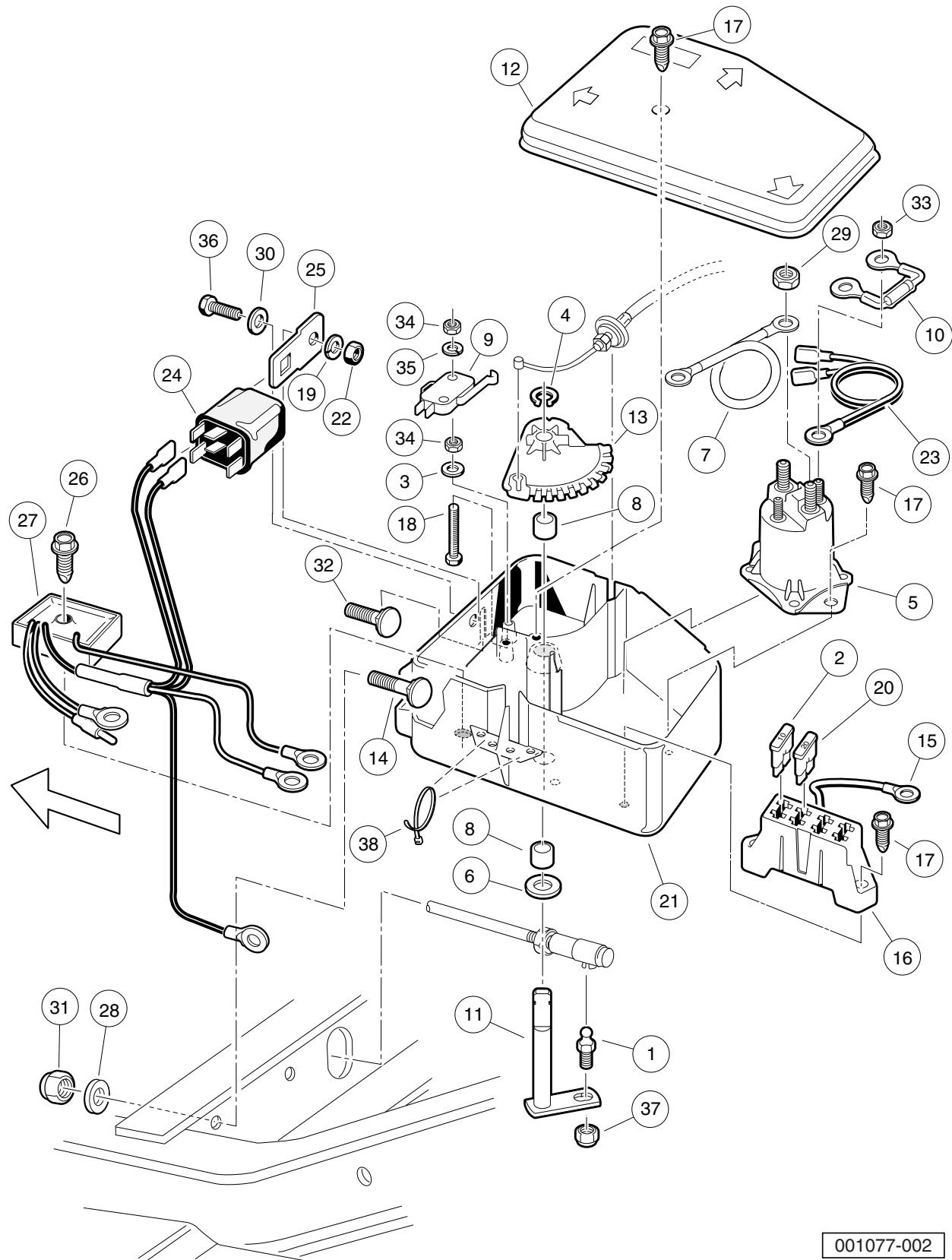
# OPERATION AND MAINTENANCE SWITCH

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101908401</u>	Boot, Switch .....	1
2	<u>101922501</u>	Bracket, Tow/Run Switch Mounting .....	1
3	<u>103198401</u>	Switch, Toggle, SPDT .....	1
4	<u>103205501</u>	Decal, Run/Service Switch .....	1
5	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	2
6	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2
7	<u>8248</u>	Screw, 1/4-20 X 0.75, Truss-Head Machine .....	2

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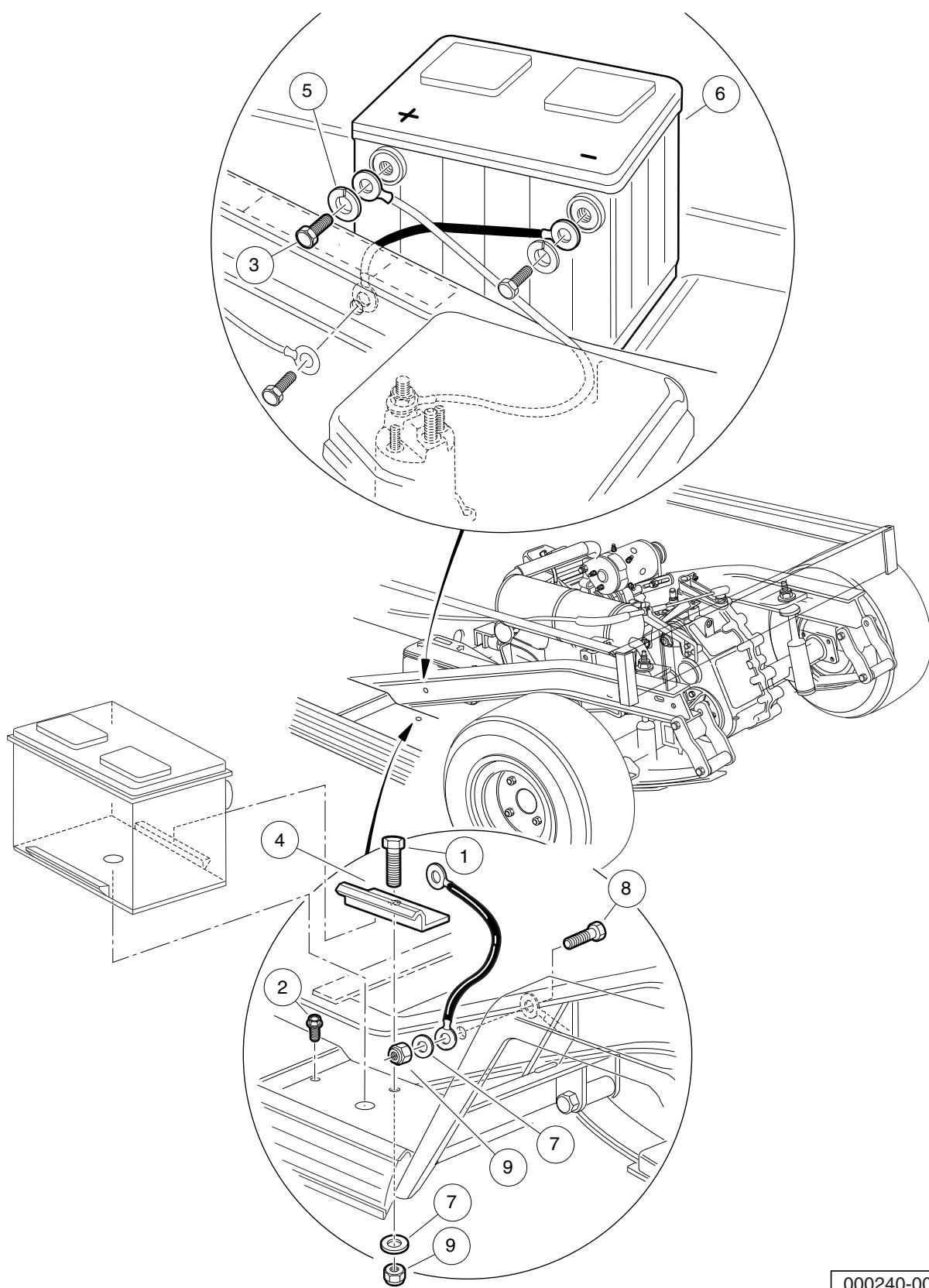
# ELECTRICAL COMPONENT BOX – CARRYALL 6 AND VILLAGER 6/

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	<u>1010954</u>	Stud, Ball, 1/4-28 X 0.560 .....	1
2	<u>1012295</u>	Fuse, 10-Amp .....	1
3	<u>1012431</u>	Washer, #4 Flat .....	2
4	<u>1013589</u>	Ring, Retaining, 0.338" Internal .....	1
5	<u>1013609</u>	Solenoid, 12-Volt .....	1
6	<u>1014065</u>	Washer, Flat, 0.38" ID, Delrin .....	1
7	<u>1014119</u>	Wire Assembly #6 Red .....	1
8	<u>1014145</u>	Bushing, Secondary Weight, Split .....	2
9	<u>1014807</u>	Switch, Limit .....	1
10	<u>1014948</u>	Diode .....	1
11	<u>1015345</u>	Bell Crank and Shaft Assembly .....	1
12	<u>1015372</u>	Cover, Electric Box .....	1
13	<u>1015373</u>	Cam, Electric Box .....	1
14	<u>1015405</u>	Bolt, Carriage, 5/16-18 X 2.0 .....	1
15	<u>1015737</u>	Wire Assy, #10 Red .....	1
16	<u>1015741</u>	Fuse Block .....	1
17	<u>1015752</u>	Screw, #12-16 X 0.625, Hi-Lo .....	5
18	<u>1015878</u>	Screw, #4-40 Hex Head Machine .....	2
19	<u>1016</u>	Lockwasher, #10 Split .....	1
20	<u>1016423</u>	Fuse, 20-Amp .....	1
21	<u>1016997</u>	Electrical Component Box .....	1
22	<u>1017</u>	Nut, #10-24 Stainless-Steel Hex Machine .....	1
23	<u>1017006</u>	Wire Assembly Orange #18 .....	1
24	<u>1017239</u>	Relay W/mounting Bracket .....	1
25	<u>1017243</u>	Mounting Bracket, Relay .....	1
26	<u>101856102</u>	Screw, 1/4-15 X 1.50, Hi-lo, Hex .....	1
27	<u>102803401</u>	Asm, Voltage Regulator Key Sta .....	1
28	<u>1241</u>	Washer, 5/16 Type A Flat .....	2
29	<u>1242</u>	Nut, 5/16-18 Hex .....	2
30	<u>183</u>	Washer, #10, Type A, Flat .....	1
31	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2
32	<u>7818</u>	Bolt, Carriage, 5/16-18 X 1.5 .....	1
33	<u>7893</u>	Nut, #10-32 Hex .....	2
34	<u>8057</u>	Nut, #4-40 Hex Machine .....	4
35	<u>8058</u>	Lockwasher, #4 Split .....	2
36	<u>8450</u>	Screw, #10-24 X 0.50, Hex-Head .....	1
37	<u>8717</u>	Locknut, Nylon Insert, 1/4-28 .....	1
38	<u>8990</u>	Tie Wrap, 8" Nylon .....	3

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000240-001

# BATTERY – GASOLINE UTILITY VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010934</u>	Screw, 5/16-18 X 1.00 Hex Cap .....	1
2	<u>1014288</u>	Screw, 5/16-18 X 0.75, Thread-Forming .....	1
3	<u>1014375</u>	Screw, 3/8-16 X 0.50, Stainless Steel, Hex-Head .....	2
4	<u>101898001</u>	Clamp, Battery .....	1
5	<u>102355301</u>	Lockwasher, 3/8 Split Ss .....	2
6	<u>103496801</u>	Battery, Start, 12v .....	1
7	<u>1241</u>	Washer, 5/16 Type A Flat .....	2
8	<u>7173</u>	Screw, 5/16-18 X 0.75, Hex-Head Cap .....	1
9	<u>7473</u>	Locknut, 5/16-18 Nylon Insert .....	2

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# **ENGINE (S10 & S23) W/ACR – PRIOR TO 50-STATE ENGINE**

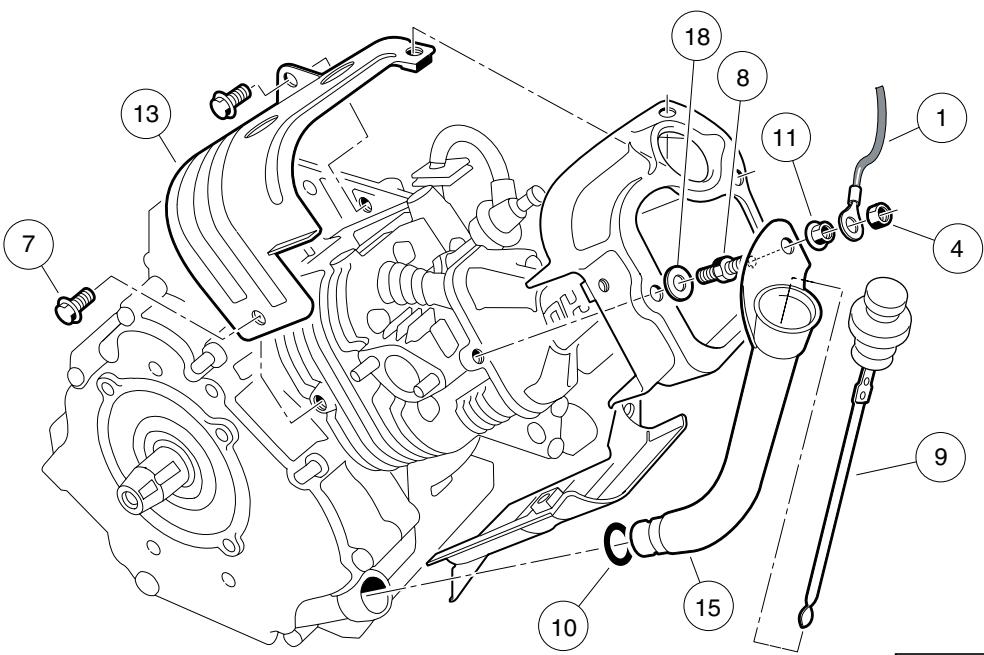
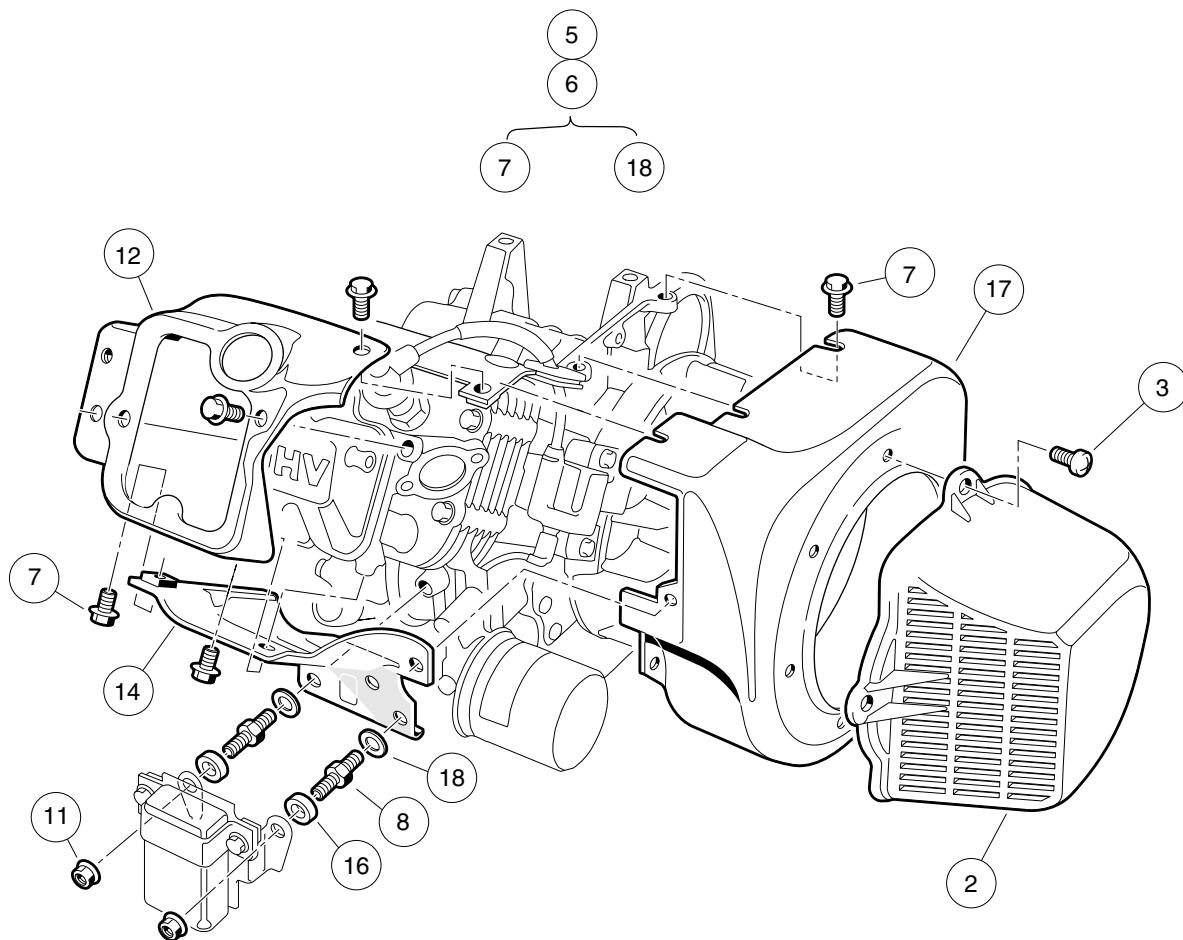
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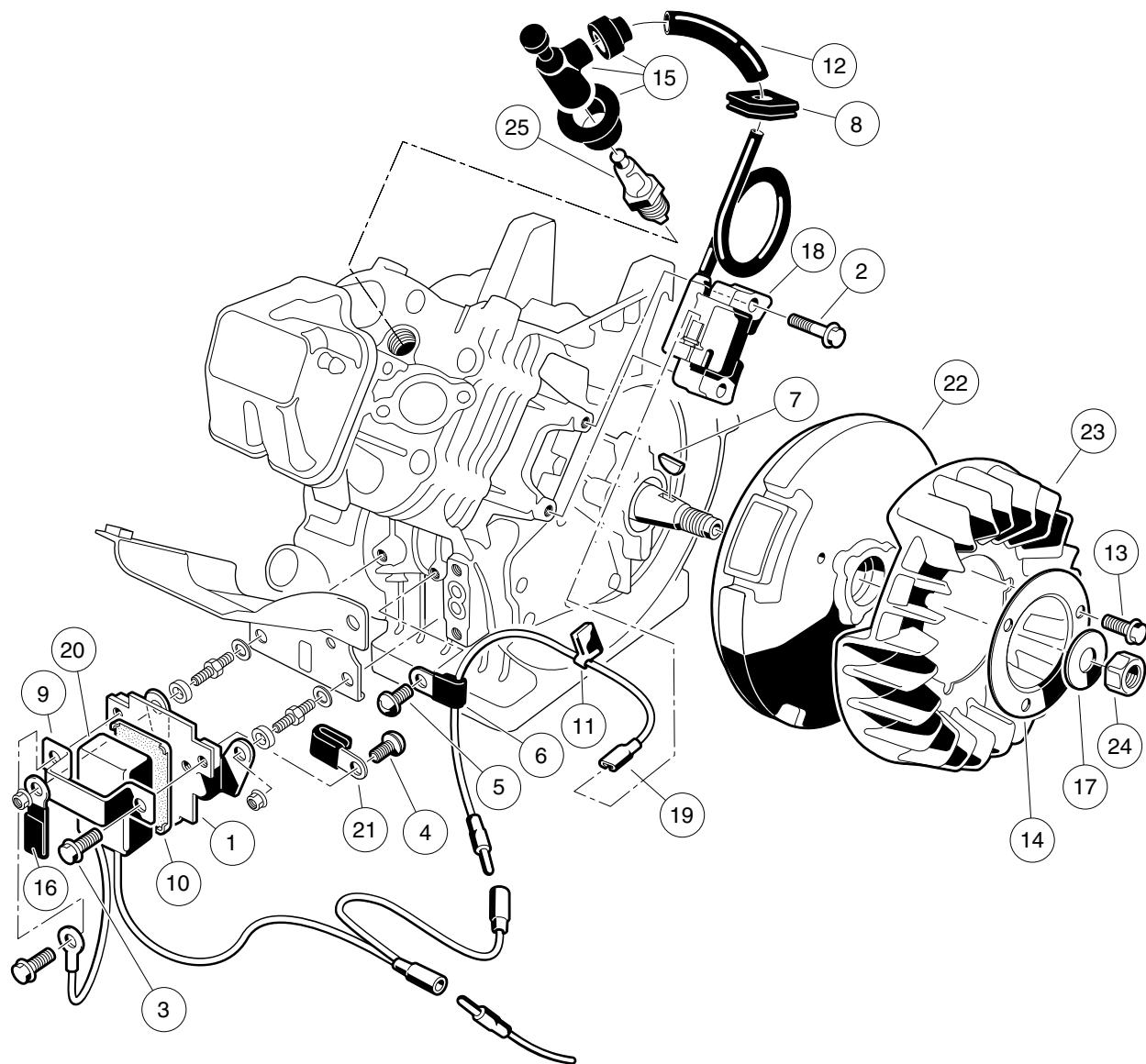
000201-003

# FE350 ENGINE WITH ACR (AUTOMATIC COMPRESSION RELEASE) – SHROUDS AND BRACKETS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1015332</u>	Wire, Ground, #10, Uninsulated .....	1
2	<u>1015649</u>	Shroud, Fan .....	1
3	<u>1015969</u>	Screw, M6-1.00 X 10mm, Pan Hd .....	4
4	<u>101887601</u>	Locknut, M6-1.00 Nylon Insert .....	1
5	<u>101953801</u>	Engine, FE350 with ACR .....	1
6	<u>101953803</u>	Engine, FE350, California-Only, with ACR (includes items 7 through 18) .....	1
7	<u>1016456</u>	Bolt, Flange Head, M6 x 1 x 12 mm .....	14
8	<u>1016507</u>	Bolt, Two-Ended .....	3
9	<u>1016531</u>	Dipstick .....	1
10	<u>1016539</u>	O-Ring .....	1
11	<u>1016547</u>	Nut, Flanged, M6 X 1.00 .....	3
12	<u>1017474</u>	Shroud, Engine .....	1
13	<u>1017475</u>	Shroud, Engine .....	1
14	<u>1017476</u>	Shroud, Engine .....	1
15	<u>1017486</u>	Tube, Oil Filler .....	1
16	<u>1017500</u>	Spacer 6.50 X 12 X 5.5 .....	2
17	<u>101916101</u>	Housing, FE350 Fan .....	1
18	N/A	Washer, 6mm Flat .....	3

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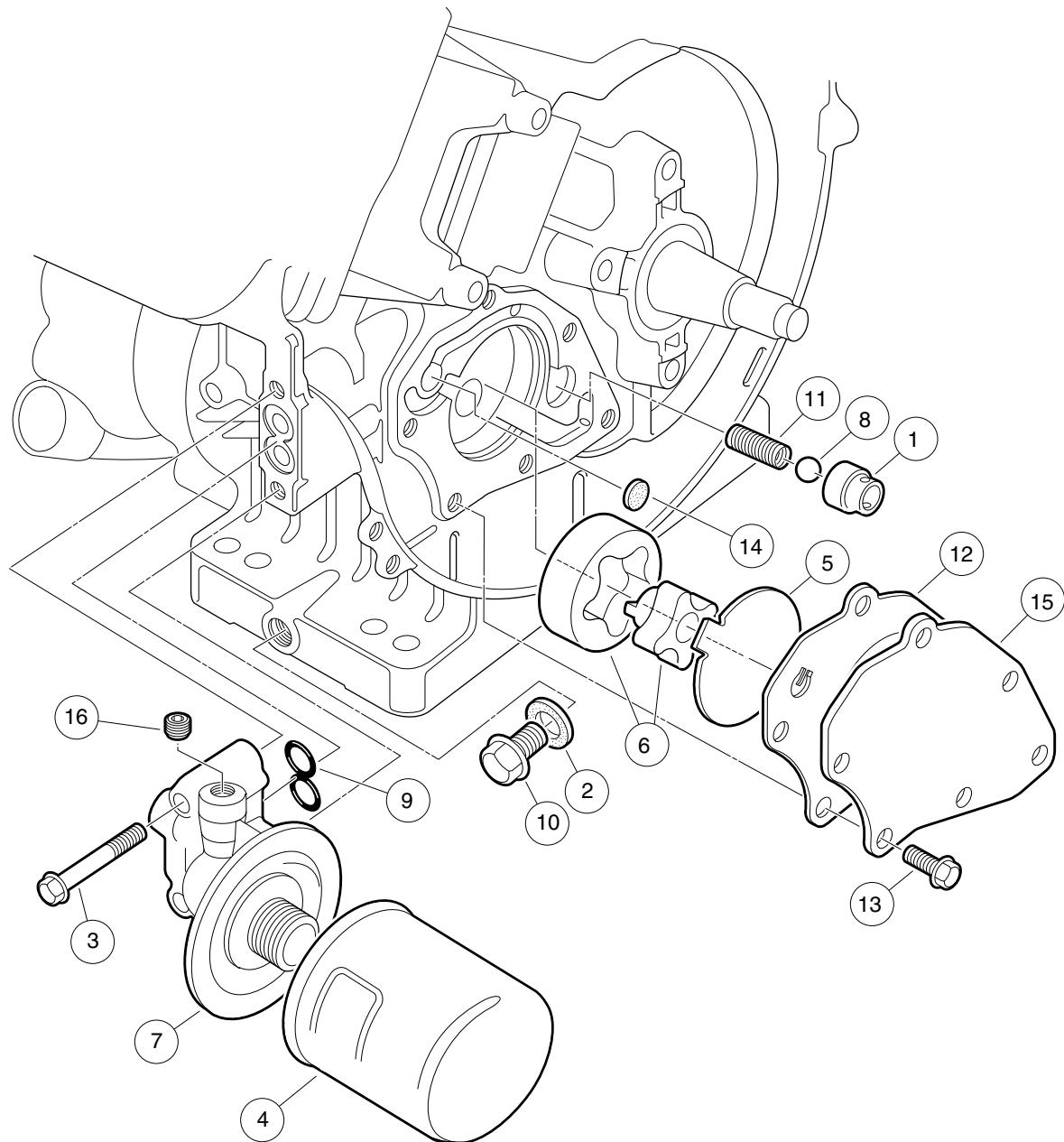
000202-003

# FE350 ENGINE – IGNITION COMPONENTS AND FLYWHEEL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1016445</u>	Bracket, RPM Limiter .....	1
2	<u>1016455</u>	Bolt, Flange Head .....	2
3	<u>1016456</u>	Bolt, Flange Head, M6 x 1 x 12 mm .....	2
4	<u>1016497</u>	Screw, Pan WP Cross .....	1
5	<u>1016544</u>	Screw .....	1
6	<u>1016561</u>	Clamp .....	1
7	<u>1016562</u>	Key .....	1
8	<u>1016578</u>	Grommet, Ignition .....	1
9	<u>1016579</u>	Band, RPM Limiter Mount .....	1
10	<u>1016586</u>	Damper, RPM Limiter .....	1
11	<u>1016587</u>	Clamp .....	1
12	<u>1016588</u>	Tube, 7mm X 10mm X 70mm .....	1
13	<u>1017448</u>	Bolt, Flanged .....	3
14	<u>1017455</u>	Plate, Flywheel Fan .....	1
15	<u>1017463</u>	Cap Asm, Plug .....	1
16	<u>1017468</u>	Clamp .....	1
17	<u>1017490</u>	Washer, Flat .....	1
18	<u>101909201</u>	Coil, Ignition .....	1
19	<u>101909301</u>	Lead Wire Assy .....	1
20	<u>101909401</u>	Limiter, RPM .....	1
21	<u>101909501</u>	Clamp, Steel .....	1
22	<u>101916201</u>	Flywheel .....	1
23	<u>101916301</u>	Fan (cw) .....	1
24	<u>102838401</u>	Nut, Hex, 18 mm Fine .....	1
25	<u>AM1232301</u>	Spark Plug, BPR2ES .....	1

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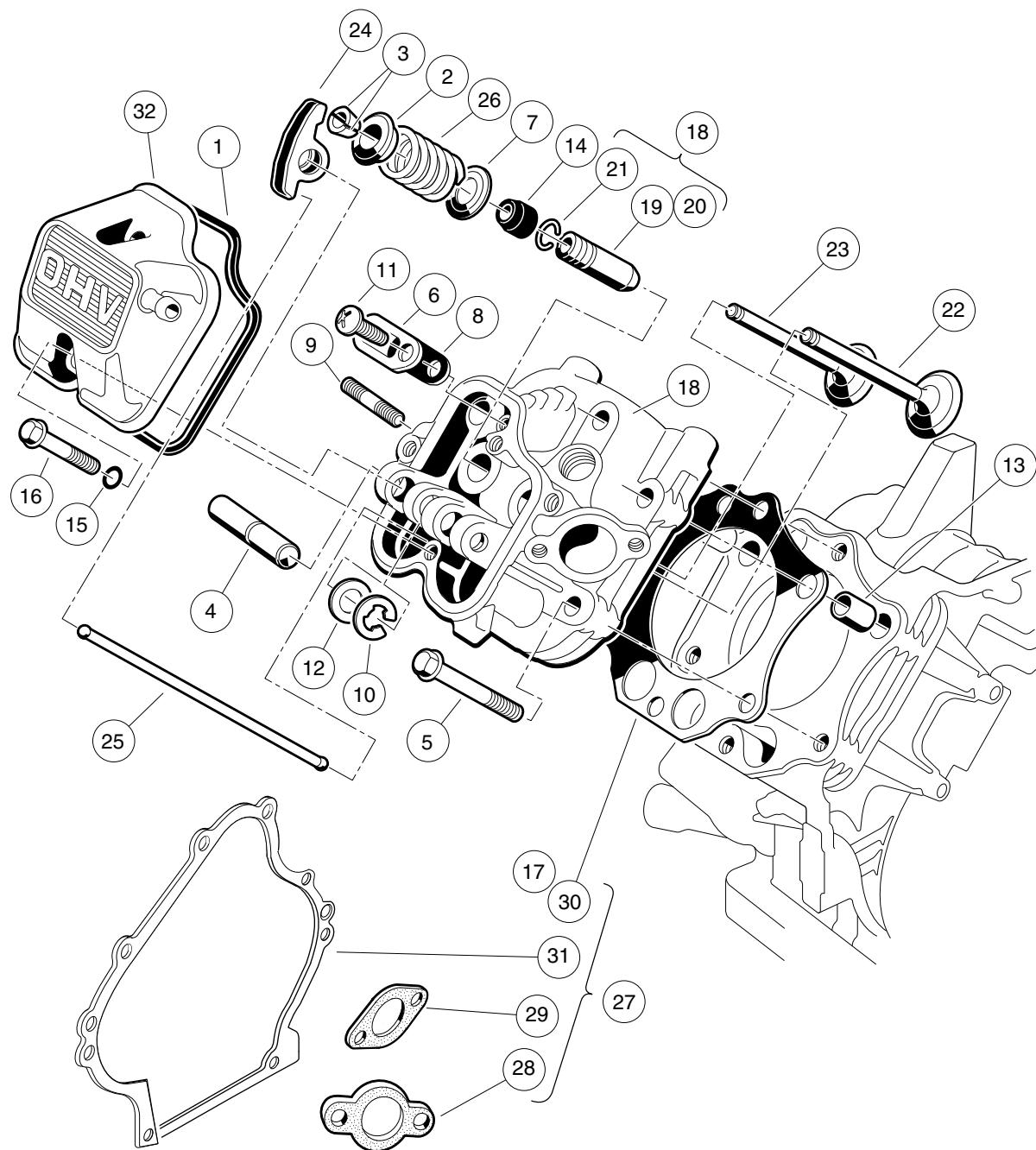
000203-001

# FE350 ENGINE – OIL CIRCULATION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1016429</u>	Seat, Valve Oil Pressure Relief .....	1
2	<u>1016432</u>	Gasket, Drain Plug .....	1
3	<u>1016457</u>	Bolt, Flange Head .....	2
4	<u>1016467</u>	Filter, Oil .....	1
5	<u>1016473</u>	Plate, Oil Pump .....	1
6	<u>101648203</u>	Oil Pump And Rotor .....	1
7	<u>1016502</u>	Bracket, Oil Filter Mount .....	1
8	<u>1016537</u>	Ball, Steel, Press, Relief .....	1
9	<u>1016570</u>	O-Ring .....	1
10	<u>1016576</u>	Plug, Drain .....	1
11	<u>1016581</u>	Spring .....	1
12	<u>1017442</u>	Gasket .....	1
13	<u>1017456</u>	Bolt, Flanged .....	6
14	<u>1017458</u>	Filter .....	1
15	<u>1017460</u>	Cover, Pump .....	1
16	<u>1017507</u>	Plug .....	2

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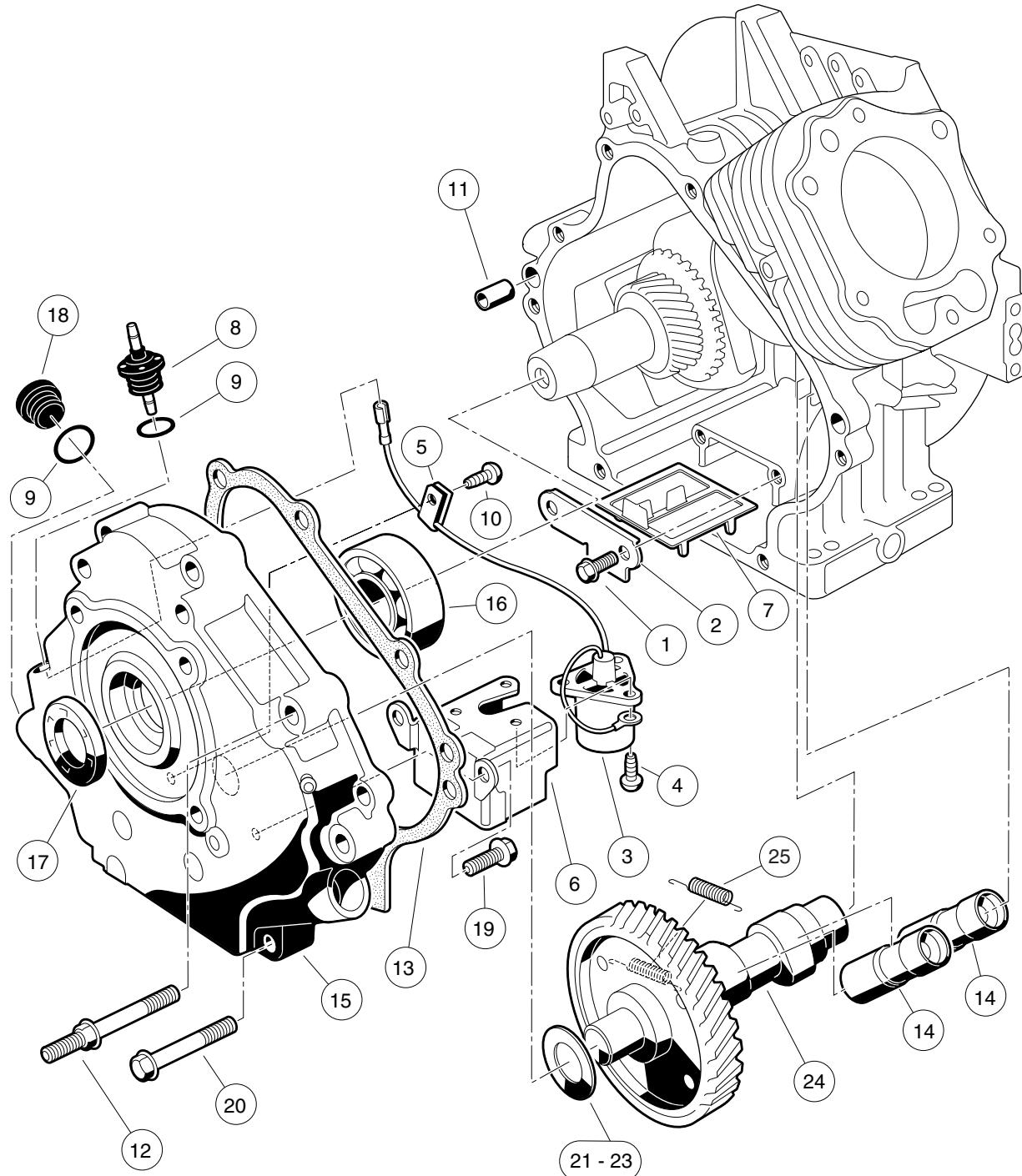
000204-003

# FE350 ENGINE – CYLINDER HEAD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1016436</u>	Gasket, Rocker Case .....	1
2	<u>1016449</u>	Retainer, Valve Spring .....	2
3	<u>1016450</u>	Collet .....	4
4	<u>1016452</u>	Shaft, Rocker .....	1
5	<u>1016458</u>	Bolt, Flange Head, M8 x 1.25 x 45 mm .....	6
6	<u>1016474</u>	Plate .....	1
7	<u>1016479</u>	Seat, Spring .....	2
8	<u>1016483</u>	Valve .....	1
9	<u>1016489</u>	Stud, Two-Ended, M8-1.25 .....	2
10	<u>1016517</u>	Circlip, Type-E .....	1
11	<u>1016544</u>	Screw .....	1
12	<u>1016549</u>	Washer, 12.1x19x1.8 .....	1
13	<u>1016563</u>	Pin .....	2
14	<u>1016566</u>	Seal, Oil .....	2
15	<u>1016569</u>	O-Ring .....	2
16	<u>1016583</u>	Bolt, 6x35 .....	2
17	<u>1017434</u>	Gasket, Head .....	1
18	<u>1017435</u>	Assembly, Cylinder Head, FE350 (includes items 19 through 21) .....	1
19	<u>1016518</u>	Guide, Valve, Exhaust .....	1
20	<u>1016519</u>	Guide, Valve, Intake, Exhaust .....	1
21	<u>1016560</u>	Snap Ring .....	2
22	<u>1017444</u>	Valve, Intake .....	1
23	<u>1017445</u>	Valve, Exhaust .....	1
24	<u>1017446</u>	Arm, Rocker .....	2
25	<u>1017454</u>	Rod, Push .....	2
26	<u>1017473</u>	Spring, Engine Valve .....	2
27	<u>102304801</u>	Kit, Gasket, FE350 (includes items 28 through 31) .....	1
28	<u>1016440</u>	Gasket, Engine to Insulator .....	1
29	<u>1016904</u>	Gasket, Exhaust .....	1
30	<u>1017434</u>	Gasket, Head .....	1
31	<u>1017443</u>	Gasket, Crankcase Cover .....	1
32	<u>102753401</u>	Case, Rocker .....	1
		Note: Item 28, <u>1016440</u> , is not a component of the FE350 engine.	

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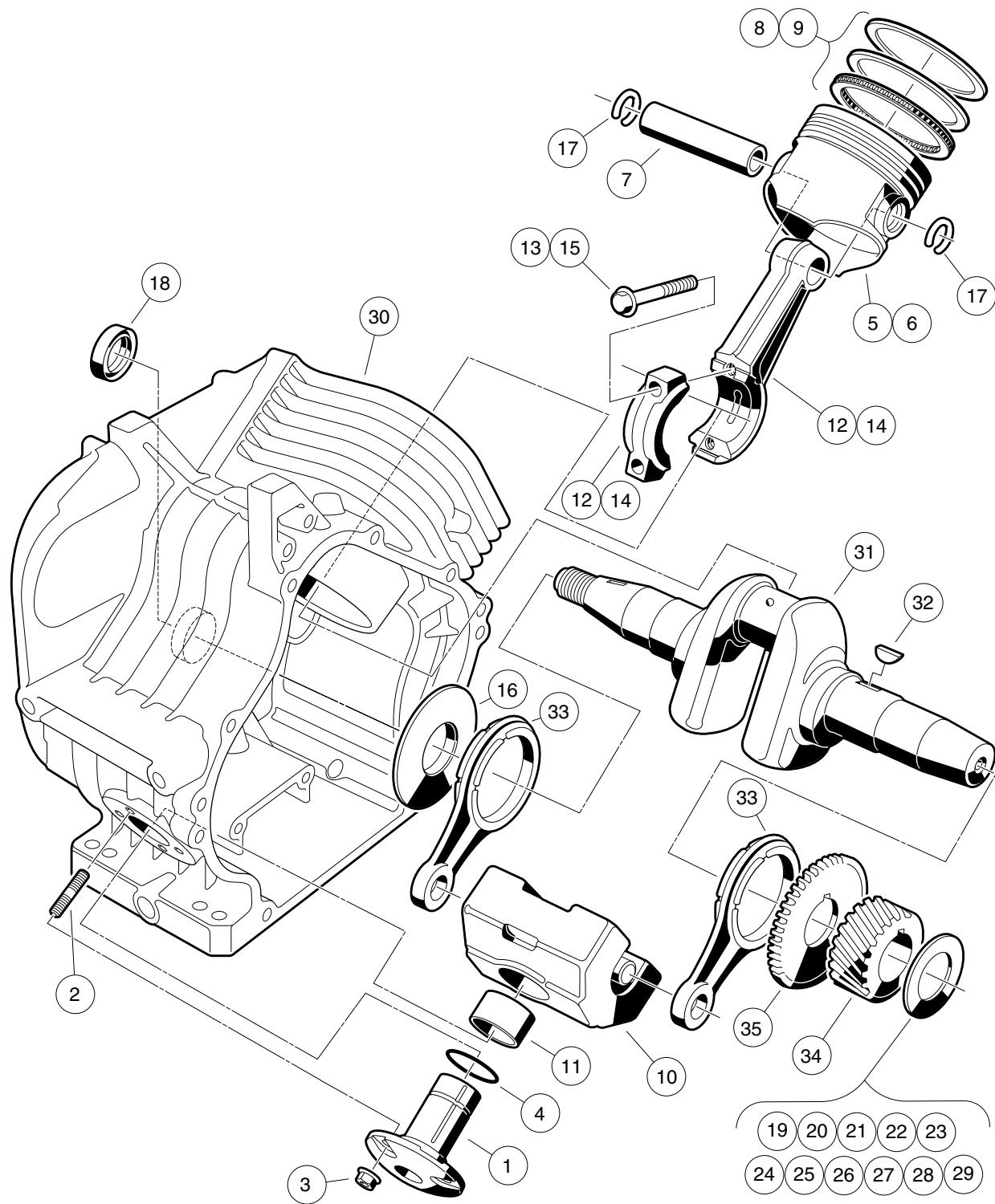
000205-001

# FE350 ENGINE WITH ACR – CRANKCASE, CAMSHAFT, AND OIL SENSOR

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1016454</u>	Bolt, Flange Head, M5 x 0.8 x 8 mm .....	2
2	<u>1016472</u>	Plate, Oil Filter Screen .....	1
3	<u>1016494</u>	Sensor, Oil Level .....	1
4	<u>1016496</u>	Screw, Cross Pan-Head, M4 x 0.7 x 8 mm .....	3
5	<u>1016506</u>	Clamp .....	1
6	<u>1016510</u>	Bracket, Switch, Oil Level .....	1
7	<u>1016521</u>	Screen, Oil Filter .....	1
8	<u>1016535</u>	Connector, Cord .....	1
9	<u>1016538</u>	O-Ring .....	2
10	<u>1016544</u>	Screw .....	1
11	<u>1016564</u>	Pin .....	2
12	<u>1016584</u>	Bolt, Two-Ended, M8 x 1.25 x 69 mm .....	2
13	<u>1017443</u>	Gasket, Crankcase Cover .....	1
14	<u>1017447</u>	Adjuster, Lash .....	2
15	<u>1017472</u>	Cover Crankcase .....	1
16	<u>1017487</u>	Bearing, Ball .....	1
17	<u>1017504</u>	Seal, Oil .....	1
18	<u>1017508</u>	Plug .....	1
19	<u>1017513</u>	Bolt Switch Bracket .....	2
20	<u>1017514</u>	Screw, M8-1.25 X 45mm Hex .....	6
21	<u>101751801</u>	Shim, 0.3 .....	1
22	<u>101751802</u>	Shim, 0.4 .....	1
23	<u>101751803</u>	Shim, 0.5 .....	1
24	<u>102271601</u>	Camshaft, FE350/FE400 with ACR, 44-tooth (includes item 25) .....	1
25	<u>1017511</u>	Spring .....	1

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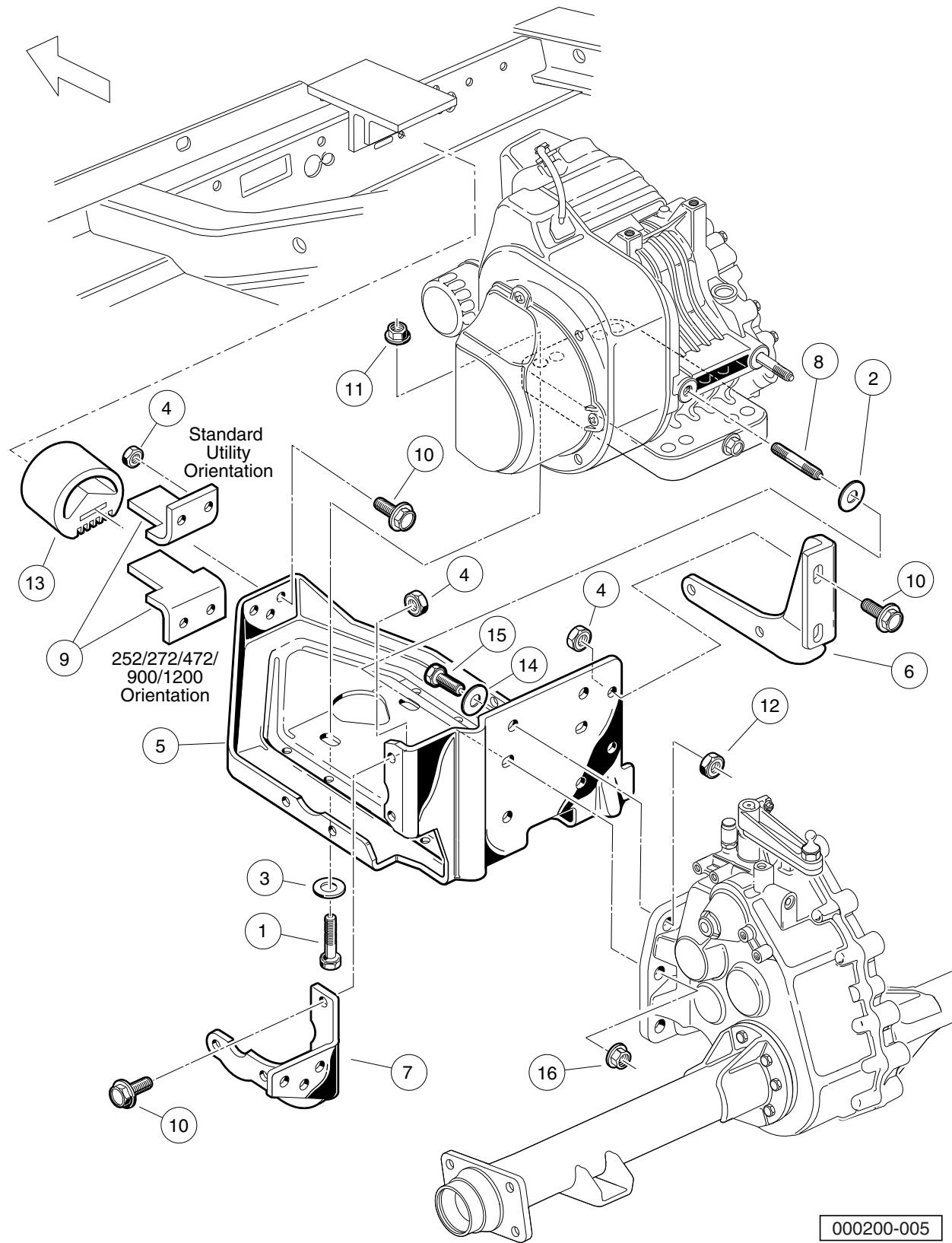
000206-001

# FE350 ENGINE – CRANKCASE AND CRANKSHAFT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016470	Shaft, Guide, Counterbalance .....	1
2	1016541	Stud, 6x14 .....	4
3	1016547	Nut, M6 Flange .....	4
4	1016571	O-Ring .....	1
5	101744901	Piston, Standard .....	1
6	101744902	Piston, 0.50 mm Oversize .....	1
7	1017450	Pin, Piston .....	1
8	101745101	Ring Set, Standard Piston .....	1
9	101745102	Ring Set, Piston, 0.50 mm Oversize .....	1
10	1017453	Counterbalance Weight (includes item 11) .....	1
11	1017510	Bearing, Plain .....	1
12	101745701	Asm, Con. Rod Std (includes item 13) .....	1
13	1017512	Bolt .....	2
14	101745702	Asm, Con.Rod 0.5mm U/s (includes item 15) .....	1
15	1017512	Bolt .....	2
16	1017501	Spacer .....	1
17	1017502	Snap Ring .....	2
18	1017503	Seal, Oil .....	1
19	101773301	Shim, Crankshaft, 1.18mm .....	1
20	101773302	Shim, Crankshaft, 1.25mm .....	1
21	101773303	Shim, Crankshaft, 1.32mm .....	1
22	101773304	Shim, Crankshaft, 1.39mm .....	1
23	101773305	Shim, Crankshaft, 1.46mm .....	1
24	101773306	Shim, Crankshaft, 1.53mm .....	1
25	101773307	Shim, Crankshaft, 1.60mm .....	1
26	101773308	Shim, Crankshaft, 1.67mm .....	1
27	101773309	Shim, Crankshaft, 1.74mm .....	1
28	101773310	Shim, Crankshaft, 1.11mm .....	1
29	101773311	Shim, Crankshaft, 1.81mm .....	1
30	101916001	Crankcase Complete, FE350 (cw) .....	1
31	102430901	Crankshaft, FE350 Left-Hand, 22-Tooth (includes items 32 through 35) .....	1
32	1016562	Key .....	1
33	1017471	Rod .....	2
34	N/A	Gear, Helical .....	1
35	N/A	Gear, Spur .....	1

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# FE350 ENGINE MOUNTING

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>1010577</u>	Bolt, Hex-Head, 5/16-18 X 1.50 .....	4
2	<u>1011697</u>	Washer, 5/16 Flat .....	2
3	<u>1012571</u>	Washer, 5/16 Extra Thick Flat .....	4
4	<u>1013924</u>	Nut, 5/16-24, Hex Head Cone .....	10
5	<u>101827101</u>	Plate, Engine Mounting .....	1
6	<u>101832601</u>	Stiffener (PTO Side) .....	1
7	<u>101832701</u>	Stiffener (Flywheel Side) .....	1
8	<u>101833101</u>	Stud, M8-1.25 X 50 mm Two-Ended .....	2
9	<u>101834601</u>	Bracket, Snubber .....	1
10	<u>101884801</u>	Screw, 5/16-24 X 0.875, Grade-8 .....	10
11	<u>101963401</u>	Locknut, 5/16-18 Hex Flange .....	4
12	<u>102065901</u>	Locknut, 3/8-16 Flanged Dimple .....	4
13	<u>102540301</u>	Snubber, Inner Frame .....	1
14	<u>334</u>	Washer, 3/8, Type A, Flat .....	4
15	<u>705</u>	Screw, Cap-hex Hd 3/8-16x1.25 .....	4
16	<u>96704416</u>	Nut, Flange, M8 X 1.25 Serrated .....	2

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# **ENGINE (S27) W/O ACR, 50-STATE**

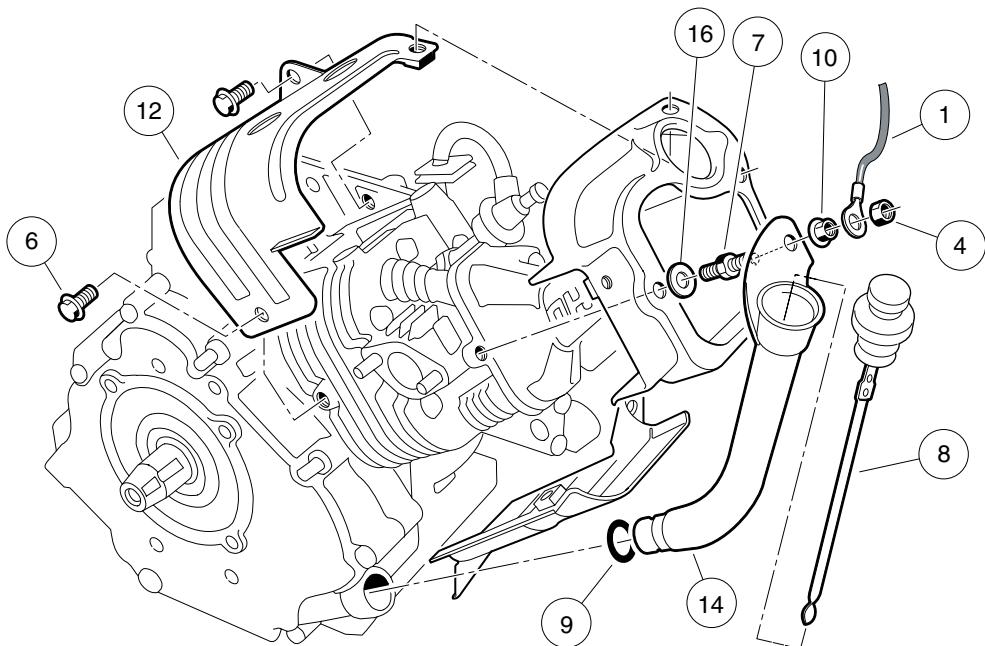
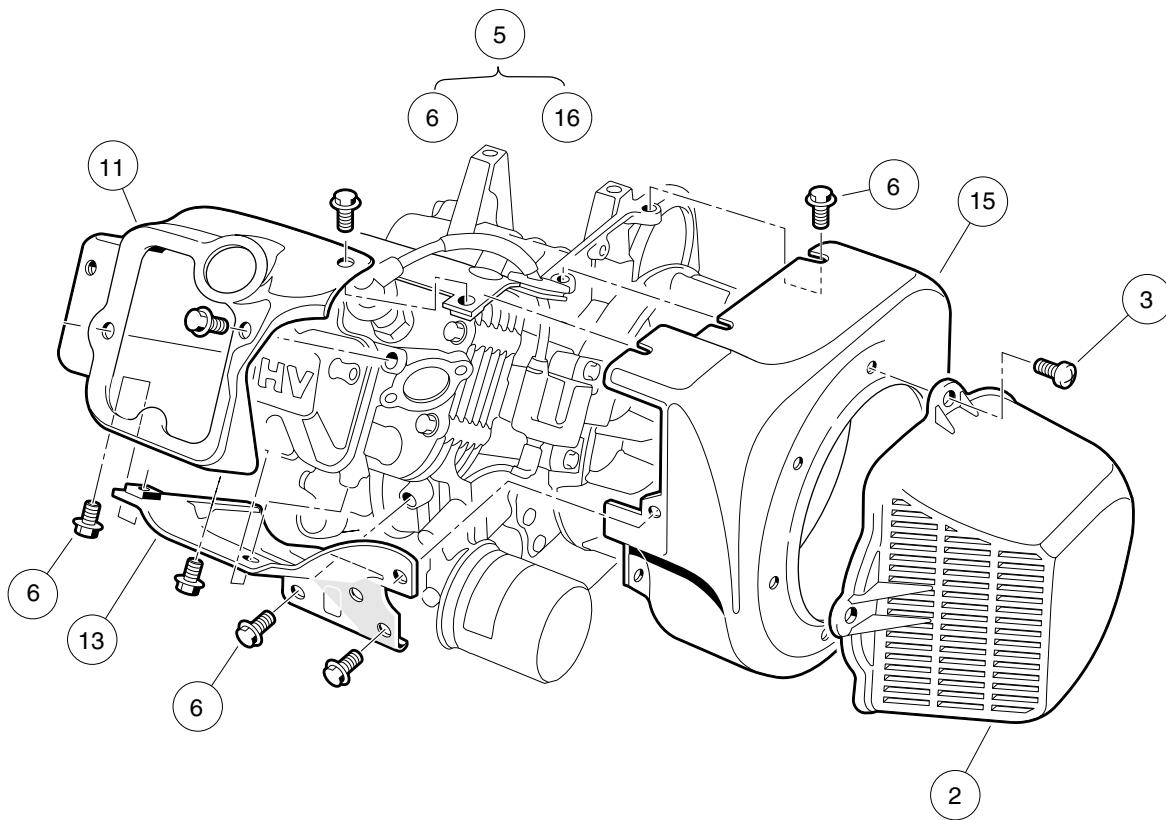
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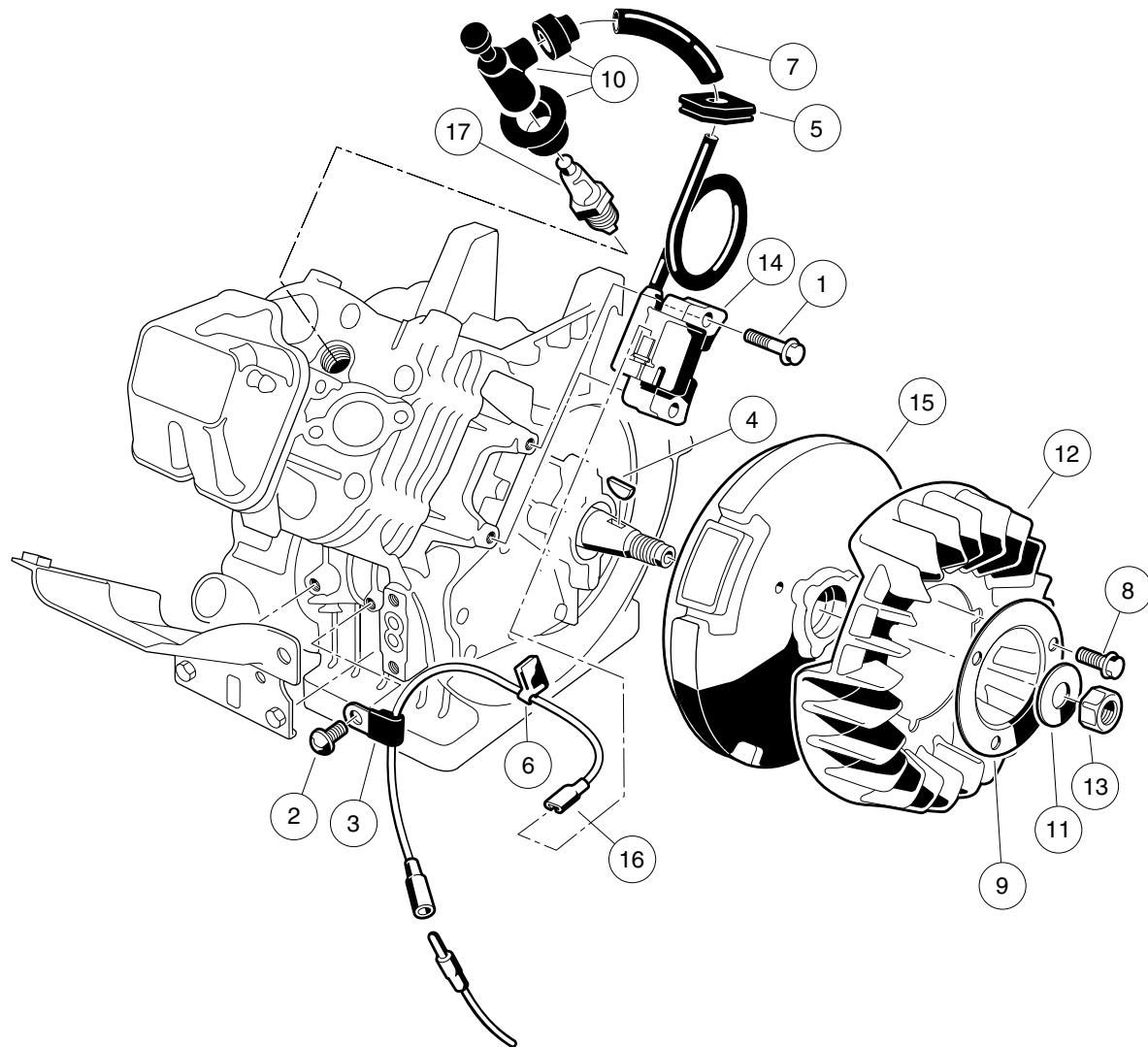


000201-002

# FE350 ENGINE (S27) W/O ACR, SHROUDS, AND BRACKETS; 50-STATE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	9
1	<u>1015332</u>	Wire, Ground, #10, Uninsulated .....	1
2	<u>1015649</u>	Shroud, Fan .....	1
3	<u>1015969</u>	Screw, M6-1.00 X 10mm, Pan Hd .....	4
4	<u>101887601</u>	Locknut, M6-1.00 Nylon Insert .....	1
5	<u>103386202</u>	Engine, FE350 S27 (includes items 6 through 16) .....	1
6	1016456	Bolt, Flange Head, M6 x 1 x 12 mm .....	16
7	<u>1016507</u>	Bolt, Two-Ended .....	1
8	1016531	Dipstick .....	1
9	<u>1016539</u>	O-Ring .....	1
10	1016547	Nut, M6 Flange .....	1
11	<u>1017474</u>	Shroud, Engine .....	1
12	<u>1017475</u>	Shroud, Engine .....	1
13	<u>1017476</u>	Shroud, Engine .....	1
14	<u>1017486</u>	Tube, Oil Filler .....	1
15	<u>101916101</u>	Housing, FE350 Fan .....	1
16	N/A	Washer, 6mm Flat .....	1

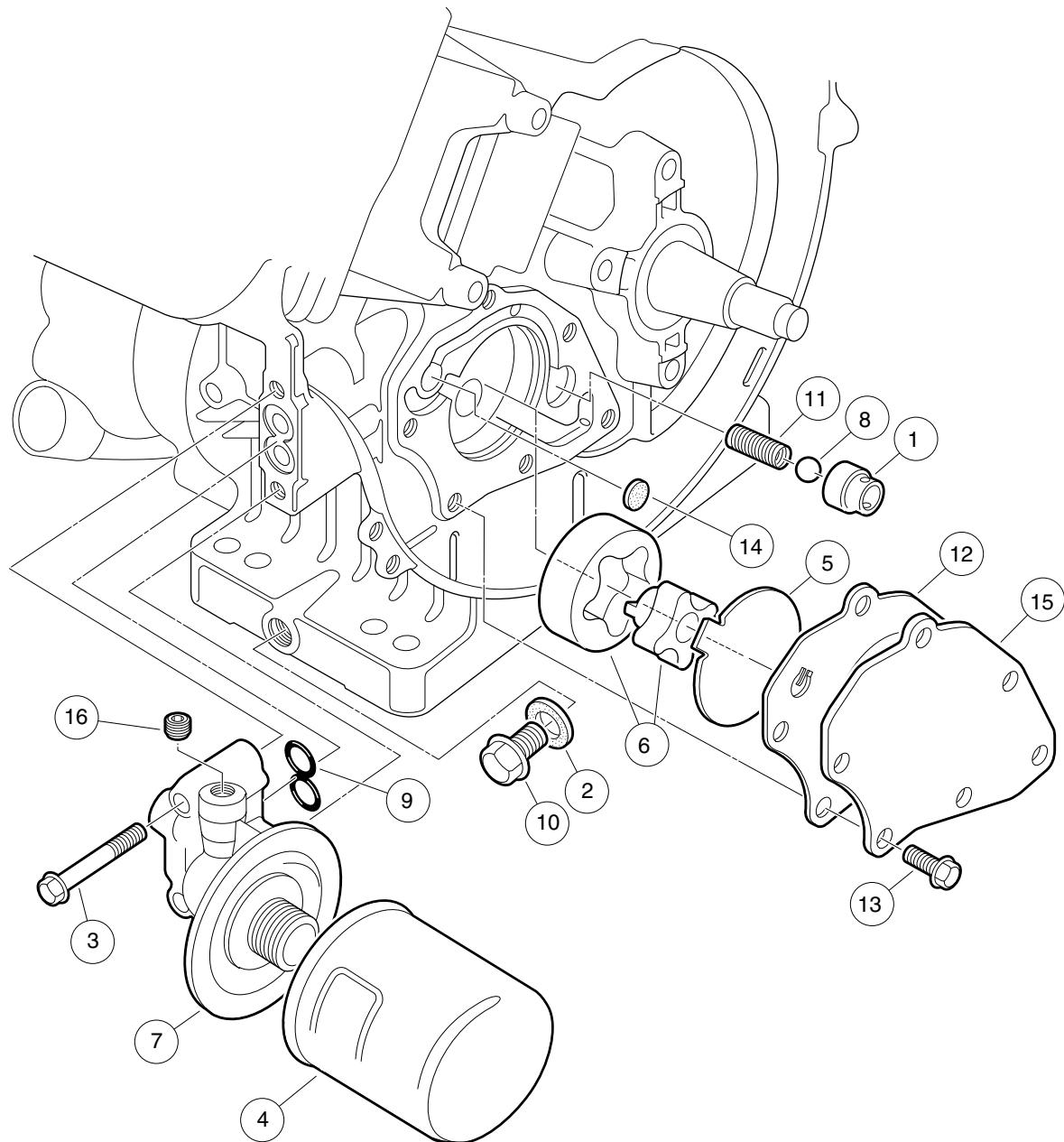
Note: The S27 engine meets the 2009 Federal CARB requirement for all 50 states; can be used in place of S10, S11, S23, and S24 engines; and was a running change during the 2009 model year.



000202-004

# FE350 ENGINE (S27) – IGNITION COMPONENTS AND FLYWHEEL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	9
1	<u>1016455</u>	Bolt, Flange Head .....	2
2	<u>1016544</u>	Screw .....	1
3	<u>1016561</u>	Clamp .....	1
4	<u>1016562</u>	Key .....	1
5	<u>1016578</u>	Grommet, Ignition .....	1
6	<u>1016587</u>	Clamp .....	1
7	<u>1016588</u>	Tube, 7mm X 10mm X 70mm .....	1
8	<u>1017448</u>	Bolt, Flanged .....	3
9	<u>1017455</u>	Plate, Flywheel Fan .....	1
10	<u>1017463</u>	Cap Asm, Plug .....	1
11	<u>1017490</u>	Washer, Flat .....	1
12	<u>101916301</u>	Fan (cw) .....	1
13	<u>102838401</u>	Nut, Hex, 18 mm Fine .....	1
14	<u>103616501</u>	Coil Asm, Ignition .....	1
15	<u>103616601</u>	Flywheel, Complete .....	1
16	<u>103616701</u>	Wire Lead, Ignition .....	1
17	<u>AM1232301</u>	Spark Plug, BPR2ES .....	1



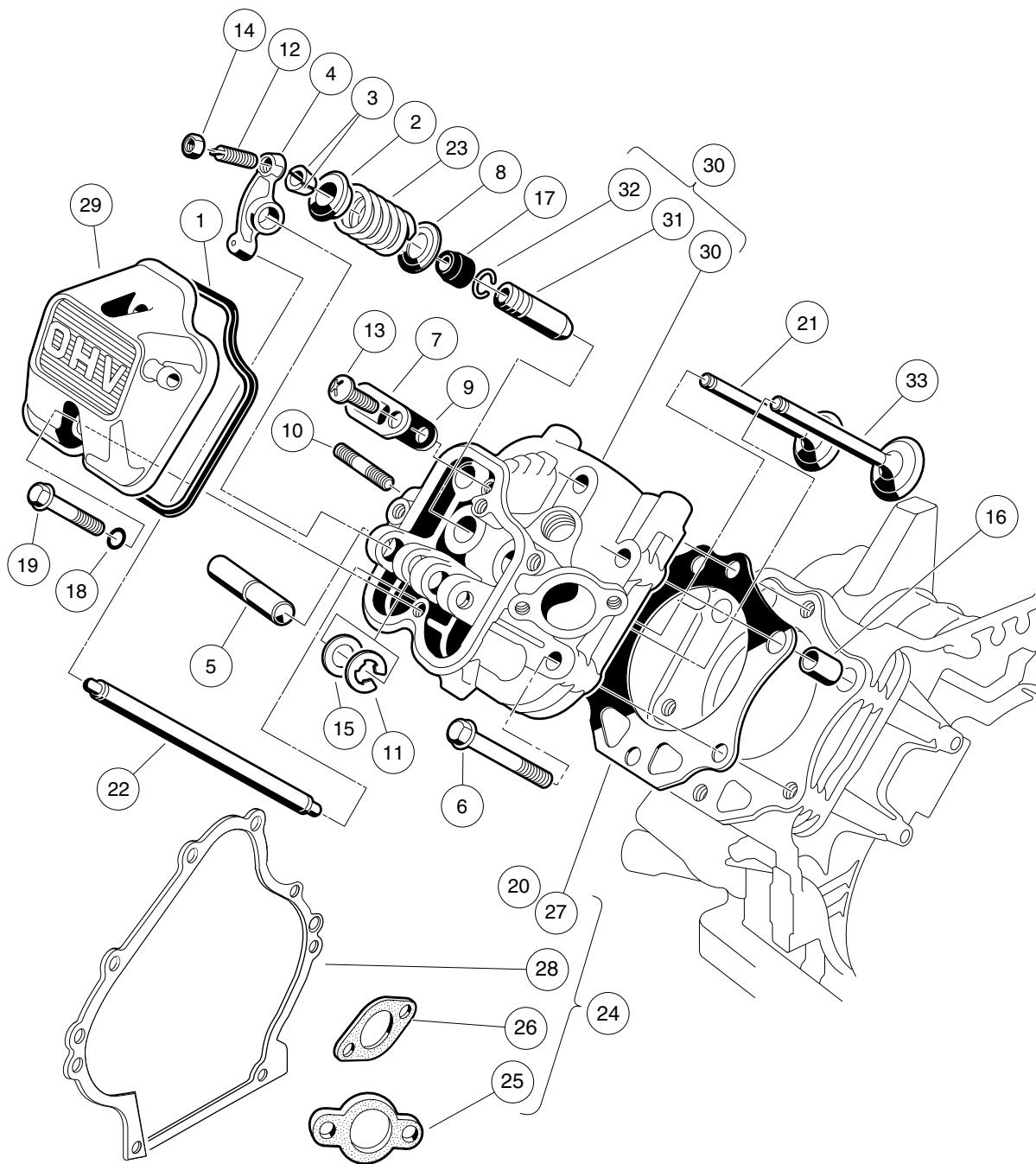
000203-001

# FE350 ENGINE (S27) – OIL CIRCULATION

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>1016429</u>	Seat, Valve Oil Pressure Relief .....	1
2	<u>1016432</u>	Gasket, Drain Plug .....	1
3	<u>1016457</u>	Bolt, Flange Head .....	2
4	<u>1016467</u>	Filter, Oil .....	1
5	<u>1016473</u>	Plate, Oil Pump .....	1
6	<u>101648203</u>	Oil Pump And Rotor .....	1
7	<u>1016502</u>	Bracket, Oil Filter Mount .....	1
8	<u>1016537</u>	Ball, Steel, Press, Relief .....	1
9	<u>1016570</u>	O-Ring .....	1
10	<u>1016576</u>	Plug, Drain .....	1
11	<u>1016581</u>	Spring .....	1
12	<u>1017442</u>	Gasket .....	1
13	<u>1017456</u>	Bolt, Flanged .....	6
14	<u>1017458</u>	Filter .....	1
15	<u>1017460</u>	Cover, Pump .....	1
16	<u>1017507</u>	Plug .....	2

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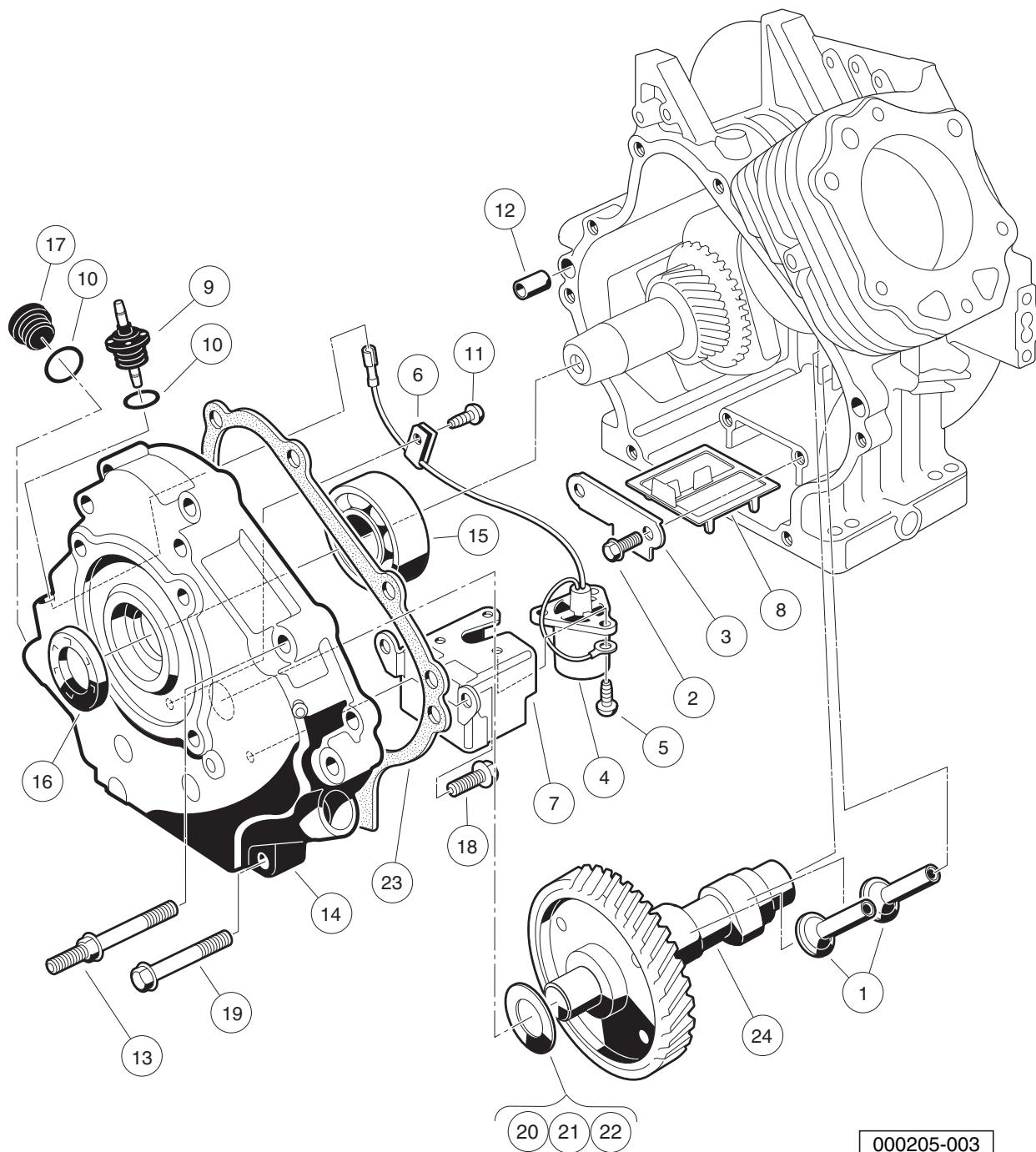
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000204-007

# FE350 ENGINE (S27) – CYLINDER HEAD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	9
1	<u>1016436</u>	Gasket, Rocker Case .....	1
2	<u>1016449</u>	Retainer, Valve Spring .....	2
3	<u>1016450</u>	Collet .....	4
4	<u>1016451</u>	Arm, Rocker .....	2
5	<u>1016452</u>	Shaft, Rocker .....	1
6	<u>1016458</u>	Bolt, Flange Head, M8 x 1.25 x 45 mm .....	6
7	<u>1016474</u>	Plate .....	1
8	<u>1016479</u>	Seat, Spring .....	2
9	<u>1016483</u>	Valve .....	1
10	<u>1016489</u>	Stud, Two-Ended, M8-1.25 .....	2
11	<u>1016517</u>	Circlip, Type-E .....	1
12	<u>1016542</u>	Screw .....	2
13	<u>1016544</u>	Screw .....	1
14	<u>1016545</u>	Nut .....	2
15	<u>1016549</u>	Washer, 12.1x19x1.8 .....	1
16	<u>1016563</u>	Pin .....	2
17	<u>1016566</u>	Seal, Oil .....	2
18	<u>1016569</u>	O-Ring .....	2
19	<u>1016583</u>	Bolt, 6x35 .....	2
20	<u>1017434</u>	Gasket, Head .....	1
21	<u>1017445</u>	Valve, Exhaust .....	1
22	<u>1017454</u>	Rod, Push .....	2
23	<u>1017473</u>	Spring, Engine Valve .....	2
24	<u>102304801</u>	Kit, Gasket, FE350 (includes items 25 through 28) .....	1
25	<u>1016440</u>	Gasket, Engine to Insulator .....	1
26	<u>1016904</u>	Gasket, Exhaust .....	1
27	<u>1017434</u>	Gasket, Head .....	1
28	<u>1017443</u>	Gasket, Crankcase Cover .....	1
29	<u>102753401</u>	Case, Rocker, Fe .....	1
30	<u>103615601</u>	Cylinder Head (includes items 31 and 32) .....	1
31	<u>1016519</u>	Guide, Valve, Intake, Exhaust .....	2
32	<u>1016560</u>	Snap Ring .....	2
33	103616301	Valve, Intake, Hard Tip .....	1

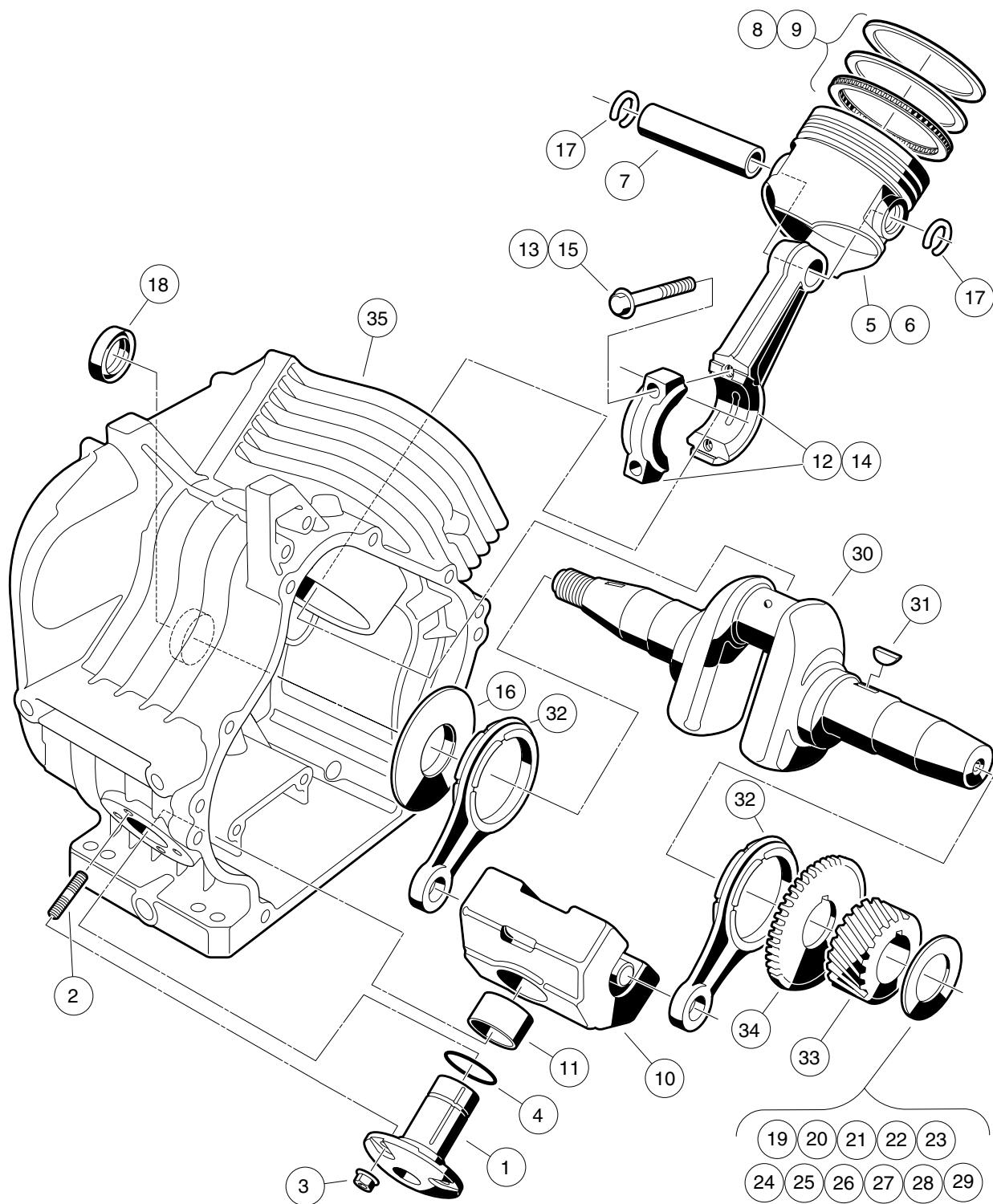
Note: Item 25 is not a component of the FE350 engine.



000205-003

# FE350 ENGINE (S27) – CRANKCASE, CAMSHAFT, AND OIL SENSOR

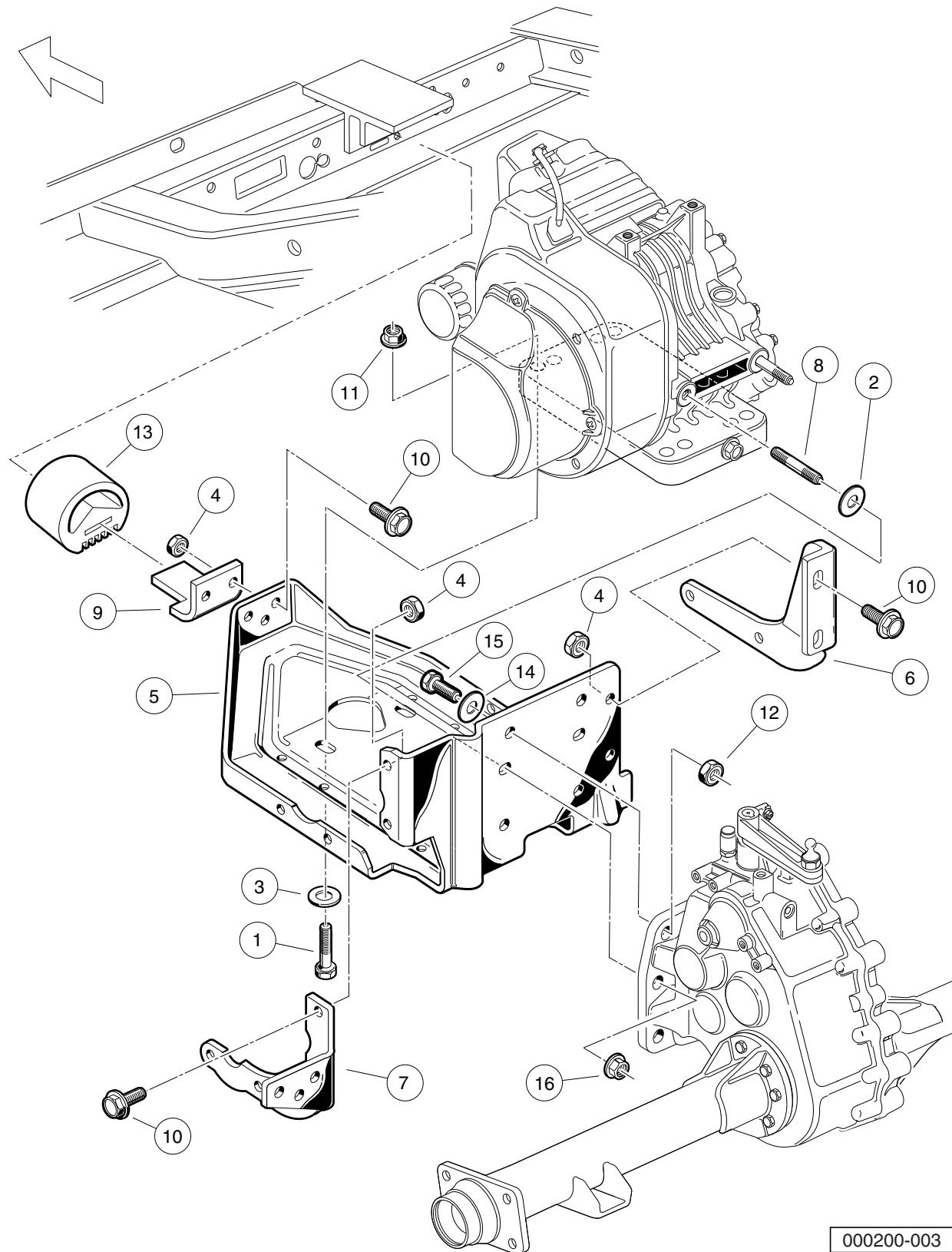
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	9
1	<u>1016453</u>	Tappet .....	2
2	<u>1016454</u>	Bolt, Flange Head, M5 x 0.8 x 8 mm .....	2
3	<u>1016472</u>	Plate, Oil Filter Screen .....	1
4	<u>1016494</u>	Sensor, Oil Level .....	1
5	<u>1016496</u>	Screw, Cross Pan-Head, M4 x 0.7 x 8 mm .....	3
6	<u>1016506</u>	Clamp .....	1
7	<u>1016510</u>	Bracket, Switch, Oil Level .....	1
8	<u>1016521</u>	Screen, Oil Filter .....	1
9	<u>1016535</u>	Connector, Cord .....	1
10	<u>1016538</u>	O-Ring .....	2
11	<u>1016544</u>	Screw .....	1
12	<u>1016564</u>	Pin .....	2
13	<u>1016584</u>	Bolt, Two-Ended, M8 x 1.25 x 69 mm .....	2
14	<u>1017472</u>	Cover Crankcase .....	1
15	<u>1017487</u>	Bearing, Ball .....	1
16	<u>1017504</u>	Seal, Oil .....	1
17	<u>1017508</u>	Plug .....	1
18	<u>1017513</u>	Bolt Switch Bracket .....	2
19	<u>1017514</u>	Screw, M8-1.25 X 45mm Hex .....	6
20	<u>101751801</u>	Shim, 0.3 .....	1
21	<u>101751802</u>	Shim, 0.4 .....	1
22	<u>101751803</u>	Shim, 0.5 .....	1
23	<u>103615901</u>	Gasket, Crankcase Cover .....	1
24	<u>103616401</u>	Camshaft, Complete .....	1



000206-003

# FE350 ENGINE (S27) – CRANKCASE AND CRANKSHAFT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	9
1	1016470	Shaft, Guide, Counterbalance .....	1
2	1016541	Stud, 6x14 .....	4
3	1016547	Nut, Flanged, M6 X 1.00 .....	4
4	1016571	O-Ring .....	1
5	101744901	Piston, Standard .....	1
6	101744902	Piston, 0.50 mm Oversize .....	1
7	1017450	Pin, Piston .....	1
8	101745101	Ring Set, Standard Piston .....	1
9	101745102	Ring Set, Piston, 0.50 mm Oversize .....	1
10	1017453	Counterbalance Weight (includes item 11) .....	1
11	1017510	Bearing, Plain .....	1
12	101745701	Asm, Con. Rod Std (includes item 13) .....	1
13	1017512	Bolt .....	2
14	101745702	Asm, Con.Rod 0.5mm U/s (includes item 15) .....	1
15	1017512	Bolt .....	2
16	1017501	Spacer .....	1
17	1017502	Snap Ring .....	2
18	1017503	Seal, Oil .....	1
19	101773301	Shim, Crankshaft, 1.18mm .....	1
20	101773302	Shim, Crankshaft, 1.25mm .....	1
21	101773303	Shim, Crankshaft, 1.32mm .....	1
22	101773304	Shim, Crankshaft, 1.39mm .....	1
23	101773305	Shim, Crankshaft, 1.46mm .....	1
24	101773306	Shim, Crankshaft, 1.53mm .....	1
25	101773307	Shim, Crankshaft, 1.60mm .....	1
26	101773308	Shim, Crankshaft, 1.67mm .....	1
27	101773309	Shim, Crankshaft, 1.74mm .....	1
28	101773310	Shim, Crankshaft, 1.11mm .....	1
29	101773311	Shim, Crankshaft, 1.81mm .....	1
30	102430901	Crankshaft, FE350 Left-Hand, 22-Tooth (includes items 31 through 34) .....	1
31	1016562	Key .....	1
32	1017471	Rod .....	2
33	N/A	Gear, Helical .....	1
34	N/A	Gear, Spur .....	1
35	103615801	Crankcase, FE350 .....	1

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000200-003

# FE350 ENGINE (S27) – MOUNTING

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>1010577</u>	Bolt, Hex-Head, 5/16-18 X 1.50 .....	4
2	<u>1011697</u>	Washer, 5/16 Flat .....	2
3	<u>1012571</u>	Washer, 5/16 Extra Thick Flat .....	4
4	<u>1013924</u>	Nut, 5/16-24, Hex Head Cone .....	10
5	<u>101827101</u>	Plate, Engine Mounting .....	1
6	<u>101832601</u>	Stiffener (PTO Side) .....	1
7	<u>101832701</u>	Stiffener (Flywheel Side) .....	1
8	<u>101833101</u>	Stud, M8-1.25 X 50 mm Two-Ended .....	2
9	<u>101834601</u>	Bracket, Snubber .....	1
10	<u>101884801</u>	Screw, 5/16-24 X 0.875, Grade-8 .....	10
11	<u>101963401</u>	Locknut, 5/16-18 Hex Flange .....	4
12	<u>102065901</u>	Locknut, 3/8-16 Flanged Dimple .....	4
13	<u>102540301</u>	Snubber, Inner Frame .....	1
14	<u>334</u>	Washer, 3/8, Type A, Flat .....	4
15	<u>705</u>	Screw, Cap-hex Hd 3/8-16x1.25 .....	4
16	<u>96704416</u>	Nut, Flange, M8 X 1.25 Serrated .....	2

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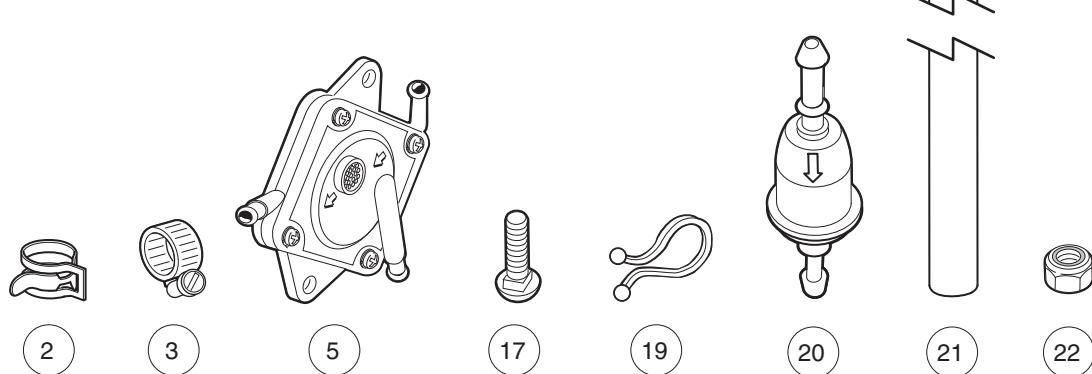
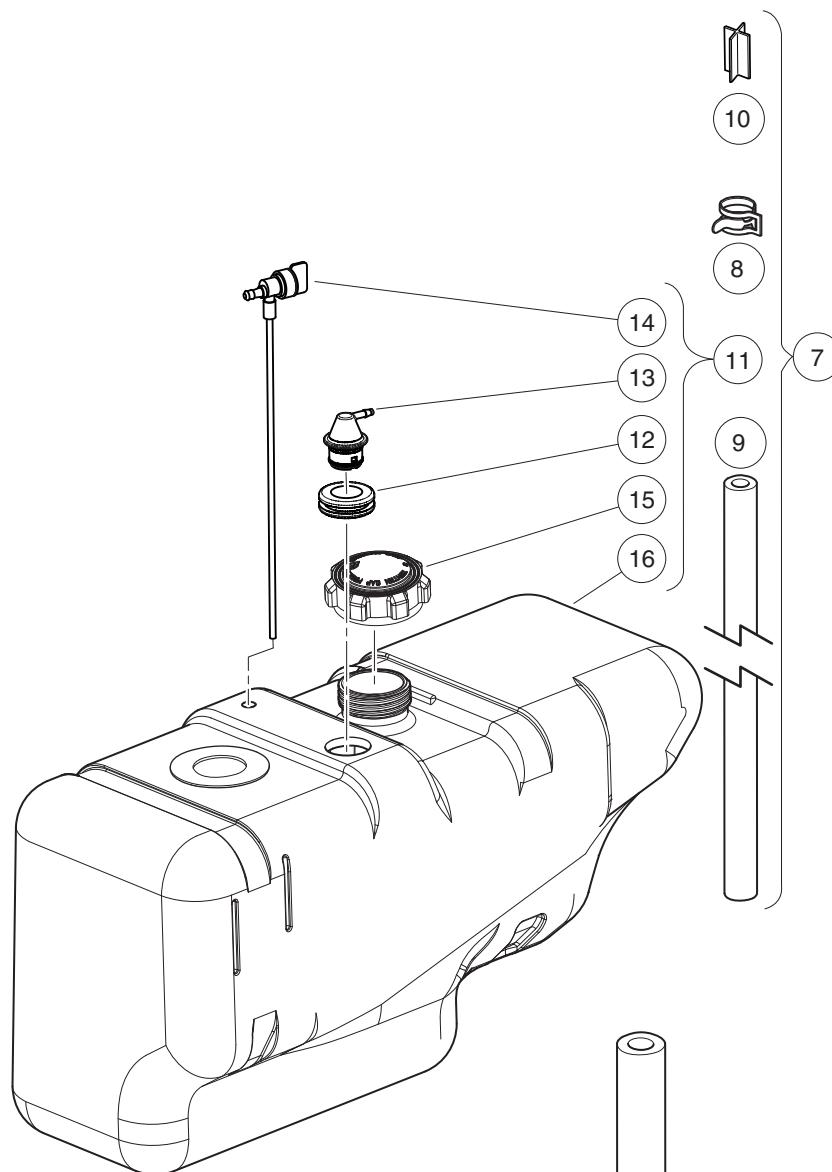
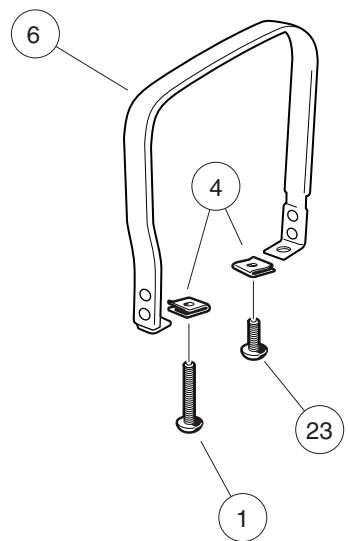
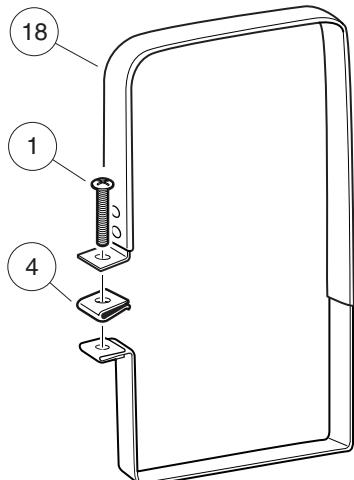
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# **FUEL, INTAKE, AND GOVERNOR SYSTEM**

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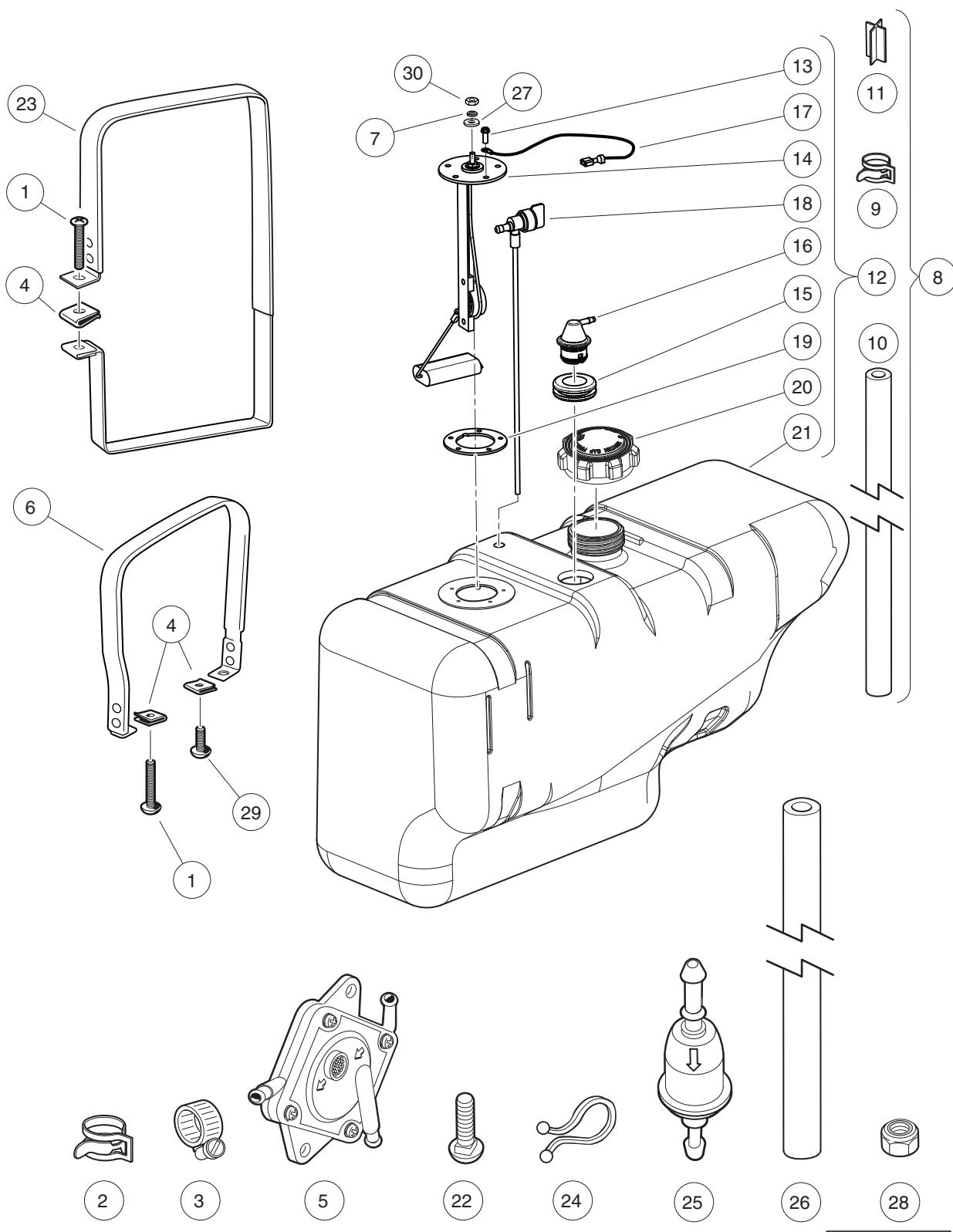
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001288-001

# FUEL SYSTEM AND TANK WITHOUT SENDING UNIT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	10
1	<u>1011988</u>	Screw, 1/4-20 X 2.00 Phillips Truss-Head .....	2
2	<u>1012649</u>	Clamp, 0.460 Red Hose .....	8
3	<u>1013687</u>	Clamp, 3/8" Hose (screw type) .....	1
4	<u>1014116</u>	Nut, 1/4-20 Speed .....	3
5	<u>1014523</u>	Pump, Impulse Fuel .....	1
6	<u>1014928</u>	Fuel Strap Assembly Rear .....	1
7	<u>1016003</u>	Kit, Fuel Tank - Vented (includes items 8 through 11) .....	1
8	<u>1013746</u>	Clamp, 0.301 ID Hose .....	2
9	<u>1015137</u>	Fuel Line, 3/16 (available by the foot) .....	1
10	<u>101824401</u>	Vent Barb .....	1
11	102952302	Asm, Tank, Fuel, Wo/su Ds Utl (includes items 12 through 16) .....	1
12	<u>1015139</u>	Insulation Grommet .....	1
13	<u>1015143</u>	Vent, Fuel Tank .....	1
14	101896901	Fuel Pickup w/Shut-Off Valve .....	1
15	<u>102751601</u>	Cap, Fuel Tank, Gasoline .....	1
16	102947502	Tank, Fuel, Wo/su Ds Utl .....	A/R
17	<u>1017203</u>	Carriage Bolt .....	2
18	<u>101955301</u>	Fuel Strap Assy, Front .....	1
19	<u>101987701</u>	Clamp, Plastic Tie .....	1
20	<u>102003201</u>	Filter, Fuel, 30 Micron .....	1
21	<u>102865101</u>	Fuel Line, 1/4 (available by the foot) .....	A/R
22	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2
23	<u>8248</u>	Screw, 1/4-20 X 0.75, Truss-Head Machine .....	1

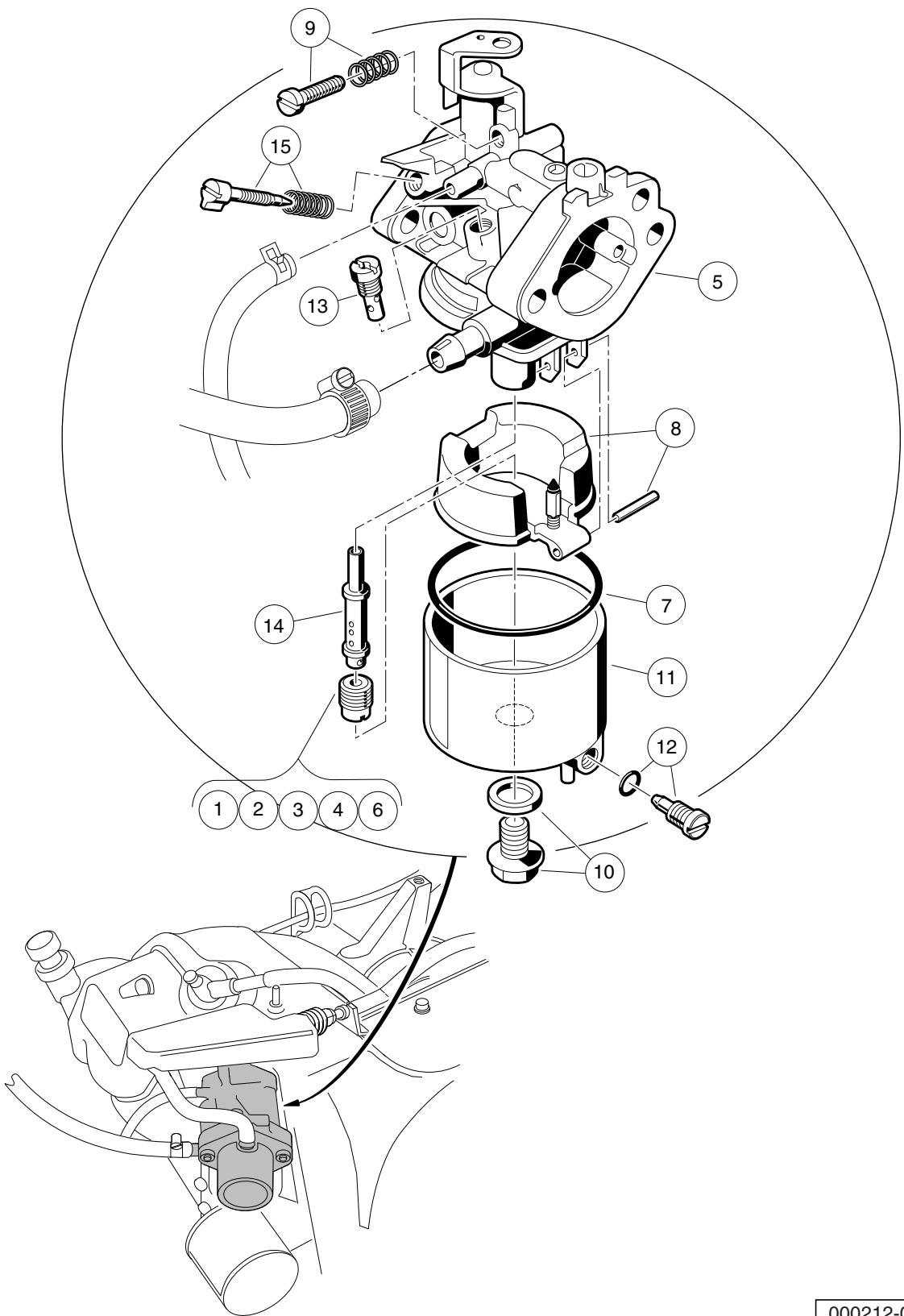
**10****G**

001287-001

# FUEL SYSTEM AND TANK WITH SENDING UNIT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	10
1	<u>1011988</u>	Screw, 1/4-20 X 2.00 Phillips Truss-Head .....	2
2	<u>1012649</u>	Clamp, 0.460 Red Hose .....	8
3	<u>1013687</u>	Clamp, 3/8" Hose (screw type) .....	1
4	<u>1014116</u>	Nut, 1/4-20 Speed .....	3
5	<u>1014523</u>	Pump, Impulse Fuel .....	1
6	<u>1014928</u>	Fuel Strap Assembly Rear .....	1
7	<u>1016</u>	Lockwasher, #10 Split .....	1
8	<u>1016004</u>	Tank Kit w/Sending Unit (includes items 9 through 12) .....	1
9	<u>1013746</u>	Clamp, 0.301 ID Hose .....	2
10	<u>1015137</u>	Fuel Line, 3/16 (available by the foot) .....	1
11	<u>101824401</u>	Vent Barb .....	2
12	<u>102952301</u>	Fuel Tank with Sending Unit (includes items 13 through 21) .....	1
13	<u>1013461</u>	Screw, #10-16 Hex-Head Hi-Lo .....	5
14	<u>1013462</u>	Sending Unit, Fuel Level *	1
15	<u>1015139</u>	Insulation Grommet .....	1
16	<u>1015143</u>	Vent, Fuel Tank .....	1
17	<u>1015921</u>	Wire Assembly #16 Black .....	1
18	<u>101896901</u>	Fuel Pickup w/Shut-Off Valve .....	1
19	<u>102522001</u>	Gasket, Rubber .....	1
20	<u>102751601</u>	Cap, Fuel Tank, Gasoline .....	1
21	N/A	Tank, Fuel, W/su Ds Utl .....	1
22	<u>1017203</u>	Carriage Bolt .....	2
23	<u>101955301</u>	Fuel Strap Assy, Front .....	1
24	<u>101987701</u>	Clamp, Plastic Tie .....	1
25	<u>102003201</u>	Filter, Fuel, 30 Micron .....	1
26	<u>102865101</u>	Fuel Line, 1/4 (available by the foot) .....	A/R
27	<u>183</u>	Washer, #10, Type A, Flat .....	1
28	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2
29	<u>8248</u>	Screw, 1/4-20 X 0.75, Truss-Head Machine .....	1
30	<u>8797</u>	Nut, #10-32 Brass Hex .....	1

\* Note: Must replace fuel sending unit gasket when servicing this component.

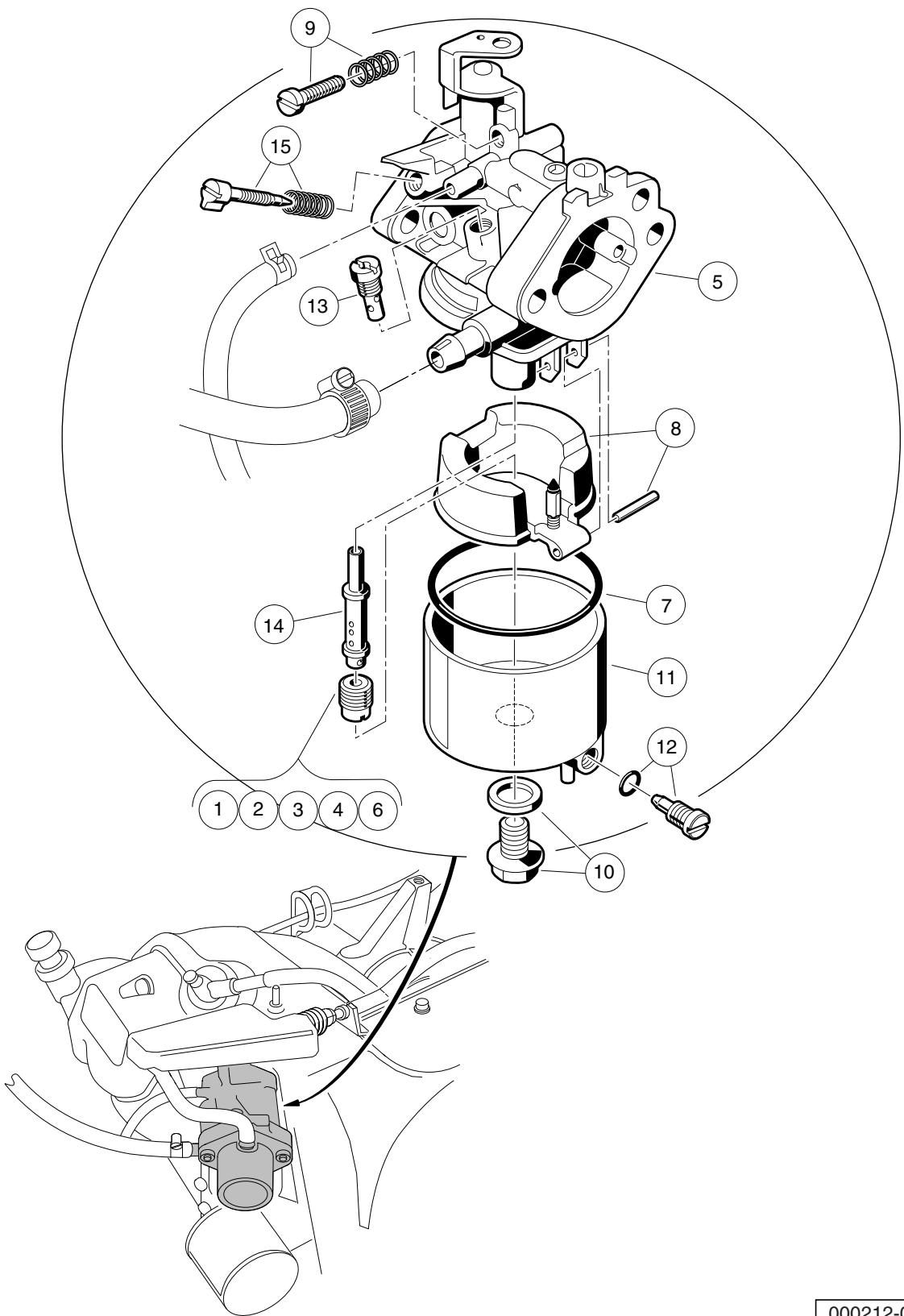
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# CARBURETOR ASSEMBLY, FE350 S10 AND S11

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101642575</u>	Jet, Altitude, # 75 .....	1
2	<u>101642578</u>	Jet, Altitude, # 78 .....	1
3	<u>101642580</u>	Jet, Altitude, # 80 .....	1
4	<u>101642582</u>	Jet, Altitude, # 82 .....	1
5	<u>103524501</u>	Carburetor, Fe350d Hs (includes items 6 through 15) .....	1
6	<u>101642585</u>	Jet, Altitude, # 85 .....	1
7	<u>1016437</u>	Gasket, Carburetor Bowl OHV .....	1
8	<u>1016486</u>	Float Assembly .....	1
9	<u>1016501</u>	Screw Assembly .....	1
10	<u>1016585</u>	Bolt .....	1
11	<u>1017461</u>	Chamber Assembly, Float (includes item 12) .....	1
12	<u>1016499</u>	Screw Assembly .....	1
13	<u>101973101</u>	Jet, #40 Pilot .....	1
14	<u>101973301</u>	Nozzle, Main .....	1
15	N/A	Assembly, Pilot Air Screw .....	1
		Note: <u>103524501</u> Carburetor Assy is backwards compatible for the S11 Engines. Jets: <u>101642585</u> for 0 - 3,000 feet; <u>101642582</u> for 3,000 - 5,000 feet; <u>101642580</u> for 5,000 - 8,000 feet; <u>101642578</u> for 8,000 - 10,000 feet; <u>101642575</u> for 10,000 feet and higher.	

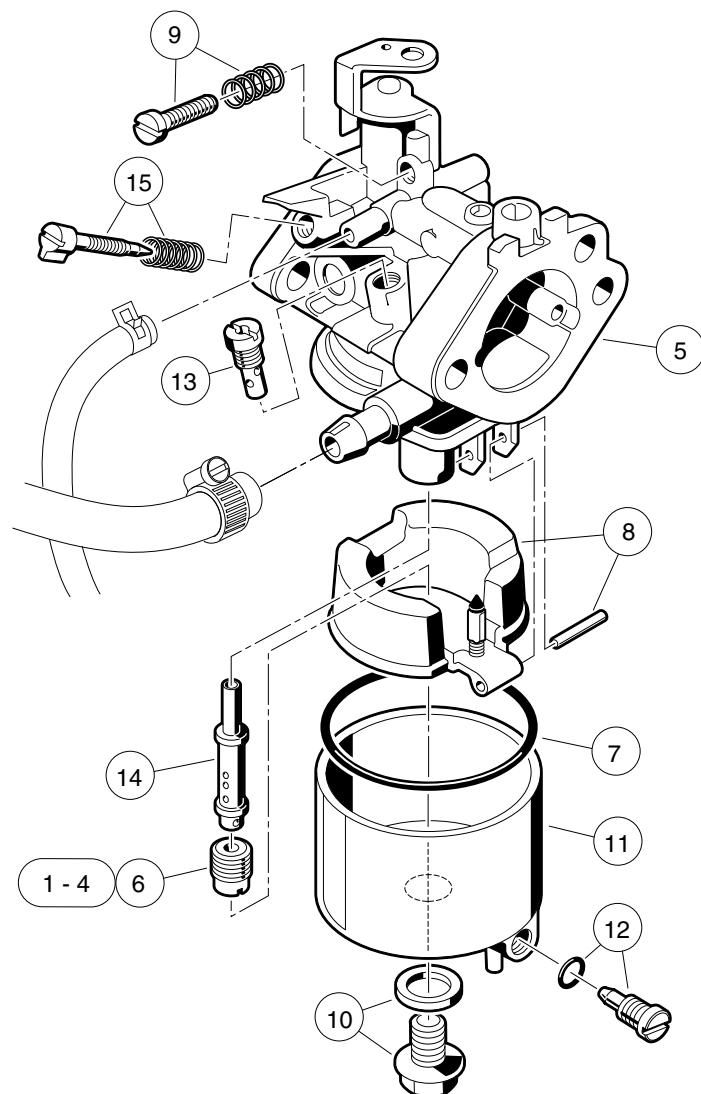
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# CARBURETOR ASSEMBLY, FE350 S23 AND S24

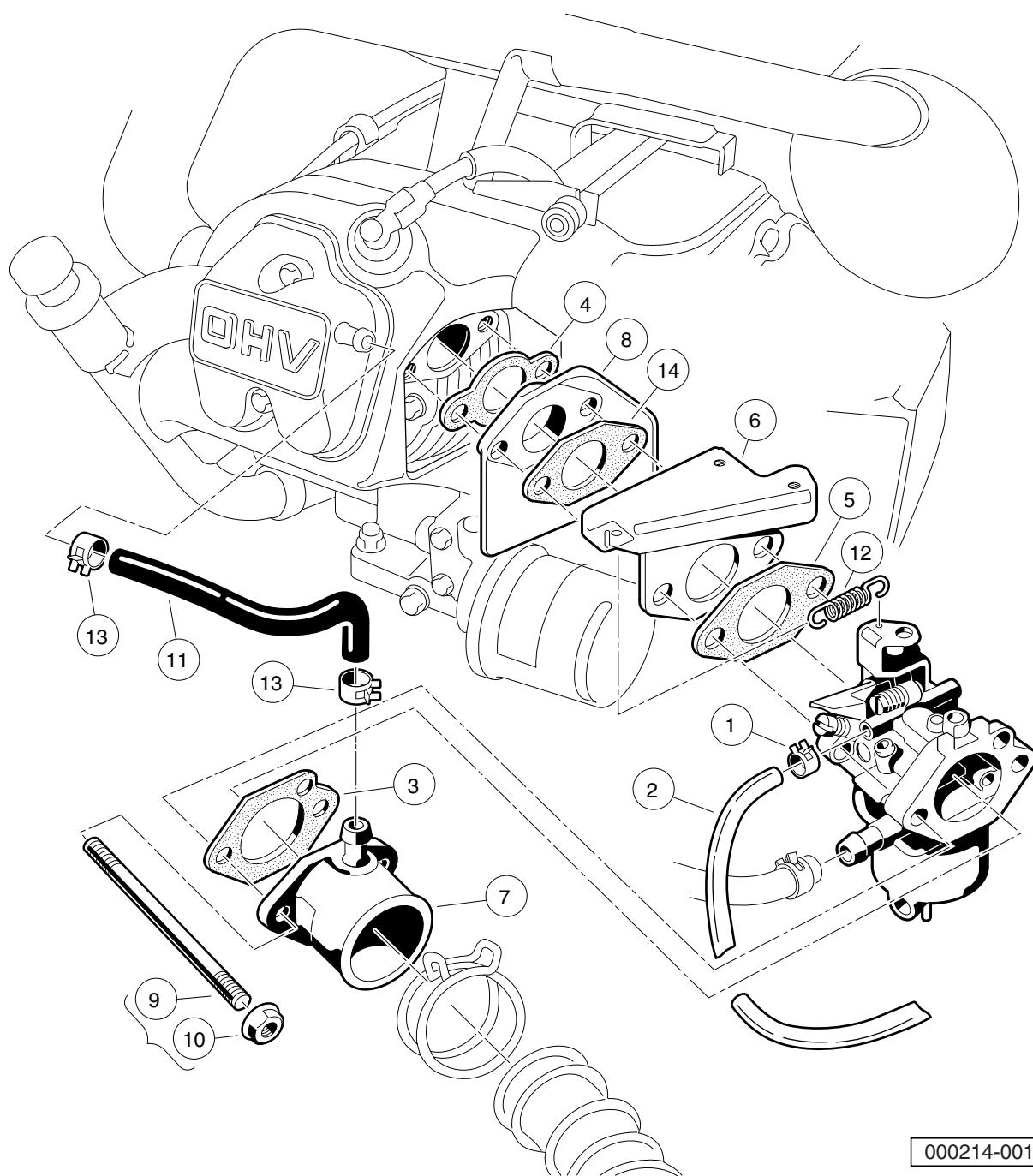
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>10</b>
1	<u>101642575</u>	Jet, Altitude, # 75 .....	1	
2	<u>101642578</u>	Jet, Altitude, # 78 .....	1	
3	<u>101642580</u>	Jet, Altitude, # 80 .....	1	
4	<u>101642582</u>	Jet, Altitude, # 82 .....	1	
5	<u>101905901</u>	Carburetor, FE350D (includes items 6 through 15) .....	1	
6	<u>101642585</u>	Jet, Altitude, # 85 .....	1	
7	<u>1016437</u>	Gasket, Carburetor Bowl OHV .....	1	
8	<u>1016486</u>	Float Assembly .....	1	
9	<u>1016501</u>	Screw Assembly .....	1	
10	<u>1016585</u>	Bolt .....	1	
11	<u>1017461</u>	Chamber Assembly, Float (includes item 12) .....	1	
12	<u>1016499</u>	Screw Assembly .....	1	
13	<u>101973101</u>	Jet, #40 Pilot .....	1	
14	<u>101973301</u>	Nozzle, Main .....	1	
15	N/A	Assembly, Pilot Air Screw .....	1	
		Note: Jets- <u>101642585</u> for 0 - 3,000 feet; <u>101642582</u> for 3,000 - 5,000 feet; <u>101642580</u> for 5,000 - 8,000 feet; <u>101642578</u> for 8,000 - 10,000 feet; <u>101642575</u> for 10,000 feet and higher.		<b>G</b>

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000212-002

# CARBURETOR ASSEMBLY – FE350 S27

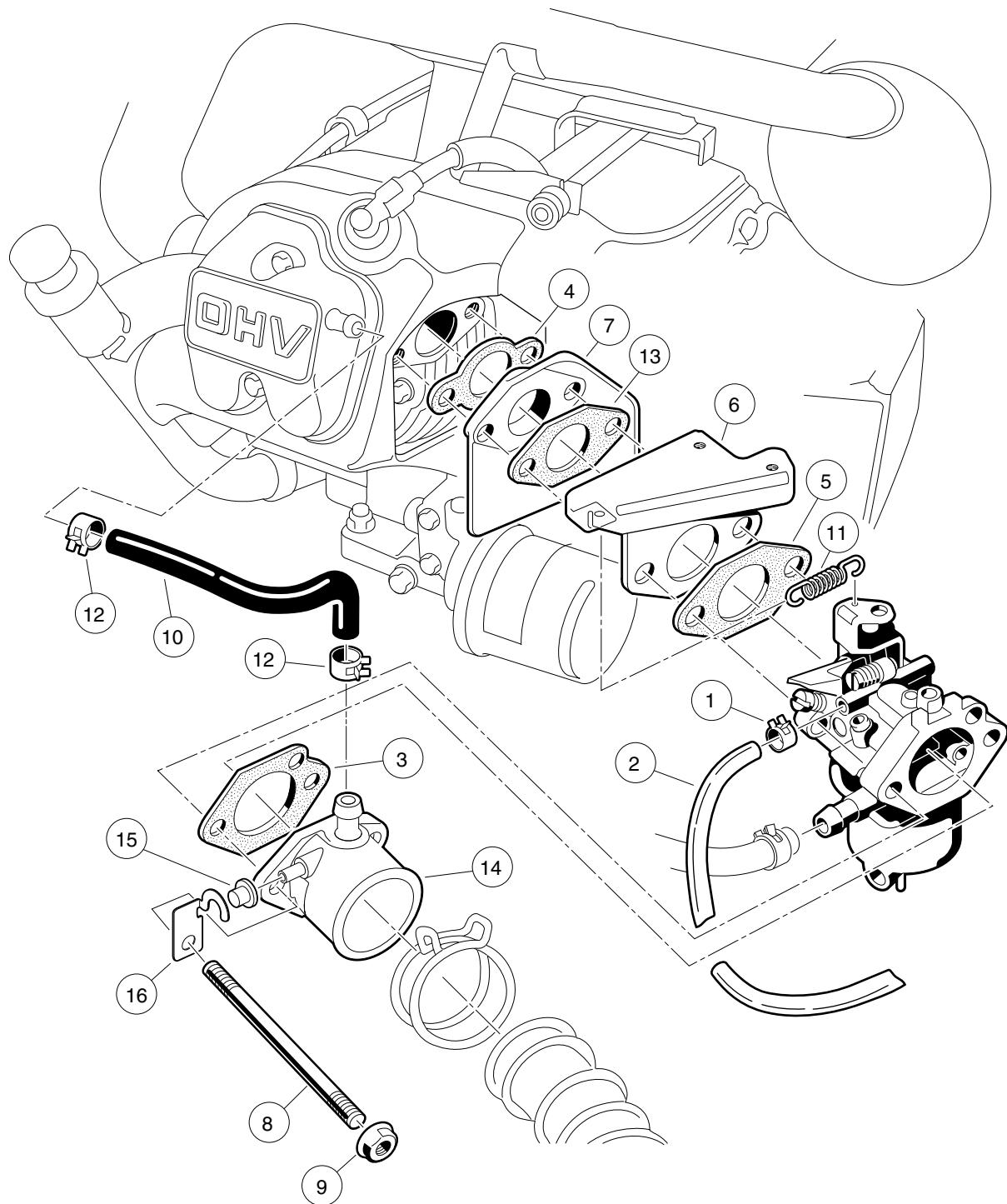
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>10</b>
1	<u>101642575</u>	Jet, Altitude, # 75 .....	1	
2	<u>101642578</u>	Jet, Altitude, # 78 .....	1	
3	<u>101642580</u>	Jet, Altitude, # 80 .....	1	
4	<u>101642582</u>	Jet, Altitude, # 82 .....	1	
5	<u>103617101</u>	Carburetor, FE350 S27 (includes items 6 through 15) .....	1	
6	<u>101642585</u>	Jet, Altitude, # 85 .....	1	
7	<u>1016437</u>	Gasket, Carburetor Bowl OHV .....	1	
8	<u>1016486</u>	Float Assembly .....	1	
9	<u>1016501</u>	Screw Assembly .....	1	
10	<u>1016585</u>	Bolt .....	1	
11	<u>1017461</u>	Chamber Assembly, Float (includes item 12) .....	1	
12	<u>1016499</u>	Screw Assembly .....	1	
13	<u>101973101</u>	Jet, #40 Pilot .....	1	
14	<u>101973301</u>	Nozzle, Main .....	1	
15	N/A	Assembly, Pilot Air Screw .....	1	
		Note: <u>101642585</u> for 0 - 3,200 feet; <u>101642582</u> for 3,200 - 6,500 feet; <u>101642580</u> for 6,500 - 9,800 feet; <u>101642578</u> for 9,800 feet and above.		<b>G</b>



000214-001

# CARBURETOR MOUNTING, UTILITY, FE350 S10 AND S11

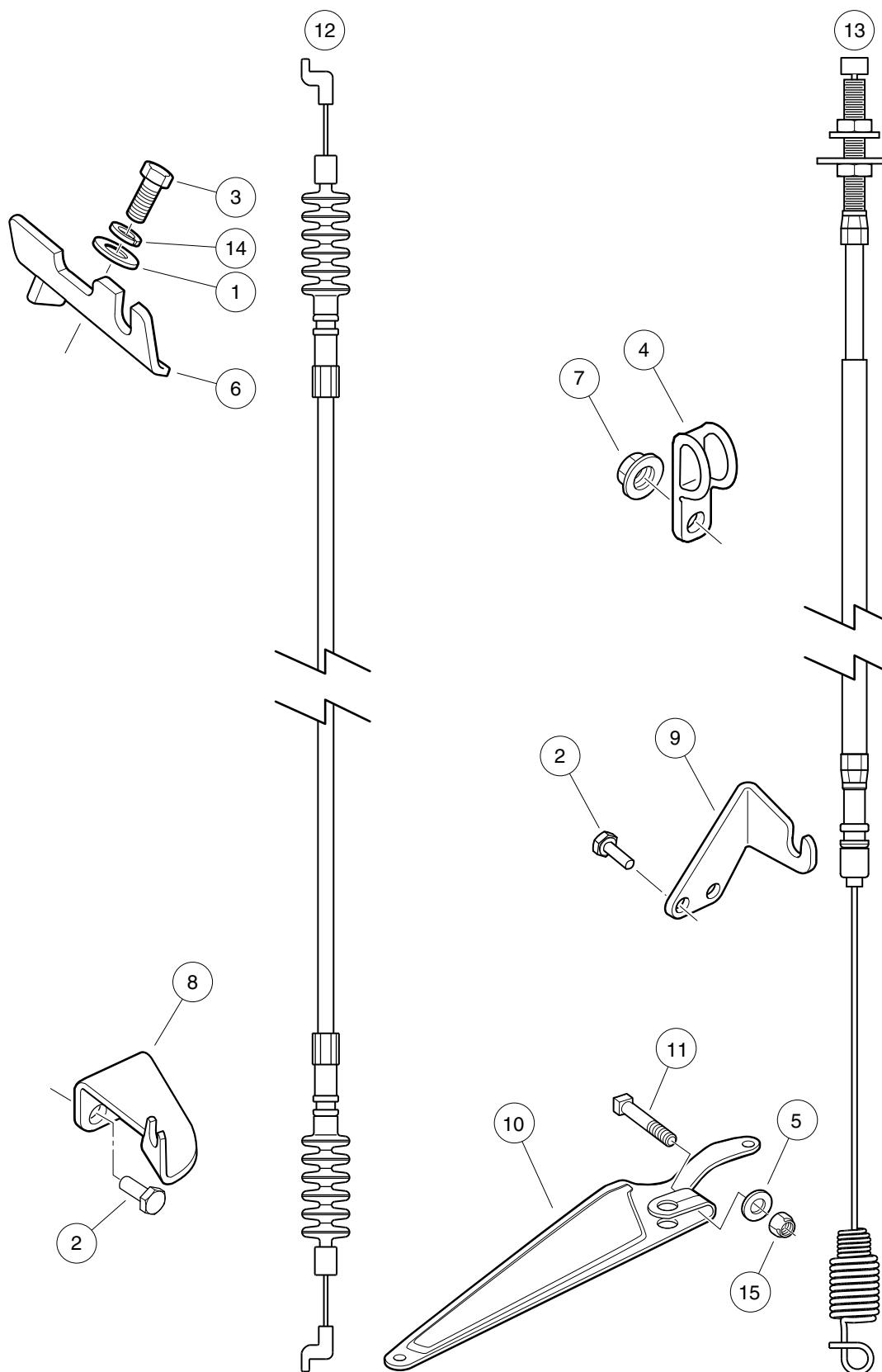
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		10
1	<u>1013746</u>	Clamp, 0.301 ID Hose .....	1	G
2	<u>1015137</u>	Fuel Line, 3/16 (available by the foot) .....	1	
3	<u>1016438</u>	Gasket, Carb To Intake Manifold .....	1	
4	<u>1016440</u>	Gasket, Engine to Insulator .....	1	
5	<u>1016441</u>	Gasket, Sprg Brkt To Carb OHV .....	1	
6	<u>1016444</u>	Bracket, Throttle Spring Return .....	1	
7	1016480	Pipe, Intake Manifold .....	1	
8	101648102	Insulator, Carburetor .....	1	
9	<u>101649002</u>	Stud, M6-1.00 Two-Ended .....	2	
10	1016547	Nut, M6 Flange .....	2	
11	<u>1016572</u>	Tube, Crankcase Vent .....	1	
12	<u>1016582</u>	Spring, Throttle Return .....	1	
13	<u>1017466</u>	Clamp .....	2	
14	<u>101973401</u>	Gasket, Insulator To Bracket .....	1	



000214-002

# CARBURETOR MOUNTING, UTILITY, FE350 S23 S24 S27

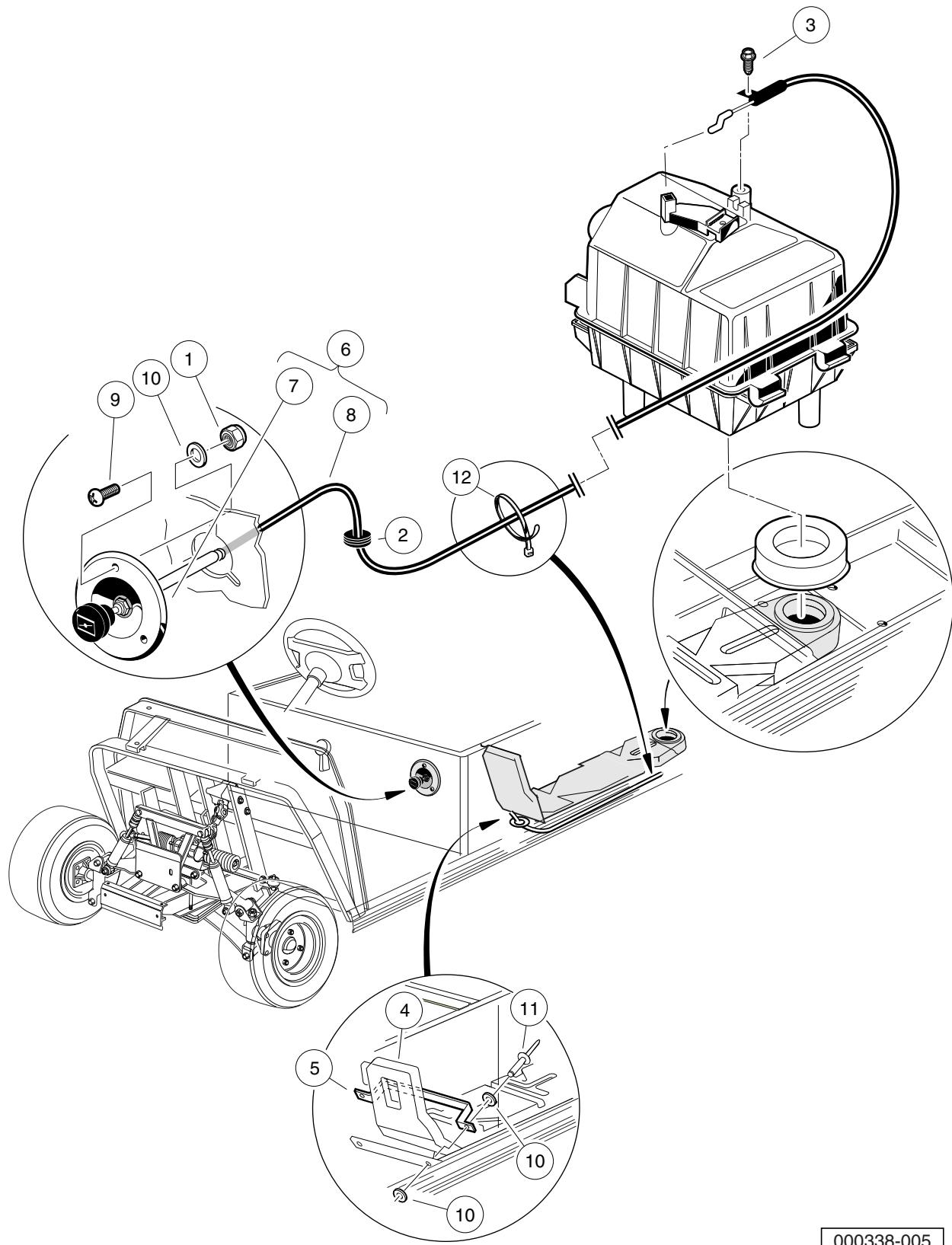
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		10
1	<u>1013746</u>	Clamp, 0.301 ID Hose .....	1	G
2	<u>1015137</u>	Fuel Line, 3/16 (available by the foot) .....	1	
3	<u>1016438</u>	Gasket, Carb To Intake Manifold .....	1	
4	<u>1016440</u>	Gasket, Engine to Insulator .....	1	
5	<u>1016441</u>	Gasket, Sprg Brkt To Carb OHV .....	1	
6	<u>1016444</u>	Bracket, Throttle Spring Return .....	1	
7	101648102	Insulator, Carburetor .....	1	
8	<u>101649002</u>	Stud, M6-1.00 Two-Ended .....	2	
9	1016547	Nut, M6 Flange .....	2	
10	<u>1016572</u>	Tube, Crankcase Vent .....	1	
11	<u>1016582</u>	Spring, Throttle Return .....	1	
12	<u>1017466</u>	Clamp .....	2	
13	<u>101973401</u>	Gasket, Insulator To Bracket .....	1	
14	103507101	Carburetor Adapter w/ Tap .....	1	
15	103507201	Plug, Intake Manifold, Carb .....	1	
16	103507301	Bracket, Intake Manifold, Carb .....	1	

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000215-004

# GOVERNOR AND ACCELERATOR CABLES

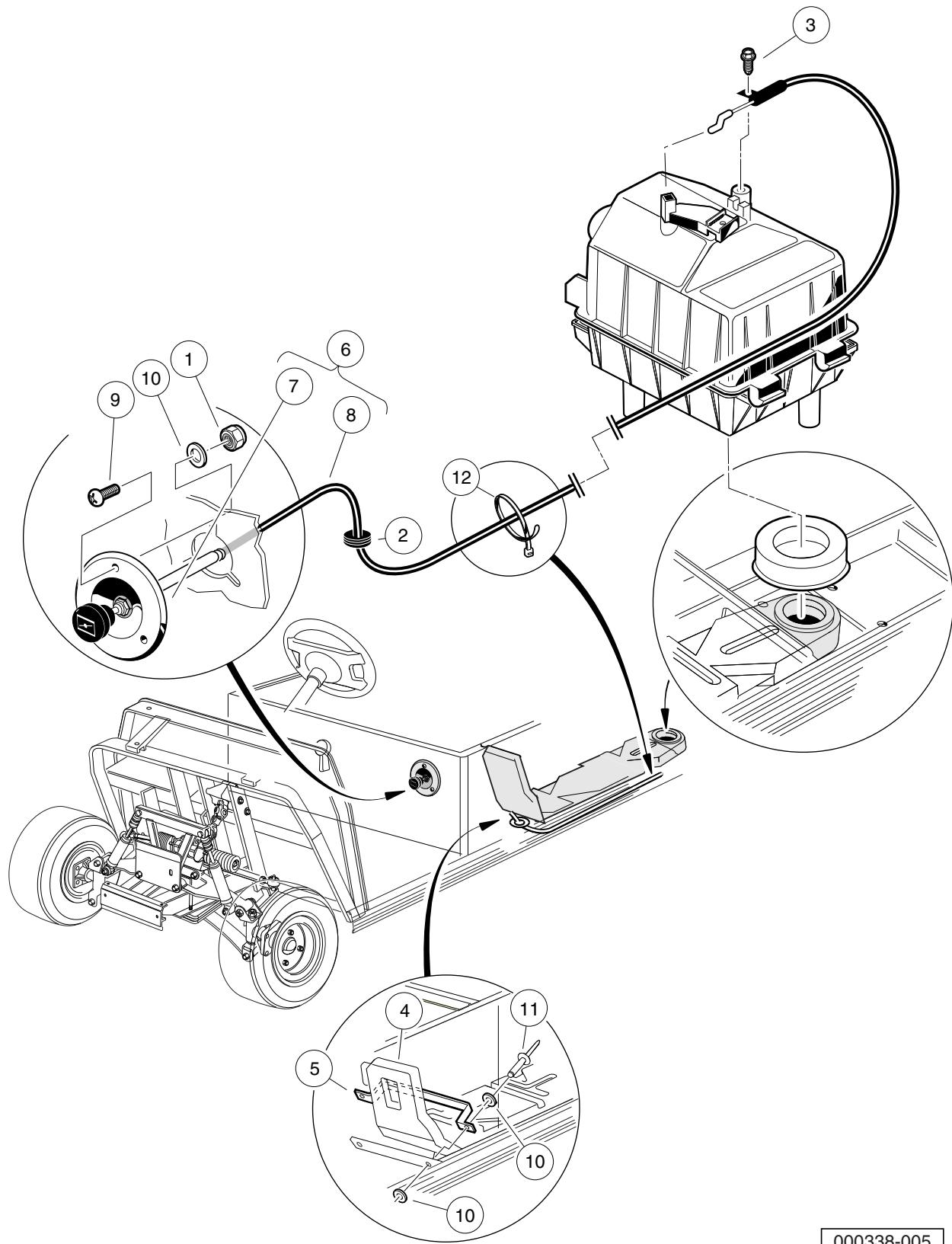
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>10</b>
1	<u>1011697</u>	Washer, 5/16 Flat .....	1	
2	<u>1012285</u>	Screw, 1/4 X 0.625 Hex-Head .....	4	
3	<u>1012830</u>	Screw, M8-125 X 22 Hex-Head .....	1	
4	<u>1013700</u>	Clamp .....	2	
5	<u>1014007</u>	Washer, 1/4, Flat .....	1	
6	<u>101584502</u>	Bracket, Governor Cable Snap-In .....	1	
7	<u>1016546</u>	Nut .....	2	
8	<u>101832202</u>	Bracket, Rear Governor Cable Snap-In .....	1	
9	<u>101832302</u>	Bracket, Rear Accelerator Cable Snap-In .....	1	
10	<u>101834801</u>	Arm, Governor .....	1	
11	<u>101886101</u>	Screw, 1/4-20 X 1.00, Square-Head .....	1	
12	<u>102336001</u>	Cable, Governor, Snap-In .....	1	
13	<u>102336101</u>	Cable, Accelerator, Snap-In .....	1	
14	<u>7174</u>	Lockwasher, 5/16 Split .....	1	
15	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	1	

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000338-005

# AIR INTAKE DUCT AND CHOKE CABLE – VILLAGER 6

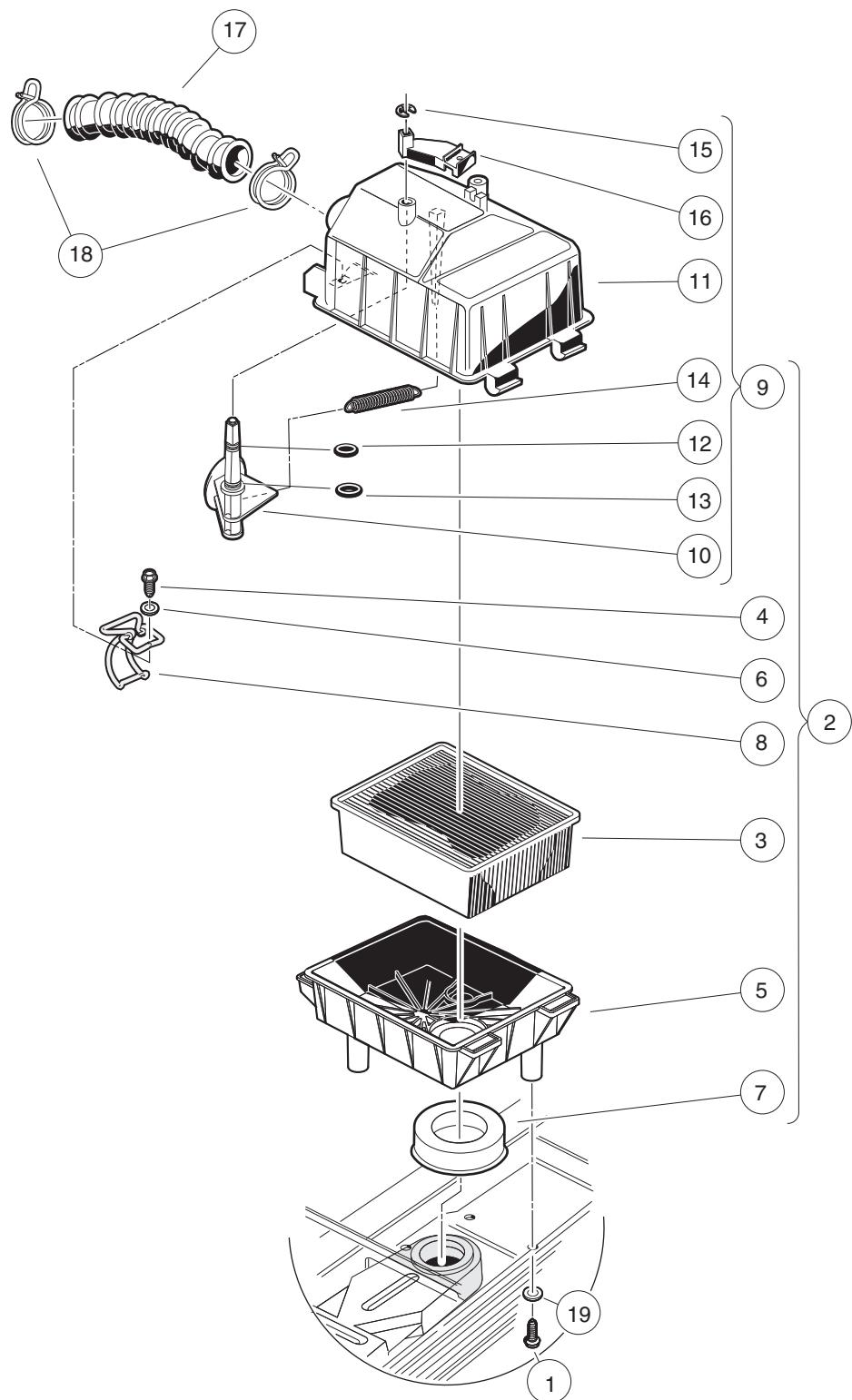
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		10
1	<u>1012438</u>	Locknut, #10-24 Nylon Insert .....	3	
2	<u>1015139</u>	Insulation Grommet .....	1	G
3	<u>101804301</u>	Screw, #8 X 0.500, Hex-Head Hi-Lo .....	1	
4	<u>101811301</u>	Duct, Intake .....	1	
5	<u>101825701</u>	Retaining Bracket .....	1	
6	<u>101926802</u>	Cable, Choke (includes items 7 and 8) .....	1	
7	<u>101933701</u>	Bezel, Choke Cable .....	1	
8	N/A	Choke Cable without Bezel, Long .....	1	
9	<u>1631</u>	Screw, #10-24 X 0.75 Phillips Pan-Head .....	3	
10	<u>183</u>	Washer, #10, Type A, Flat .....	7	
11	<u>7973</u>	Rivet, 3/16 X .400 Blind .....	2	
12	<u>8639</u>	Tie Wrap, 11" Nylon .....	2	

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000338-005

# AIR INTAKE DUCT AND CHOKE CABLE – VILLAGER 8

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		10
1	<u>1012438</u>	Locknut, #10-24 Nylon Insert .....	3	
2	<u>1015139</u>	Insulation Grommet .....	1	G
3	<u>101804301</u>	Screw, #8 X 0.500, Hex-Head Hi-Lo .....	1	
4	<u>101811301</u>	Duct, Intake .....	1	
5	<u>101825701</u>	Retaining Bracket .....	1	
6	<u>101926803</u>	Cable, Choke (includes items 7 and 8) .....	1	
7	<u>101933701</u>	Bezel, Choke Cable .....	1	
8	N/A	Choke Cable without Bezel, Long .....	1	
9	<u>1631</u>	Screw, #10-24 X 0.75 Phillips Pan-Head .....	3	
10	<u>183</u>	Washer, #10, Type A, Flat .....	7	
11	<u>7973</u>	Rivet, 3/16 X .400 Blind .....	2	
12	<u>8639</u>	Tie Wrap, 11" Nylon .....	2	



000332-001

# AIR FILTER AND INTAKE HOSE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1015752</u>	Screw, #12-16 X 0.625, Hi-Lo .....	3
2	<u>101821501</u>	Assembly, Air Box (includes items 3 through 9) .....	1
3	<u>1015426</u>	Filter, Air .....	1
4	<u>101804301</u>	Screw, #8 X 0.500, Hex-Head Hi-Lo .....	2
5	<u>101811901</u>	Bottom, Air Box .....	1
6	<u>101881701</u>	Washer, #8 Stainless-Steel Flat .....	2
7	<u>101921501</u>	Seal, Intake .....	1
8	<u>101925701</u>	Latch, Wireform .....	2
9	<u>101972801</u>	Top Assy, Air Box (includes items 10 through 16) .....	1
10	N/A	Valve, Choke .....	1
11	N/A	Top, Air Box .....	1
12	N/A	O-Ring, 5/16 .....	1
13	N/A	O-Ring, 3/8 .....	1
14	<u>101812301</u>	Spring, Extension Return .....	1
15	<u>101813001</u>	Retaining Ring 0.25, Shaft .....	1
16	<u>101917601</u>	Lever, Choke .....	1
17	<u>101837101</u>	Hose, Air Intake .....	1
18	<u>101971301</u>	Clamp, 1.58" ID Hose .....	2
19	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	3

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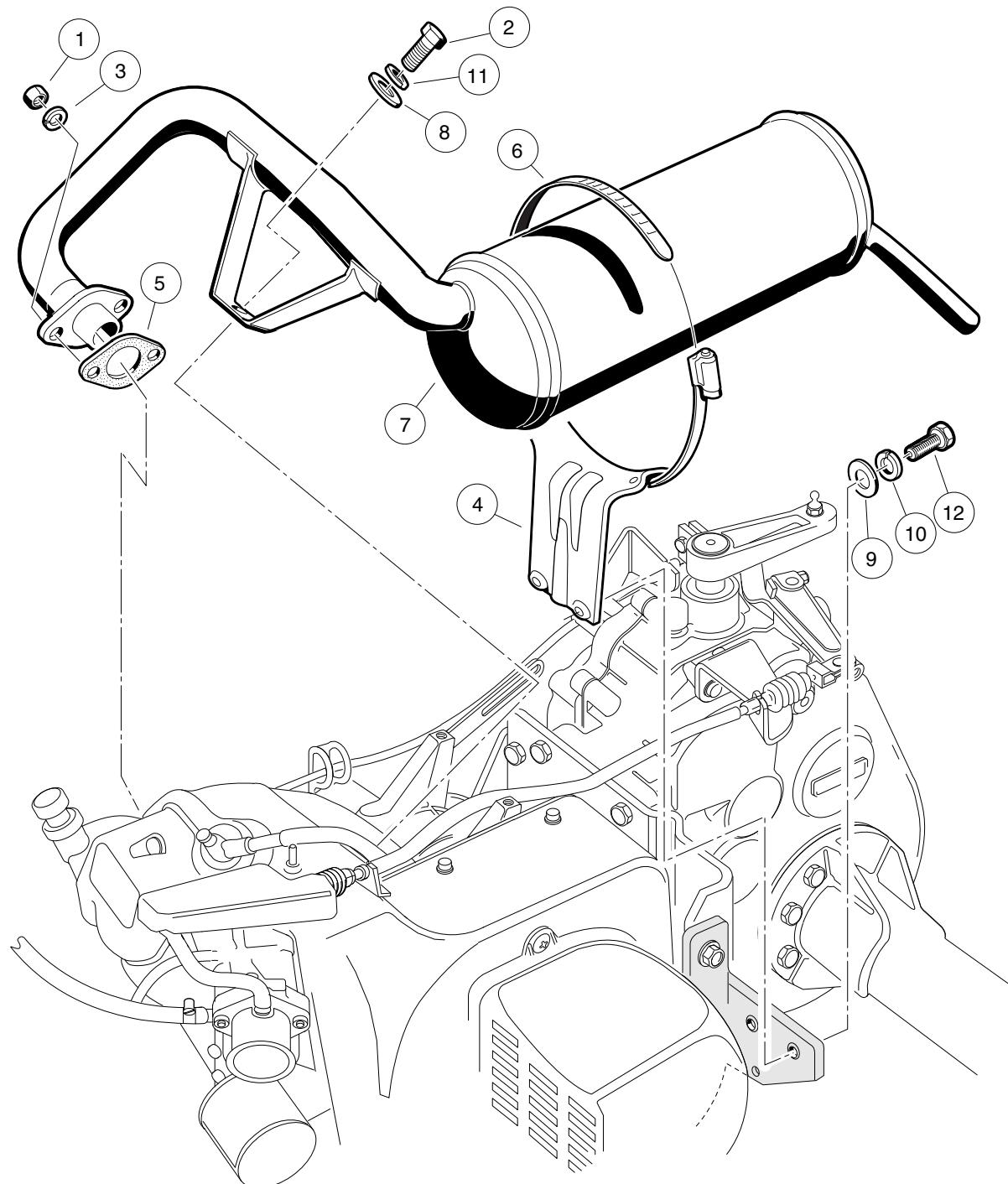
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# EXHAUST SYSTEM

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000209-001

# EXHAUST SYSTEM – FE350 ENGINE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012528</u>	Nut, M8-1.25 Hex .....	2
2	<u>1012830</u>	Screw, M8-125 X 22 Hex-Head .....	1
3	<u>1013734</u>	Lockwasher, 8mm Split .....	2
4	<u>1015814</u>	Bracket, Muffler Mounting .....	1
5	<u>1016904</u>	Gasket, Exhaust .....	1
6	<u>1017689</u>	Clamp, 5" Muffler Hose .....	1
7	<u>101859401</u>	Exhaust System, FE350 .....	1
8	<u>1241</u>	Washer, 5/16 Type A Flat .....	1
9	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	2
10	<u>451</u>	Lockwasher, 1/4 Split .....	2
11	<u>7174</u>	Lockwasher, 5/16 Split .....	1
12	<u>7847</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	2

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# **DRIVE BELT AND CLUTCHES – CARBURETED GASOLINE VEHICLES**

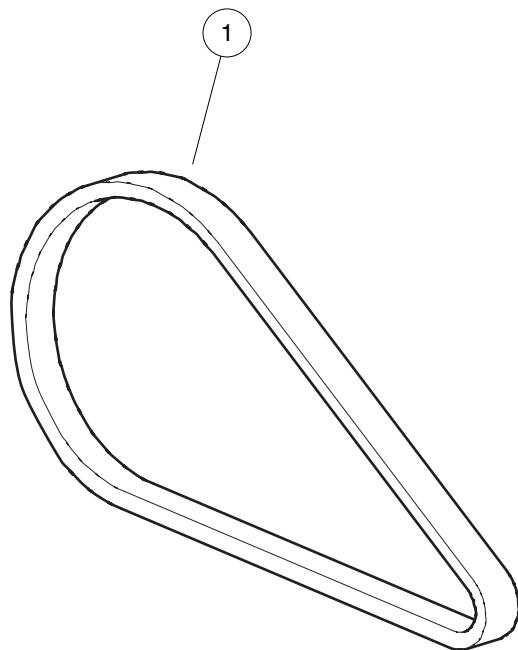
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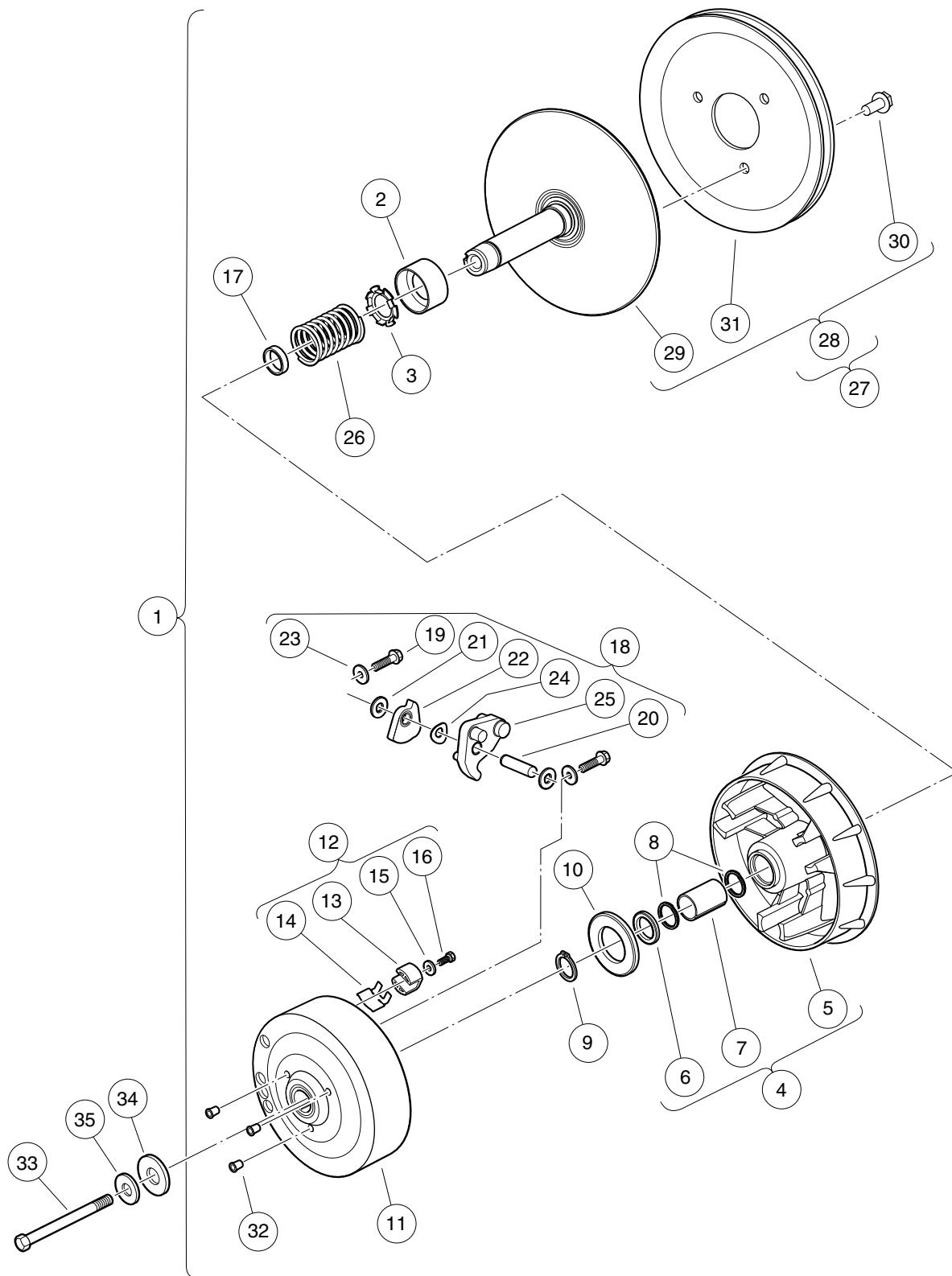
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000918-001

## DRIVE BELT

ITEM	PART NO.	DESCRIPTION	QTY	
1	<u>1017188</u>	1 2 3 4 Belt, Drive (FE350) .....	1	<b>12</b> <b>G</b>



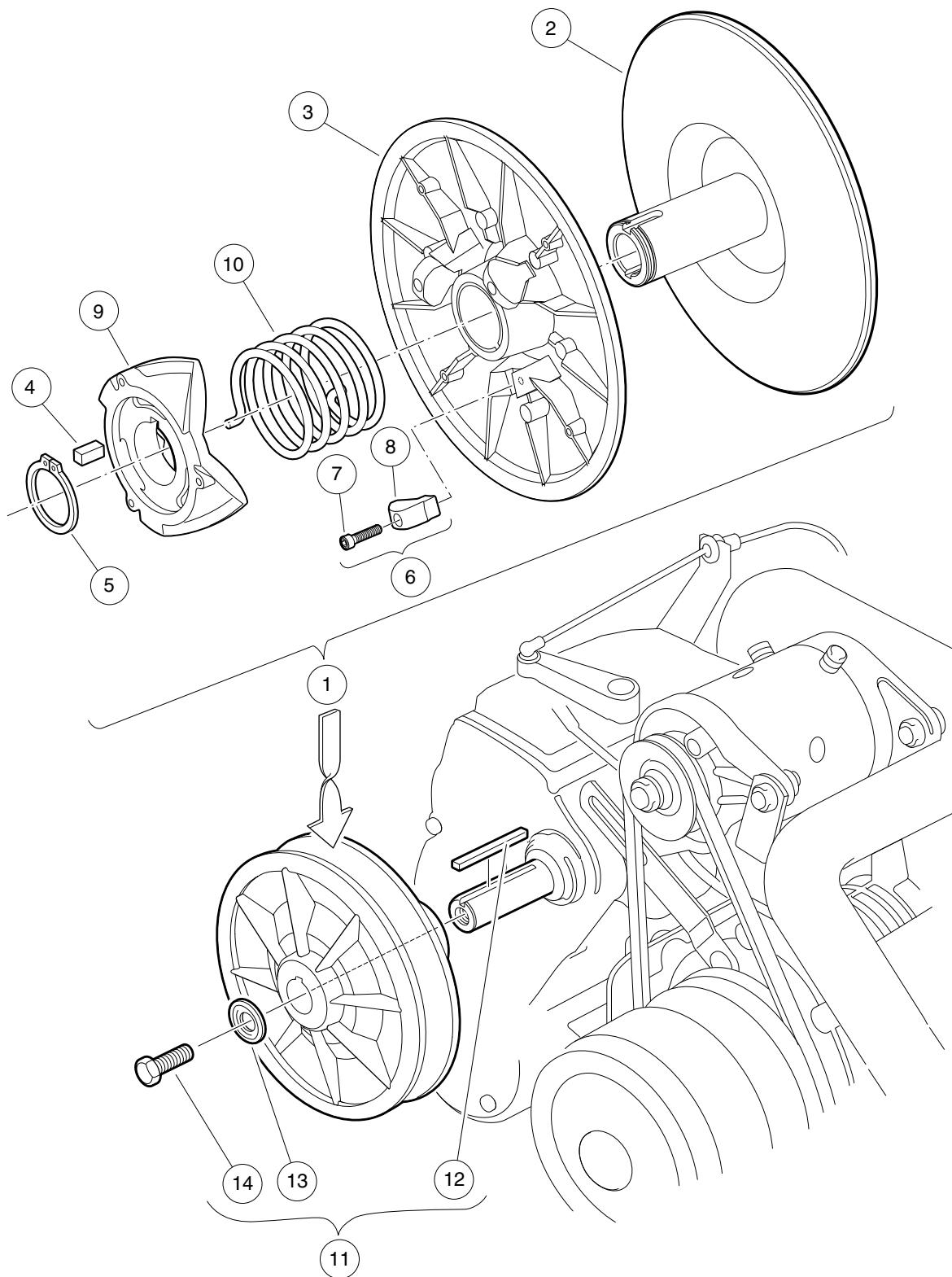
000217-007

# DRIVE CLUTCH – CARRYALL 2 PLUS AND VILLAGER 6/8

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>101833904</u>	Assembly, Drive Clutch (includes items 2 through 32) .....	1
2	<u>1014049</u>	Bearing, Idler .....	1
3	<u>1014050</u>	Retainer, Spring .....	1
4	<u>1014052</u>	Movable-Face Assembly (includes items 5 through 7) .....	1
5	N/A	Drive Clutch Movable Face .....	1
6	<u>1014055</u>	Retainer .....	1
7	N/A	Bushing, Split, Drive Clutch .....	1
8	<u>1014056</u>	Ring, Spiral Backup .....	2
9	<u>1014057</u>	Ring, 0.810" Internal Retaining .....	1
10	<u>1014058</u>	Thrust Washer .....	1
11	<u>1014059</u>	Drive Hub Assy, Drive Clutch .....	1
12	<u>1014453</u>	Kit, Drive Clutch Button (includes items 13 through 16) .....	1
13	<u>1014062</u>	Driver, Drive Clutch .....	3
14	<u>1014287</u>	Spring, Drive Button .....	3
15	<u>183</u>	Washer, #10, Type A, Flat .....	3
16	<u>8450</u>	Screw, #10-24 X 0.50, Hex-Head .....	3
17	<u>1016289</u>	Spacer, Fixed Face Shaft .....	1
18	<u>1016801</u>	Kit, Drive Clutch Weight (includes items 19 through 25) .....	1
19	<u>1014063</u>	Screw, 1/4-20 X 1.00, Hex Head .....	6
20	N/A	Pin, Dowel, 0.3752 x 1.50 .....	3
21	<u>1014065</u>	Washer, Flat, 0.38" ID, Delrin .....	6
22	N/A	Clutch Weight, Secondary .....	3
23	N/A	Washer .....	6
24	<u>1016201</u>	Washer, Wave .....	3
25	N/A	Weight, Primary .....	3
26	<u>1016901</u>	Spring, Drive Clutch .....	1
27	<u>101738302</u>	Kit, Fixed Face - Drive (includes item 28) .....	1
28	<u>101738301</u>	Fixed Face Drive (includes items 29 through 31) .....	1
29	N/A	Fixed Face Assembly, Drive Clutch .....	1
30	<u>1014288</u>	Screw, 5/16-18 X 0.75, Thread-Forming .....	3
31	<u>1016011</u>	Pulley, Drive Clutch .....	1
32	N/A	Cap Plug .....	3
33	<u>103345701</u>	Screw 3/8-24x5.5 Hex Loc Ptch .....	1
34	<u>334</u>	Washer, 3/8, Type A, Flat .....	1
35	<u>808</u>	Washer, 3/8 Type B Flat .....	1

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000219-001

# DRIVEN CLUTCH

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101834001</u>	Assembly, Driven Clutch (includes items 2 through 10) .....	1
2	<u>1014070</u>	Fixed Face Assy, Driven Clutch .....	1
3	<u>1014072</u>	Movable-Face Assembly with Bushing .....	1
4	<u>1014078</u>	Key, Driven Clutch .....	1
5	<u>1014080</u>	Ring, Retaining .....	1
6	<u>1014454</u>	Kit, Driven Clutch Button (includes items 7 and 8) .....	1
7	<u>1012836</u>	Screw, #8-32 X 3/4, Socket-Head Cap .....	3
8	N/A	Button, Drive .....	3
9	<u>1017686</u>	Cam, Driven Clutch .....	1
10	<u>101836201</u>	Spring, Driven Clutch, Reversed .....	1
11	<u>AM10419</u>	Kit, Clutch Repair (includes items 12 through 14) .....	1
12	<u>101833401</u>	Key, 3/16 Sq X 1.50" .....	1
13	<u>102155801</u>	Washer, Driven Clutch .....	1
14	<u>102242101</u>	Screw, 5/16-18 X 3/4 Hex-Head with Patch .....	1

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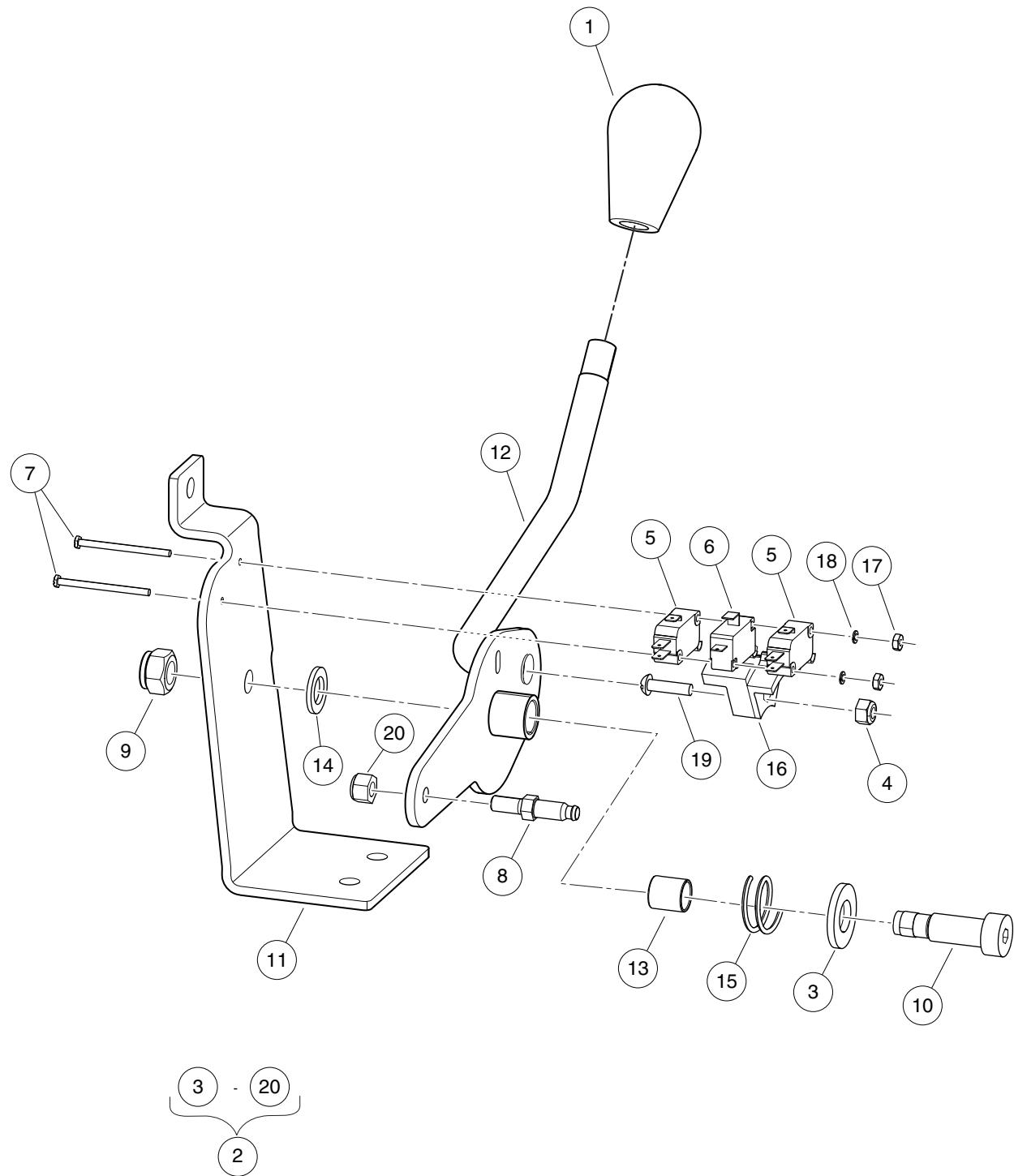
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# **UNITIZED TRANSAXLE – GASOLINE VEHICLES**

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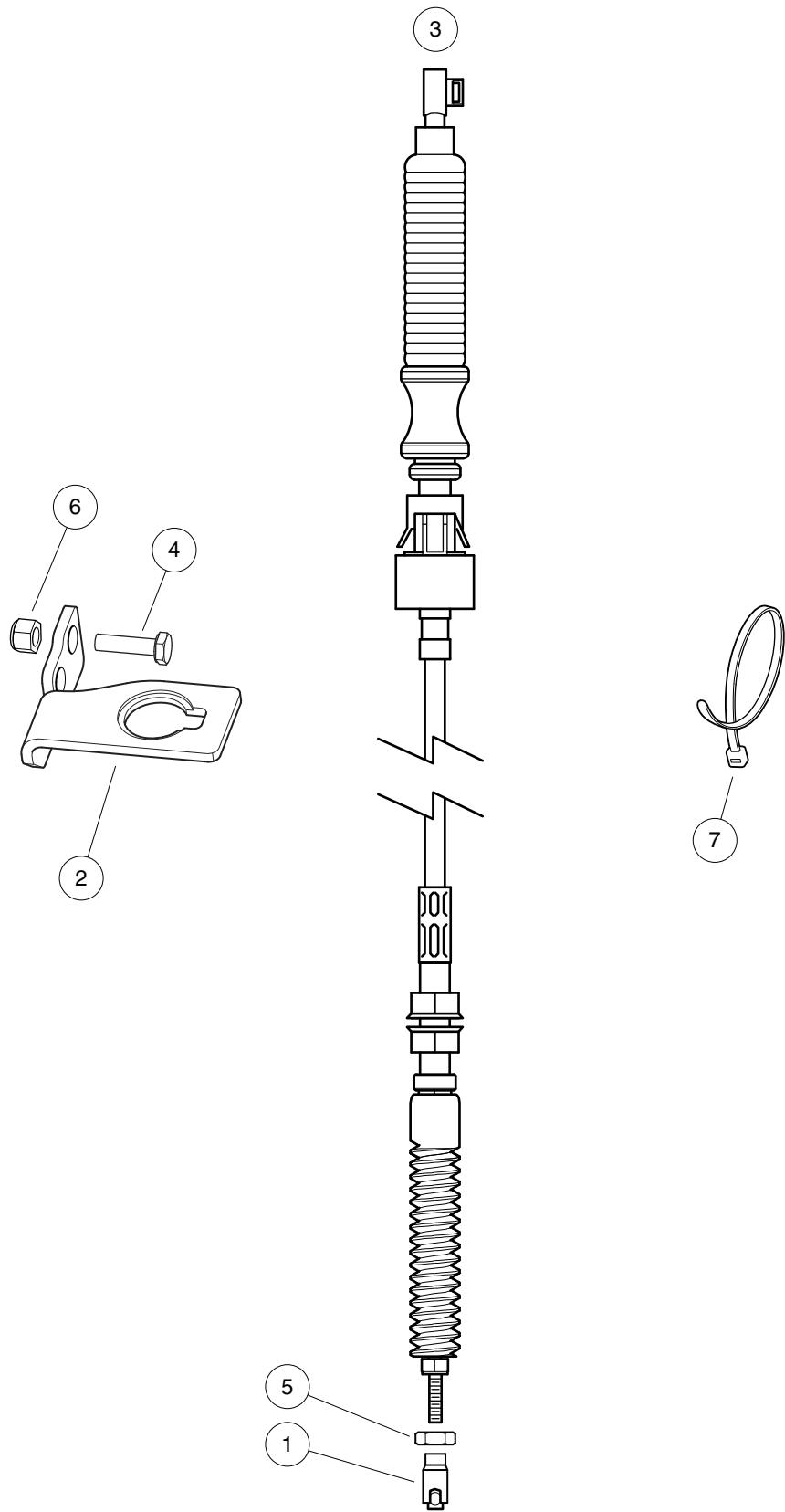
000563-001

# FORWARD/REVERSE SHIFTER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102376001</u>	Knob, FNR, Shifter .....	1
2	<u>102969901</u>	Asm, Shifter, FNR (includes items 3 through 20) .....	1
3	<u>1010028</u>	Washer, 1/2 Type A Flat .....	1
4	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	1
5	<u>1014807</u>	Switch, Limit .....	2
6	<u>1014808</u>	Switch, Limit .....	1
7	<u>1015878</u>	Screw, #4-40 Hex Head Machine .....	2
8	<u>102526201</u>	Stud, Thread, 1/4-28 .....	1
9	<u>102616701</u>	Locknut, M10x1.5 Nylon Insert .....	1
10	<u>102684602</u>	Shoulder Bolt, M12 X 25.0 .....	1
11	<u>102969401</u>	Bracket, Shifter, FNR .....	1
12	<u>102969801</u>	Weldment, Shift Lever, FNR .....	1
13	<u>103173301</u>	Bushing, Greaseless, 12mm Id .....	1
14	<u>103177401</u>	Washer, Thrust, Shifter, FNR .....	1
15	<u>103192701</u>	Spring, Comp, .97 Od X.75 L .....	1
16	<u>103369501</u>	Cam, Limit Switch, Fn Shifter .....	1
17	<u>8057</u>	Nut, #4-40 Hex Machine .....	2
18	<u>8058</u>	Lockwasher, #4 Split .....	2
19	8104	Screw, #10-32 X .75 Rd Hd Mach .....	1
20	<u>8717</u>	Locknut, Nylon Insert, 1/4-28 .....	1

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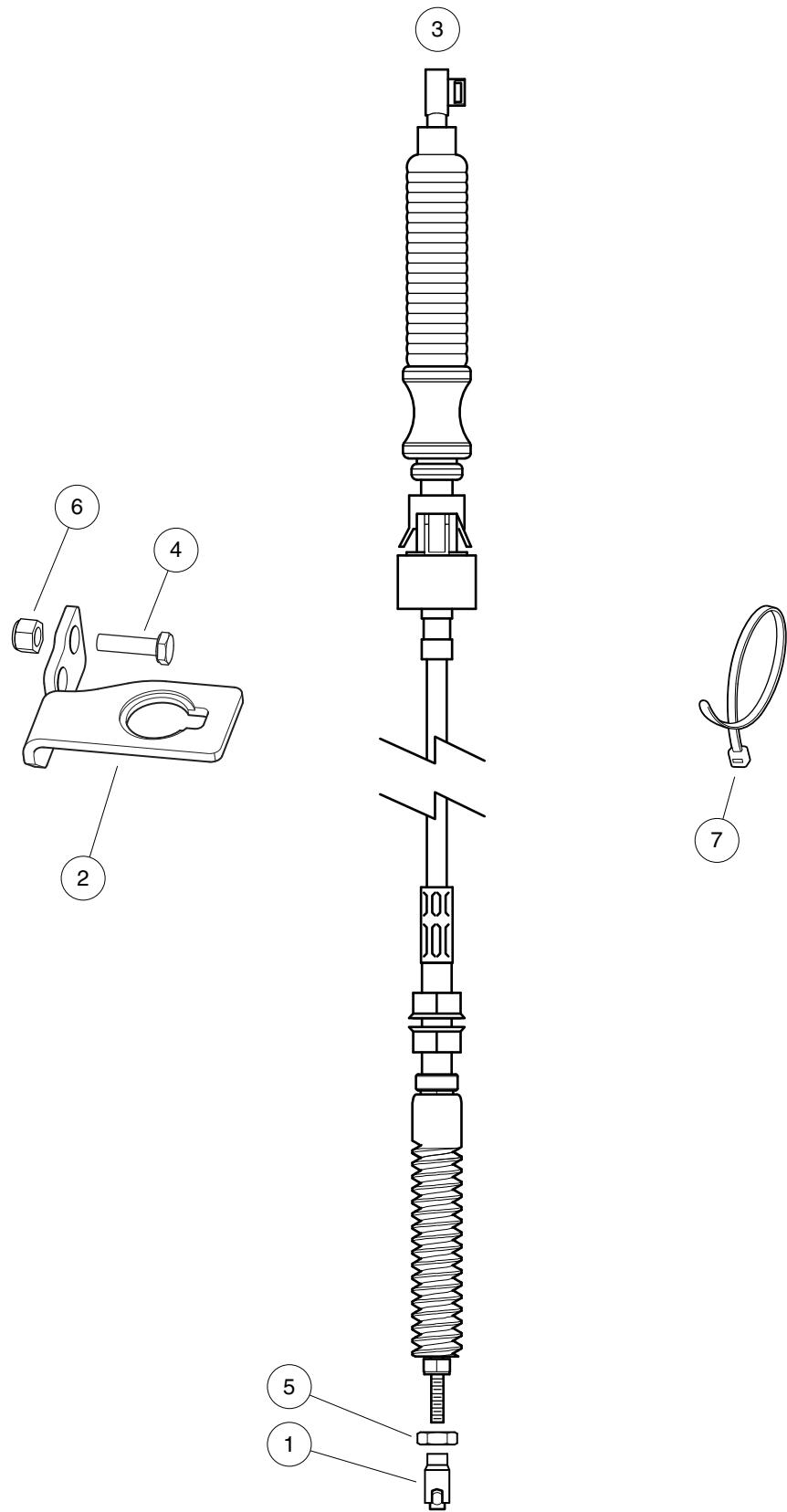
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001071-001

# SHIFTER CABLE – TURF/CA 6 AND VILLAGER 6

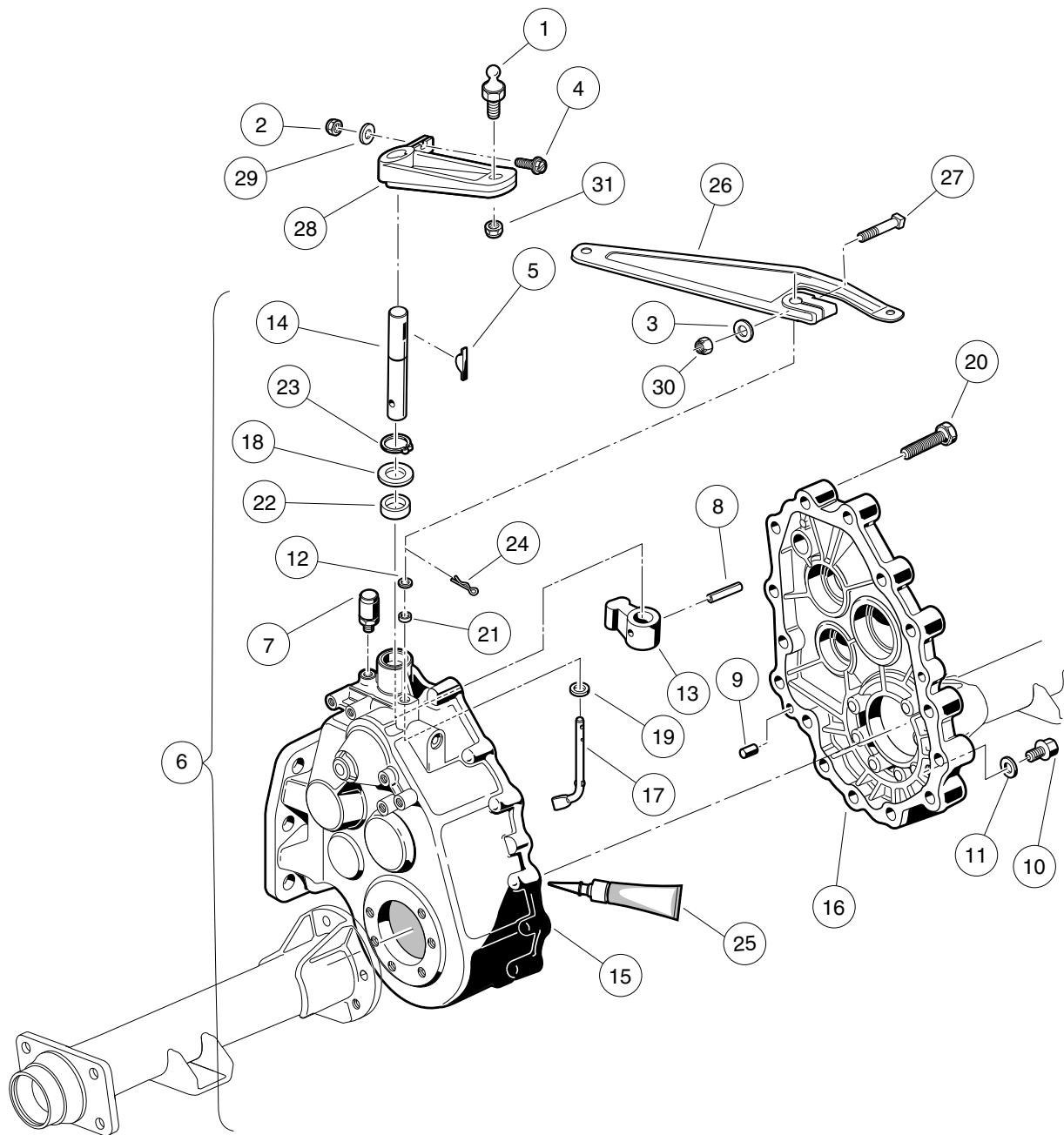
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		13
1	<u>1012333</u>	Joint, #10-32 Ball .....	1	G
2	<u>103295101</u>	Brkt, Spt, Cable End, Fnr .....	1	
3	<u>103295203</u>	Cable, Transmission, 2385mm .....	1	
4	<u>304</u>	Screw, 1/4-20 X 1.0 Hex-Head Cap .....	2	
5	<u>7893</u>	Nut, #10-32 Hex .....	1	
6	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2	
7	<u>8639</u>	Tie Wrap, 11" Nylon .....	A/R	

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001071-001

# SHIFTER CABLE – VILLAGER 8

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>13</b>
1	<u>1012333</u>	Joint, #10-32 Ball .....	1	
2	<u>103295101</u>	Brkt, Spt, Cable End, Fnr .....	1	
3	<u>103295204</u>	Cable, Trans, Ball End, 3225mm .....	1	
4	<u>304</u>	Screw, 1/4-20 X 1.0 Hex-Head Cap .....	2	
5	<u>7893</u>	Nut, #10-32 Hex .....	1	
6	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	2	
7	<u>8639</u>	Tie Wrap, 11" Nylon .....	A/R	



000220-005

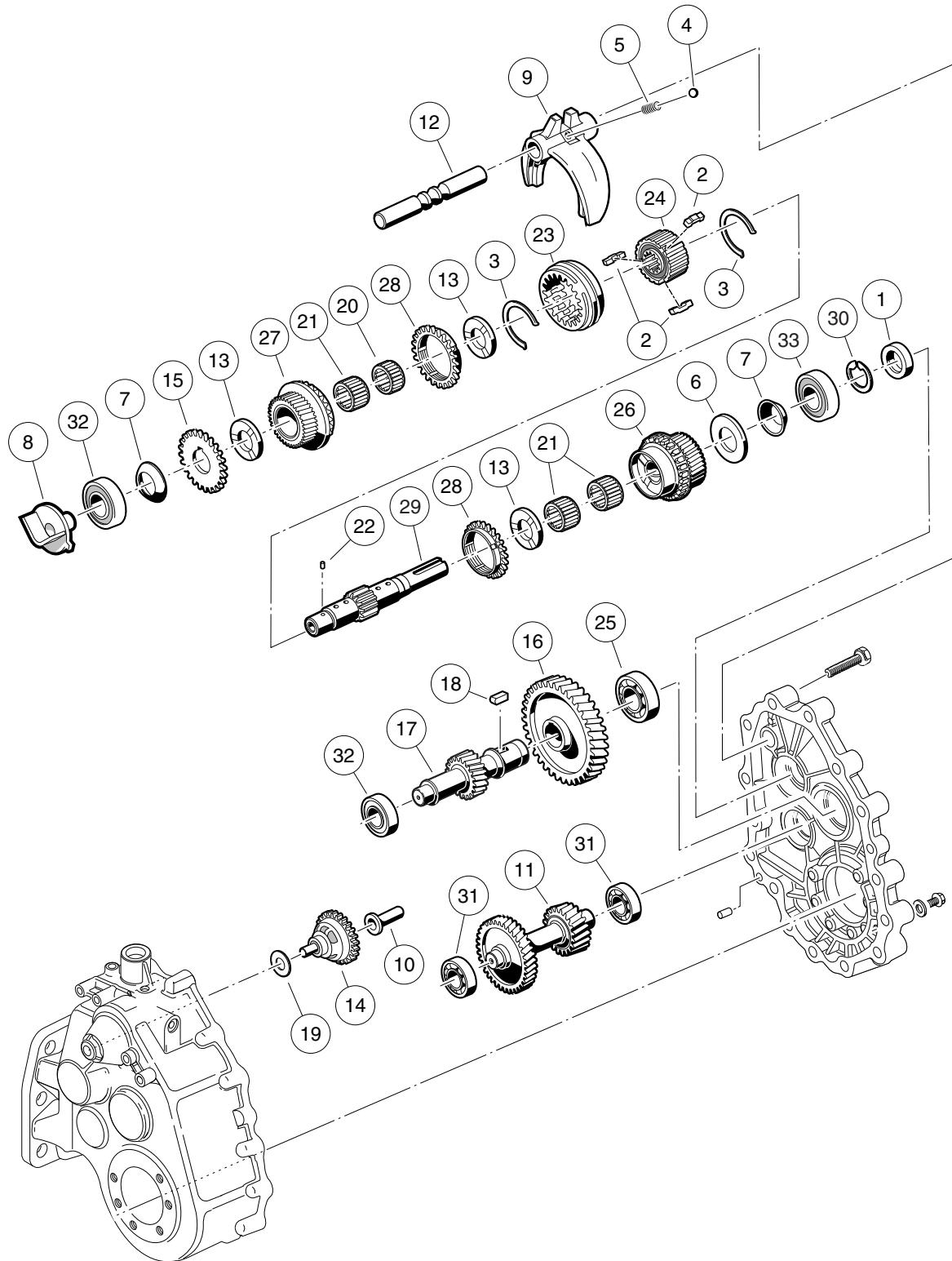
# KAWASAKI TRANSAXLE – GEAR CASES AND BRACKETS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1010954</u>	Stud, Ball, 1/4-28 X 0.560 .....	1
2	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	1
3	<u>1014007</u>	Washer, 1/4, Flat .....	1
4	<u>1017082</u>	Screw, #10-32 X 0.75, Hex-Head Machine .....	1
5	<u>1017231</u>	Key, Woodruff .....	1
6	<u>101833601</u>	Transaxle, 11.77 Ratio (includes items 7 through 25) .....	1
7	<u>1012711</u>	Breather .....	1
8	<u>1012752</u>	Roll Pin .....	1
9	<u>1012896</u>	Pin, Dowel .....	2
10	<u>1013760</u>	Fill Plug .....	2
11	<u>1016432</u>	Gasket, Drain Plug .....	1
12	<u>1016513</u>	Washer, M6 Flat .....	1
13	<u>101890101</u>	Lever, Drive Selector .....	1
14	<u>101890201</u>	Shaft, Drive Selector .....	1
15	<u>101890501</u>	Gear Case (driver side) .....	1
16	<u>101890601</u>	Gear Case (passenger side) .....	1
17	<u>101891301</u>	Arm Pivot .....	1
18	<u>101892901</u>	Washer .....	1
19	<u>101893801</u>	Washer .....	1
20	<u>101926901</u>	Screw, M8-1.25 X 40mm Hex-Head .....	15
21	<u>101927101</u>	Seal, Oil .....	1
22	<u>101927201</u>	Seal, Oil .....	1
23	<u>101927301</u>	Snap Ring .....	1
24	<u>101928601</u>	Pin, Cotter .....	1
25	<u>101928701</u>	Liquid Gasket (Transaxle case) .....	1
26	<u>101834801</u>	Arm, Governor .....	1
27	<u>101886101</u>	Screw, 1/4-20 X 1.00, Square-Head .....	1
28	<u>102515401</u>	Lever, Transmission Shift .....	1
29	<u>183</u>	Washer, #10, Type A, Flat .....	1
30	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	1
31	<u>8717</u>	Locknut, Nylon Insert, 1/4-28 .....	1

Note: Kawasaki transaxle component listings span three pages. To identify your transaxle, locate the serial number decal on the axle tube.

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000221-001

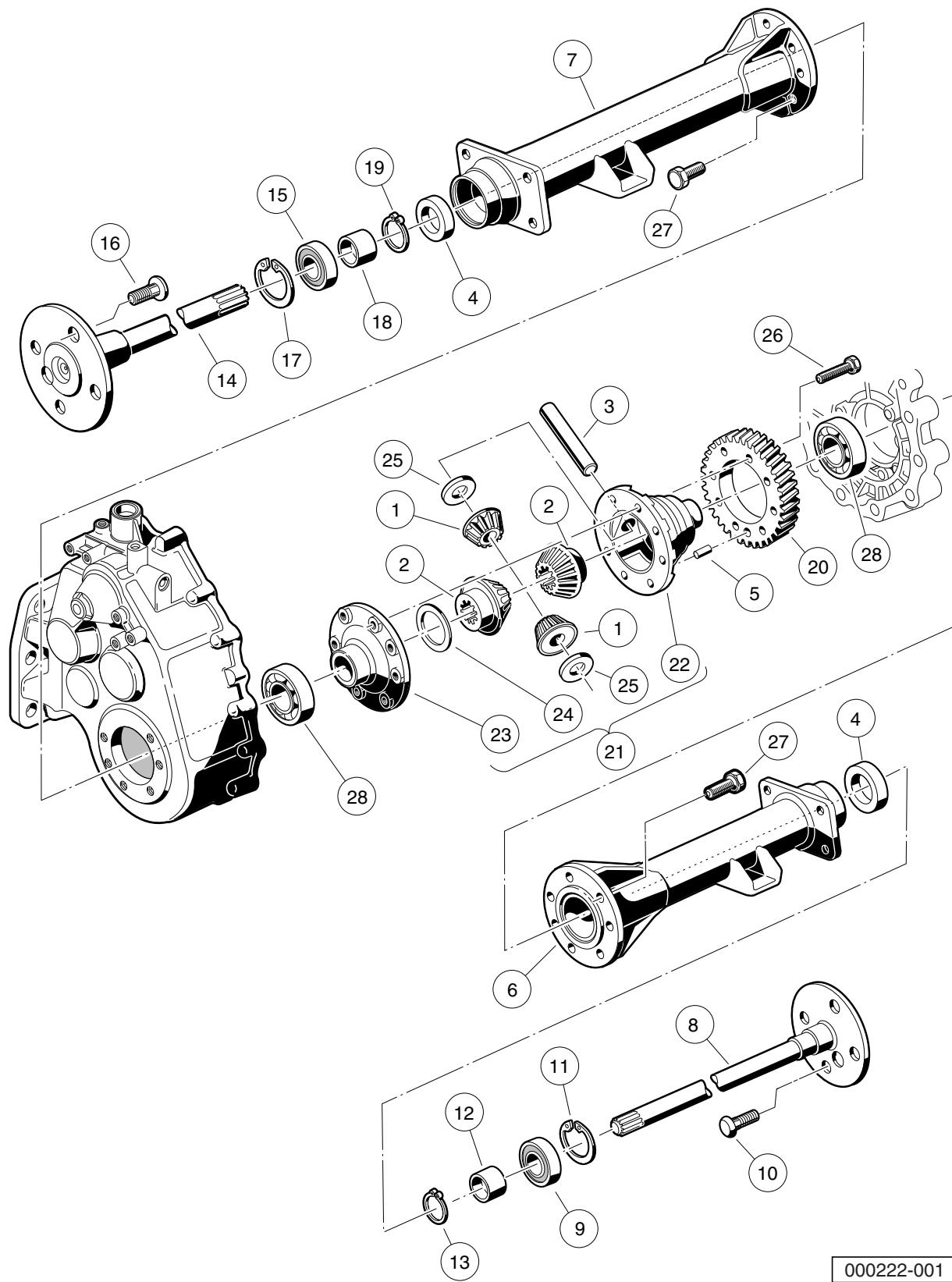
# KAWASAKI TRANSAXLE – F&R TRANSMISSION AND GEAR REDUCTION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>1012714</u>	Oil Seal .....	1
2	<u>1012740</u>	Synchro Insert .....	3
3	<u>1012741</u>	Synchro Spring .....	2
4	<u>1012747</u>	Shifter Ball .....	1
5	<u>1012748</u>	Shifter Spring .....	1
6	<u>1016337</u>	Washer, Thrust .....	1
7	<u>1016338</u>	Washer, Spring .....	2
8	<u>101889401</u>	Guide .....	1
9	<u>101890001</u>	Fork - Shift .....	1
10	<u>101891601</u>	Sleeve, Governor .....	1
11	<u>101891901</u>	Gear, Cluster .....	1
12	<u>101892001</u>	Rod, Shift .....	1
13	<u>101892201</u>	Plate, Thrust .....	3
14	<u>101892301</u>	Governor Assembly .....	1
15	<u>101892401</u>	Gear, Spur .....	1
16	<u>101892501</u>	Gear, Helical (61 Tooth) .....	1
17	<u>101892601</u>	Gear, Helical (17 Tooth) .....	1
18	<u>101893201</u>	Key Sunk .....	1
19	<u>101893901</u>	Washer .....	1
20	<u>101927501</u>	Needle Bearing .....	1
21	<u>101927601</u>	Needle Bearing .....	3
22	<u>101927701</u>	Pin, .116" Dia X 0.264 Dowel .....	1
23	<u>101927901</u>	Sleeve, Synchro .....	1
24	<u>101928001</u>	Hub, Synchro Clutch .....	1
25	<u>101928101</u>	Bearing, Ball .....	1
26	<u>101980801</u>	Gear Assembly, 16-Degree Synchro (25 Tooth) .....	1
27	<u>101980901</u>	Gear Assembly, 16-Degree Rear Synchro (28 Tooth) .....	1
28	<u>101981001</u>	Ring, 16-Degree Synchronizer .....	2
29	<u>102453001</u>	Shaft, Trans, with Circlip .....	1
30	<u>102453101</u>	Circlip .....	1
31	<u>7335</u>	Bearing .....	2
32	<u>AM10080</u>	Bearing, Ball, Sealed .....	2
33	<u>AM10081</u>	Bearing, Ball, Sealed .....	1

Note: To identify your transaxle, locate the serial number decal on the axle

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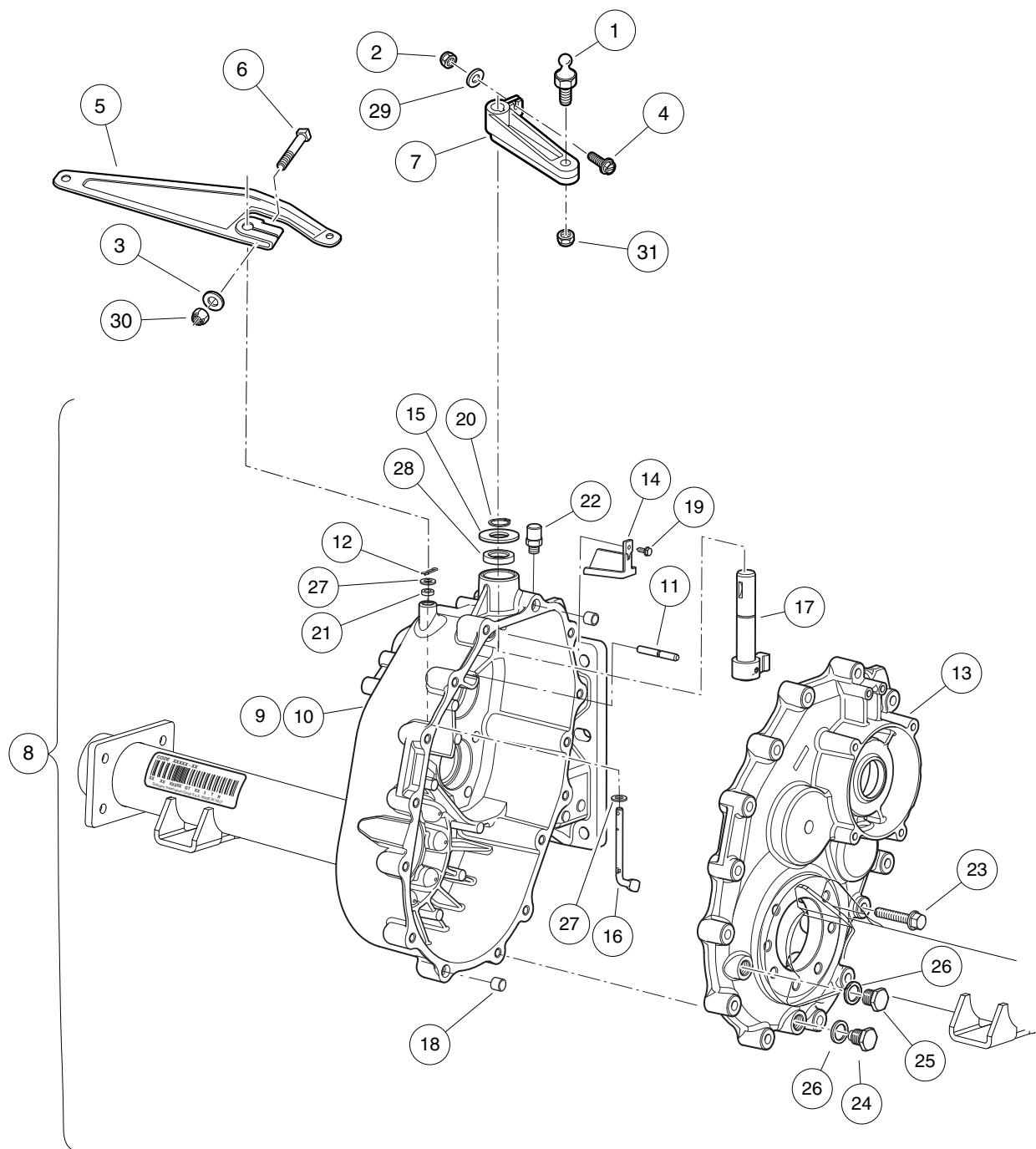
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000222-001

# KAWASAKI TRANSAXLE – DIFFERENTIAL AND AXLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	13
1	<u>1013770</u>	Differential Idler Gear .....	2
2	<u>1013771</u>	Gear, Differential .....	2
3	<u>1013772</u>	Pin, Differential .....	1
4	<u>1013794</u>	Axle Shaft Oil Seal .....	2
5	N/A	Dowel Pin .....	1
6	<u>101890901</u>	Axle Tube (Passenger Side) .....	1
7	<u>101891001</u>	Axle Tube (Driver Side) .....	1
8	<u>101891401</u>	Axle Assembly, Passenger Side (includes items 9 through 13) .....	1
9	<u>1011291</u>	Outer Axle, Tube Bearing .....	1
10	<u>1013787</u>	Lug Stud .....	4
11	<u>1013792</u>	Circlip Type C .....	1
12	<u>1014207</u>	Bushing .....	1
13	<u>1016672</u>	Retaining Ring .....	1
14	<u>101891501</u>	Axle Assembly, Driver-Side (includes items 15 through 19) .....	1
15	<u>1011291</u>	Outer Axle, Tube Bearing .....	1
16	<u>1013787</u>	Lug Stud .....	4
17	<u>1013792</u>	Circlip Type C .....	1
18	<u>1014207</u>	Bushing .....	1
19	<u>1016672</u>	Retaining Ring .....	1
20	<u>101892701</u>	Gear, Helical .....	1
21	<u>101910501</u>	Kit, Differential Gear Case (includes items 22 through 25) .....	1
22	<u>1013768</u>	Differential Gear Case, Left-Hand .....	1
23	<u>1013769</u>	Differential Gear Case, Right-Hand .....	1
24	<u>1013773</u>	Plate, Thrust (Differential Gear) .....	1
25	<u>1013774</u>	Plate, Thrust (Idler Gear) .....	2
26	<u>101928301</u>	Screw, M8-1.25 X 35mm Hex Head .....	8
27	<u>102031901</u>	Bolt, M10 X 1.5 X 30mm .....	14
28	<u>7330</u>	Inner Axle Tube Bearing .....	2

Note: To identify your transaxle, locate the serial number decal on the axle

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000680-009

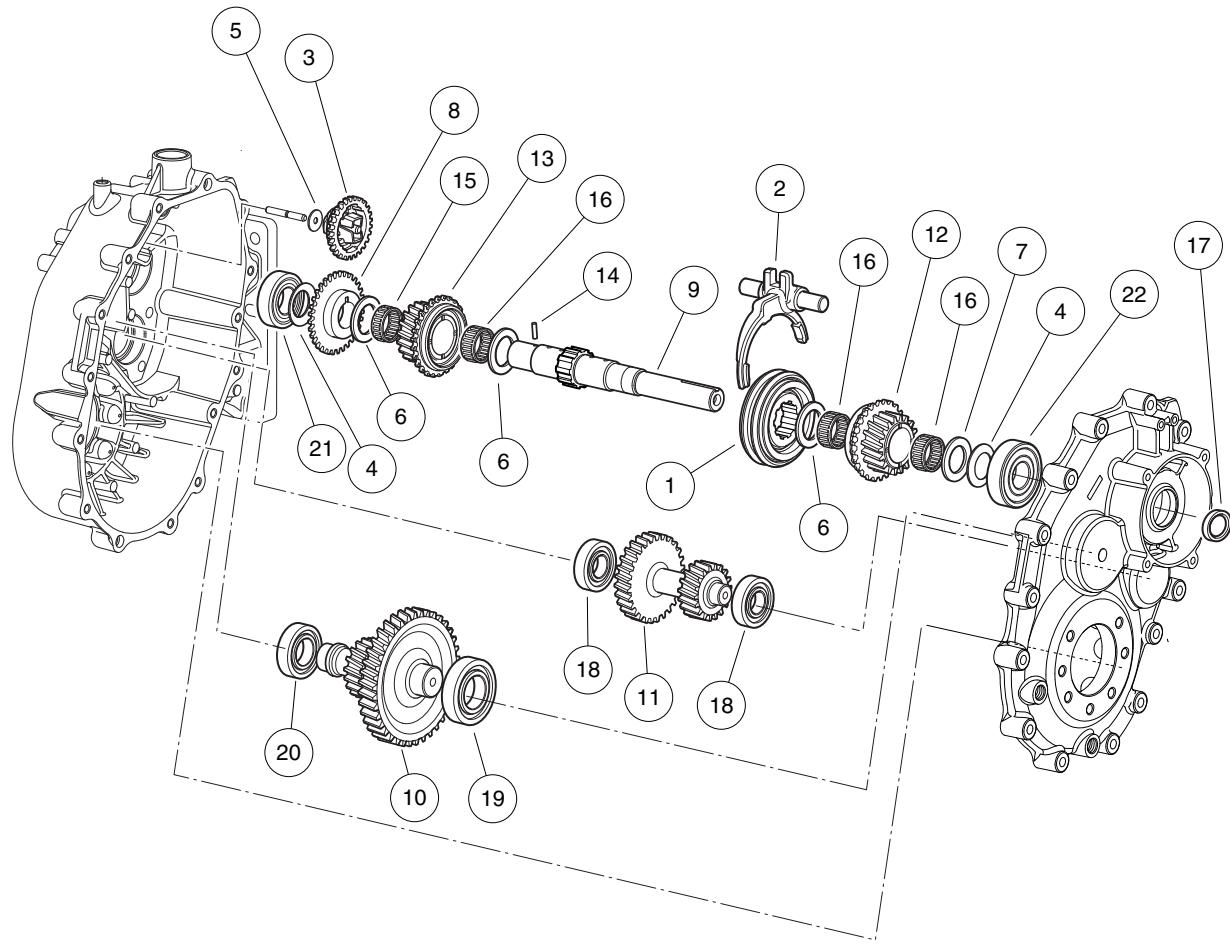
# GRAZIANO TRANSAXLE – GEAR CASES AND LEVERS

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	<u>1010954</u>	Stud, Ball, 1/4-28 X 0.560 .....	1
2	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	1
3	<u>1014007</u>	Washer, 1/4, Flat .....	1
4	<u>1017082</u>	Screw, #10-32 X 0.75, Hex-Head Machine .....	1
5	<u>101834801</u>	Arm, Governor .....	1
6	<u>101886101</u>	Screw, 1/4-20 X 1.00, Square-Head .....	1
7	<u>102515401</u>	Lever, Transmission Shift .....	1
8	<u>102896801</u>	Transaxle, Unitized, Graziano (includes items 9 through 28) .....	1
9	<u>102896901</u>	Gear Box (Driver-Side) (includes items 10 and 11) .....	1
10	N/A	Gear Box .....	1
11	N/A	Pin, Speed Governor .....	1
12	<u>102897401</u>	Pin, Split .....	1
13	<u>102897501</u>	Cover, Gear Box (Passenger-Side) .....	1
14	<u>102897601</u>	Conveyor, Oil .....	1
15	<u>102897801</u>	Washer, Thrust .....	1
16	<u>102897901</u>	Lever, Speed Governor .....	1
17	<u>102898201</u>	Unit, Drive Selector .....	1
18	<u>102899101</u>	Dowel .....	2
19	<u>102899201</u>	Screw .....	1
20	<u>102899401</u>	Ring, Snap .....	1
21	<u>102899701</u>	Grommet .....	1
22	<u>102899801</u>	Breather .....	1
23	<u>102900001</u>	Screw .....	15
24	<u>102900101</u>	Drain Plug, Magnetic .....	1
25	<u>102900201</u>	Fill Plug .....	1
26	<u>102900301</u>	Seal .....	2
27	<u>102900601</u>	Washer .....	2
28	<u>102900901</u>	Grommet .....	1
29	<u>183</u>	Washer, #10, Type A, Flat .....	1
30	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	1
31	<u>8717</u>	Locknut, Nylon Insert, 1/4-28 .....	1

Note: Graziano transaxle component listings span three pages. To identify your transaxle, locate the serial number decal on the axle tube.

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000680-006

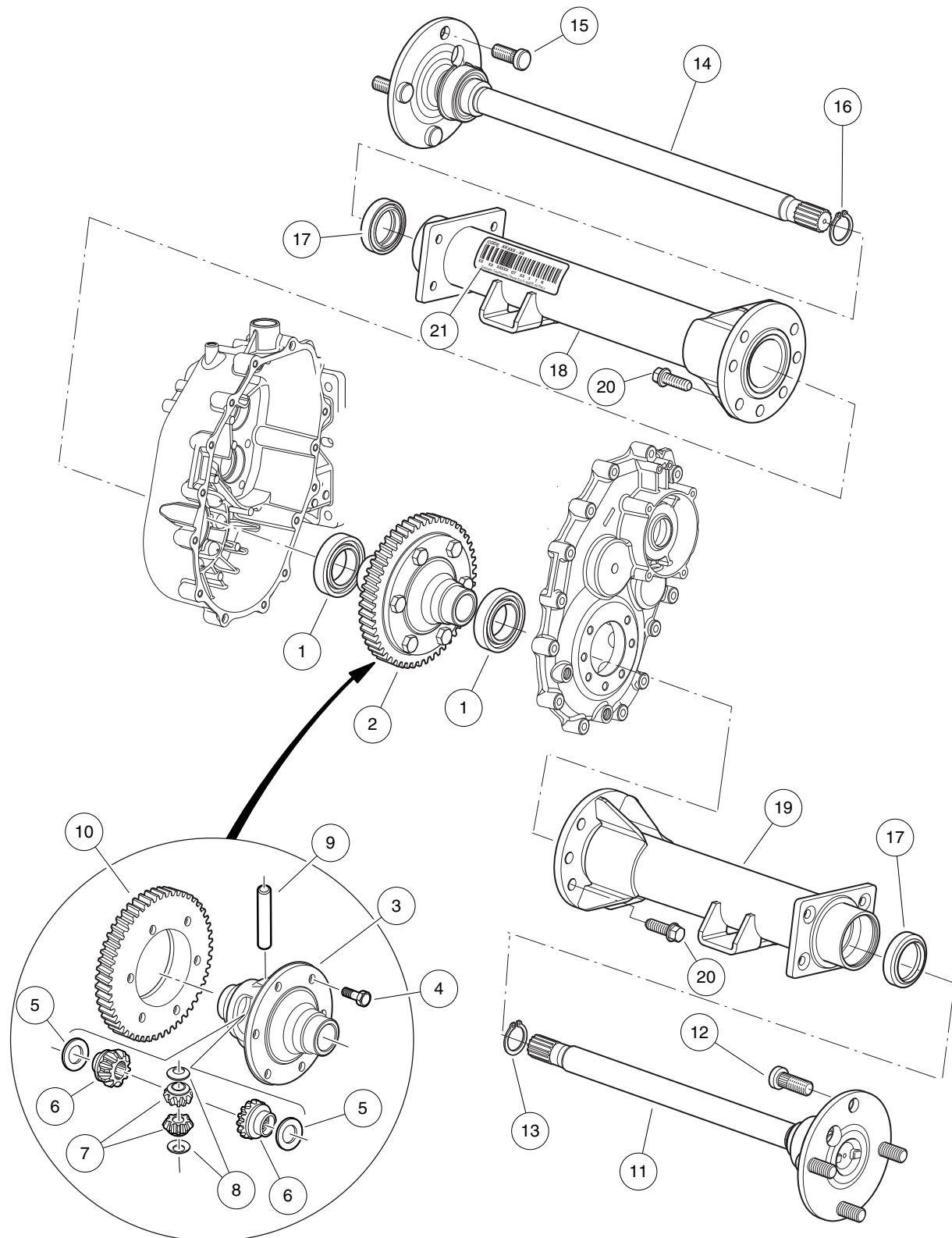
# GRAZIANO TRANSAXLE – F&R TRANSMISSION AND GEAR REDUCTION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102897201</u>	Synchronizer, Complete .....	1
2	<u>102897301</u>	Fork, Complete .....	1
3	<u>102897701</u>	Assembly, Speed Governor .....	1
4	<u>102898001</u>	Washer, Belleville .....	2
5	<u>102898101</u>	Bearing, Thrust .....	1
6	<u>102898301</u>	Bearing, Thrust .....	3
7	<u>102898401</u>	Washer, Thrust .....	1
8	<u>102898501</u>	Gear, Speed Governor .....	1
9	<u>102898601</u>	Shaft, Main .....	1
10	<u>102898701</u>	Shaft, Secondary .....	1
11	<u>102898801</u>	Shaft, Reverse Gear .....	1
12	<u>102898901</u>	Gear, Complete, 25t .....	1
13	<u>102899001</u>	Gear, Complete, 28t .....	1
14	<u>102899301</u>	Pin .....	1
15	<u>102899501</u>	Cage, Roller .....	1
16	<u>102899601</u>	Cage, Roller .....	3
17	<u>102899901</u>	Grommet .....	1
18	<u>102900401</u>	Bearing .....	2
19	<u>102900501</u>	Bearing, 62 Od X 30 Id X 16 .....	1
20	<u>102900701</u>	Bearing .....	1
21	<u>102901001</u>	Bearing .....	1
22	<u>102901101</u>	Bearing .....	1

Note: To identify your transaxle, locate the serial number decal on the axle tube.

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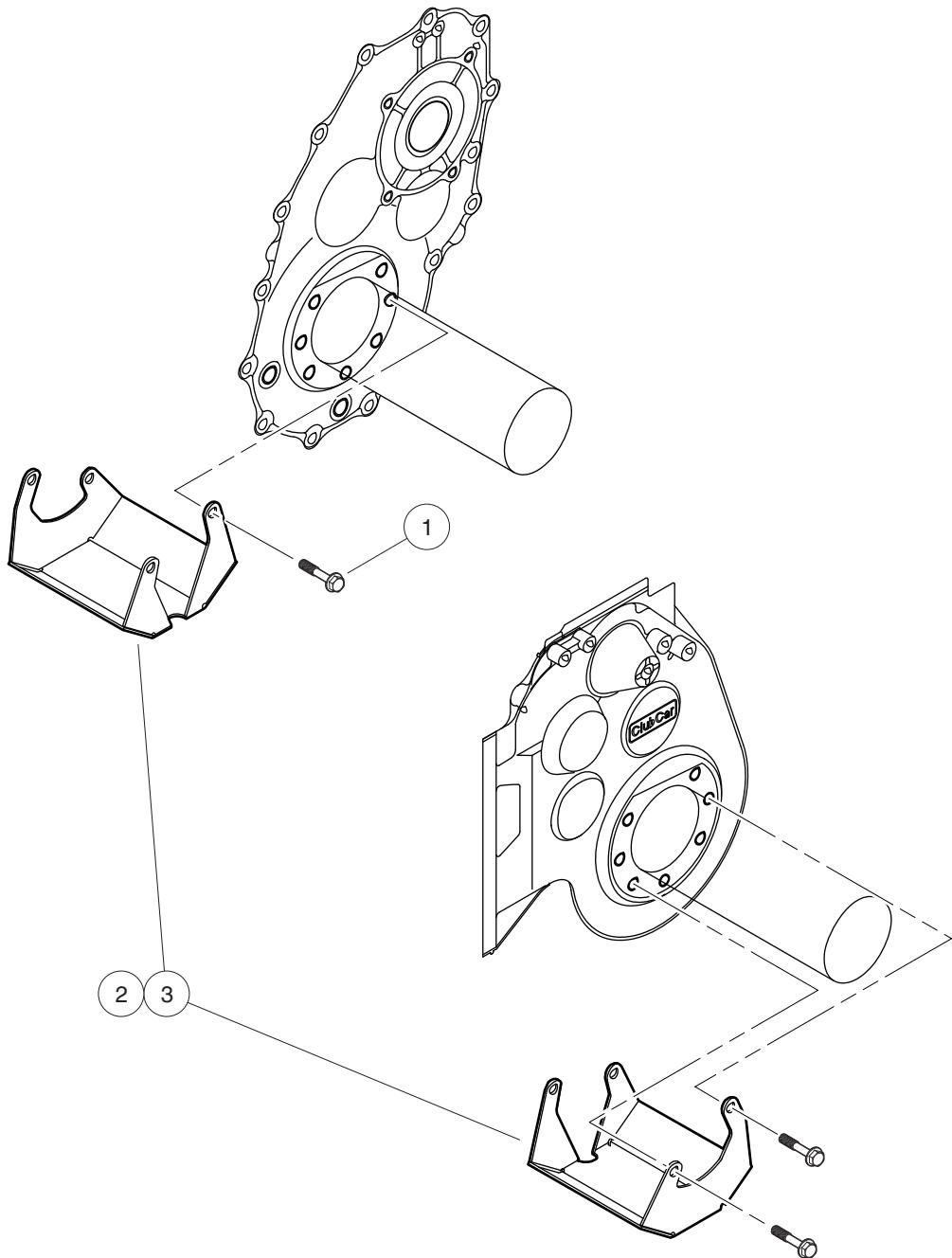
000681-002

# GRAZIANO TRANSAKLE -DIFFERENTIAL AND AXLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102900801</u>	Bearing, 68 Od X 40 Id X 15 .....	2
2	<u>102902001</u>	Assembly, Differential (includes items 3 through 10) .....	1
3	<u>102901201</u>	Box, Differential .....	1
4	<u>102901301</u>	Screw, M10 X 25 .....	6
5	<u>102901401</u>	Ring, Sleeve .....	2
6	<u>102901501</u>	Gear, Sun .....	2
7	<u>102901601</u>	Gear, Planetary .....	2
8	<u>102901701</u>	Ring, Sleeve .....	2
9	<u>102901801</u>	Pin .....	1
10	<u>102901901</u>	Gear .....	1
11	<u>102902101</u>	Shaft, Axle, Short, Complete (Passenger-Side) (includes items 12 and 13) .....	1
12	<u>102902301</u>	Bolt, Stud .....	4
13	<u>102902401</u>	Snap Ring .....	1
14	<u>102902201</u>	Shaft, Axle, Long, Complete (Driver-Side) (includes items 15 and 16) .....	1
15	<u>102902301</u>	Bolt, Stud .....	4
16	<u>102902401</u>	Snap Ring .....	1
17	<u>102902501</u>	Seal, Lip .....	2
18	<u>102902601</u>	Axle Tube, (Driver-Side) .....	1
19	<u>102902701</u>	Axle Tube, (Passenger-Side) .....	1
20	<u>102902801</u>	Screw, M10 X 30 .....	14
21	N/A	Tag, Serial .....	1
		Note: To identify your transaxle, locate the serial number decal on the axle tube.	

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000366-001

# DIFFERENTIAL GUARD – GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY	
1	<u>101926901</u>	1 2 3 4 Screw, M8-1.25 X 40mm Hex-Head .....	4	<b>13</b>
2	<u>101932902</u>	Diff Guard Unitized Kit (Includes Instructions) (includes item 3) .....	1	<b>G</b>
3	N/A	Guard, Unitized Differential .....	1	

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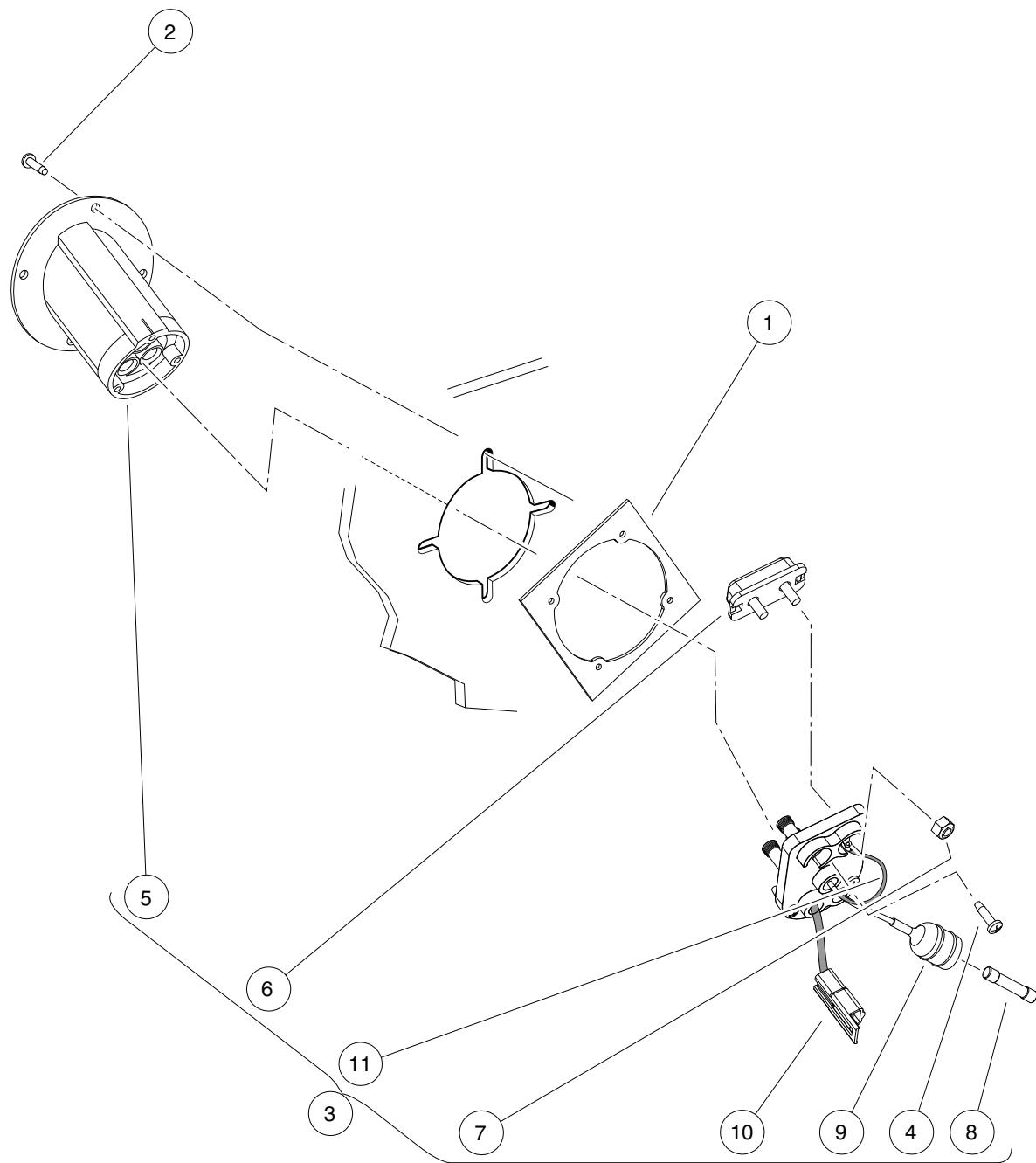
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# ELECTRICAL SYSTEM – ELECTRIC VEHICLES

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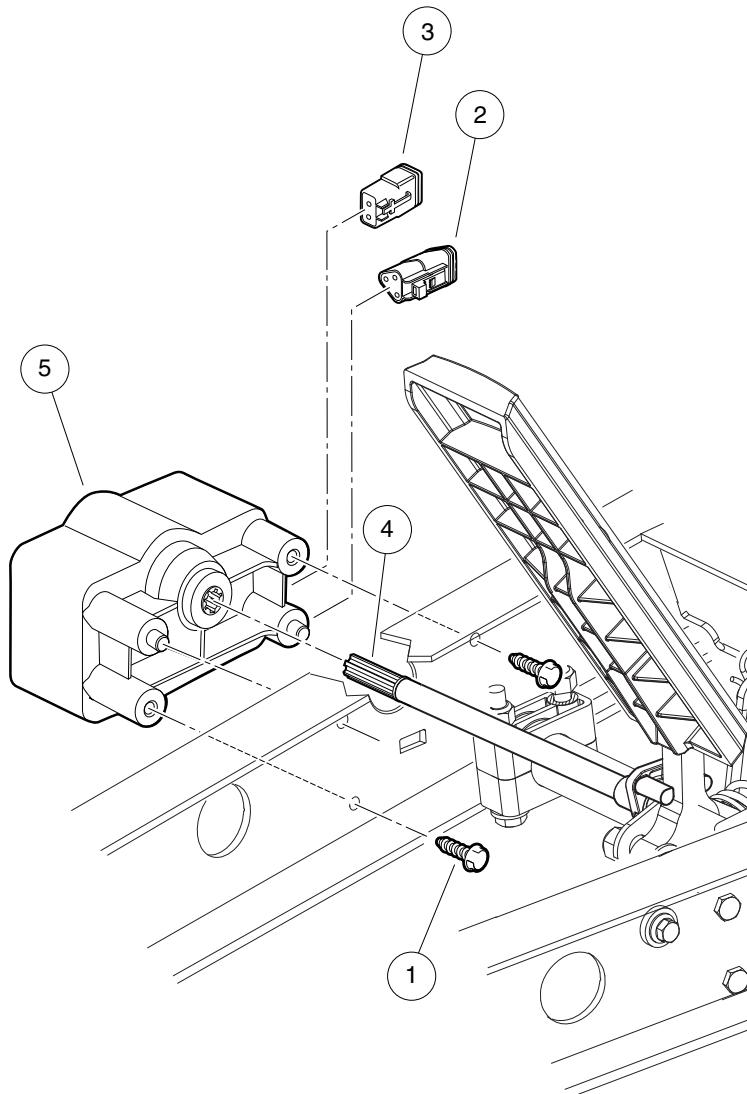
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**14****E**

000369-002

# BATTERY CHARGER RECEPTACLE

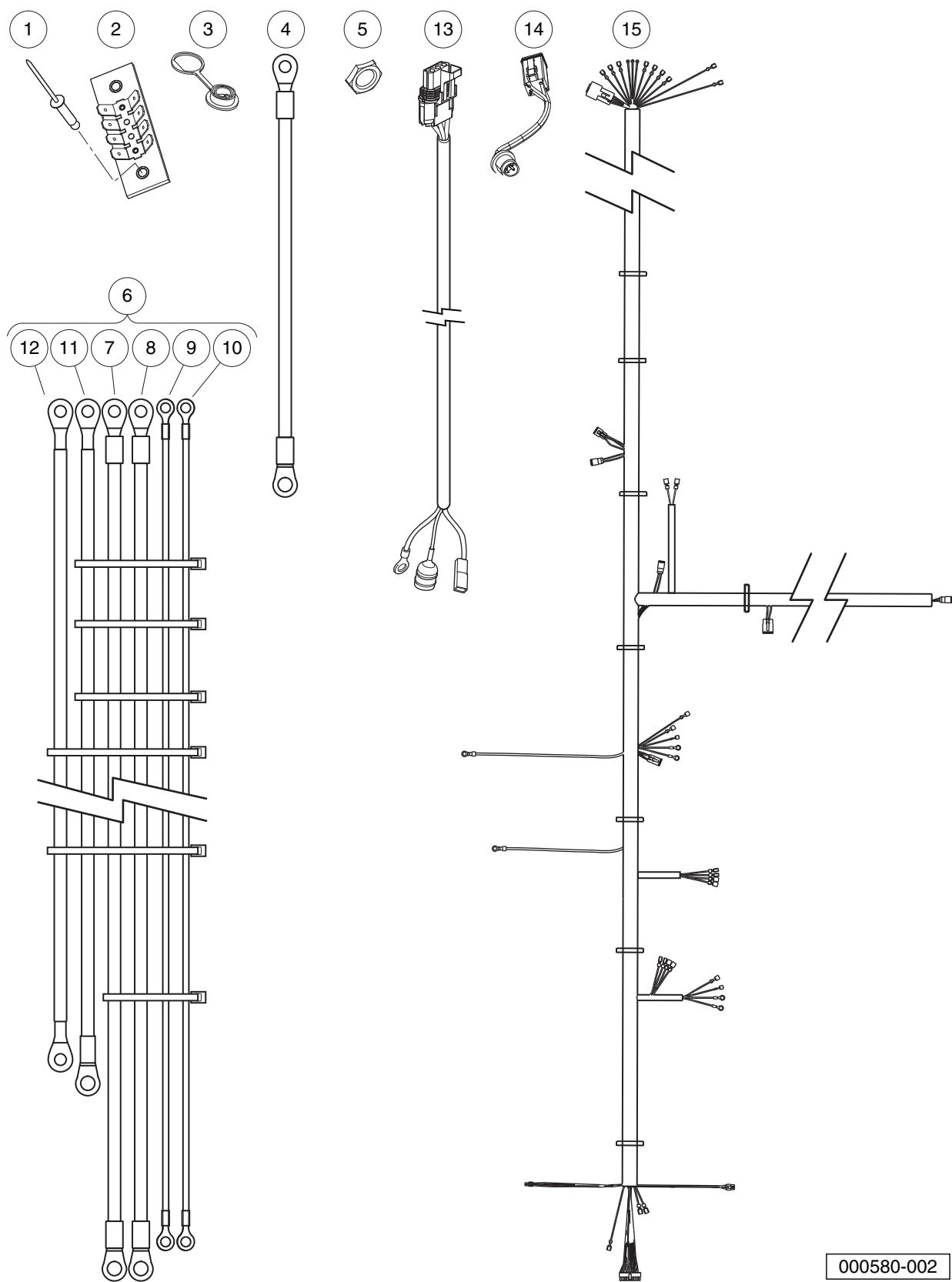
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>14</b>
1	<u>101801001</u>	Plate, Receptacle Backing .....	1	
2	<u>101832001</u>	Screw, #7-19 X 0.625 Phillips Pan-Head Tap .....	4	
3	<u>102848701</u>	Fuse and Receptacle Assembly (includes items 4 through 11) .....	1	<b>E</b>
4	<u>1017705</u>	Screw, #8 X 5/8 Phillips Pan-Head Type AB .....	3	
5	<u>101796501</u>	Receptacle .....	1	
6	<u>101796801</u>	Fuse Assembly (includes item 7) .....	1	
7	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	2	
8	<u>101894901</u>	Fuse, 3/8-Amp .....	1	
9	N/A	Wire Assembly, Sense Lead, Gray .....	1	
10	N/A	Wire Assembly, #10 Red .....	1	
11	N/A	Wire Assembly, #10 Black .....	1	



001070-001

# MOTOR CONTROLLER OUTPUT REGULATOR (MCOR)

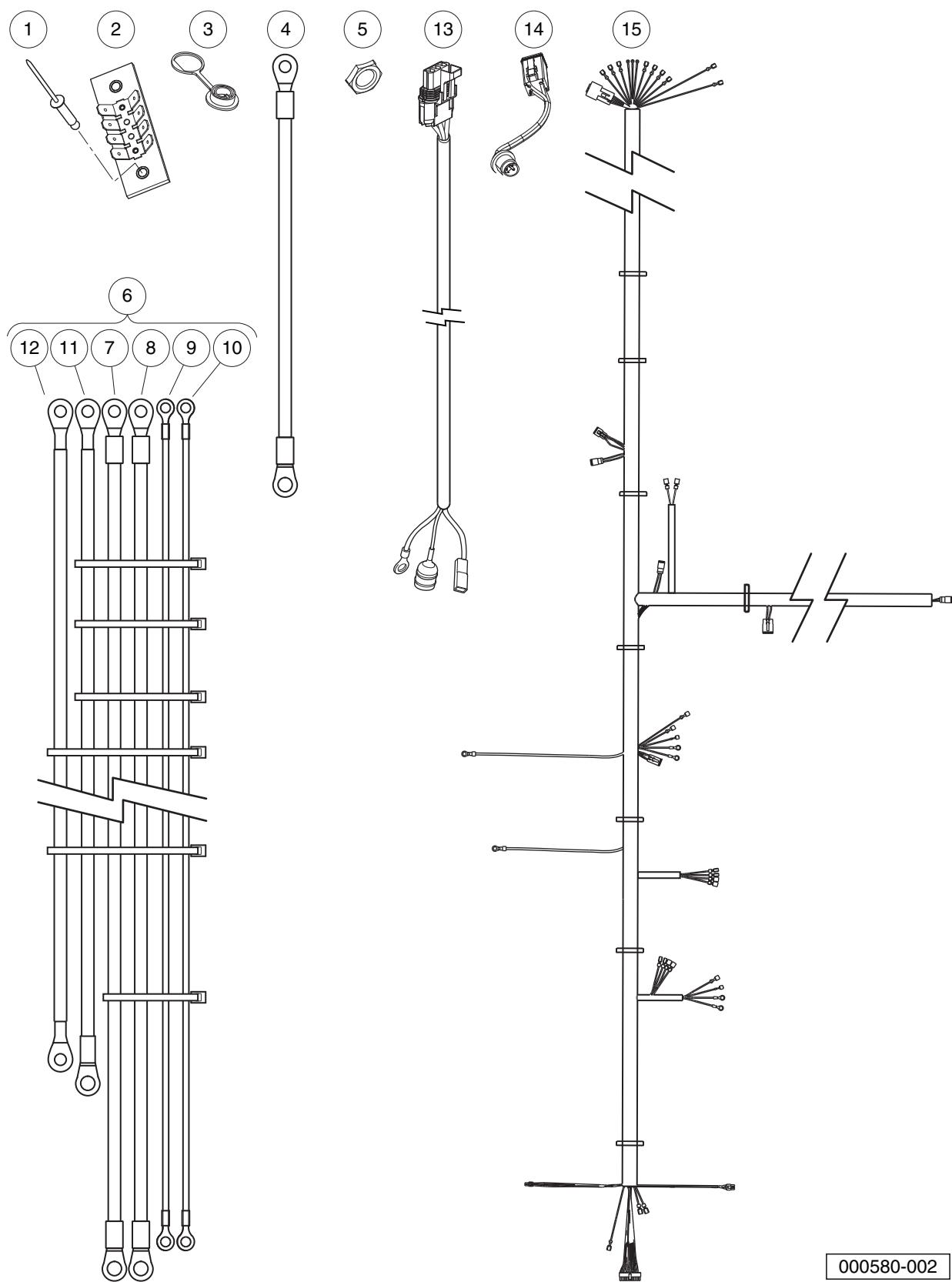
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		
1	<u>1015752</u>	Screw, #12-16 X 0.625, Hi-Lo .....	2	
2	<u>101920101</u>	Kit, 3-Pin Wedge Lock .....	1	E
3	<u>101936801</u>	Kit, 2-Pin Wedge Lock .....	1	
4	<u>102101001</u>	Bar, Drive, Cast .....	1	
5	<u>102101101</u>	MCOR .....	1	

**14****E**

000580-002

# WIRING – CA 6 AND VILLAGER 6 IQ PLUS ELECTRIC

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		14
1	<u>1013357</u>	Rivet, 5/32 Aluminum Pop .....	2	
2	<u>1016356</u>	Terminal Block with Insulator .....	1	E
3	<u>102196901</u>	Dust Cap .....	1	
4	<u>102440901</u>	Wire Asm, #4 Yellow, 13" .....	1	
5	<u>102572401</u>	Nut, Diagnostic Port, Prec .....	1	
6	<u>102845501</u>	Harness, Power, Stretch IQ Plus (includes items 7 through 12) .....	1	
7	N/A	Asm, #4 Grn Wire, 89" .....	1	
8	N/A	Asm, #4 Wht Wire, 88.5" .....	1	
9	N/A	Asm, #10 Org Wire, 89.5" .....	1	
10	N/A	Asm, #10 Blu Wire, 95.5" .....	1	
11	N/A	Asm, #4 Red Wire, 67.5" .....	1	
12	N/A	Asm, #4 Blk Wire, 57.5" .....	1	
13	<u>102938301</u>	Chrrgr Harness, Iq Plus, Shelf .....	1	
14	<u>103218601</u>	Harness, Diagnostic Port .....	1	
15	<u>103222001</u>	Asm, Wire Harness, Stretch, Electric .....	1	

**14****E**

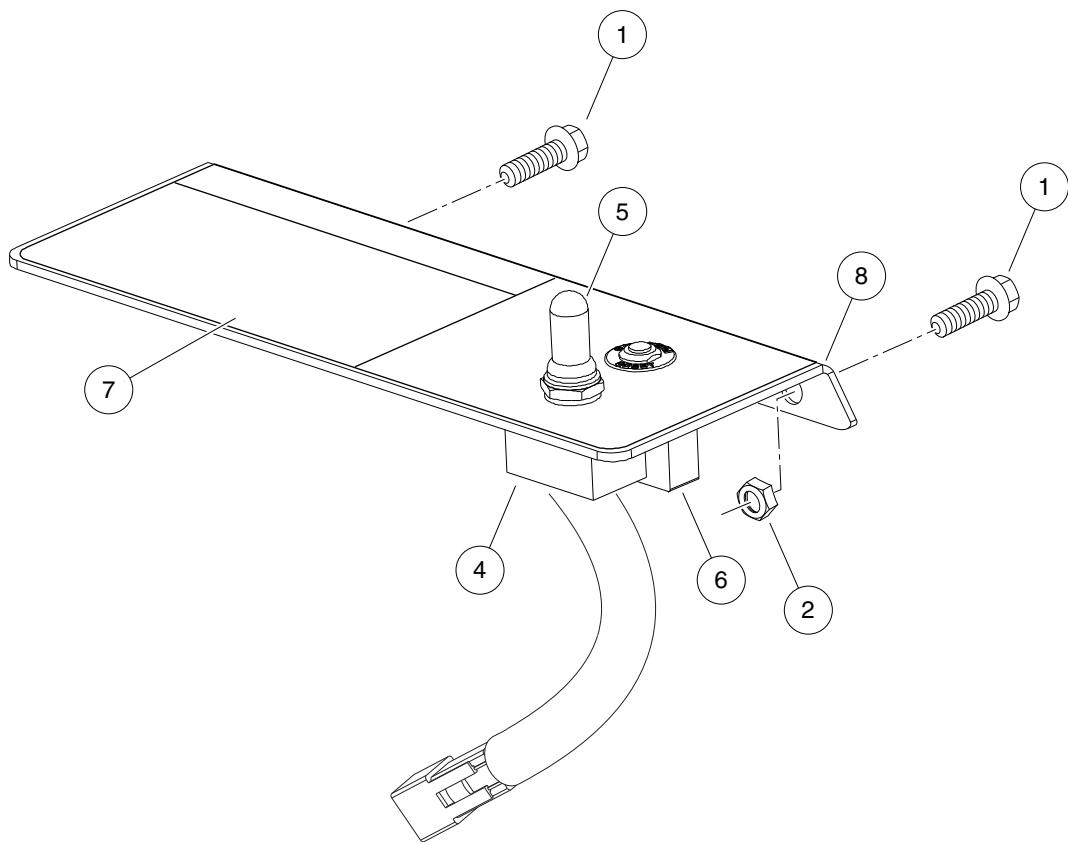
000580-002

# WIRING – VILLAGER 8 IQ PLUS ELECTRIC

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		14
1	<u>1013357</u>	Rivet, 5/32 Aluminum Pop .....	2	
2	<u>1016356</u>	Terminal Block with Insulator .....	1	E
3	<u>102196901</u>	Dust Cap .....	1	
4	<u>102440901</u>	Wire Asm, #4 Yellow, 13" .....	1	
5	<u>102572401</u>	Nut, Diagnostic Port, Prec .....	1	
6	<u>102845501</u>	Harness, Power, Stretch IQ Plus (includes items 7 through 12) .....	1	
7	N/A	Asm, #4 Grn Wire, 89" .....	1	
8	N/A	Asm, #4 Wht Wire, 88.5" .....	1	
9	N/A	Asm, #10 Org Wire, 89.5" .....	1	
10	N/A	Asm, #10 Blu Wire, 95.5" .....	1	
11	N/A	Asm, #4 Red Wire, 67.5" .....	1	
12	N/A	Asm, #4 Blk Wire, 57.5" .....	1	
13	<u>102938301</u>	Chrrg Harness, Iq Plus, Shelf .....	1	
14	<u>103218601</u>	Harness, Diagnostic Port .....	1	
15	<u>103222101</u>	Asm, Wire Harness, Villager 8, Electric .....	1	

**14**

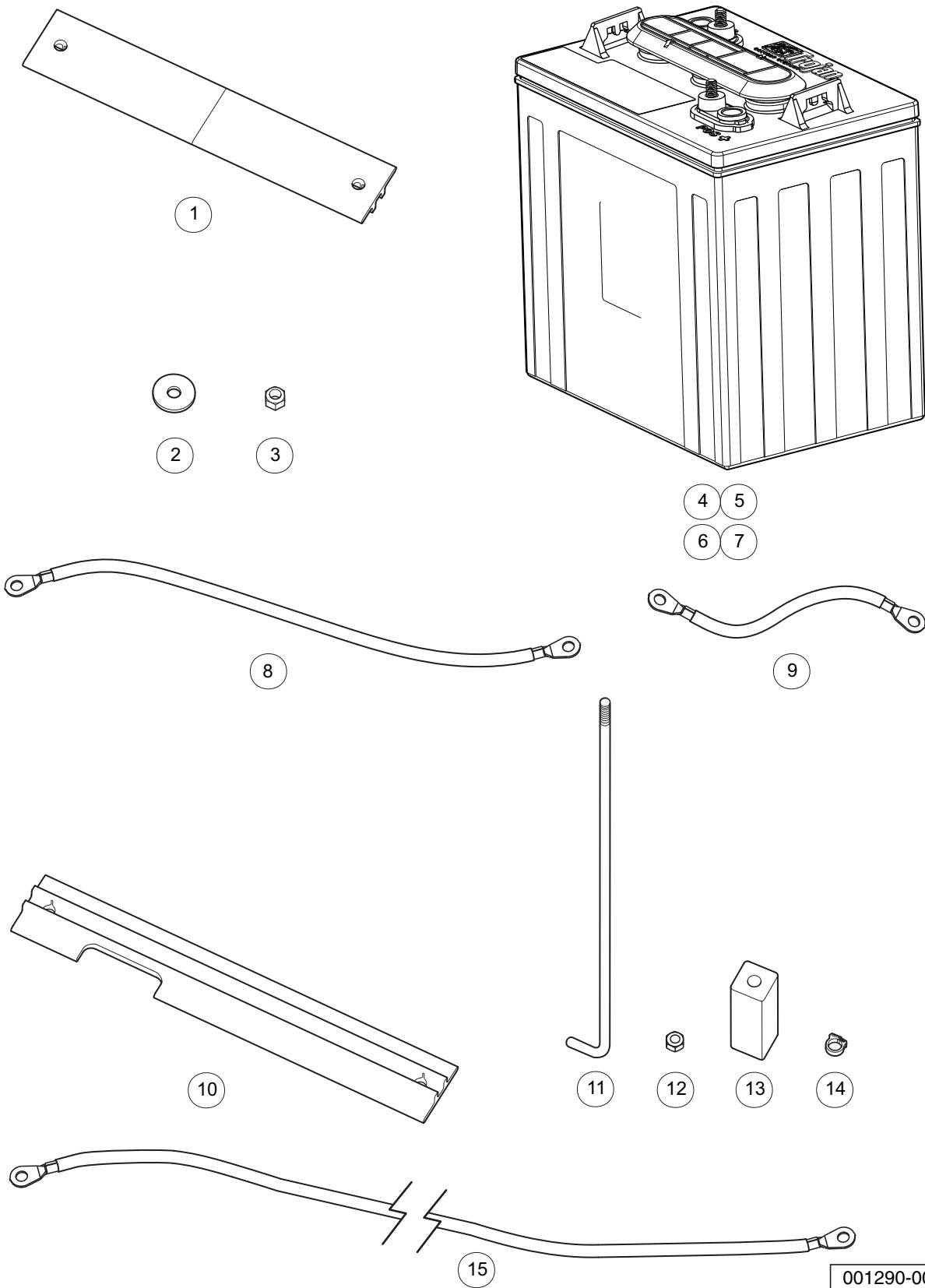
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000425-001

# TOW/RUN SWITCH – IQ PLUS VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>14</b>
1	<u>1012126</u>	Screw, #10-32 X .625 Hx Washer .....	1	
2	<u>1013061</u>	Locknut, #10-32 Nylon Insert .....	2	<b>E</b>
3	N/A	Tow/Run Switch Assembly (includes items 4 through 8) .....	1	
4	<u>101908101</u>	Switch Assembly, Tow/Run .....	1	
5	<u>101908401</u>	Boot, Switch .....	1	
6	<u>102838101</u>	Circuit Breaker 250vac-50vdc .....	1	
7	<u>102845101</u>	Decal, Tow Switch .....	1	
8	<u>102915701</u>	Plate, Switch, Run Tow, Mode .....	1	

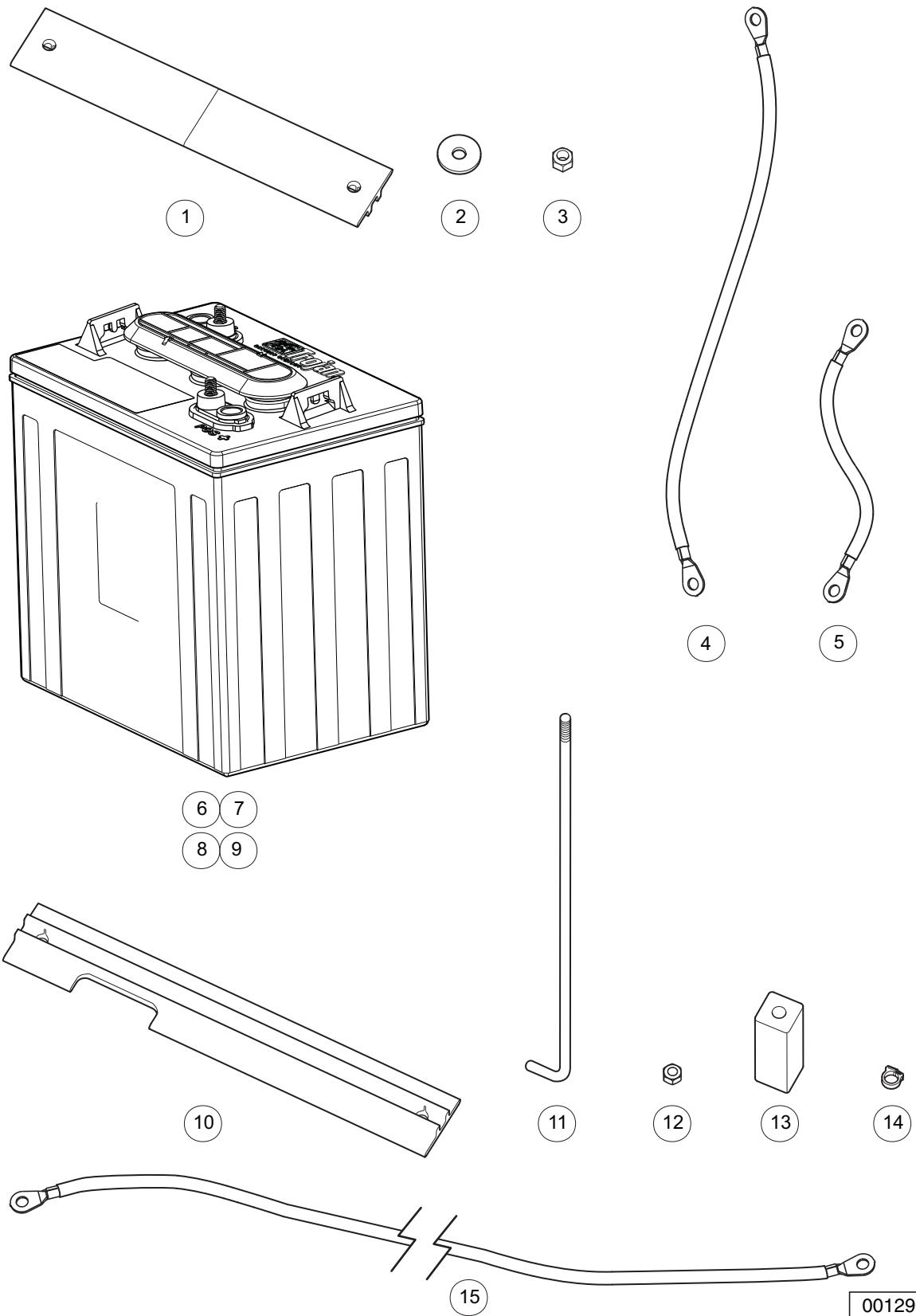
**14****E**

# BATTERIES, 6-VOLT, STANDARD DUTY, TROJAN

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101090801</u>	Hold-Down, Battery .....	2
2	<u>1011578</u>	Washer, 5/16 Type B Flat .....	12
3	<u>1015072</u>	Locknut, 5/16-18 Nylon Insert .....	12
4	<u>101661601</u>	Battery, 6-Volt, Trojan T105 (Wet) (includes item 5) .....	8
5	<u>101831401</u>	Battery Cap 6 Volt .....	1
6	<u>101661602</u>	Battery, 6v Trojan T105 (Dry, also known as moist) (includes item 7) .....	8
7	<u>101831401</u>	Battery Cap 6 Volt .....	1
8	<u>102002801</u>	Wire Assy, #4 Black .....	2
9	<u>102002901</u>	Wire Assy, #4 Black .....	3
10	<u>102766201</u>	Hold Down, Outside .....	4
11	<u>102845203</u>	Rod, Battery Hold Down 10.7" .....	12
12	<u>102873401</u>	5/16-18 Heavy Hex Nut .....	16
13	<u>102980801</u>	Extr, Plastic, 1 X 1 X 3 .....	4
14	<u>102980901</u>	Clamp, Hose, Nylon, .25 .....	1
15	<u>103198201</u>	Asm, #4 Blk Wire, 42" .....	1

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**14****E**

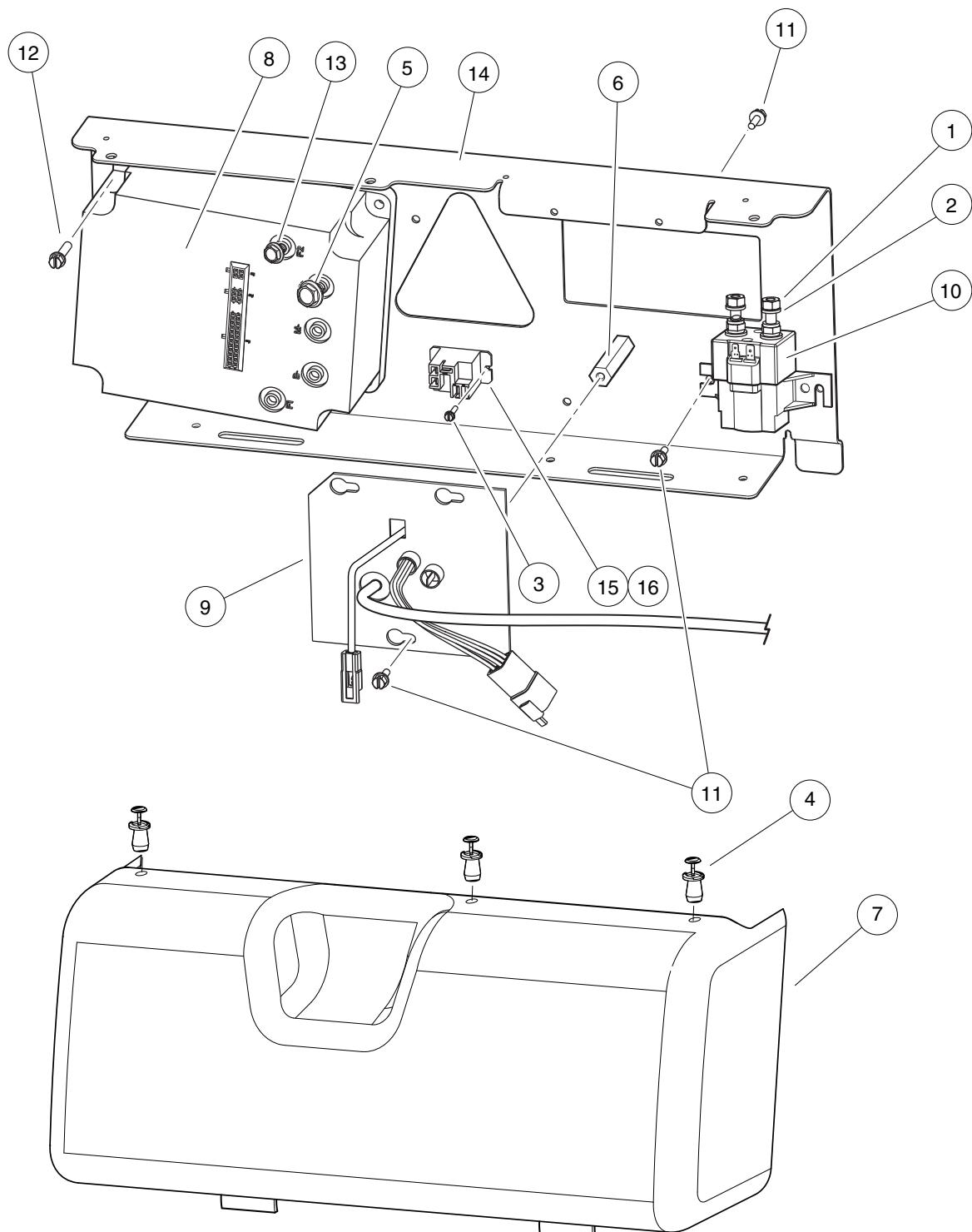
001290-002

# BATTERIES, 6-VOLT, HEAVY DUTY, TROJAN

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>101090801</u>	Hold-Down, Battery .....	2
2	<u>1011578</u>	Washer, 5/16 Type B Flat .....	12
3	<u>1015072</u>	Locknut, 5/16-18 Nylon Insert .....	12
4	<u>102002801</u>	Wire Assy, #4 Black .....	2
5	<u>102002901</u>	Wire Assy, #4 Black .....	3
6	<u>102764401</u>	Battery, 6v Trojan T145 (Wet) (includes item 7) .....	8
7	<u>101831401</u>	Battery Cap 6 Volt .....	1
8	<u>102764402</u>	Battery, 6v Trojan T145 (Dry, also known as moist) (includes item 9) .....	8
9	<u>101831401</u>	Battery Cap 6 Volt .....	1
10	<u>102766201</u>	Hold Down, Outside .....	4
11	<u>102845204</u>	Rod, Battery Hold Down 12" .....	12
12	<u>102873401</u>	5/16-18 Heavy Hex Nut .....	16
13	<u>102980801</u>	Extr, Plastic, 1 X 1 X 3 .....	4
14	<u>102980901</u>	Clamp, Hose, Nylon, .25 .....	4
15	<u>103198201</u>	Asm, #4 Blk Wire, 42" .....	1

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001246-001

# COMPUTER, CONTROLLER, AND SOLENOID

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>14</b>
1	<u>1012528</u>	Nut, M8-1.25 Hex .....	2	
2	<u>1013734</u>	Lockwasher, 8mm Split .....	2	
3	<u>1015720</u>	Screw, #6-32 X 1/2 Hex Washer-Head .....	2	
4	<u>1016967</u>	Blind Rivet, Push Type .....	3	
5	<u>102240501</u>	Bolt, Controller, Terminal .....	3	
6	<u>102769701</u>	Spacer, 2", 1/4-20, Hex .....	1	
7	<u>102772402</u>	Cover, Electrical Component, Carryall 6 .....	1	
8	<u>102774501</u>	Controller, 500 Amp .....	1	
9	<u>102774601</u>	Computer, Onbrd, 8x 6v, 64" .....	1	
10	<u>102774701</u>	Solenoid, 48v .....	1	
11	<u>102817101</u>	Screw, 1/4-20 X .50 Hex Wsh Hd .....	6	
12	<u>102817201</u>	Screw, 1/4-20 X .88 Hex Wsh Hd .....	4	
13	<u>102859501</u>	Screw, M6 X 1 X 20 Ser Hex Flg .....	2	
14	<u>102912801</u>	Plate, Component, Front .....	1	
15	<u>103414901</u>	Kit, Relay, 48v 30a W/instr (includes item 16) .....	1	
16	<u>103397901</u>	Relay, Spst No, 48v 30a, Pmt .....	1	

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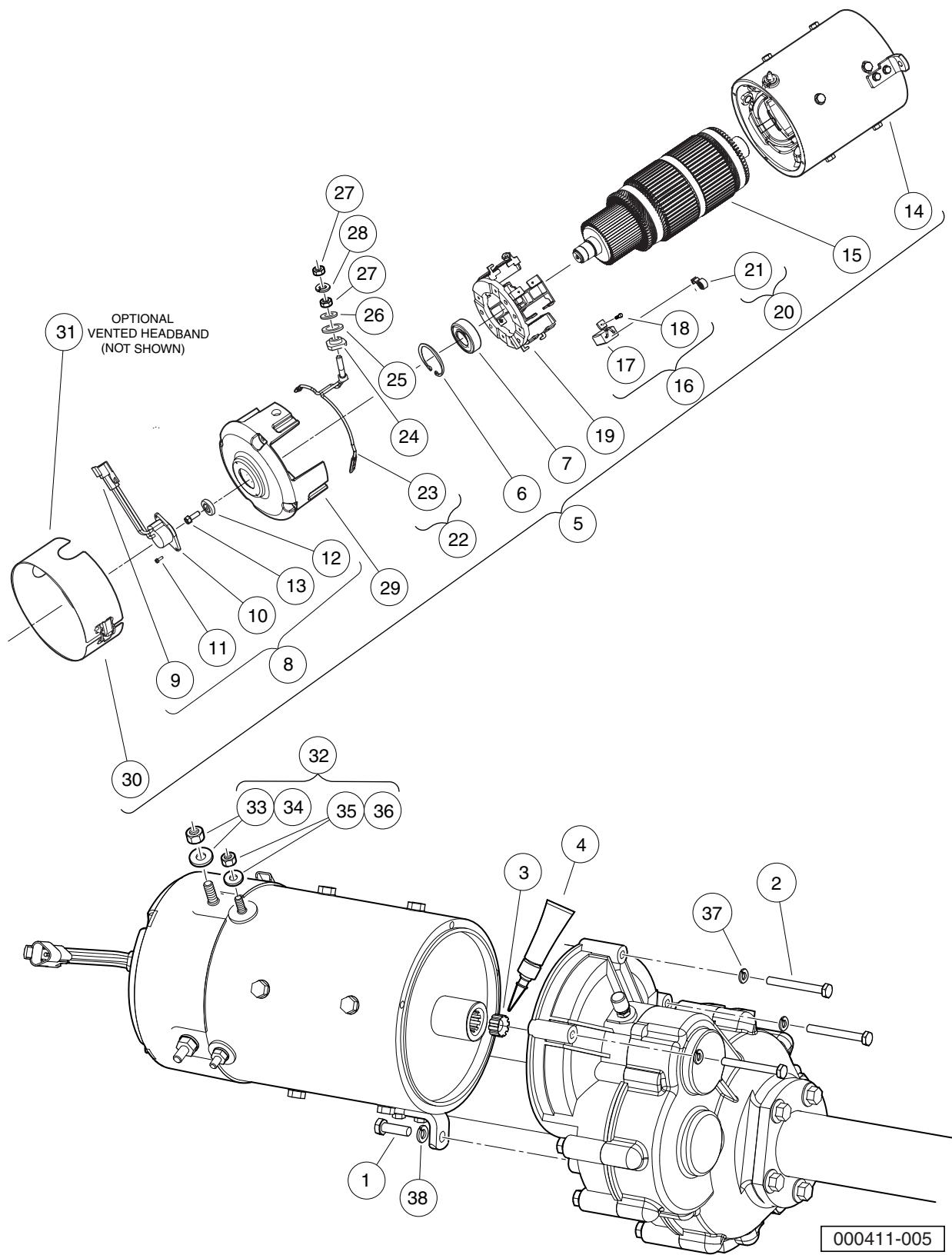
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# **MOTOR (MODEL DA5-4006) – IQ PLUS**

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# MOTOR (MODEL DA5-4006) – IQ PLUS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	15
1	<u>1010934</u>	Screw, 5/16-18 X 1.00 Hex Cap .....	1
2	<u>1014201</u>	Screw, 1/4-20 X 2.25 Hex Cap .....	3
3	<u>102235201</u>	Bumper, Drive Unit .....	1
4	<u>102243403</u>	Lubricant, Moly-Teflon (Single-Use Tube) .....	1
5	<u>102775101</u>	IQ Plus Electric Motor, 48-VDC 3.7 hp (includes items 6 through 30) .....	1
6	N/A	Ring, 2.24" Internal Retaining .....	1
7	<u>102186401</u>	Bearing, Ball .....	1
8	<u>102704901</u>	Kit, Speed Sensor (includes items 9 through 13) .....	1
9	<u>101942301</u>	Kit, 3-Pin Wedge Lock .....	1
10	N/A	Sensor, Motor Speed, ADC .....	1
11	N/A	Screw, #8-32, Taptite Thread .....	2
12	N/A	Magnet, ADC Motor .....	1
13	N/A	Screw, 1/4-20 x 0.5 .....	1
14	N/A	Asm, Frame And Field, 3.7 Hp .....	1
15	N/A	Armature (Includes external hardware not shown) .....	1
16	<u>102938601</u>	Kit, Brush, 3.7 Hp (includes items 17 and 18) .....	1
17	N/A	Brush, Motor .....	8
18	N/A	Screw, Taptite .....	8
19	<u>102938701</u>	Asm, Brush Box, 3.7 Hp .....	1
20	<u>102938801</u>	Kit, Brush Spring, 3.7 Hp (includes item 21) .....	1
21	N/A	Brush Spring .....	8
22	<u>102938901</u>	Kit, Brush Lead Asm, 3.7 Hp (includes items 23 through 28) .....	1
23	N/A	Terminal and Lead Assembly .....	2
24	N/A	Insulator, Terminal .....	2
25	N/A	Washer, Insulating .....	2
26	N/A	Washer, Flat, 5/16, Brass/Bronze .....	2
27	N/A	Nut, 5/16, Steel .....	4
28	N/A	Lockwasher, 5/16, Steel .....	2
29	<u>102939001</u>	Commutator End Head, 3.7 Hp .....	1
30	<u>102939101</u>	Sealed Headband, 3.7 Hp .....	1
31	<u>102939102</u>	Vented Headband, 3.7 HP (optional - not shown) .....	1
32	<u>102951701</u>	Pkg, Terminal Hardware, 3.7hp (includes items 33 through 36) .....	1
33	N/A	Nut, 5/16, Steel .....	2
34	N/A	Lockwasher, 5/16, Steel .....	2
35	N/A	Nut, 1/4-20, Steel .....	2
36	N/A	Lockwasher, 1/4-20, Steel .....	2
37	<u>451</u>	Lockwasher, 1/4 Split .....	3
38	<u>7174</u>	Lockwasher, 5/16 Split .....	1

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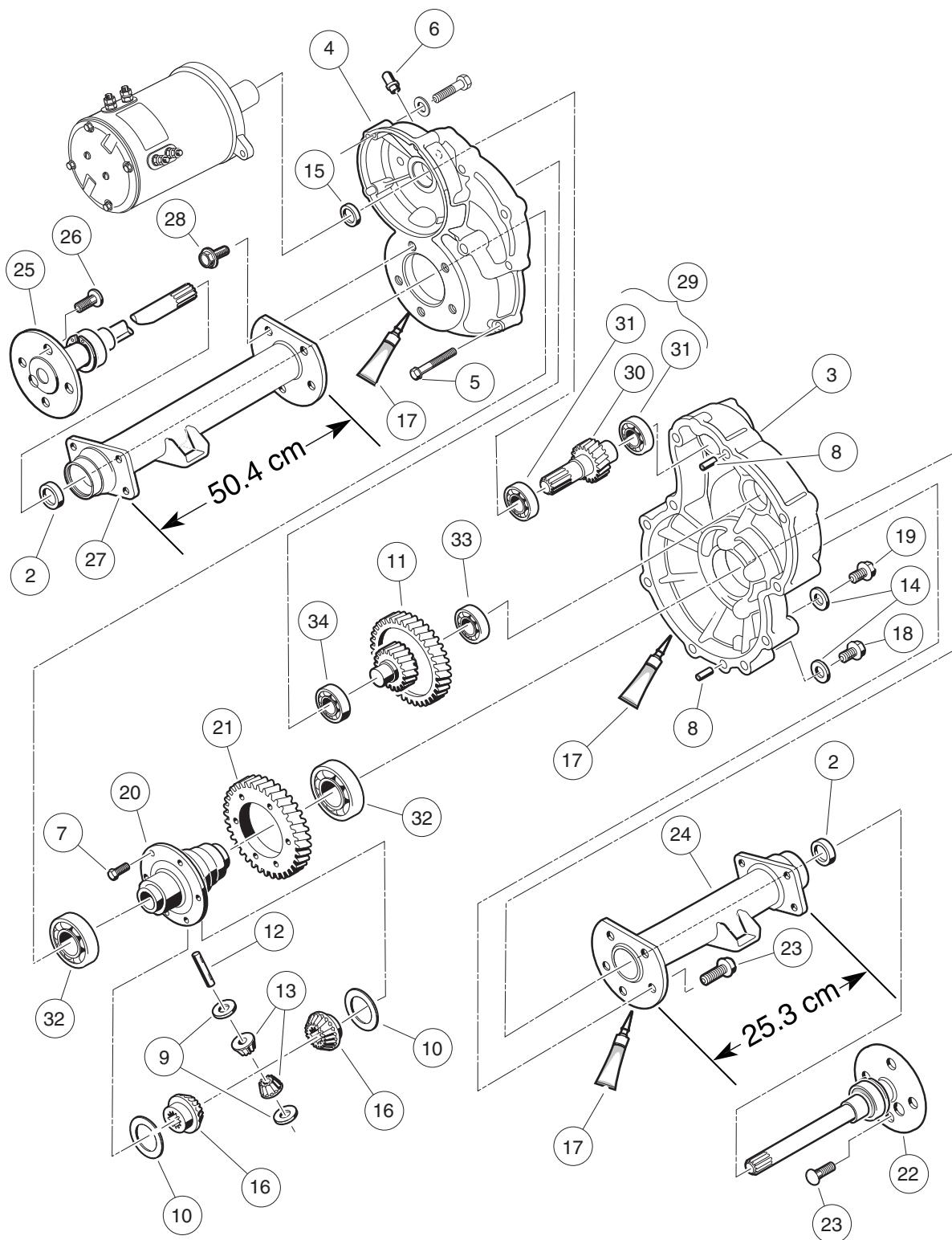
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# **TRANSAXLE – ELECTRIC VEHICLES**

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000223-005

# TRANSAXLE – ELECTRIC VEHICLES

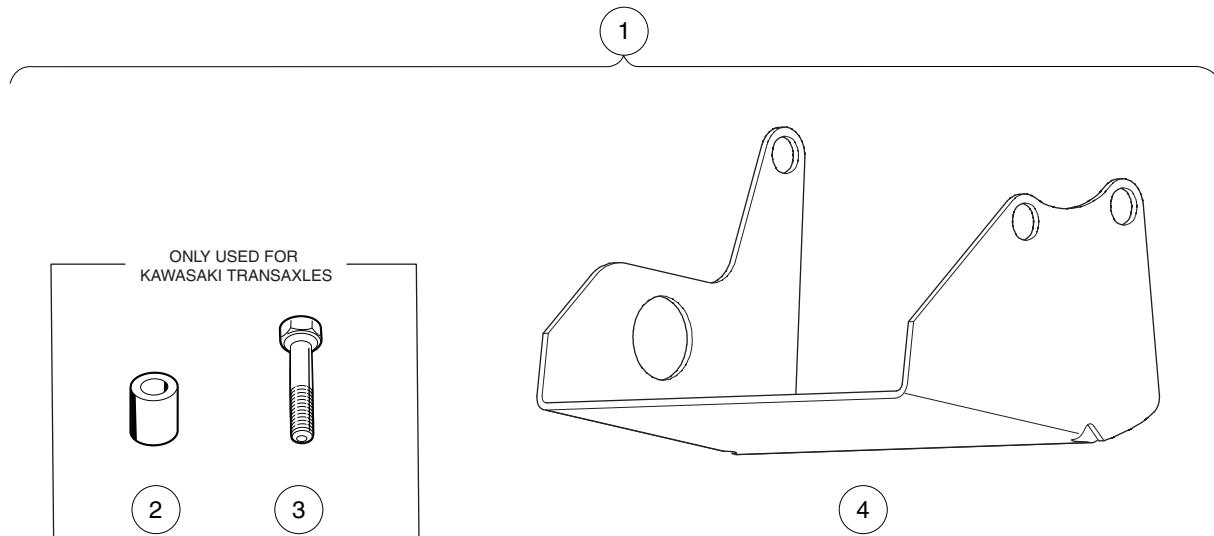
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102771701</u>	Transaxle, Electric (includes items 2 through 34) .....	1
2	<u>1013794</u>	Axle Shaft Oil Seal .....	2
3	<u>101895401</u>	Gear Case, Driver-Side .....	1
4	<u>101895501</u>	Gear Case, Passenger-Side .....	1
5	<u>101897001</u>	Screw, M8-1.25 X 60mm Hex-Head .....	11
6	<u>101897201</u>	Breather .....	1
7	<u>101897401</u>	Screw, M10-1.25 X 25mm .....	6
8	<u>101897601</u>	Pin, 11mm OD X 8.5mm ID X 10mm .....	2
9	<u>101903601</u>	Washer, Thrust .....	2
10	<u>101903701</u>	Washer, Thrust .....	2
11	<u>101906901</u>	Intermediate Shaft Assembly .....	1
12	<u>101922101</u>	Pin, 15.99mm X 88.7mm Dowel .....	1
13	<u>101923001</u>	Gear, Differential Idler .....	2
14	<u>101923201</u>	Gasket .....	2
15	<u>101923501</u>	Seal, Lip .....	1
16	<u>101923901</u>	Gear, Differential .....	2
17	<u>101928701</u>	Liquid Gasket (Transaxle case) .....	1
18	<u>101972101</u>	Plug, M14-1.5 X 12mm Magnetic .....	1
19	<u>101972201</u>	Plug, M14-1.5 X 12mm Hex .....	1
20	<u>102356601</u>	Housing, Differential, 6 Bolt .....	6
21	<u>102356801</u>	Gear, Differential Output, 6-Bolt .....	6
22	<u>102886301</u>	Axle Assembly, Driver-Side (includes item 23) .....	1
23	<u>101922201</u>	Lug Stud .....	4
24	<u>102886401</u>	Tube, Axle, Driver-Side .....	1
25	<u>102886501</u>	Axle Assembly, Passenger-Side (includes item 26) .....	1
26	<u>101922201</u>	Lug Stud .....	4
27	<u>102886601</u>	Tube, Axle, Passenger-Side .....	1
28	<u>102902801</u>	Screw, M10 X 30 .....	10
29	<u>103582801</u>	Asm, E Trans Shaft/bearing (includes items 30 and 31) .....	1
30	N/A	Shaft, Input .....	1
31	<u>7335</u>	Bearing .....	2
32	<u>7330</u>	Inner Axle Tube Bearing .....	2
33	<u>7335</u>	Bearing .....	1
34	<u>7336</u>	Bearing .....	1

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000365-002

# DIFFERENTIAL GUARD – ELECTRIC VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>16</b>
1	<u>101611402</u>	Kit, Differential Guard, Elec Vehicles (includes items 2 through 4) .....	1	
2	<u>101914001</u>	Spacer, Steel .....	2	
3	<u>101936101</u>	Screw, M10-1.50 X 60mm Hex Cap .....	2	
4	<u>101978601</u>	Guard, Differential, Electric Vehicle Transaxle .....	1	

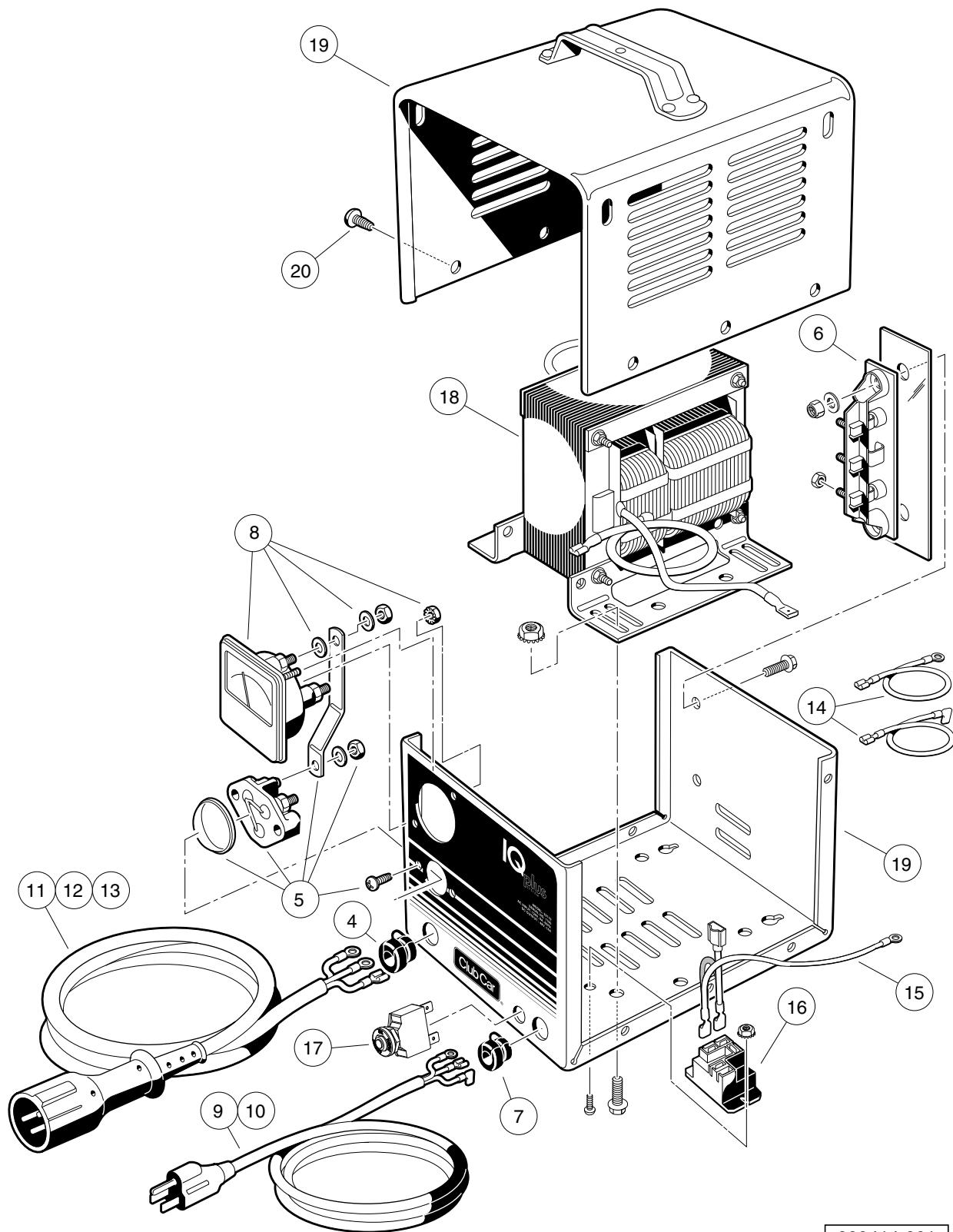
**16**

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# BATTERY CHARGERS

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**17****E**

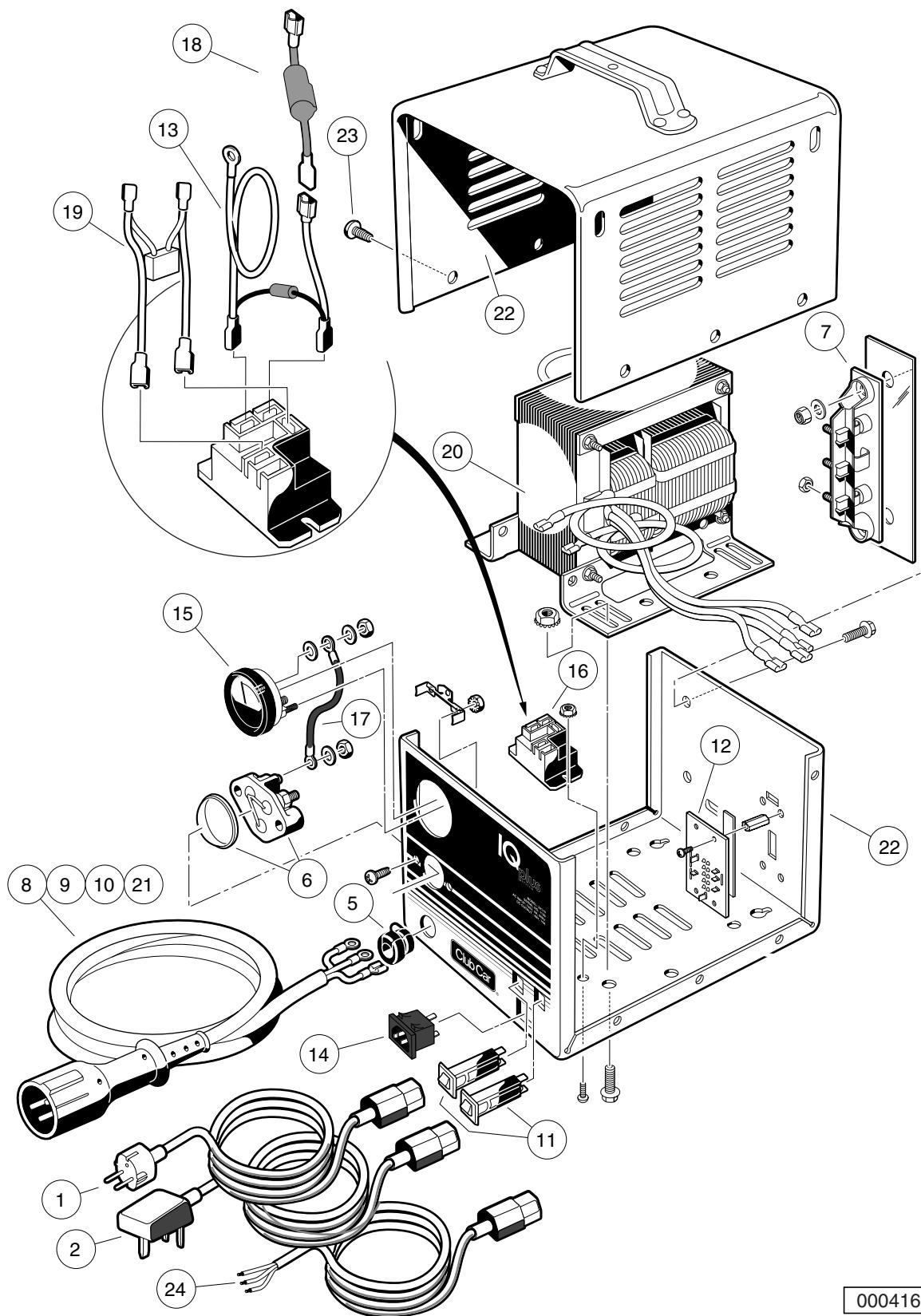
000414-001

**IQ PLUS BATTERY CHARGER (MODELS 25730-11,-18,-19),  
DOMESTIC**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	<u>102847801</u>	Charger, IQ Plus, Domestic (9-ft. DC Cord, 6-ft. AC Cord) .....	1
2	<u>102847802</u>	Charger, IQ Plus, Domestic (12-ft. DC Cord, 9-ft. AC Cord) .....	1
3	<u>102847803</u>	Charger, IQ Plus, Domestic (20-ft. DC Cord, 9-ft. AC Cord) (includes items 4 through 20)	1
4	<u>1012098</u>	Bushing, DC Cord .....	1
5	<u>1012101</u>	Fuse Assembly .....	1
6	<u>1015914</u>	Rectifier with Heatsink Assembly .....	1
7	<u>1015917</u>	Bushing, AC Cord .....	1
8	<u>101828501</u>	Ammeter .....	1
9	<u>101828801</u>	Cord, AC, 80-Inch (203 cm) .....	1
10	<u>101828802</u>	Cord, AC, 108-Inch (274 cm) .....	1
11	<u>101828901</u>	Cord, DC, 113-Inch (287 cm) .....	1
12	<u>101828902</u>	Cord, DC, 154-Inch (391 cm) .....	1
13	<u>101828903</u>	Cord, DC, 250-Inch (635 cm) .....	1
14	<u>101831101</u>	Wire Assembly Kit .....	1
15	<u>101914401</u>	Assembly, Voltage Suppressor .....	1
16	<u>102275401</u>	Relay, 48-VDC .....	1
17	<u>102838101</u>	Circuit Breaker 250vac-50vdc .....	1
18	N/A	Transformer, Battery Charger .....	1
19	N/A	Case, Battery Charger .....	1
20	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	10

**17**

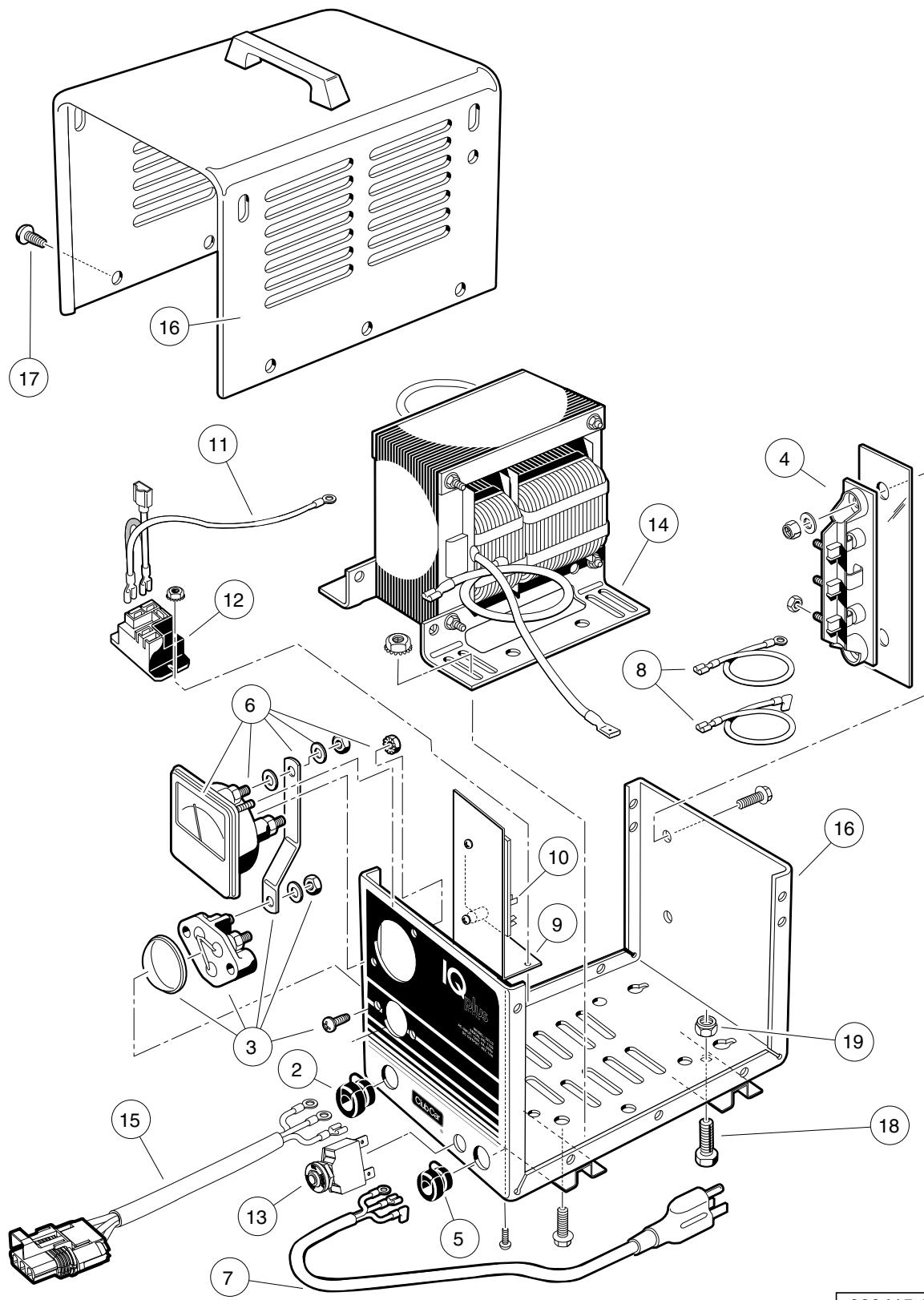
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**17****E**

000416-001

# IQ PLUS BATTERY CHARGER (MODELS 25880-11 AND -18), INTERNATIONAL

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>17</b>
1	<u>101958201</u>	Cord, UK, AC, Battery Charger .....	1	
2	<u>101958301</u>	Cord, European AC, Battery Charger .....	1	<b>E</b>
3	<u>102892901</u>	Charger, IQ Plus, International (9-ft. DC Cord) .....	1	
4	<u>102892902</u>	Charger, IQ Plus, International (12-ft. DC Cord) (includes items 5 through 23) .....	1	
5	<u>1012098</u>	Bushing, DC Cord .....	1	
6	<u>1012101</u>	Fuse Assembly .....	1	
7	<u>1015914</u>	Rectifier with Heatsink Assembly .....	1	
8	<u>101828901</u>	Cord, DC, 113-Inch (287 cm) .....	1	
9	<u>101828902</u>	Cord, DC, 154-Inch (391 cm) .....	1	
10	<u>101828903</u>	Cord, DC, 250-Inch (635 cm) .....	1	
11	<u>101838401</u>	Circuit Breaker .....	2	
12	<u>101838601</u>	Four-Position Switch .....	1	
13	<u>101914401</u>	Assembly, Voltage Suppressor .....	1	
14	<u>101973501</u>	Receptacle, AC Cord .....	1	
15	<u>101976601</u>	Ammeter with Mounting Bracket .....	1	
16	<u>102275401</u>	Relay, 48-VDC .....	1	
17	N/A	Wire, Jumper .....	1	
18	N/A	Limiter, Current .....	1	
19	N/A	Wire Assembly, Battery Charger .....	1	
20	N/A	Transformer, Battery Charger .....	1	
21	<u>102940801</u>	Cord, Dc .....	1	
22	N/A	Case, Battery Charger .....	1	
23	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	10	
24	<u>102939501</u>	Cord, European AC, Battery Charger .....	1	

**17****E**

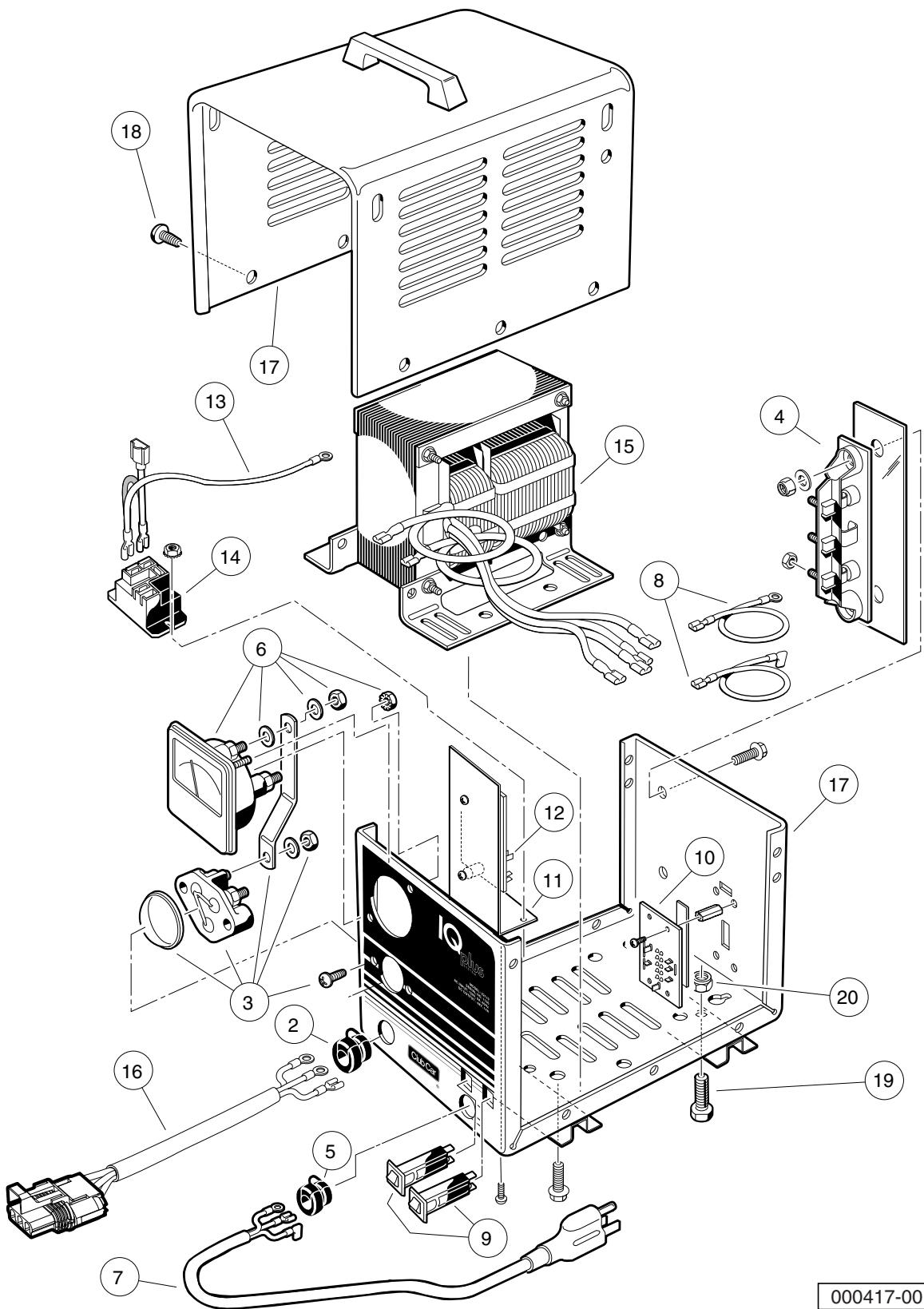
000415-001

# ONBOARD IQ PLUS BATTERY CHARGER (MODEL 25260-11), DOMESTIC

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>17</b>
1	<u>102837001</u>	Battery Charger, Onboard, 120-VAC, 48-VDC (includes items 2 through 19) .....	1	
2	<u>1012098</u>	Bushing, DC Cord .....	1	
3	<u>1012101</u>	Fuse Assembly .....	1	
4	<u>1015914</u>	Rectifier with Heatsink Assembly .....	1	
5	<u>1015917</u>	Bushing, AC Cord .....	1	
6	<u>101828501</u>	Ammeter .....	1	
7	<u>101829001</u>	Cord, AC, 22-Inch (56 cm) .....	1	
8	<u>101831101</u>	Wire Assembly Kit .....	1	
9	<u>101838701</u>	Mounting Bracket, Relay .....	1	
10	<u>101841901</u>	Control Board .....	1	
11	101914401	Assembly, Voltage Suppressor .....	1	
12	<u>102275401</u>	Relay, 48-VDC .....	1	
13	<u>102838101</u>	Circuit Breaker 250vac-50vdc .....	1	
14	N/A	Transformer, Battery Charger .....	1	
15	<u>102940801</u>	Cord, Dc .....	1	
16	N/A	Case, Battery Charger .....	1	
17	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	12	
18	7847	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	4	
19	8233	Locknut, 1/4-20, Nylon Insert .....	4	

Note: DC Cord (item 15) uses the Packard 280 Connector.

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**17****E**

000417-001

# ONBOARD IQ PLUS BATTERY CHARGER (MODEL 25660-40), INTERNATIONAL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102893001	Battery Charger, Onboard, International, IQ Plus (includes items 2 through 20) .....	1
2	<u>1012098</u>	Bushing, DC Cord .....	1
3	<u>1012101</u>	Fuse Assembly .....	1
4	<u>1015914</u>	Rectifier with Heatsink Assembly .....	1
5	<u>1015917</u>	Bushing, AC Cord .....	1
6	<u>101828501</u>	Ammeter .....	1
7	<u>101829001</u>	Cord, AC, 22-Inch (56 cm) .....	1
8	<u>101831101</u>	Wire Assembly Kit .....	1
9	101838401	Circuit Breaker .....	2
10	101838601	Four-Position Switch .....	1
11	<u>101838701</u>	Mounting Bracket, Relay .....	1
12	<u>101841901</u>	Control Board .....	1
13	101914401	Assembly, Voltage Suppressor .....	1
14	<u>102275401</u>	Relay, 48-VDC .....	1
15	N/A	Transformer, Battery Charger .....	1
16	<u>102940801</u>	Cord, Dc .....	1
17	N/A	Case, Battery Charger .....	1
18	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	12
19	<u>7847</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	4
20	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	4

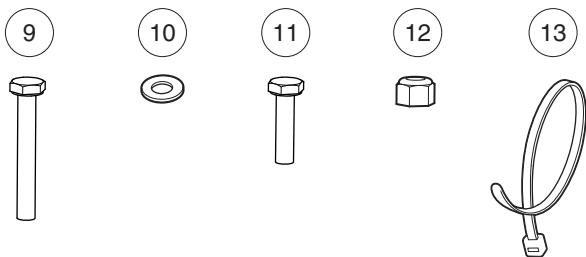
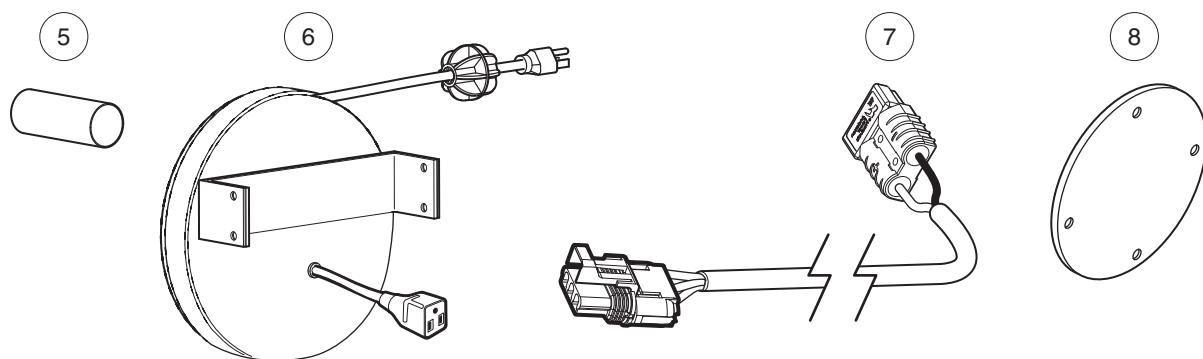
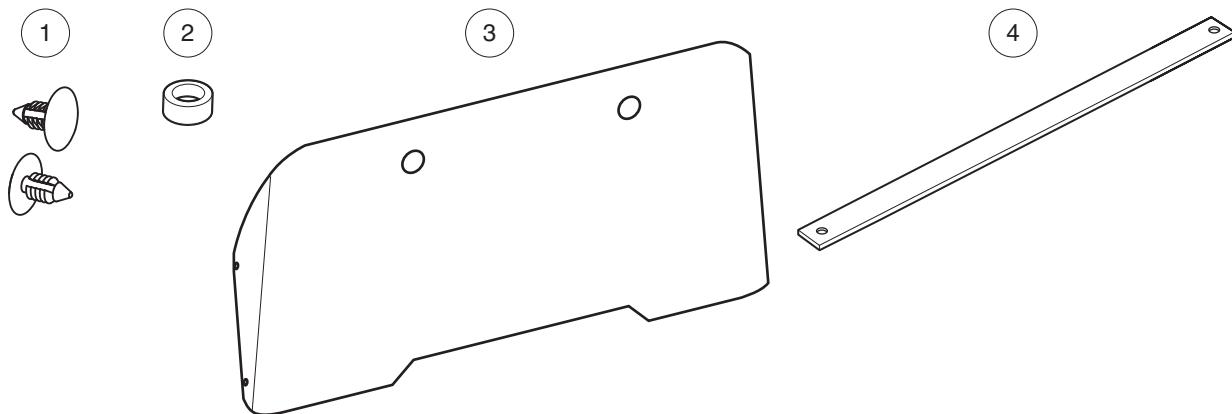
Note: DC Cord (item 16) uses the Packard 280 Connector.

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# ONBOARD IQ PLUS CHARGER AND CORD REEL MOUNTING

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		17
1	<u>1010434</u>	Barrel - Plastic .....	4	
2	<u>1010927</u>	Hill Brake Spacer .....	4	E
3	<u>1011348</u>	Rear Panel 4 Passenger .....	1	
4	<u>1011707</u>	Bracket, Mounting, Battery Charger .....	2	
5	<u>1017189</u>	Heat Shrink Tube 1.5"x 4' .....	1	
6	<u>101965401</u>	Reel Assy, Retractable Cord .....	1	
7	<u>102950101</u>	Harness, Ob Charg, Vill .....	1	
8	<u>103218001</u>	Cover Plate, Receptacle .....	1	
9	<u>1703</u>	Screw, 1/4-20 X 1.50 Hx Hd Cap .....	4	
10	<u>332</u>	Washer, 1/4 Type A Narrow Flat .....	4	
11	<u>7847</u>	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	4	
12	<u>8233</u>	Locknut, 1/4-20, Nylon Insert .....	8	
13	<u>8990</u>	Tie Wrap, 8" Nylon .....	4	

Note: Charger Harness (item 7) uses the Packard 280 Connector.

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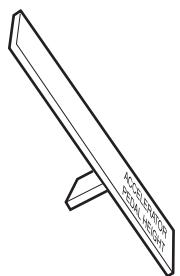
# MAINTENANCE AND SERVICE TOOLS

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**18****G****E****D**

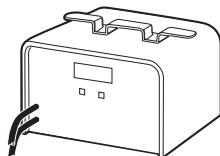
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3



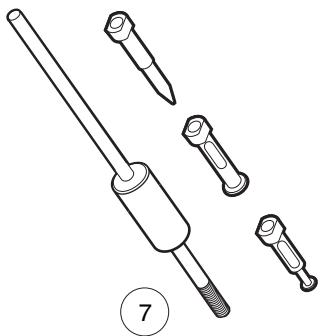
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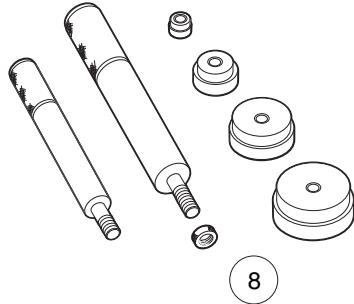
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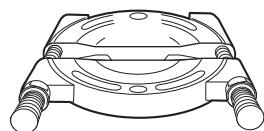
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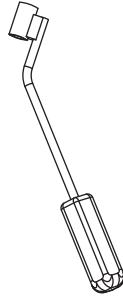
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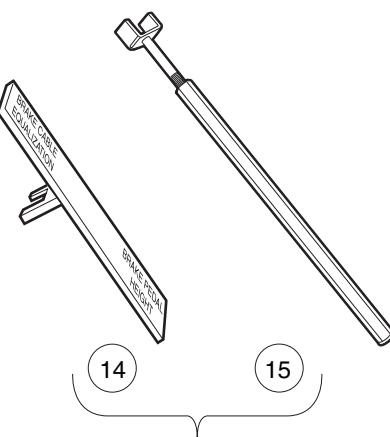
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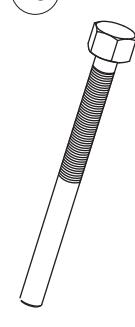
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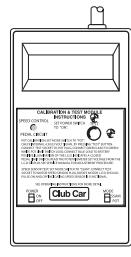
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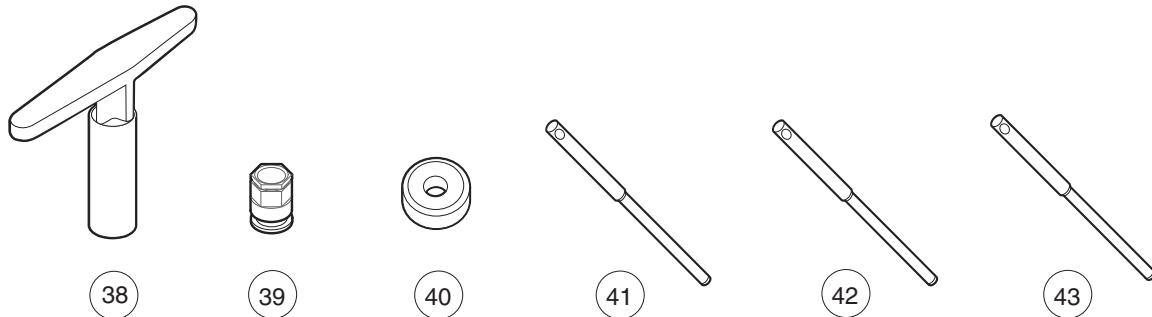
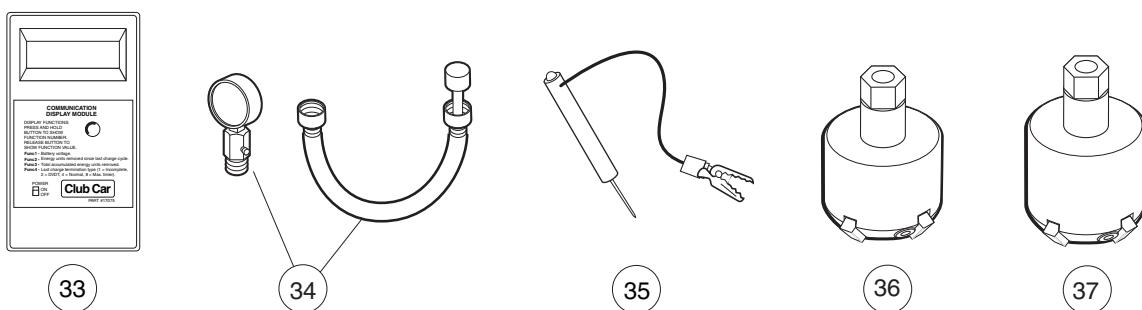
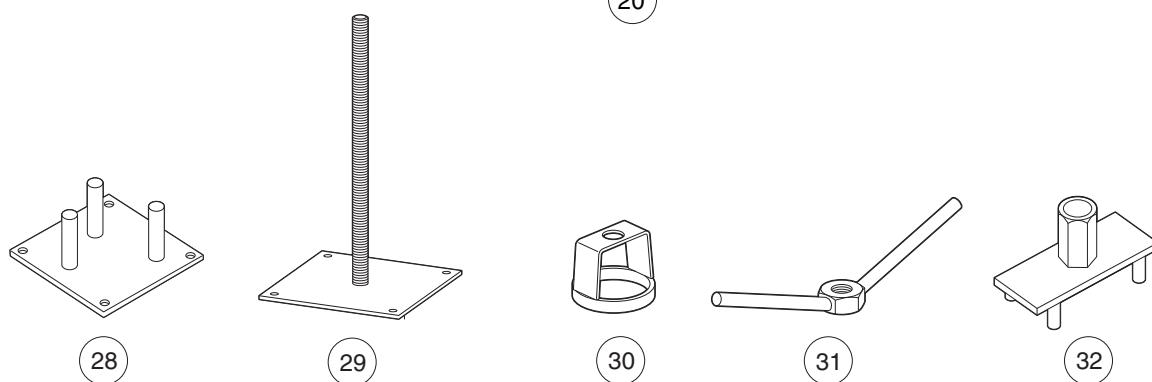
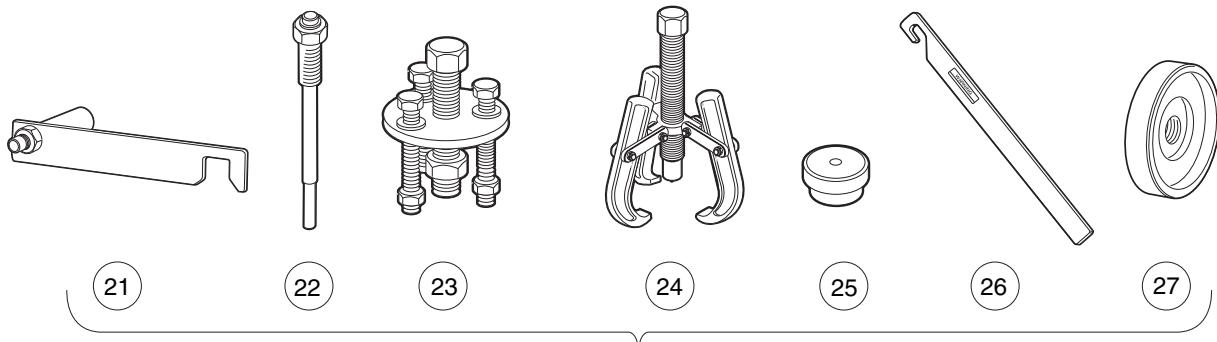
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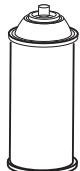
# MAINTENANCE AND SERVICE TOOLS

ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		<b>1 2 3 4</b> The following tool list includes all tools available from Club Car for maintenance and service procedures for gasoline, electric, and/or diesel vehicles, both past and present models. Be sure to carefully examine the tool list for applicability to your vehicle before ordering.				<b>18</b>
1	<u>101871001</u>	Accelerator Pedal Adjustment Tool .....		1	1	<b>G</b>
2	<u>101813202</u>	Adhesive, Guide Ring, 3-Gram Tube .....			1	<b>E</b>
3	<u>101641202</u>	Arbor .....		1		<b>D</b>
4	<u>101831901</u>	Battery Discharge Machine, 36/48 Volt .....			1	
5	<u>1014305</u>	Battery Terminal Protector Spray .....	1	1	1	
6	<u>1011767</u>	Battery Thermometer .....	1	1	1	
7	<u>1016417</u>	Bearing and Oil Seal Remover Assembly .....	1	1	1	
8	<u>1016416</u>	Bearing Driver Set .....	1	1	1	
9	<u>1012811</u>	Bearing Puller .....	1	1	1	
10	<u>1012812</u>	Bearing Puller Wedge Attachment .....	1	1	1	
11	1013582	Brake Adjustment Tool (used only on vehicles with manually adjusted mechanical brakes) .....		1	1	
12	<u>102555501</u>	Brake Cable Release Tool .....	1	1	1	
13	102249901	Brake Pedal Adjustment Tool Kit (used for the Carryall Electric Industrial Truck only) (includes items 14 and 15).....			1	
14	****	Brake Pedal Adjustment Tool .....			1	
15	****	Brake Pedal Tension Tool .....			1	
16	<u>101887101</u>	Calibration Test Module .....			1	
17	<u>101808401</u>	Cam Installation Tool .....			1	
18	<u>102562401</u>	Charger Bezel Tool .....			1	
19	<u>102686101</u>	Clutch Removal Tool (for 4x4 vehicles) .....	1	1		
		Please refer to the maintenance and service manual for proper tool application.  **** Special order item available upon request				

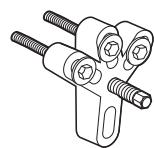
**18****G****E****D**

## MAINTENANCE AND SERVICE TOOLS, CONTINUED

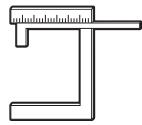
ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		<b>1 2 3 4</b>				<b>18</b>
20	<u>1014510</u>	Clutch Tool Kit (includes items 21 - 27) .....		1		<b>G</b>
21	<u>1014498</u>	Clutch Alignment Tool (for pre-unitized transaxle vehicles built prior to 1997 model year) .....		1		<b>E</b>
22	<u>1014496</u>	Drive Clutch Puller (for Kawasaki engines only) .....		1		<b>D</b>
23	<u>1014497</u>	Drive Clutch Hub Puller (for Kawasaki engines only) .....		1		
24	<u>1014508</u>	Driven Clutch Cam Puller (for Kawasaki engines only) .....		1		
25	<u>1014507</u>	Driven Clutch Puller Plug (for Kawasaki engines only) .....		1		
26	<u>1015524</u>	Drive Clutch Holder Tool Assembly (for Kawasaki engines only) .....		1		
27	<u>101809101</u>	Press Weldment (for Kawasaki engines only) .....		1		
28	<u>102601501</u>	Drive ClutchFixed Sheave Tool (for 4x4 vehicles) .....	1	1		
29	<u>102603501</u>	Driven Clutch Spring Compression Base (for use with items 30 and 31) (for 4x4 vehicles) .....	1	1		
30	<u>102605201</u>	Driven Clutch Spring Compression Collar (for use with items 29 and 31) (for 4x4 vehicles) .....	1	1		
31	<u>102606101</u>	Driven Clutch Spring Compression Nut (for use with items 29 and 30) (for 4x4 vehicles) .....	1	1		
32	<u>102607501</u>	Drive Clutch Spider Removal Tool (for 4x4 vehicles) .....	1	1		
33	101831801	Communication Display Module .....			1	
34	101641002	Compression Gauge and Adapter .....		1		
35	1011273	Continuity Tester .....		1	1	
36	<u>102773801</u>	Cutter, Valve Seat, #122 .....		1		
37	<u>102773901</u>	Cutter, Valve Seat #115 .....		1		
38	<u>102774101</u>	Wrench, T, #505.....		1		
39	<u>102774101</u>	Adapter, T-Wrench.....		1		
40	102675401	Cutter, Valve Seat, 60 Degree (requires item 51) (for Honda GX620 Gasoline Engines) .....		1		
41	<u>102774201</u>	Pilot, 6.6 MM .....		1		
42	<u>102774301</u>	Pilot, 6.62 MM.....		1		
43	<u>102774401</u>	Pilot, 6.65 MM.....		1		
		Please refer to the maintenance and service manual for proper tool application.				

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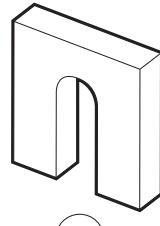
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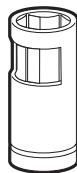
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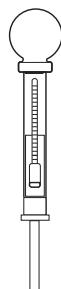
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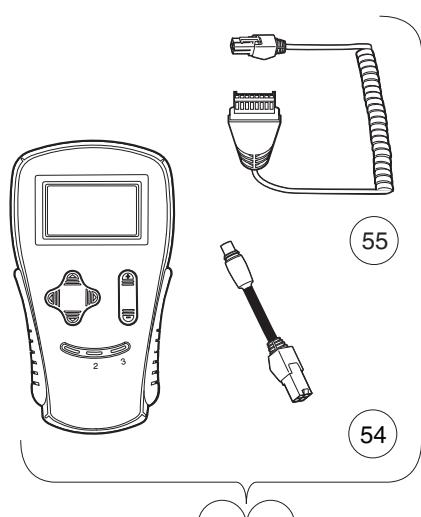
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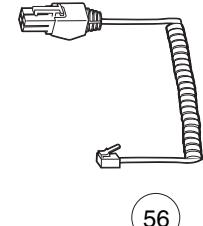
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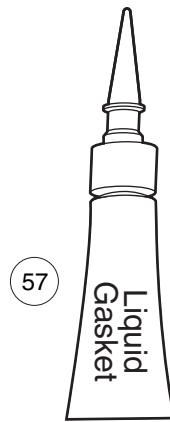
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52 53

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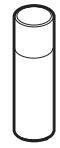
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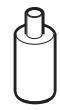
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59 60



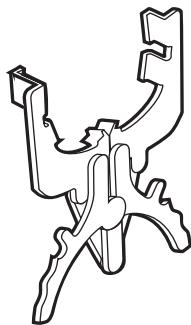
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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

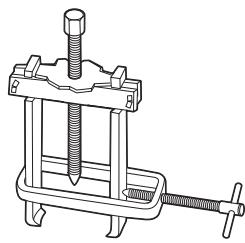
ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		1 2 3 4				<b>18</b>
44	<u>1012151</u>	Dry Moly Lubricant .....	1	1	1	<b>G</b>
45	<u>1016627</u>	Flywheel Puller Kit (for Kawasaki Engines) .....		1		<b>E</b>
46	<u>102669901</u>	Gauge, Carburetor Float Level (for Honda GX620 Gasoline Engines) .....		1		<b>D</b>
47	<u>1016418</u>	Gear Yoke .....	1	1	1	
48	<u>101933101</u>	Governor Shaft Installation Tool (for Kawasaki Engine Vehicles) .....		1		
49	<u>102169401</u>	Hydraulic Brake Adjuster (for Turf/CA 272/472, Pioneer/XRT 1200, Bobcat 2100, HUV 4213) .....			1	
50	<u>1011478</u>	Hydrometer .....	1	1	1	
51	<u>1013593</u>	Internal Retaining Ring Pliers .....	1	1	1	
52	<u>102248803</u>	IQ Display Module (IQDM) Kit (IQ System and IQ Plus vehicles) .. (includes items 54 and 55)			1	
53	<u>102248804</u>	IQ Display Module (IQDM-P) Kit (IQ System and IQ Plus vehicles) .. (includes items 54 and 55)			1	
54	<u>102251501</u>	Adaptor, Cable .....			1	
55	<u>102241502</u>	IQDM Series 2 Cable .....			1	
56	<u>102241501</u>	IQDM Series 1 Cable (replacement) .....			1	
57	<u>101928701</u>	Liquid Gasket (transaxle case) .....	1	1	1	
58	<u>102243402</u>	Moly-Teflon Lubricant (4-oz. (113-gram) tube) .....			1	
59	<u>101997201</u>	Paint, Touch-Up – Beige*		1	1	
59	<u>101997207</u>	Paint, Touch-Up – Black*		1	1	
59	<u>101997212</u>	Paint, Touch-Up – Burgundy*		1	1	
59	<u>101997211</u>	Paint, Touch-Up – Classic Blue (Navy)*		1	1	
59	<u>101997205</u>	Paint, Touch-Up – Dark Gray*	1	1	1	
59	<u>101997209</u>	Paint, Touch-Up – Dark Green*	1	1	1	
59	<u>101997204</u>	Paint, Touch-Up – Gray*	1	1	1	
59	<u>101997203</u>	Paint, Touch-Up – Red*	1	1	1	
59	<u>101997206</u>	Paint, Touch-Up – Royal Blue (Pacific Blue)*		1	1	
59	<u>101997202</u>	Paint, Touch-Up – White*	1	1	1	
60	<u>102562301</u>	Paint, Precedent Underbody – Gray .....		1	1	
61	<u>102587201</u>	Paint Pen, Touch-Up, Precedent Underbody – Black .....		1	1	
		Please refer to the maintenance and service manual for proper tool application.				
		* Item 59 is not for use on Surlyn® body material, which is used on Precedent vehicles.				

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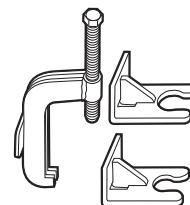
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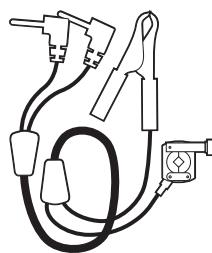
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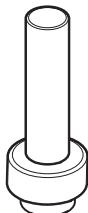
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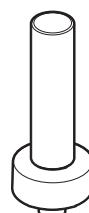
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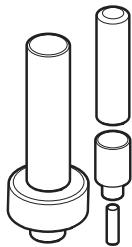
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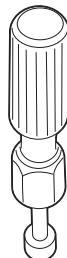
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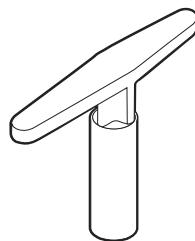
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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

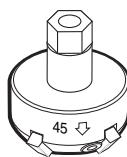
ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		1 2 3 4				<b>18</b>
62	<u>1016414</u>	Piston Ring Compressor Kit (FE290, FE350 and FE400 engines) .....		1		<b>G</b>
63	<u>1016415</u>	Piston Ring Pliers (for Kawasaki Engines) .....		1		
64	<u>102668801</u>	Puller, Special Use (for Kubota D722 Diesel Engines) .....	1			<b>E</b>
65	<u>1012549</u>	Retaining Ring Pliers, 45° External .....	1	1	1	
66	<u>1012560</u>	Retaining Ring Pliers, 90° Internal .....	1	1	1	
67	<u>101823101</u>	Safety First Card (50 per pack) .....	1	1	1	
68	<u>1012809</u>	Seal Puller .....	1	1	1	
69	<u>102330901</u>	Spanner Wrench (for coil over shock front suspension vehicles only) .....	1	1		
70	<u>1014264</u>	Steering Column Bearing Press Tool .....		1	1	
71	<u>1014259</u>	Steering Column Retaining Ring Tool .....		1	1	
72	<u>102061201</u>	Steering Wheel Puller Tool .....	1	1	1	
73	<u>AM10753</u>	Tachometer (includes gasoline engine pick up lead only) .....	1	1		
74	<u>AM10771</u>	Tachometer Diesel Probe (for use with item 73) .....	1			
75	<u>1014162</u>	Transaxle Axle Seal Tool .....		1		
76	<u>1014161</u>	Transaxle Pinion Seal Tool .....		1		
77	<u>1014115</u>	Transmission Tool Kit .....		1		
78	<u>101611003</u>	Tune-Up Kit, All OHV (for FE290, FE350, FE400 only) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....		1		
79	<u>AM11804</u>	Tune-Up Kit, Gx620 (for Honda Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....		1		
80	<u>AM11805</u>	Tune-Up Kit, D722 (for Kubota Engines) (includes air filter, oil filter, fuel filters, water separator filter) (not shown) .....	1			
81	<u>AM1220301</u>	Tune-Up Kit, Precedent (for FE290/350 Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....		1		
82	<u>AM1232401</u>	Tune-Up Kit, FH680D (for Kawasaki V-Twin Engines) (includes oil filter, fuel filter, air filter, and spark plugs) (not shown) .....		1		
83	<u>1016413</u>	Valve Clearance Adjuster Screw Holder (for FE290 engines only) .....		1		
84	<u>102674601</u>	Valve Guide Driver (for Honda GX620 Gasoline Engines) .....		1		
85	<u>101641201</u>	Valve Guide Reamer (FE290, FE350, and FE400 only) .....		1		
86	<u>102674401</u>	Valve Guide Reamer, 6.6 mm (for Honda GX620 Gasoline Engines) .....		1		

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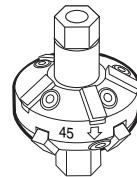
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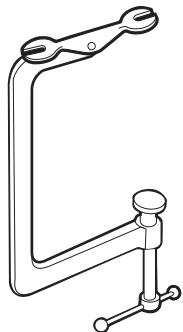
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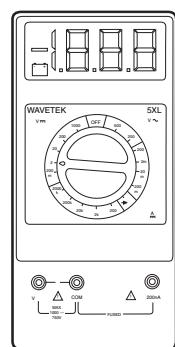
89



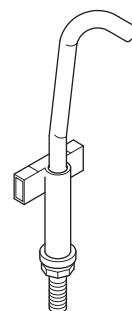
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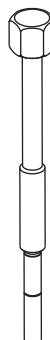
91



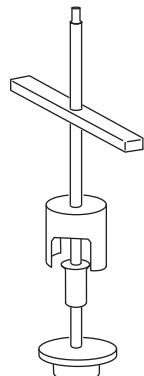
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## MAINTENANCE AND SERVICE TOOLS, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY DIESEL	QTY GAS	QTY ELEC	
		<b>1 2 3 4</b>				<b>18</b>
87	<u>1016552</u>	Valve Seat Cutter Guide .....		1		<b>G</b>
88	<u>1016551</u>	Valve Seat Cutter T-Wrench .....		1		
89	<u>1016553</u>	Valve Seat Cutter, 45° (32 mm diameter) (for FE290 engines only) .....		1		<b>E</b>
90	<u>1016554</u>	Valve Seat Cutter, 45°/30° (35 mm diameter) .....		1		
91	<u>101641101</u>	Valve Spring Compressor .....		1		<b>D</b>
92	<u>1011480</u>	Volt Ohm Meter .....	1	1	1	
93	<u>102570401</u>	Tool, Tensioning, Starter Generator (For Precedent vehicles) .....		1		
94	<u>103601401</u>	Puller, Drive Clutch, XRT 950* .....		1		
95	<u>103601701</u>	Tool, Disassembly, Driven Clutch, XRT 950.....		1		
96	<u>103600501</u>	Screw, Driven Clutch Disassembly, M6, XRT 950 .....		1		

\*Note: The XRT 950 Drive Clutch Puller requires the use of Screw, Driven Clutch Disassembly, CCI Part Number 103600501.



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